

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Height: 156.4 mm  
Width: 164.9 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  

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**Date:**

# Production Worksheet

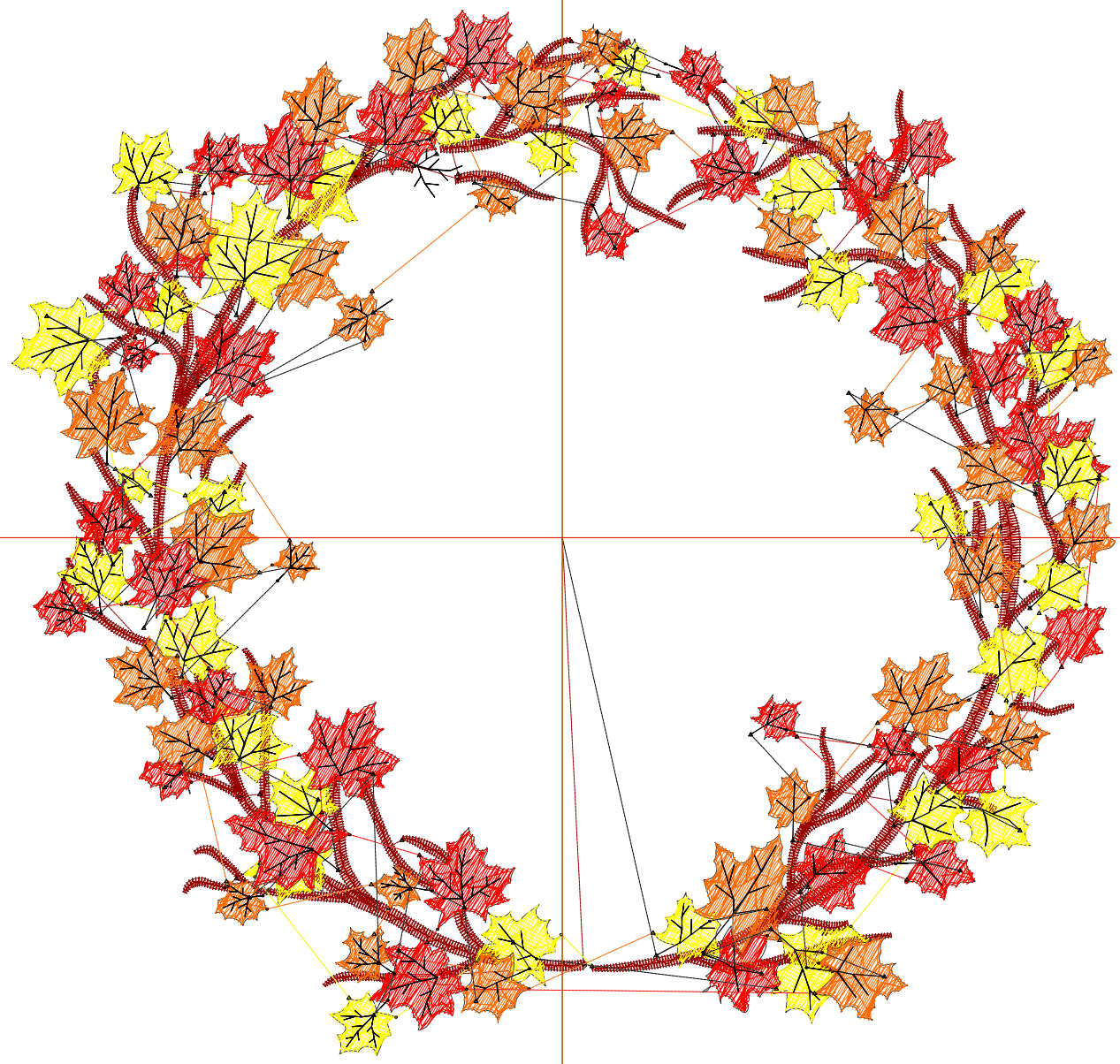
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 33,763  
Height: 156.4 mm  
Width: 164.9 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 33,763  
 Height: 156.4 mm  
 Width: 164.9 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 241  
 Appliqués: 0  
 Left: 82.2 mm  
 Right: 82.7 mm  
 Up: 79.0 mm  
 Down: 77.4 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area 25799.2 mm<sup>2</sup>  
 Max stitch: 11.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 142.48m  
 Total bobbin: 44.12m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	11		7,470	11	Dark Red	Default
2.	4		6,919	4	Yellow	Default
3.	1		8,146		R255 G106 B0	
4.	3		7,741	3	Red	Default
5.	8		3,485	8	Black	Default

# Color Film

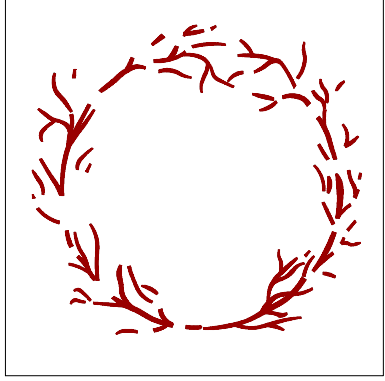
Wilcom EmbroideryStudio - Designing



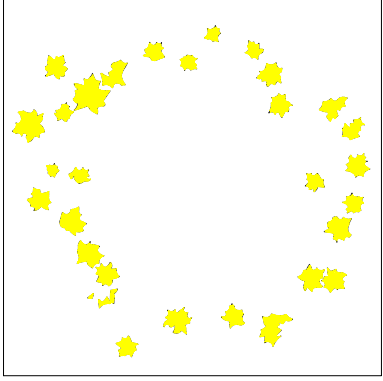
Design: **6**

Title:

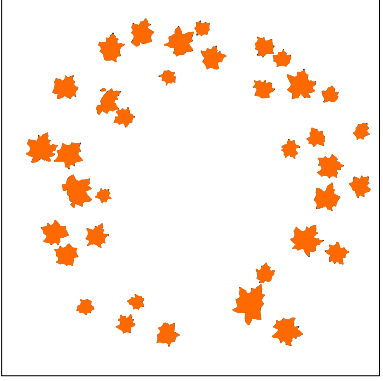
Stitches: 33,763  
Height: 156.4 mm  
Width: 164.9 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.29



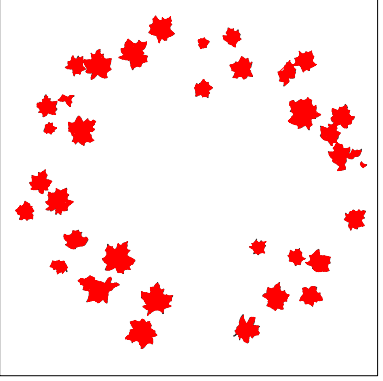
Stop #: 1  
Element:  
Code: 11  
Name: Dark Red  
Chart: Default  
Stitches: 7,470  
Thread used: 30.54m



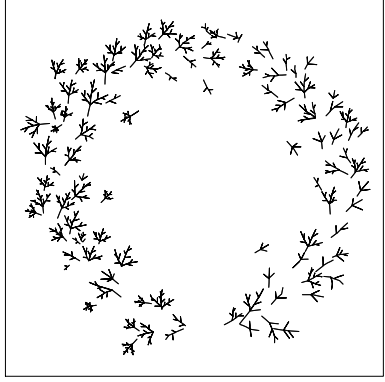
Stop #: 2  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 6,919  
Thread used: 29.71m



