

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Height: 132.3 mm
Width: 139.7 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

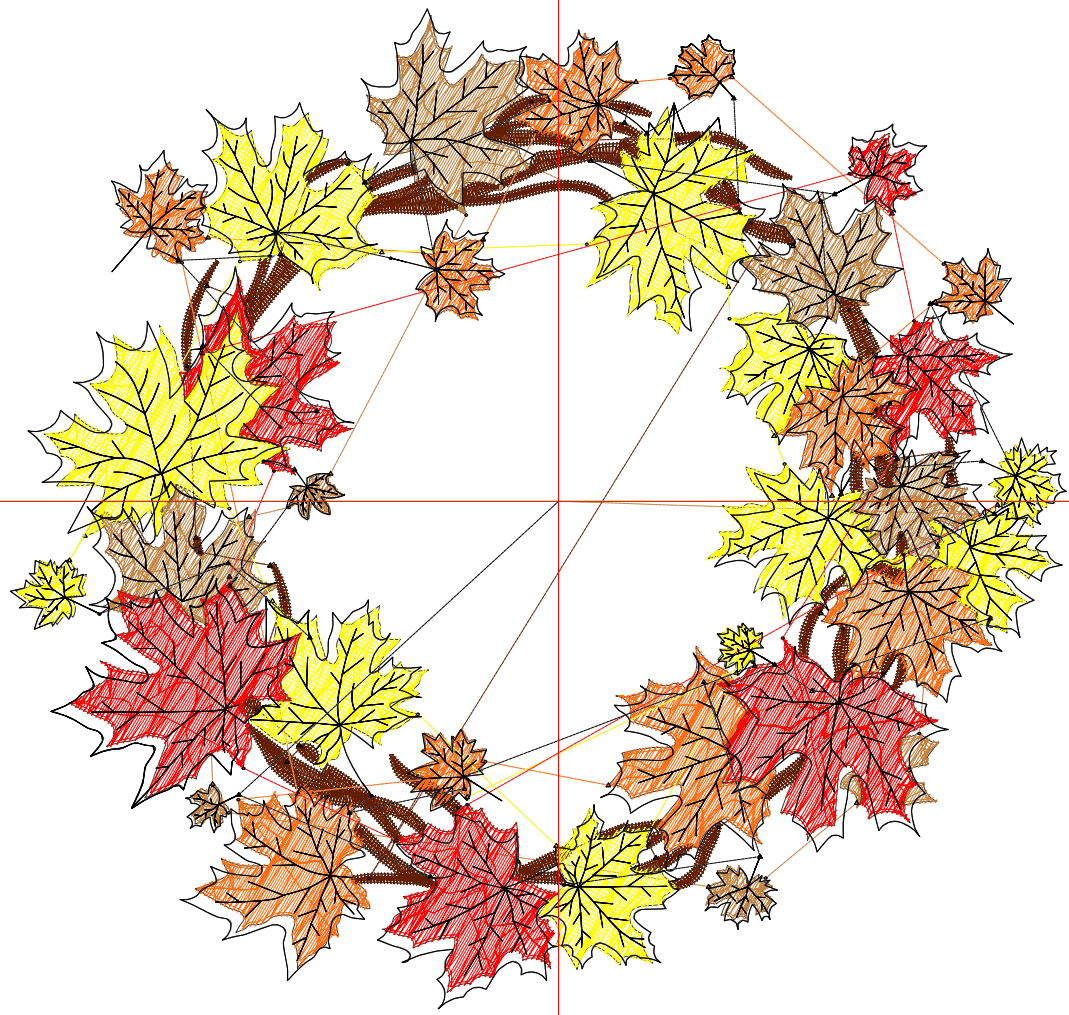
Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 31,094
Height: 132.3 mm
Width: 139.7 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 31,094
 Height: 132.3 mm
 Width: 139.7 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 5
 Stops: 6
 Trims: 124
 Appliqués: 0
 Left: 72.5 mm
 Right: 67.2 mm
 Up: 65.2 mm
 Down: 67.1 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area 18480.0 mm²
 Max stitch: 7.0 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm
 Total thread: 135.90m
 Total bobbin: 43.33m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		2,906		R196 G131 B65	
2.	1		7,251		R99 G29 B1	
3.	12		4,226		R255 G109 B18	
4.	4		6,274	4	Yellow	Default
5.	3		4,001	3	Red	Default
6.	8		6,434		R0 G0 B0	

Color Film

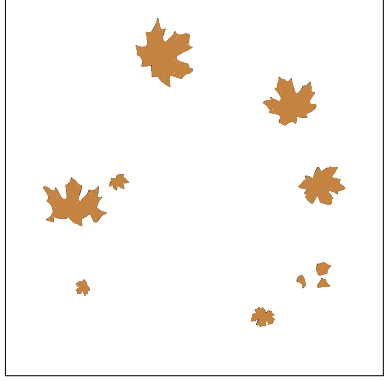
Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

