

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3 inch**

Title:

Stitches: 3,953  
 Height: 2.97 in  
 Width: 3.00 in  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 24  
 Appliqués: 0  
 Left: 40.8 mm  
 Right: 35.4 mm  
 Up: 41.8 mm  
 Down: 33.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 8.90 in<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.1 mm  
 Max jump: 6.9 mm  
 Total thread: 59.84ft  
 Total bobbin: 19.12ft

Stop Sequence:

| #  | N# | Color | St.   | Code | Name      | Chart   |
|----|----|-------|-------|------|-----------|---------|
| 1. | 12 |       | 131   | 12   | Orange    | Default |
| 2. | 9  |       | 25    | 9    | White     | Default |
| 3. | 8  |       | 3,707 | 8    | Black     | Default |
| 4. | 10 |       | 48    | 10   | