

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Height: 88.9 mm
Width: 85.0 mm
Colors: 4
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 27,208
 Height: 88.9 mm
 Width: 85.0 mm
 Colors: 4
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 4
 Stops: 5
 Trims: 150
 Appliqués: 0
 Left: 38.3 mm
 Right: 46.7 mm
 Up: 39.4 mm
 Down: 49.5 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 7557.8 mm²
 Max stitch: 10.2 mm
 Min stitch: 0.0 mm
 Max jump: 6.9 mm
 Total thread: 102.94m
 Total bobbin: 28.46m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8		16,281	8	Black	Default
2.	3		7,522	3	Red	Default
3.	8		890	8	Black	Default
4.	4		1,811	4	Yellow	Default
5.	9		702	9	White	Default



Color Film

Wilcom EmbroideryStudio - Designing



Design: 3

Title:

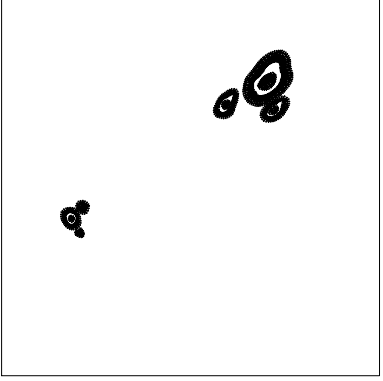
Stitches: 27,208
Height: 88.9 mm
Width: 85.0 mm
Colors: 4
Colorway: Colorway 1
Zoom: 0.53



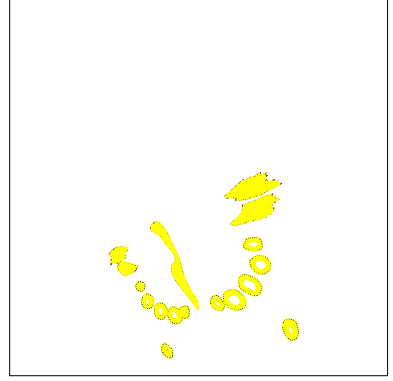
Stop #: 1
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 16,281
Thread used: 60.49m



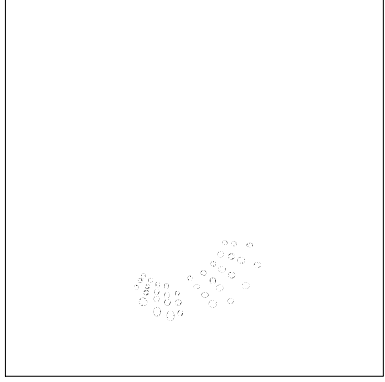
Stop #: 2
Element:
Code: 3
Name: Red
Chart: Default
Stitches: 7,522
Thread used: 29.43m



Stop #: 3
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 890
Thread used: 3.62m



Stop #: 4
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 1,811
Thread used: 6.83m



Stop #: 5
Element:
Code: 9
Name: White
Chart: Default
Stitches: 702
Thread used: 2.07m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 27,208
 Height: 88.9 mm
 Width: 85.0 mm
 Colors: 4



Machine format: Tajima
 Color changes: 4
 Stops: 5
 Trims: 150
 Hoop: <None>
 Max stitch: 10.2 mm
 Min stitch: 0.0 mm
 Max jump: 6.9 mm

Left: 38.3 mm
 Right: 46.7 mm
 Up: 39.4 mm
 Down: 49.5 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 7557.8 mm²
 Total thread: 102.94m
 Total bobbin: 28.46m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	8	16,281	8 Black Default
2	3	7,522	3 Red Default
3	8	890	8 Black Default
4	4	1,811	4 Yellow Default
5	9	702	9 White Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Height: 114.3 mm
Width: 109.1 mm
Colors: 4
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 35,323
 Height: 114.3 mm
 Width: 109.1 mm
 Colors: 4
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 4
 Stops: 5
 Trims: 191
 Appliqués: 0
 Left: 50.3 mm
 Right: 58.8 mm
 Up: 52.1 mm
 Down: 62.3 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 12476.2 mm²
 Max stitch: 10.6 mm
 Min stitch: 0.0 mm
 Max jump: 6.8 mm
 Total thread: 142.17m
 Total bobbin: 42.09m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8		21,279	8	Black	Default
2.	3		9,666	3	Red	Default
3.	8		1,119	8	Black	Default
4.	4		2,305	4	Yellow	Default
5.	9		952	9	White	Default