Stop #: 3  
Element:  
Code: R255 G106 B0  
Name: R255 G106 B0  
Chart: Default  
Stitches: 8,146  
Thread used: 34.86m



Stop #: 4  
Element:  
Code: 3  
Name: Red  
Chart: Default  
Stitches: 7,741  
Thread used: 33.41m



Stop #: 5  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 3,485  
Thread used: 13.45m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 33,763  
 Height: 156.4 mm  
 Width: 164.9 mm  
 Colors: 5



Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 241  
 Hoop: <None>  
 Max stitch: 11.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 82.2 mm  
 Right: 82.7 mm  
 Up: 79.0 mm  
 Down: 77.4 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 25799.2 mm<sup>2</sup>  
 Total thread: 142.48m  
 Total bobbin: 44.12m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	11	7,470	11 Dark Red Default
2	4	6,919	4 Yellow Default
3	1	8,146	R255 G106 B0
4	3	7,741	3 Red Default
5	8	3,485	8 Black Default

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Height: 180.5 mm  
Width: 190.3 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

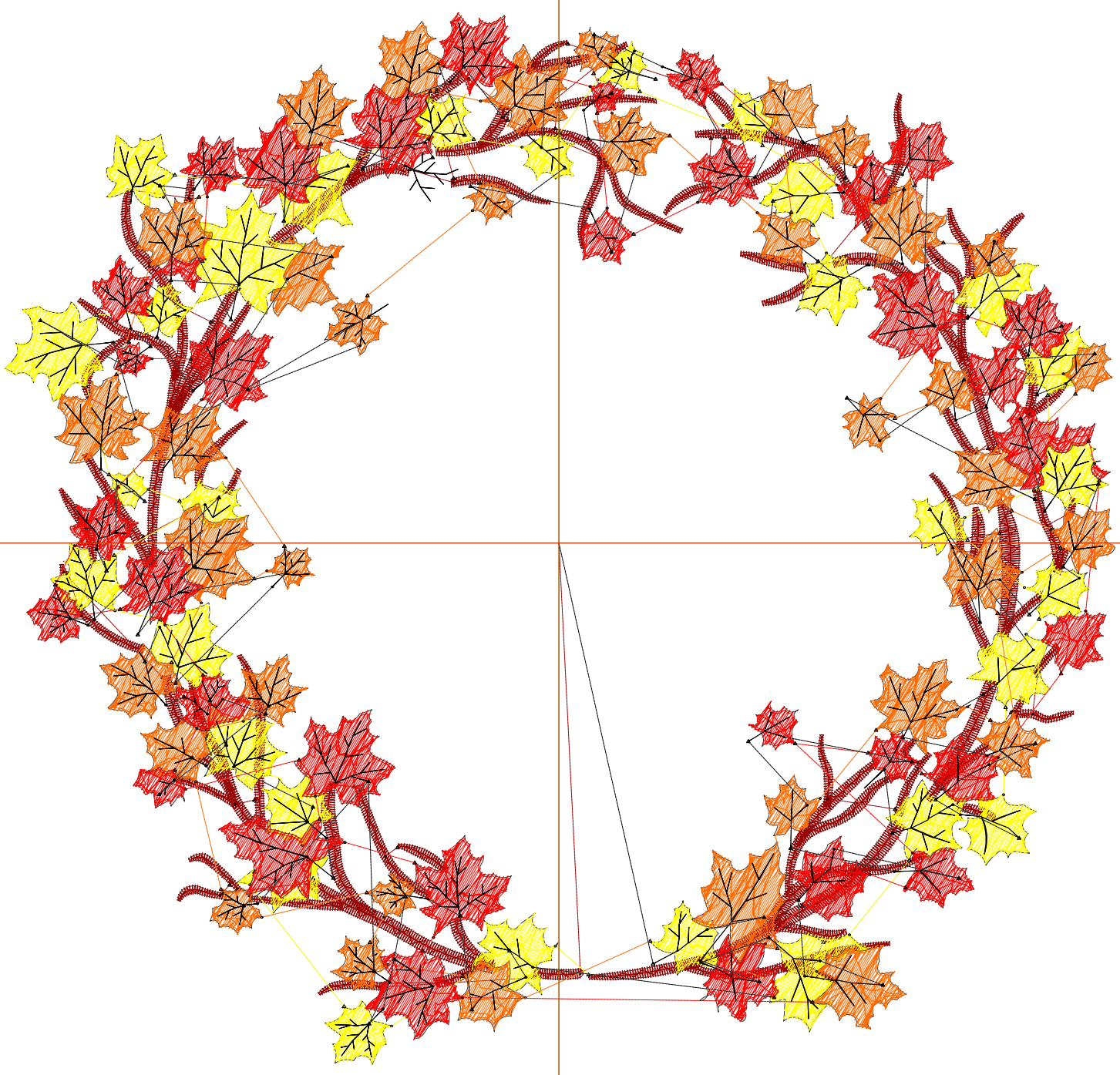
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 39,408  
Height: 180.5 mm  
Width: 190.3 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 39,408  
 Height: 180.5 mm  
 Width: 190.3 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 243  
 Appliqués: 0  
 Left: 95.1 mm  
 Right: 95.3 mm  
 Up: 91.0 mm  
 Down: 89.5 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 34351.9 mm<sup>2</sup>  
 Max stitch: 11.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 173.56m  
 Total bobbin: 55.85m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	11		8,557	11	Dark Red	Default
2.	4		8,184	4	Yellow	Default
3.	1		9,595		R255 G106 B0	
4.	3		9,256	3	Red	Default
5.	8		3,814	8	Black	Default

# Color Film

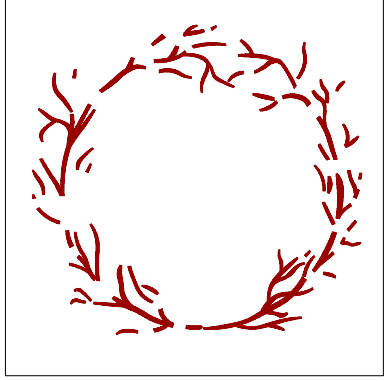
Wilcom EmbroideryStudio - Designing



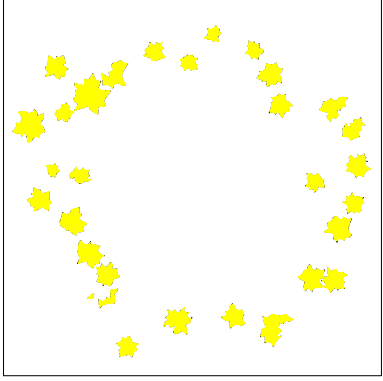
Design: 7

Title:

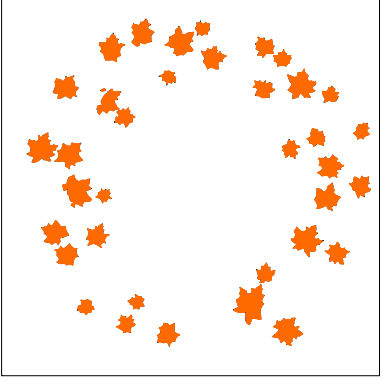
Stitches: 39,408  
Height: 180.5 mm  
Width: 190.3 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.25



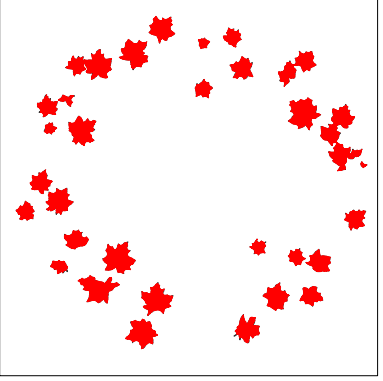
Stop #: 1  
Element:  
Code: 11  
Name: Dark Red  
Chart: Default  
Stitches: 8,557  
Thread used: 36.87m



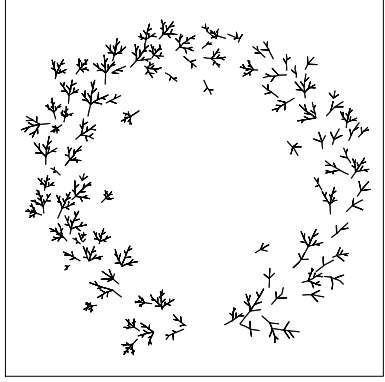
Stop #: 2  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 8,184  
Thread used: 36.67m



Stop #: 3  
Element:  
Code: R255 G106 B0  
Name: R255 G106 B0  
Chart: Default  
Stitches: 9,595  
Thread used: 42.82m



Stop #: 4  
Element:  
Code: 3  
Name: Red  
Chart: Default  
Stitches: 9,256  
Thread used: 41.65m



Stop #: 5  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 3,814  
Thread used: 15.04m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 39,408  
 Height: 180.5 mm  
 Width: 190.3 mm  
 Colors: 5



Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 243  
 Hoop: <None>  
 Max stitch: 11.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm

Left: 95.1 mm  
 Right: 95.3 mm  
 Up: 91.0 mm  
 Down: 89.5 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 34351.9 mm<sup>2</sup>  
 Total thread: 173.56m  
 Total bobbin: 55.85m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	11	8,557	11 Dark Red Default
2	4	8,184	4 Yellow Default
3	1	9,595	R255 G106 B0
4	3	9,256	3 Red Default
5	8	3,814	8 Black Default

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: 8

Title:

Height: 204.5 mm  
Width: 215.7 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.97



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  

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**Date:**

# Production Worksheet

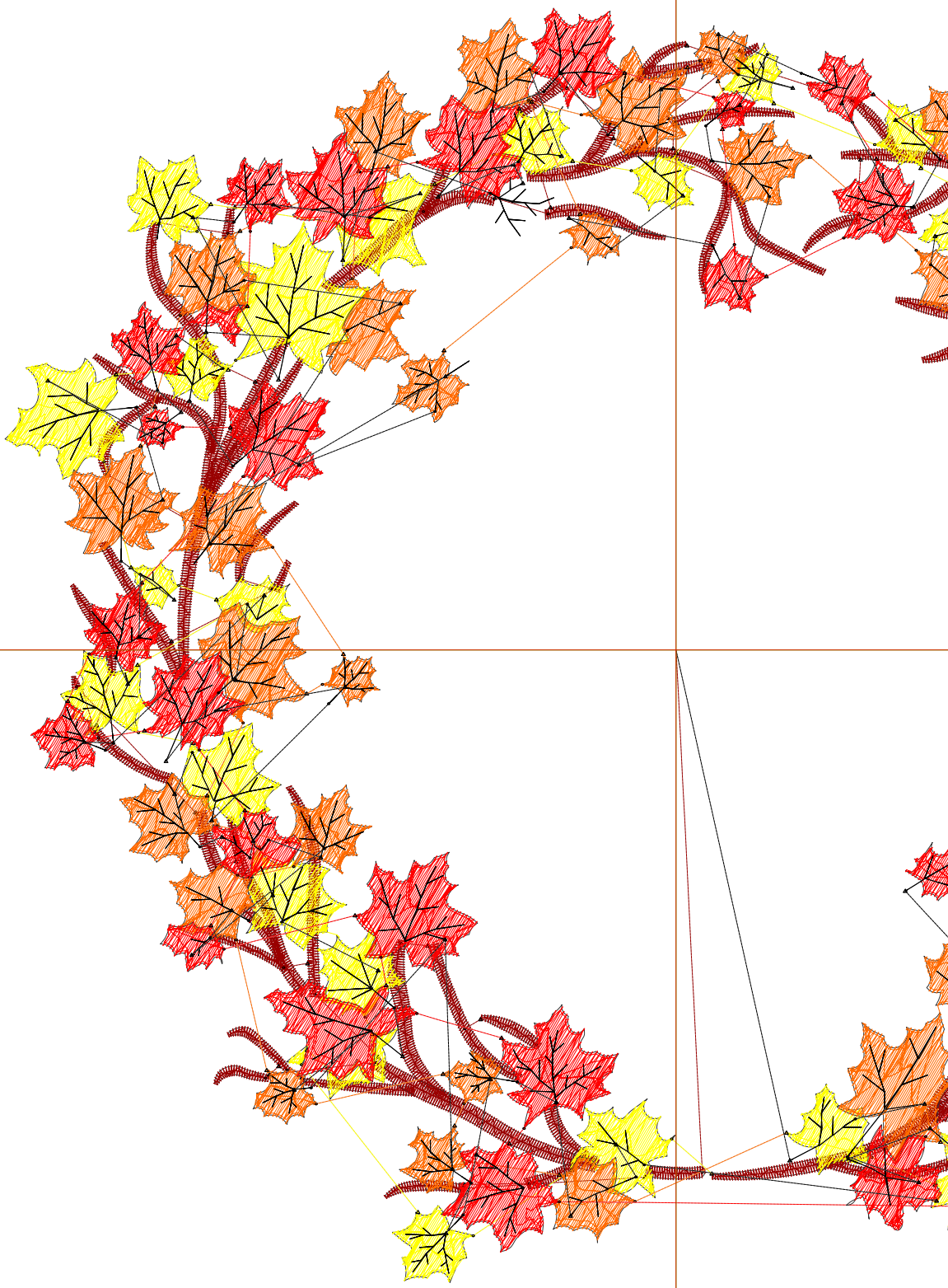
Wilcom EmbroideryStudio - Designing



Design: **8**

Title:

Stitches: 45,281  
Height: 204.5 mm  
Width: 215.7 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



1 1  
1 1

2 2  
2 2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



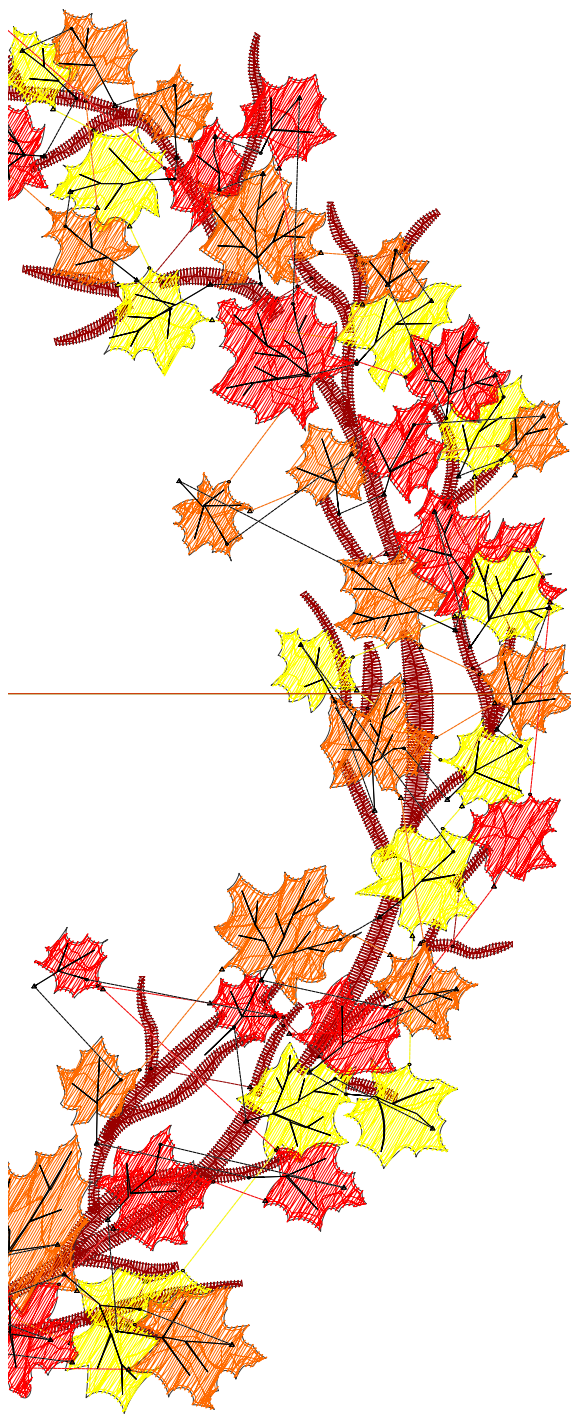
Design: **8**

Title:

Stitches: 45,281  
 Height: 204.5 mm  
 Width: 215.7 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1

1 1  
 1 1

Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 245  
 Appliqués: 0  
 Left: 107.6 mm  
 Right: 108.1 mm  
 Up: 103.1 mm  
 Down: 101.5 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 44122.4 mm<sup>2</sup>  
 Max stitch: 11.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 207.00m  
 Total bobbin: 68.70m



Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	11		9,690	11	Dark Red	Default
2.	4		9,472	4	Yellow	Default
3.	1		11,190		R255 G106 B0	
4.	3		10,826	3	Red	Default
5.	8		4,101	8	Black	Default

2

2 2  
 2 2

# Color Film

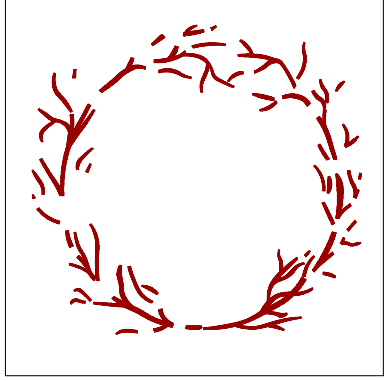
Wilcom EmbroideryStudio - Designing



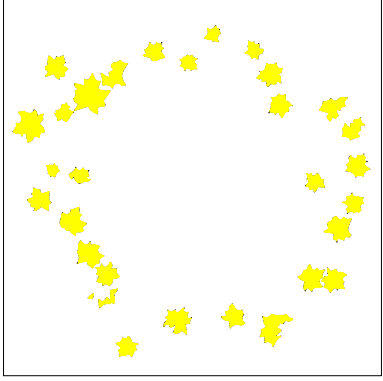
Design: **8**

Title:

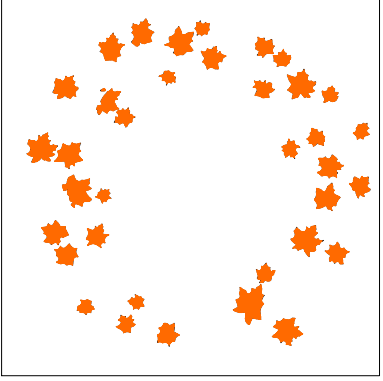
Stitches: 45,281  
Height: 204.5 mm  
Width: 215.7 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.22



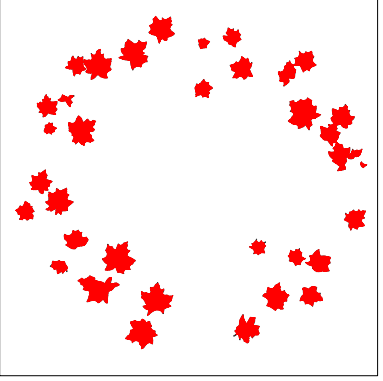
Stop #: 1  
Element:  
Code: 11  
Name: Dark Red  
Chart: Default  
Stitches: 9,690  
Thread used: 43.84m



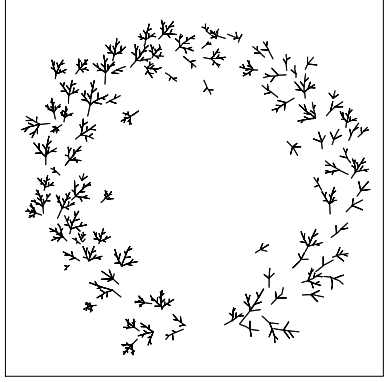
Stop #: 2  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 9,472  
Thread used: 44.05m



Stop #: 3  
Element:  
Code: R255 G106 B0  
Name: R255 G106 B0  
Chart: Default  
Stitches: 11,190  
Thread used: 51.64m



Stop #: 4  
Element:  
Code: 3  
Name: Red  
Chart: Default  
Stitches: 10,826  
Thread used: 50.41m



Stop #: 5  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 4,101  
Thread used: 16.55m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **8**

Title:

Stitches: 45,281  
 Height: 204.5 mm  
 Width: 215.7 mm  
 Colors: 5



Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 245  
 Hoop: <None>  
 Max stitch: 11.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 107.6 mm  
 Right: 108.1 mm  
 Up: 103.1 mm  
 Down: 101.5 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 44122.4 mm<sup>2</sup>  
 Total thread: 207.00m  
 Total bobbin: 68.70m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	11	9,690	11 Dark Red Default
2	4	9,472	4 Yellow Default
3	1	11,190	R255 G106 B0
4	3	10,826	3 Red Default
5	8	4,101	8 Black Default

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **9**

Title:

Height: 228.6 mm  
Width: 241.4 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.87



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  

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**Date:**

# Production Worksheet

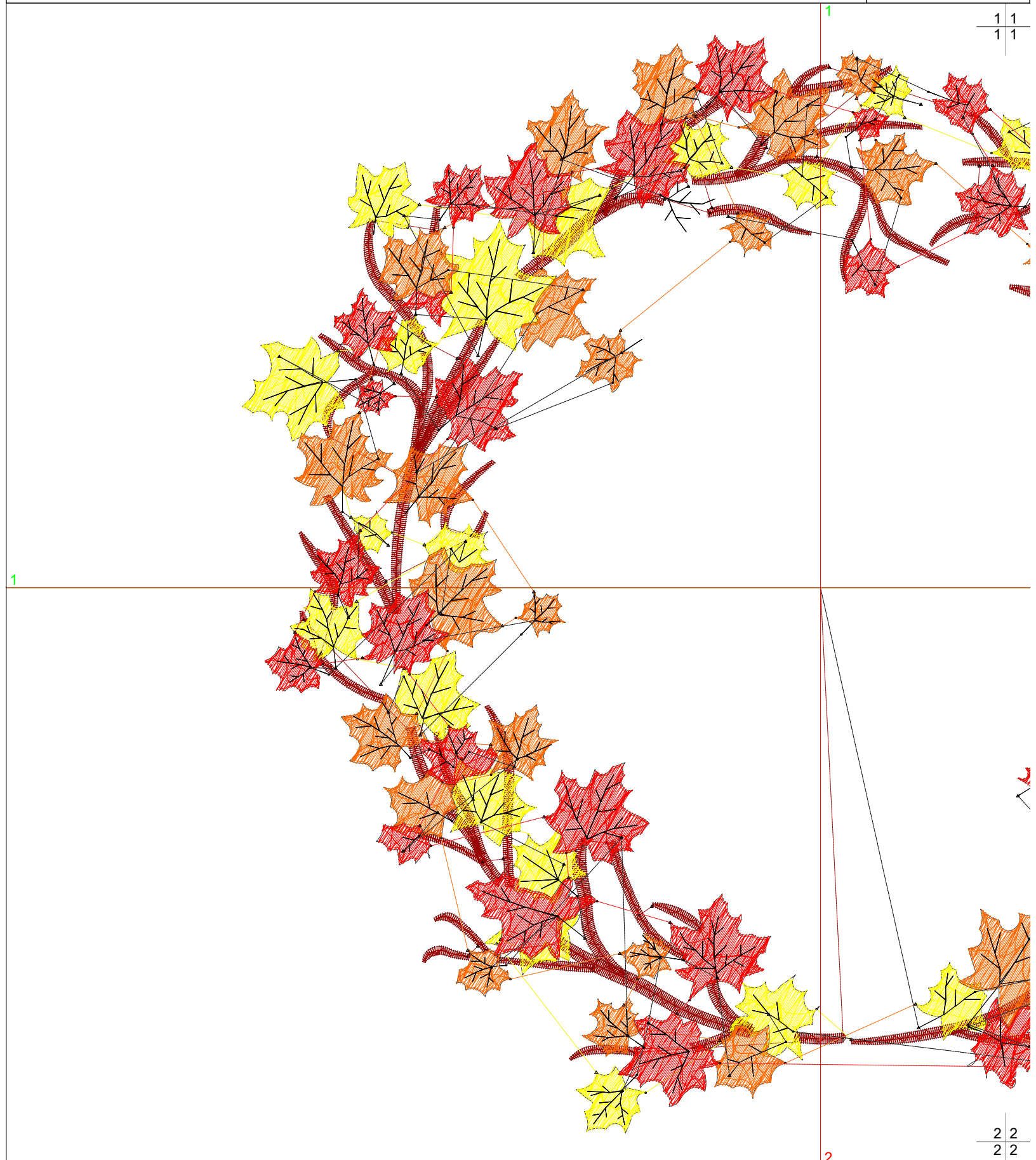
Wilcom EmbroideryStudio - Designing



Design: **9**

Title:

Stitches: 51,235  
Height: 228.6 mm  
Width: 241.4 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



1 1  
1 1

2 2  
2 2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



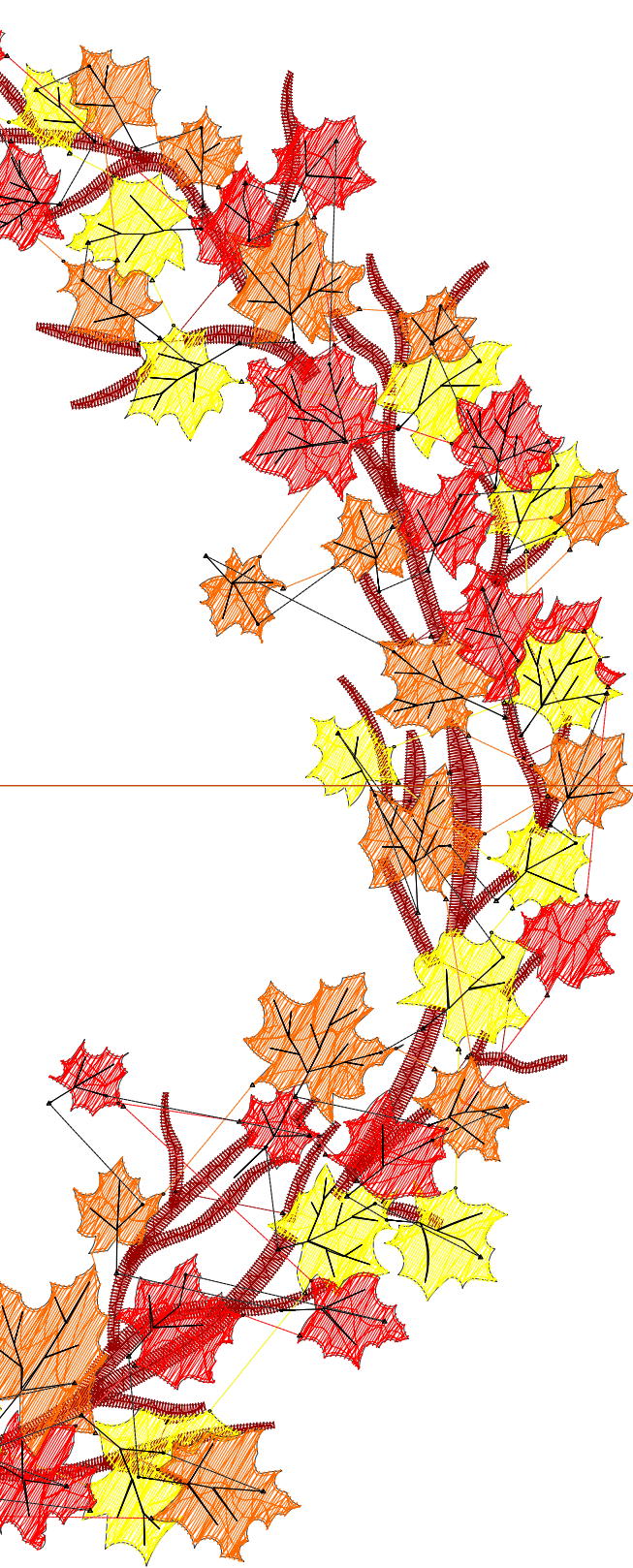
Design: **9**

Title:

Stitches: 51,235  
 Height: 228.6 mm  
 Width: 241.4 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1

1	1
1	1

Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 246  
 Appliqués: 0  
 Left: 120.5 mm  
 Right: 120.9 mm  
 Up: 115.1 mm  
 Down: 113.5 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 55173.9 mm<sup>2</sup>  
 Max stitch: 10.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 242.79m  
 Total bobbin: 82.86m



Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	11		10,820	11	Dark Red	Default
2.	4		10,814	4	Yellow	Default
3.	1		12,881		R255 G106 B0	
4.	3		12,333	3	Red	Default
5.	8		4,385	8	Black	Default