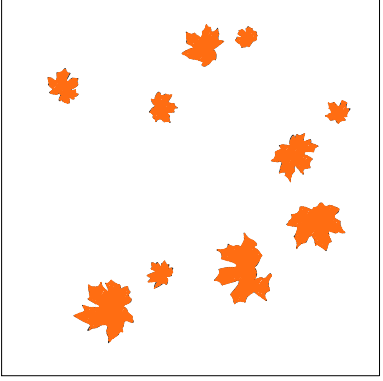
Stitches: 31,094
Height: 132.3 mm
Width: 139.7 mm
Colors: 6
Colorway: Colorway 1
Zoom: 0.34



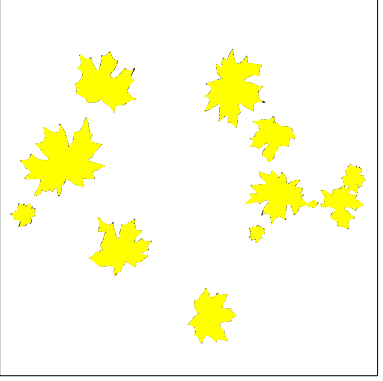
Stop #: 1
Element:
Code:
Name: R196 G131 B65
Chart:
Stitches: 2,906
Thread used: 13.15m



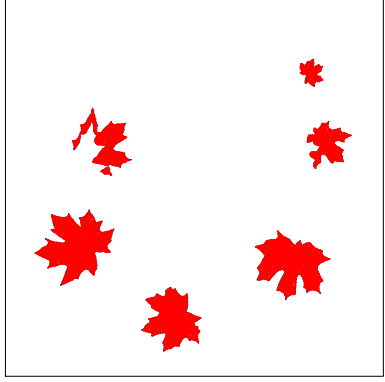
Stop #: 2
Element:
Code:
Name: R99 G29 B1
Chart:
Stitches: 7,251
Thread used: 28.53m



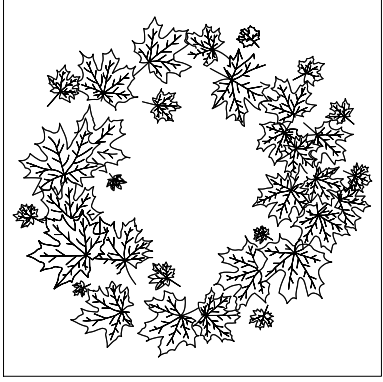
Stop #: 3
Element:
Code:
Name: R255 G109 B18
Chart:
Stitches: 4,226
Thread used: 19.57m



Stop #: 4
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 6,274
Thread used: 29.96m



Stop #: 5
Element:
Code: 3
Name: Red
Chart: Default
Stitches: 4,001
Thread used: 19.44m



Stop #: 6
Element:
Code:
Name: R0 G0 B0
Chart:
Stitches: 6,434
Thread used: 24.64m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 31,094
 Height: 132.3 mm
 Width: 139.7 mm
 Colors: 6



Machine format: Tajima
 Color changes: 5
 Stops: 6
 Trims: 124
 Hoop: <None>
 Max stitch: 7.0 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm

Left: 72.5 mm
 Right: 67.2 mm
 Up: 65.2 mm
 Down: 67.1 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 18480.0 mm²
 Total thread: 135.90m
 Total bobbin: 43.33m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	2	2,906	R196 G131 B65
2	1	7,251	R99 G29 B1
3	12	4,226	R255 G109 B18
4	4	6,274	4 Yellow Default
5	3	4,001	3 Red Default
6	8	6,434	R0 G0 B0

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Height: 156.3 mm
Width: 165.1 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