Color Film

Wilcom EmbroideryStudio - Designing



Design: 4

Title:

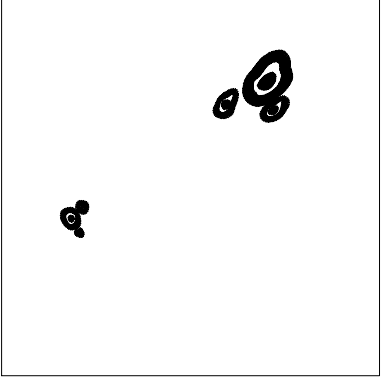
Stitches: 35,323
Height: 114.3 mm
Width: 109.1 mm
Colors: 4
Colorway: Colorway 1
Zoom: 0.42



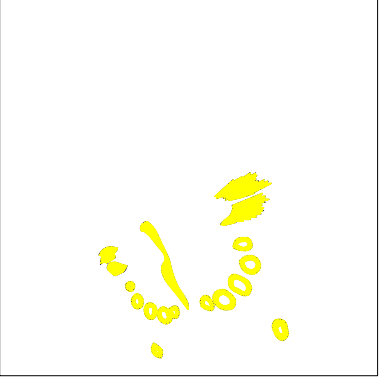
Stop #: 1
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 21,279
Thread used: 84.14m



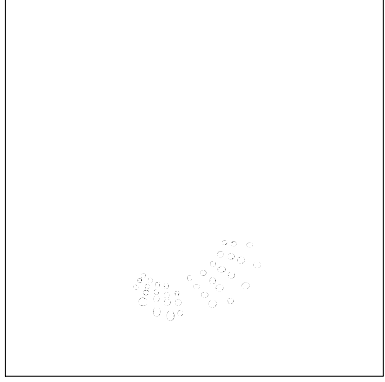
Stop #: 2
Element:
Code: 3
Name: Red
Chart: Default
Stitches: 9,666
Thread used: 40.09m



Stop #: 3
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 1,119
Thread used: 5.07m



Stop #: 4
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 2,305
Thread used: 9.43m



Stop #: 5
Element:
Code: 9
Name: White
Chart: Default
Stitches: 952
Thread used: 2.93m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 35,323
 Height: 114.3 mm
 Width: 109.1 mm
 Colors: 4



Machine format: Tajima
 Color changes: 4
 Stops: 5
 Trims: 191
 Hoop: <None>
 Max stitch: 10.6 mm
 Min stitch: 0.0 mm
 Max jump: 6.8 mm

Left: 50.3 mm
 Right: 58.8 mm
 Up: 52.1 mm
 Down: 62.3 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 12476.2 mm²
 Total thread: 142.17m
 Total bobbin: 42.09m

Colorway		Colorway 1	
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	8	21,279	8 Black Default
2	3	9,666	3 Red Default
3	8	1,119	8 Black Default
4	4	2,305	4 Yellow Default
5	9	952	9 White Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Height: 139.7 mm
Width: 133.4 mm
Colors: 4
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

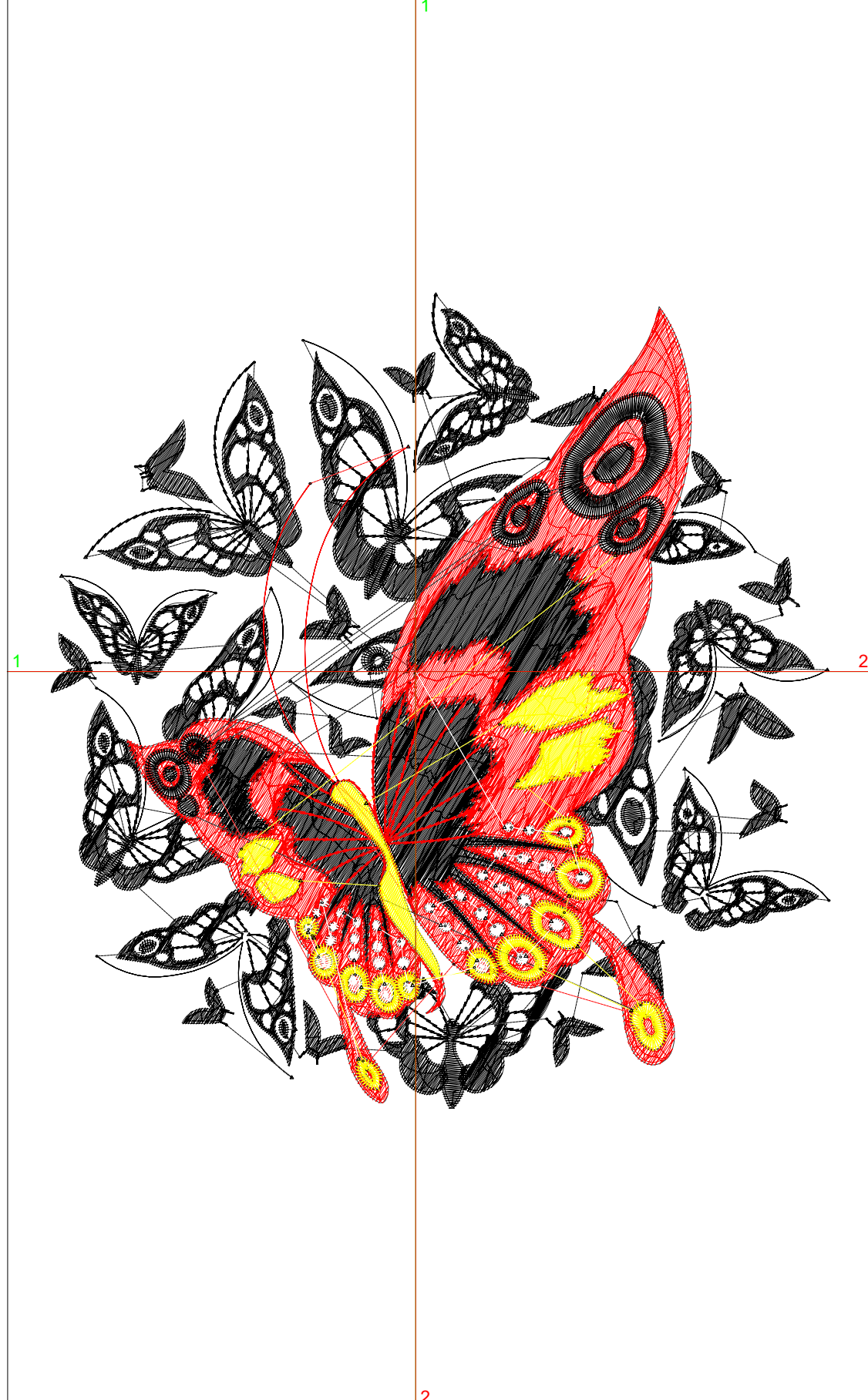
Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 43,426
Height: 139.7 mm
Width: 133.4 mm
Colors: 4
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 220
Appliqués: 0
Left: 62.5 mm
Right: 70.9 mm
Up: 64.8 mm
Down: 74.9 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area 18645.0 mm²
Max stitch: 11.5 mm
Min stitch: 0.0 mm
Max jump: 6.9 mm
Total thread: 184.79m
Total bobbin: 57.74m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8	Black	26,236	8	Black	Default
2.	3	Red	11,954	3	Red	Default
3.	8	Black	1,337	8	Black	Default
4.	4	Yellow	2,813	4	Yellow	Default
5.	9	White	1,084	9	White	Default

Color Film

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

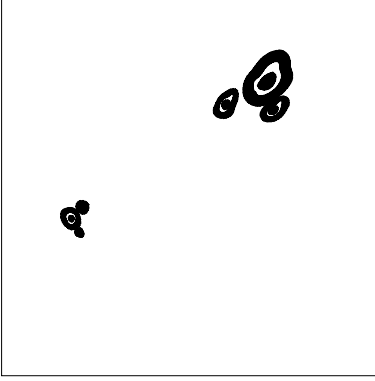
Stitches: 43,426
Height: 139.7 mm
Width: 133.4 mm
Colors: 4
Colorway: Colorway 1
Zoom: 0.34