2

2	2
2	2

# Color Film

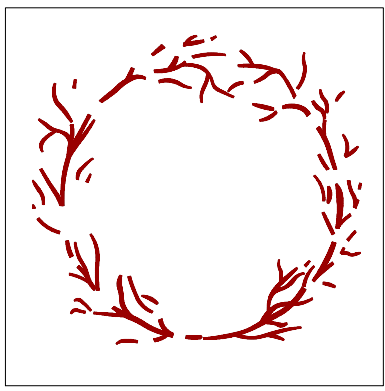
Wilcom EmbroideryStudio - Designing



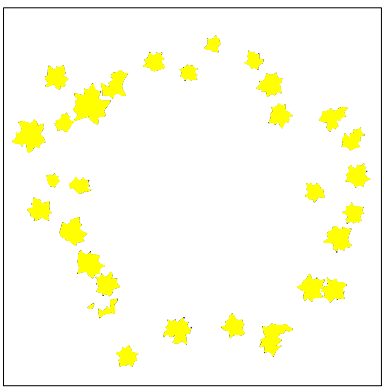
Design: **9**

Title:

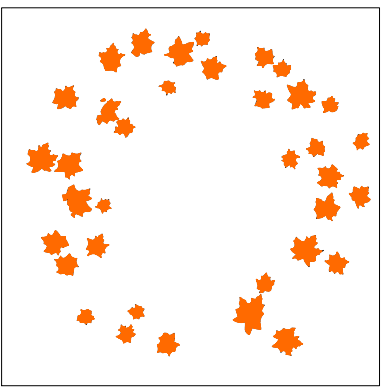
Stitches: 51,235  
Height: 228.6 mm  
Width: 241.4 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.20



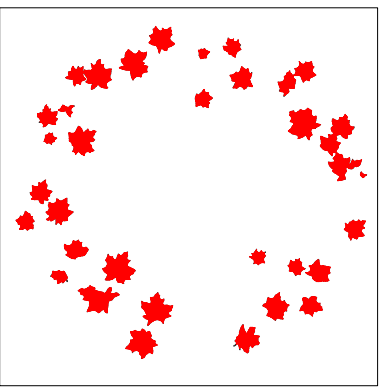
Stop #: 1  
Element:  
Code: 11  
Name: Dark Red  
Chart: Default  
Stitches: 10,820  
Thread used: 51.32m



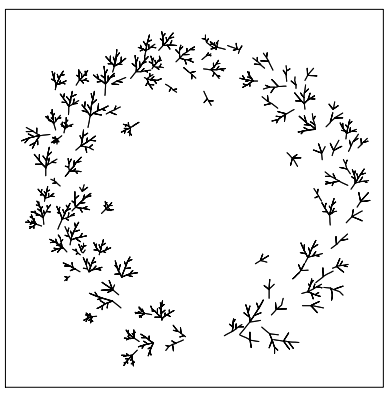
Stop #: 2  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 10,814  
Thread used: 52.18m



Stop #: 3  
Element:  
Code: R255 G106 B0  
Name: R255 G106 B0  
Chart: Default  
Stitches: 12,881  
Thread used: 61.28m



Stop #: 4  
Element:  
Code: 3  
Name: Red  
Chart: Default  
Stitches: 12,333  
Thread used: 59.47m



Stop #: 5  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 4,385  
Thread used: 18.03m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **9**

Title:

Stitches: 51,235  
 Height: 228.6 mm  
 Width: 241.4 mm  
 Colors: 5



Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 246  
 Hoop: <None>  
 Max stitch: 10.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 120.5 mm  
 Right: 120.9 mm  
 Up: 115.1 mm  
 Down: 113.5 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 55173.9 mm<sup>2</sup>  
 Total thread: 242.79m  
 Total bobbin: 82.86m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	11	10,820	11 Dark Red Default
2	4	10,814	4 Yellow Default
3	1	12,881	R255 G106 B0
4	3	12,333	3 Red Default
5	8	4,385	8 Black Default

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **10**

Title:

Height: 252.6 mm  
Width: 266.6 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.78



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  

---

**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

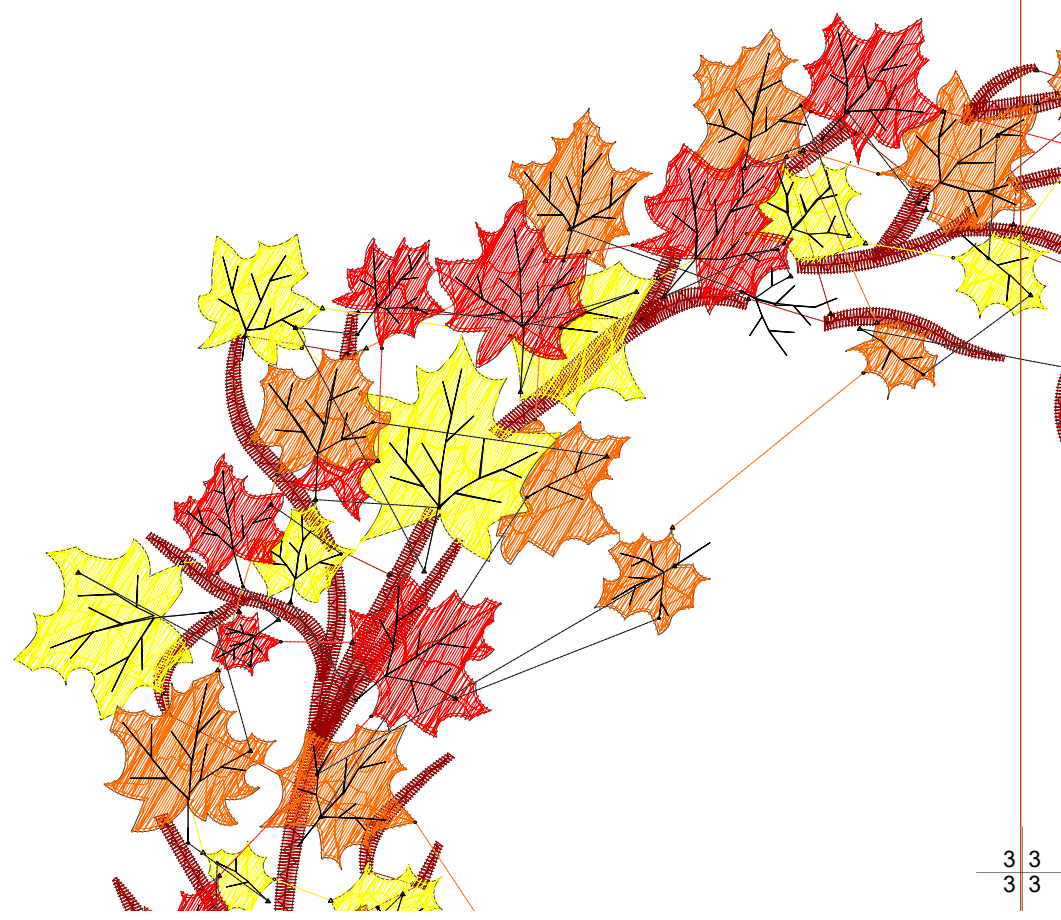


Design: **10**

Title:

Stitches: 57,575  
Height: 252.6 mm  
Width: 266.6 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1