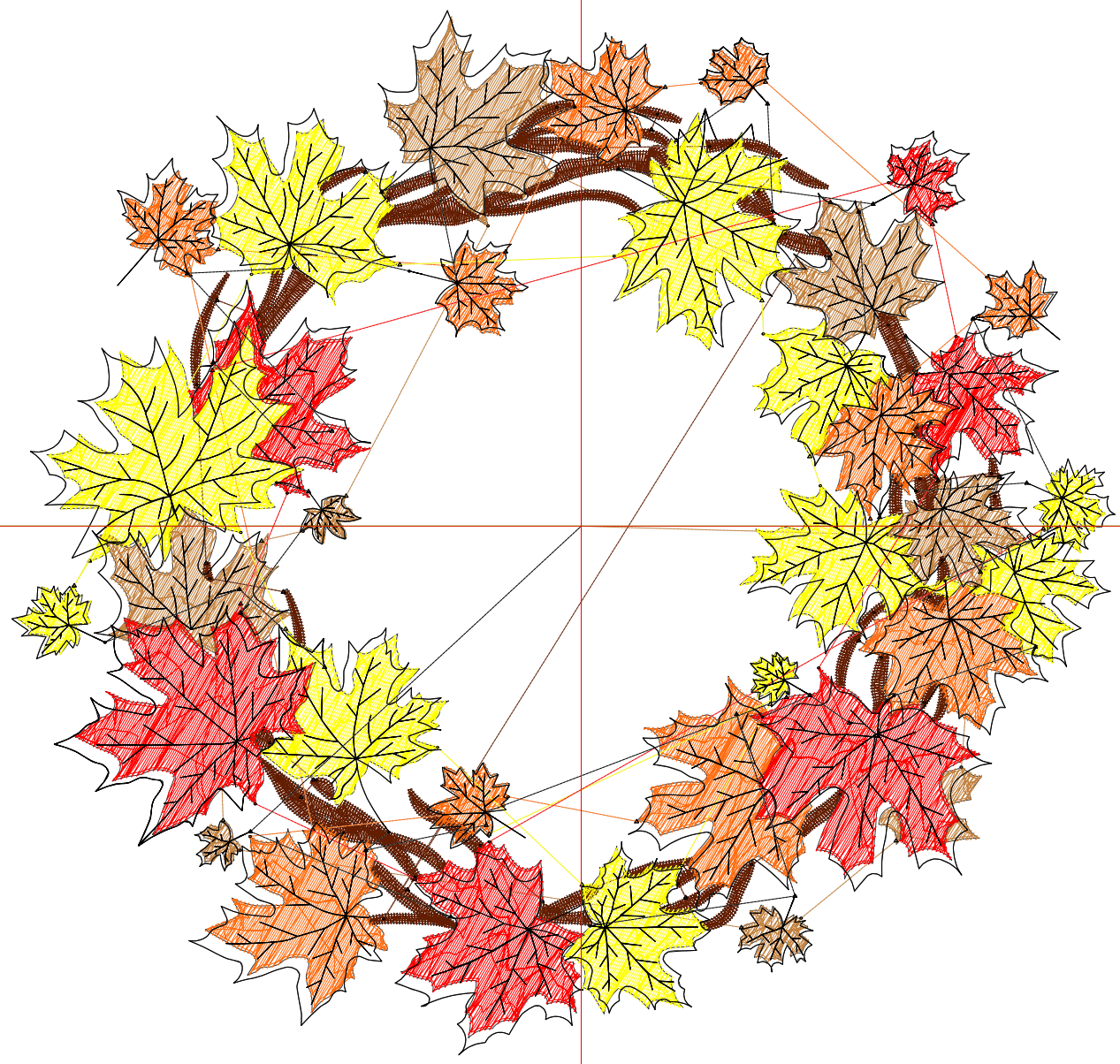
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 36,985
Height: 156.3 mm
Width: 165.1 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 36,985
 Height: 156.3 mm
 Width: 165.1 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 5
 Stops: 6
 Trims: 128
 Appliqués: 0
 Left: 85.2 mm
 Right: 79.9 mm
 Up: 77.2 mm
 Down: 79.2 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area 25810.6 mm²
 Max stitch: 6.9 mm
 Min stitch: 0.0 mm
 Max jump: 6.9 mm
 Total thread: 170.07m
 Total bobbin: 56.59m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		3,559		R196 G131 B65	
2.	1		8,353		R99 G29 B1	
3.	12		5,133		R255 G109 B18	
4.	4		7,751	4	Yellow	Default
5.	3		4,995	3	Red	Default
6.	8		7,192		R0 G0 B0	

Color Film

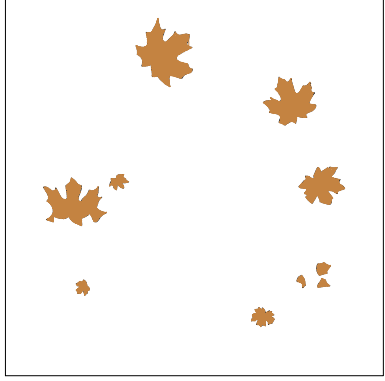
Wilcom EmbroideryStudio - Designing



Design: 6

Title:

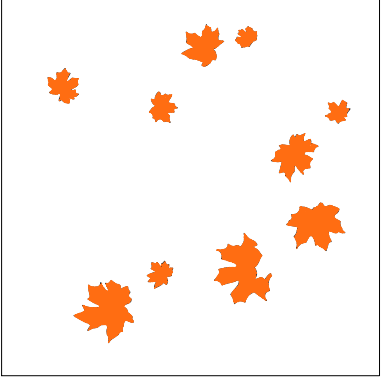
Stitches: 36,985
 Height: 156.3 mm
 Width: 165.1 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 0.29