Stop #: 1
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 26,236
Thread used: 109.48m



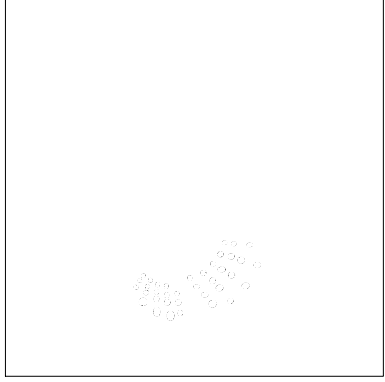
Stop #: 2
Element:
Code: 3
Name: Red
Chart: Default
Stitches: 11,954
Thread used: 52.13m



Stop #: 3
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 1,337
Thread used: 6.75m



Stop #: 4
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 2,813
Thread used: 12.35m



Stop #: 5
Element:
Code: 9
Name: White
Chart: Default
Stitches: 1,084
Thread used: 3.57m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 43,426
 Height: 139.7 mm
 Width: 133.4 mm
 Colors: 4



Machine format: Tajima
 Color changes: 4
 Stops: 5
 Trims: 220
 Hoop: <None>
 Max stitch: 11.5 mm
 Min stitch: 0.0 mm
 Max jump: 6.9 mm

Left: 62.5 mm
 Right: 70.9 mm
 Up: 64.8 mm
 Down: 74.9 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 18645.0 mm²
 Total thread: 184.79m
 Total bobbin: 57.74m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	8	26,236	8 Black Default
2	3	11,954	3 Red Default
3	8	1,337	8 Black Default
4	4	2,813	4 Yellow Default
5	9	1,084	9 White Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Height: 165.1 mm
Width: 157.6 mm
Colors: 4
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 51,868
Height: 165.1 mm
Width: 157.6 mm
Colors: 4
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 51,868
 Height: 165.1 mm
 Width: 157.6 mm
 Colors: 4
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 4
 Stops: 5
 Trims: 242
 Appliqués: 0
 Left: 74.6 mm
 Right: 83.1 mm
 Up: 77.5 mm
 Down: 87.7 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 26033.1 mm²
 Max stitch: 8.7 mm
 Min stitch: 0.0 mm
 Max jump: 6.9 mm
 Total thread: 231.83m
 Total bobbin: 75.61m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8		31,476	8	Black	Default
2.	3		14,267	3	Red	Default
3.	8		1,577	8	Black	Default
4.	4		3,346	4	Yellow	Default
5.	9		1,200	9	White	Default

Color Film

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

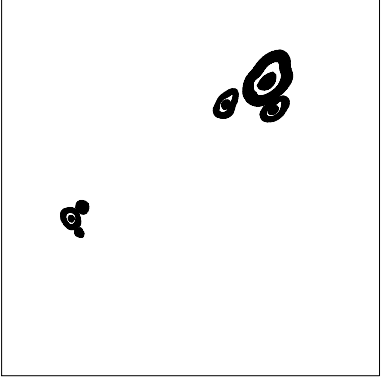
Stitches: 51,868
Height: 165.1 mm
Width: 157.6 mm
Colors: 4
Colorway: Colorway 1
Zoom: 0.29



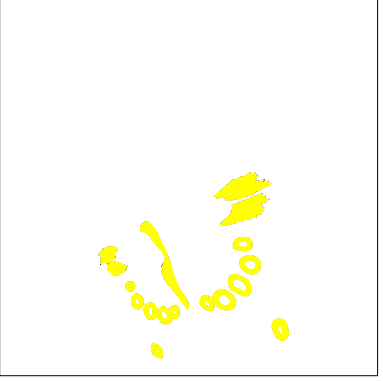
Stop #: 1
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 31,476
Thread used: 137.66m