1 1  
1 1



2 2  
2 2

3 3  
3 3

# Production Worksheet

Wilcom EmbroideryStudio - Designing

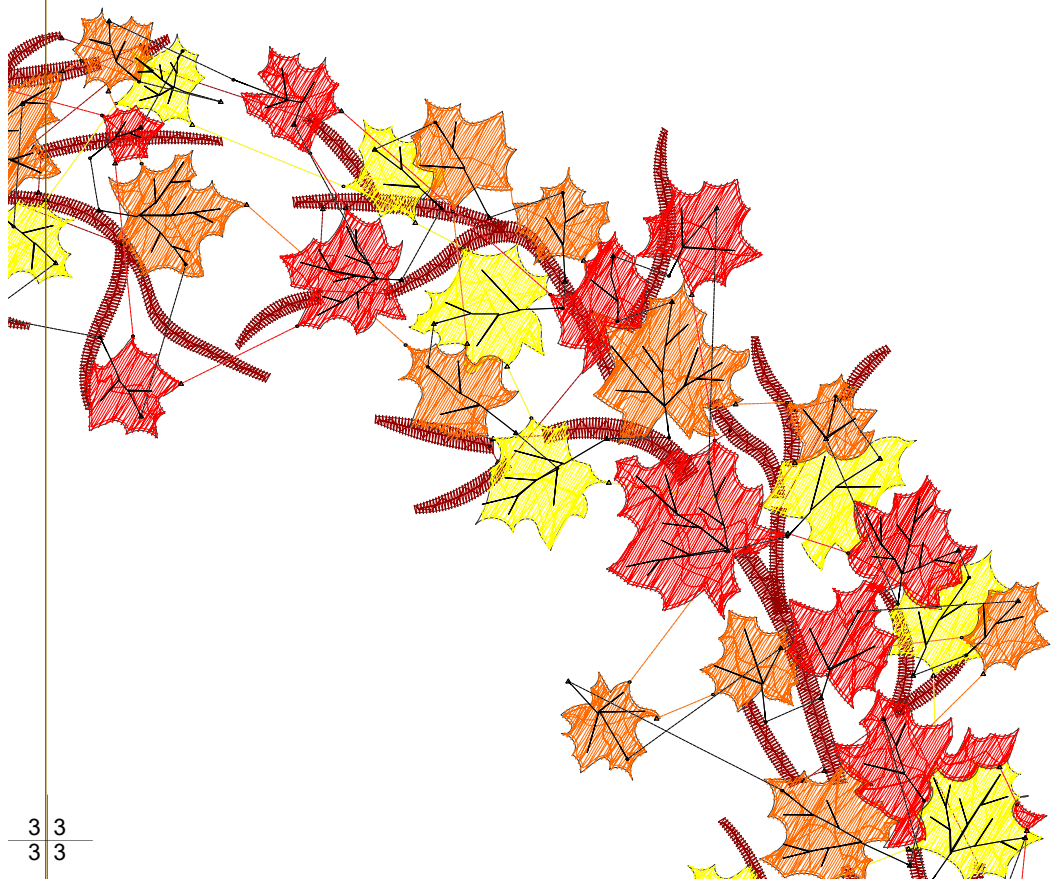


Design: **10**

Title:

Stitches: 57,575  
Height: 252.6 mm  
Width: 266.6 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1