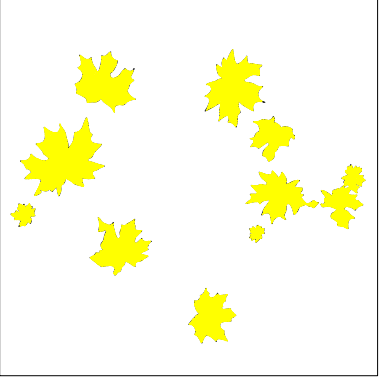
Stop #: 1
 Element:
 Code:
 Name: R196 G131 B65
 Chart:
 Stitches: 3,559
 Thread used: 16.93m



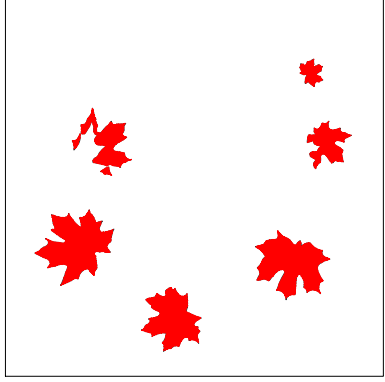
Stop #: 2
 Element:
 Code:
 Name: R99 G29 B1
 Chart:
 Stitches: 8,353
 Thread used: 35.09m



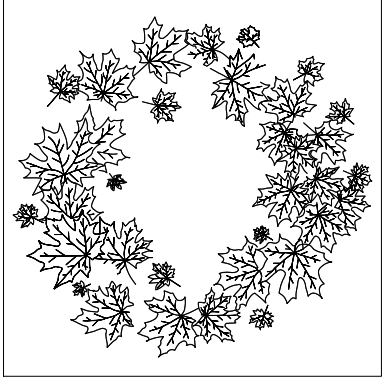
Stop #: 3
 Element:
 Code:
 Name: R255 G109 B18
 Chart:
 Stitches: 5,133
 Thread used: 24.93m



Stop #: 4
 Element:
 Code: 4
 Name: Yellow
 Chart: Default
 Stitches: 7,751
 Thread used: 38.82m



Stop #: 5
 Element:
 Code: 3
 Name: Red
 Chart: Default
 Stitches: 4,995
 Thread used: 25.41m



Stop #: 6
 Element:
 Code:
 Name: R0 G0 B0
 Chart:
 Stitches: 7,192
 Thread used: 28.27m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 36,985
 Height: 156.3 mm
 Width: 165.1 mm
 Colors: 6



Machine format: Tajima
 Color changes: 5
 Stops: 6
 Trims: 128
 Hoop: <None>
 Max stitch: 6.9 mm
 Min stitch: 0.0 mm
 Max jump: 6.9 mm

Left: 85.2 mm
 Right: 79.9 mm
 Up: 77.2 mm
 Down: 79.2 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 25810.6 mm²
 Total thread: 170.07m
 Total bobbin: 56.59m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	2	3,559	R196 G131 B65
2	1	8,353	R99 G29 B1
3	12	5,133	R255 G109 B18
4	4	7,751	4 Yellow Default
5	3	4,995	3 Red Default
6	8	7,192	R0 G0 B0

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Height: 180.4 mm
Width: 190.5 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