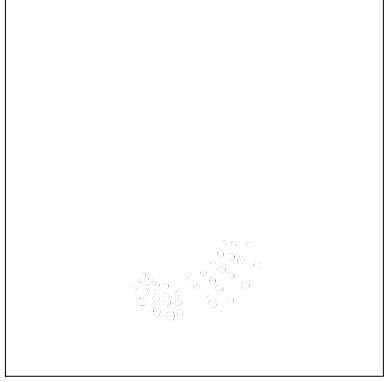
Stop #: 2
Element:
Code: 3
Name: Red
Chart: Default
Stitches: 14,267
Thread used: 65.05m



Stop #: 3
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 1,577
Thread used: 8.77m



Stop #: 4
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 3,346
Thread used: 15.67m



Stop #: 5
Element:
Code: 9
Name: White
Chart: Default
Stitches: 1,200
Thread used: 4.18m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 51,868
 Height: 165.1 mm
 Width: 157.6 mm
 Colors: 4



Machine format: Tajima
 Color changes: 4
 Stops: 5
 Trims: 242
 Hoop: <None>
 Max stitch: 8.7 mm
 Min stitch: 0.0 mm
 Max jump: 6.9 mm

Left: 74.6 mm
 Right: 83.1 mm
 Up: 77.5 mm
 Down: 87.7 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 26033.1 mm²
 Total thread: 231.83m
 Total bobbin: 75.61m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	8	31,476	8 Black Default
2	3	14,267	3 Red Default
3	8	1,577	8 Black Default
4	4	3,346	4 Yellow Default
5	9	1,200	9 White Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Height: 190.6 mm
Width: 182.0 mm
Colors: 4
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 60,694
Height: 190.6 mm
Width: 182.0 mm
Colors: 4
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 60,694
 Height: 190.6 mm
 Width: 182.0 mm
 Colors: 4
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 4
 Stops: 5
 Trims: 256
 Appliqués: 0
 Left: 86.8 mm
 Right: 95.2 mm
 Up: 90.2 mm
 Down: 100.3 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area 34680.1 mm²
 Max stitch: 11.6 mm
 Min stitch: 0.0 mm
 Max jump: 6.9 mm
 Total thread: 282.98m
 Total bobbin: 95.46m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8		36,906	8	Black	Default
2.	3		16,766	3	Red	Default
3.	8		1,802	8	Black	Default
4.	4		3,889	4	Yellow	Default
5.	9		1,329	9	White	Default

Color Film

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

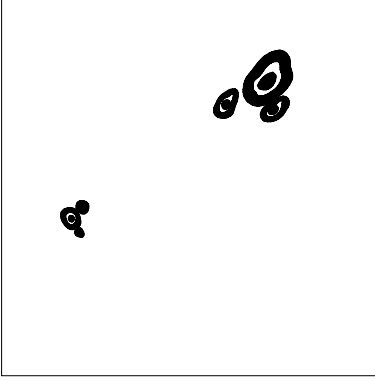
Stitches: 60,694
Height: 190.6 mm
Width: 182.0 mm
Colors: 4
Colorway: Colorway 1
Zoom: 0.25



Stop #: 1
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 36,906
Thread used: 167.84m



Stop #: 2
Element:
Code: 3
Name: Red
Chart: Default
Stitches: 16,766
Thread used: 79.34m



Stop #: 3
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 1,802
Thread used: 11.02m



Stop #: 4
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 3,889
Thread used: 19.38m



Stop #: 5
Element:
Code: 9
Name: White
Chart: Default
Stitches: 1,329
Thread used: 4.90m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 60,694
 Height: 190.6 mm
 Width: 182.0 mm
 Colors: 4



Machine format: Tajima
 Color changes: 4
 Stops: 5
 Trims: 256
 Hoop: <None>
 Max stitch: 11.6 mm
 Min stitch: 0.0 mm
 Max jump: 6.9 mm

Left: 86.8 mm
 Right: 95.2 mm
 Up: 90.2 mm
 Down: 100.3 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 34680.1 mm²
 Total thread: 282.98m
 Total bobbin: 95.46m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	8	36,906	8 Black Default
2	3	16,766	3 Red Default
3	8	1,802	8 Black Default
4	4	3,889	4 Yellow Default
5	9	1,329	9 White Default