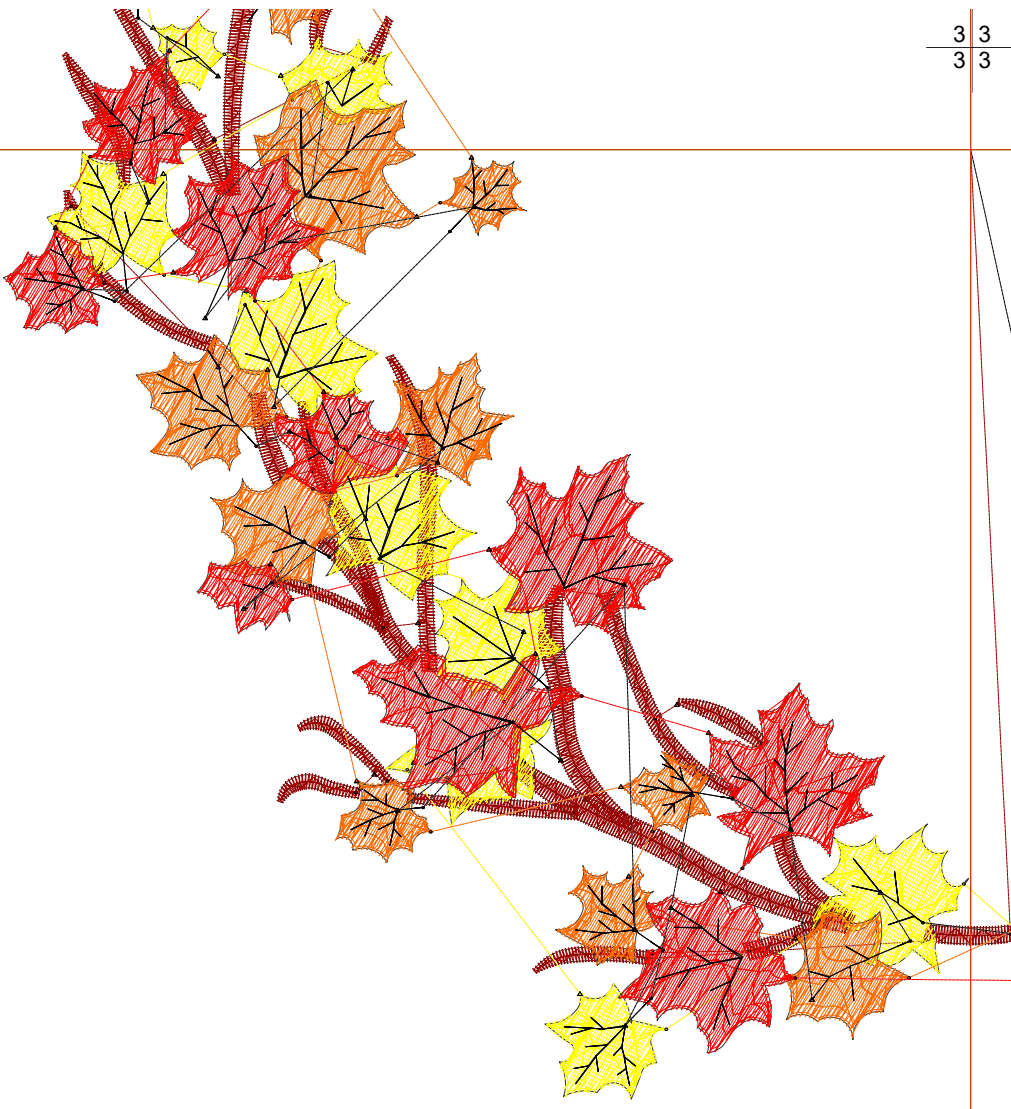
1 1  
1 1

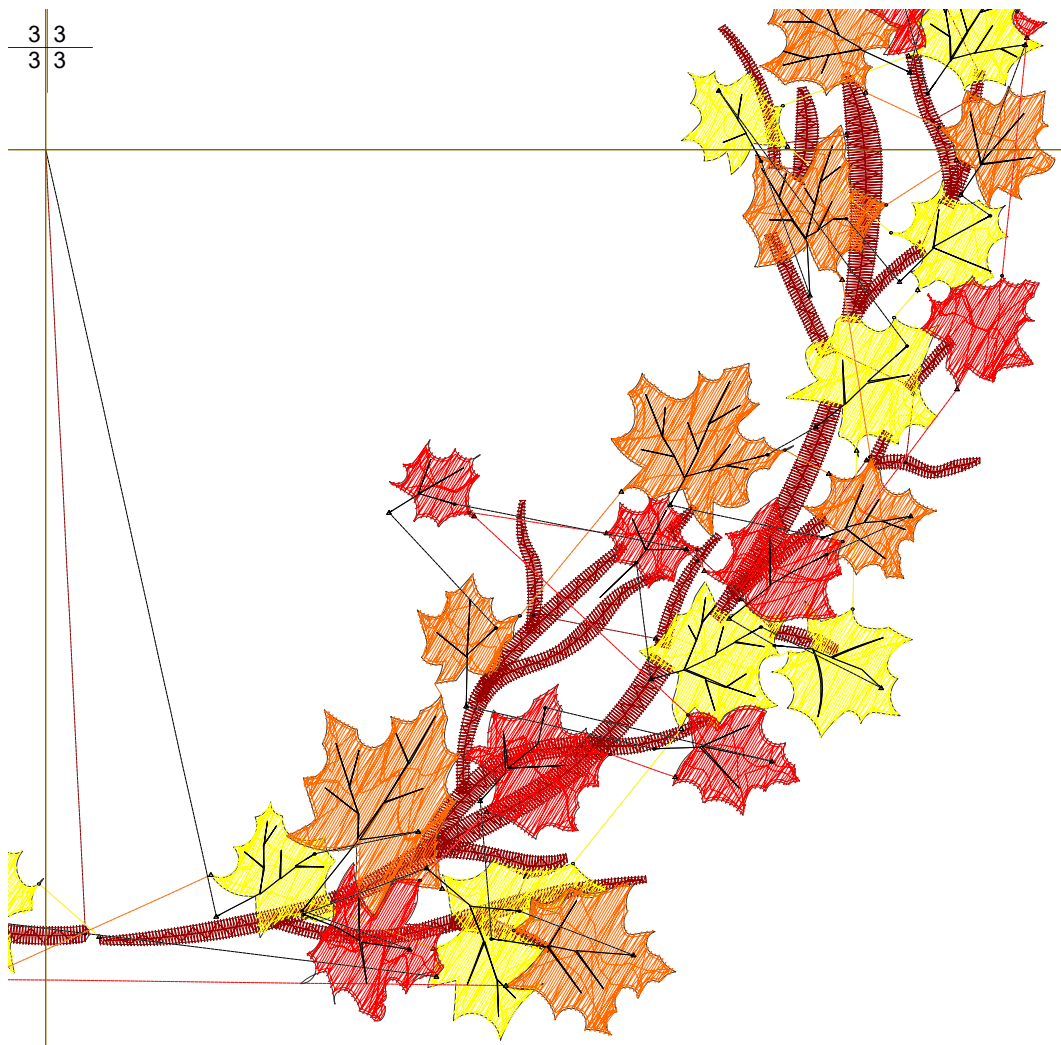


3 3  
3 3

4 4  
4 4

1





# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **10**

Title:

Stitches: 57,575  
 Height: 252.6 mm  
 Width: 266.6 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 246  
 Appliqués: 0  
 Left: 133.1 mm  
 Right: 133.5 mm  
 Up: 127.2 mm  
 Down: 125.4 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area 67342.1 mm<sup>2</sup>  
 Max stitch: 11.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 281.66m  
 Total bobbin: 98.38m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	11		11,971	11	Dark Red	Default
2.	4		12,332	4	Yellow	Default
3.	1		14,588		R255 G106 B0	
4.	3		14,024	3	Red	Default
5.	8		4,658	8	Black	Default

# Color Film

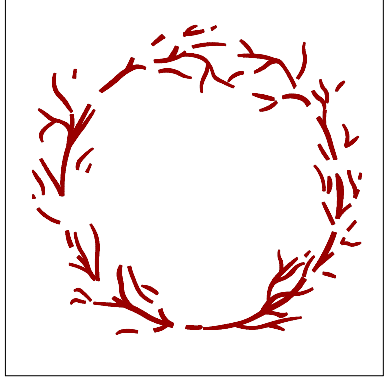
Wilcom EmbroideryStudio - Designing



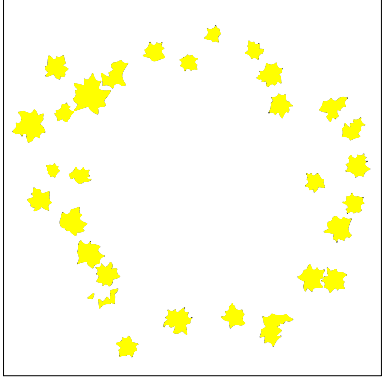
Design: **10**

Title:

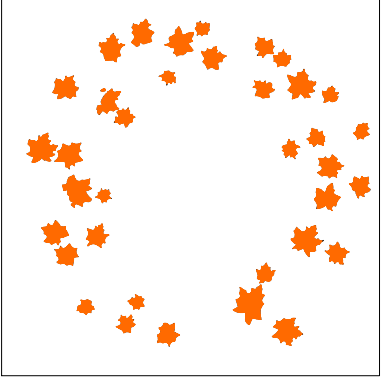
Stitches: 57,575  
Height: 252.6 mm  
Width: 266.6 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.18



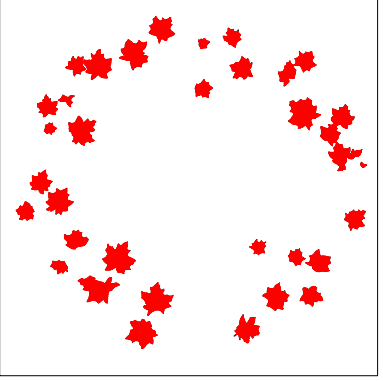
Stop #: 1  
Element:  
Code: 11  
Name: Dark Red  
Chart: Default  
Stitches: 11,971  
Thread used: 59.47m



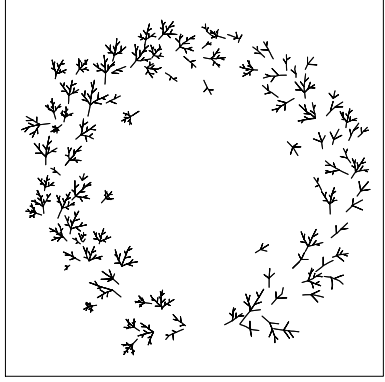
Stop #: 2  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 12,332  
Thread used: 61.09m



Stop #: 3  
Element:  
Code: R255 G106 B0  
Name: R255 G106 B0  
Chart: Default  
Stitches: 14,588  
Thread used: 71.63m



Stop #: 4  
Element:  
Code: 3  
Name: Red  
Chart: Default  
Stitches: 14,024  
Thread used: 69.49m



Stop #: 5  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 4,658  
Thread used: 19.48m

# Production Summary

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Design: **10**

Title:

Stitches: 57,575  
 Height: 252.6 mm  
 Width: 266.6 mm  
 Colors: 5



Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 246  
 Hoop: <None>  
 Max stitch: 11.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm

Left: 133.1 mm  
 Right: 133.5 mm  
 Up: 127.2 mm  
 Down: 125.4 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 67342.1 mm<sup>2</sup>  
 Total thread: 281.66m  
 Total bobbin: 98.38m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	11	11,971	11 Dark Red Default
2	4	12,332	4 Yellow Default
3	1	14,588	R255 G106 B0
4	3	14,024	3 Red Default
5	8	4,658	8 Black Default