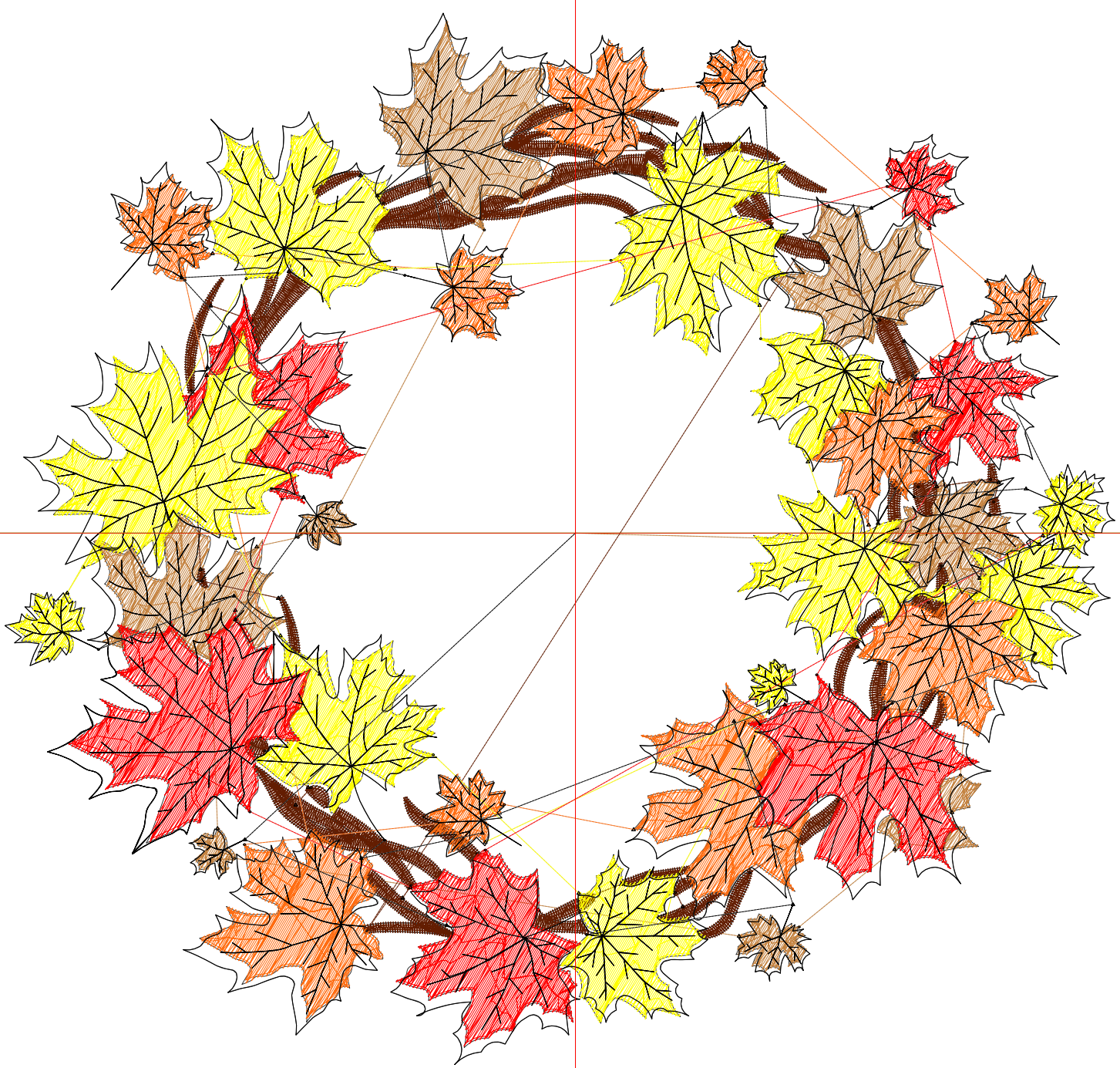
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 42,940
Height: 180.4 mm
Width: 190.5 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 42,940
 Height: 180.4 mm
 Width: 190.5 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 5
 Stops: 6
 Trims: 129
 Appliqués: 0
 Left: 97.9 mm
 Right: 92.6 mm
 Up: 89.2 mm
 Down: 91.2 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area 34363.0 mm²
 Max stitch: 7.0 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm
 Total thread: 206.13m
 Total bobbin: 70.90m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		4,314		R196 G131 B65	
2.	1		9,400		R99 G29 B1	
3.	12		6,192		R255 G109 B18	
4.	4		9,165	4	Yellow	Default
5.	3		5,961	3	Red	Default
6.	8		7,906		R0 G0 B0	

Color Film

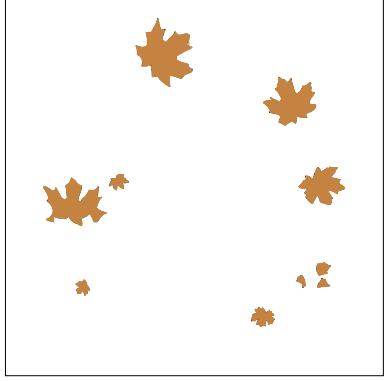
Wilcom EmbroideryStudio - Designing



Design: 7

Title:

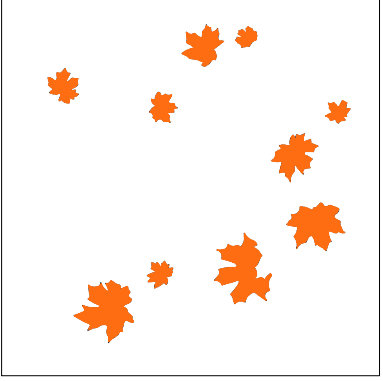
Stitches: 42,940
Height: 180.4 mm
Width: 190.5 mm
Colors: 6
Colorway: Colorway 1
Zoom: 0.25



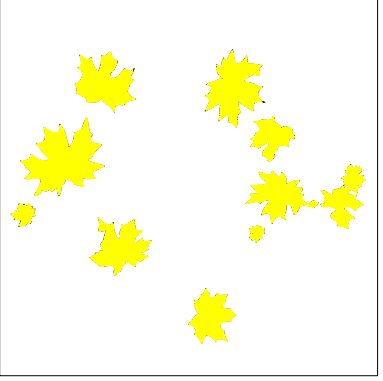
Stop #: 1
Element:
Code:
Name: R196 G131 B65
Chart:
Stitches: 4,314
Thread used: 21.27m



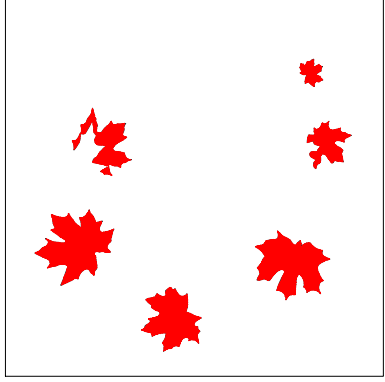
Stop #: 2
Element:
Code:
Name: R99 G29 B1
Chart:
Stitches: 9,400
Thread used: 42.05m



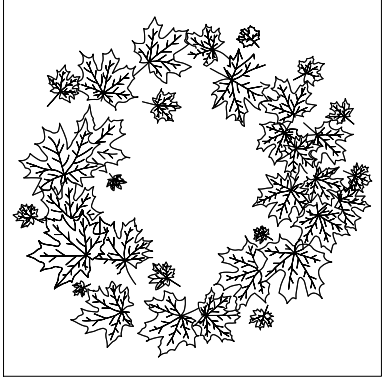
Stop #: 3
Element:
Code:
Name: R255 G109 B18
Chart:
Stitches: 6,192
Thread used: 31.21m



Stop #: 4
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 9,165
Thread used: 47.59m



Stop #: 5
Element:
Code: 3
Name: Red
Chart: Default
Stitches: 5,961
Thread used: 31.60m



Stop #: 6
Element:
Code:
Name: R0 G0 B0
Chart:
Stitches: 7,906
Thread used: 31.81m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 42,940
 Height: 180.4 mm
 Width: 190.5 mm
 Colors: 6



Machine format: Tajima
 Color changes: 5
 Stops: 6
 Trims: 129
 Hoop: <None>
 Max stitch: 7.0 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm

Left: 97.9 mm
 Right: 92.6 mm
 Up: 89.2 mm
 Down: 91.2 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 34363.0 mm²
 Total thread: 206.13m
 Total bobbin: 70.90m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	2	4,314	R196 G131 B65
2	1	9,400	R99 G29 B1
3	12	6,192	R255 G109 B18
4	4	9,165	4 Yellow Default
5	3	5,961	3 Red Default
6	8	7,906	R0 G0 B0

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **8**

Title:

Height: 207.2 mm
Width: 218.8 mm
Colors: 6
Colorway: Colorway 1
Zoom: 0.96



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

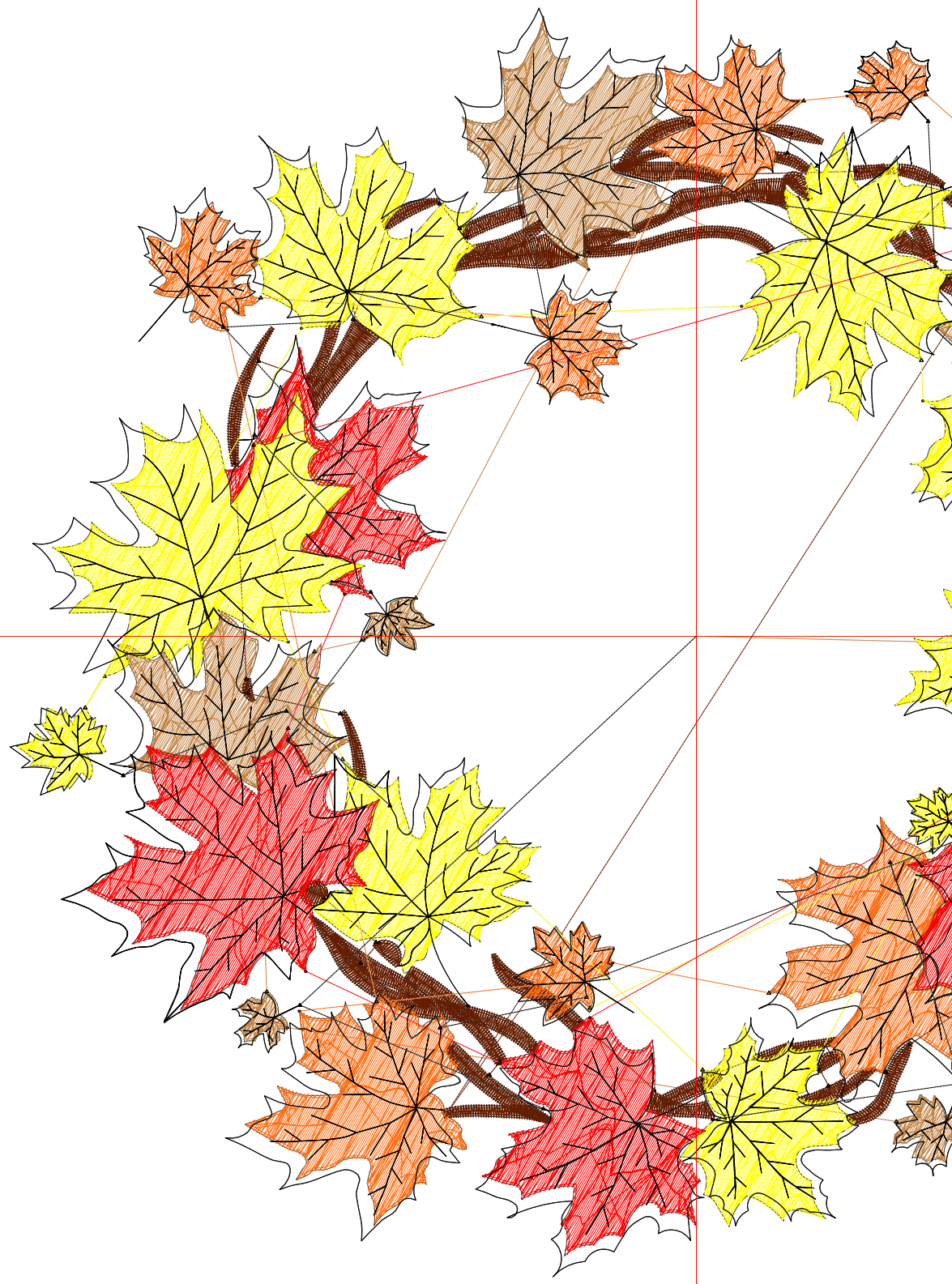
Wilcom EmbroideryStudio - Designing



Design: **8**

Title:

Stitches: 50,528
Height: 207.2 mm
Width: 218.8 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



1 1
1 1

2 2
2 2

Production Worksheet

Wilcom EmbroideryStudio - Designing

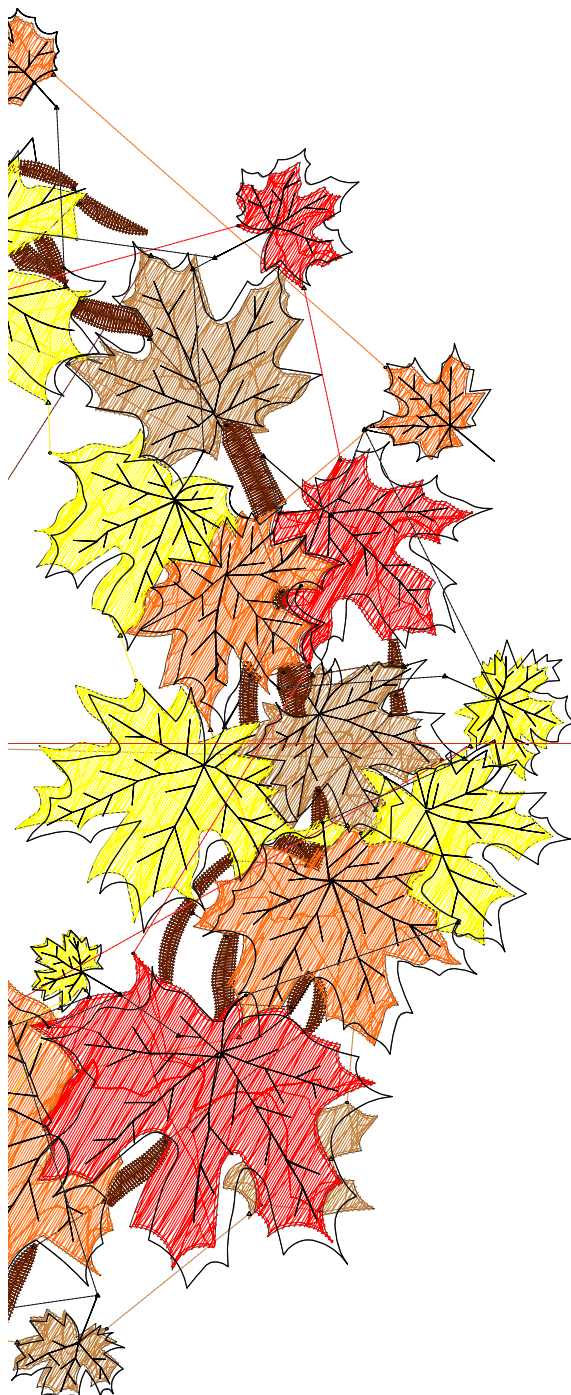


Design: **8**

Title:

Stitches: 50,528
 Height: 207.2 mm
 Width: 218.8 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 1:1

1 1
 1 1



Machine format: Tajima
 Color changes: 5
 Stops: 6
 Trims: 137
 Appliqués: 0
 Left: 112.1 mm
 Right: 106.7 mm
 Up: 102.6 mm
 Down: 104.6 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 45329.3 mm²
 Max stitch: 6.9 mm
 Min stitch: 0.0 mm
 Max jump: 6.9 mm
 Total thread: 253.11m
 Total bobbin: 89.75m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		5,257	R196 G131 B65		
2.	1		10,760	R99 G29 B1		
3.	12		7,404	R255 G109 B18		
4.	4		11,208	4 Yellow		Default
5.	3		7,225	3 Red		Default
6.	8		8,672	R0 G0 B0		

2

2 2
 2 2

Color Film

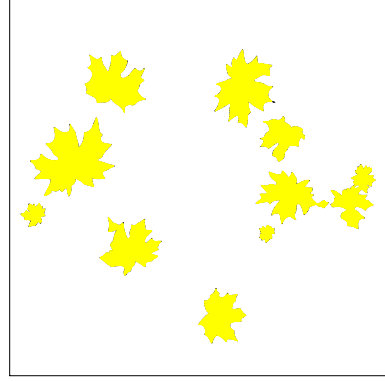
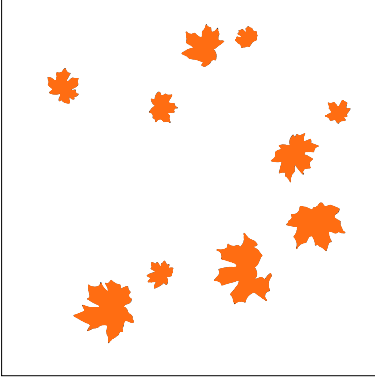
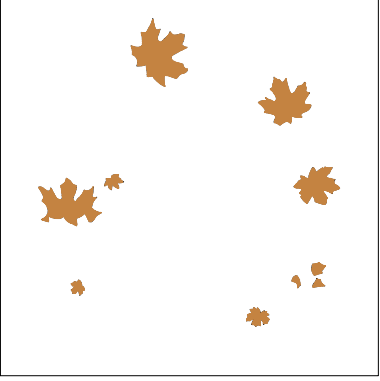
Wilcom EmbroideryStudio - Designing



Design: 8

Title:

Stitches: 50,528
 Height: 207.2 mm
 Width: 218.8 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 0.22

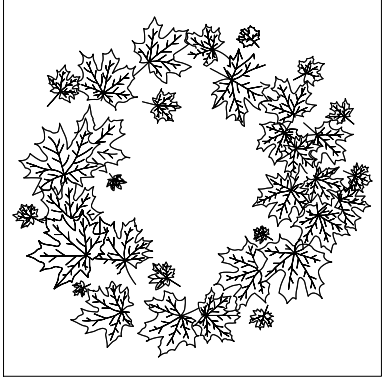
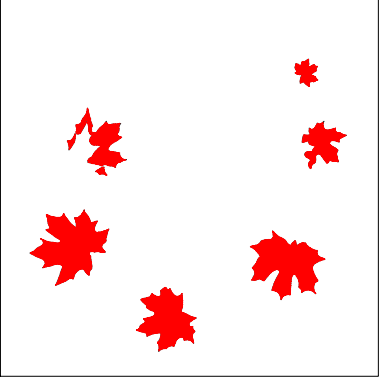


Stop #: 1
 Element:
 Code:
 Name: R196 G131 B65
 Chart:
 Stitches: 5,257
 Thread used: 26.90m

Stop #: 2
 Element:
 Code:
 Name: R99 G29 B1
 Chart:
 Stitches: 10,760
 Thread used: 51.11m

Stop #: 3
 Element:
 Code:
 Name: R255 G109 B18
 Chart:
 Stitches: 7,404
 Thread used: 38.82m

Stop #: 4
 Element:
 Code: 4
 Name: Yellow
 Chart: Default
 Stitches: 11,208
 Thread used: 60.34m



Stop #: 5
 Element:
 Code: 3
 Name: Red
 Chart: Default
 Stitches: 7,225
 Thread used: 39.64m

Stop #: 6
 Element:
 Code:
 Name: R0 G0 B0
 Chart:
 Stitches: 8,672
 Thread used: 35.70m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **8**

Title:

Stitches: 50,528
 Height: 207.2 mm
 Width: 218.8 mm
 Colors: 6



Machine format: Tajima
 Color changes: 5
 Stops: 6
 Trims: 137
 Hoop: <None>
 Max stitch: 6.9 mm
 Min stitch: 0.0 mm
 Max jump: 6.9 mm

Left: 112.1 mm
 Right: 106.7 mm
 Up: 102.6 mm
 Down: 104.6 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 45329.3 mm²
 Total thread: 253.11m
 Total bobbin: 89.75m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	2	5,257	R196 G131 B65
2	1	10,760	R99 G29 B1
3	12	7,404	R255 G109 B18
4	4	11,208	4 Yellow Default
5	3	7,225	3 Red Default
6	8	8,672	R0 G0 B0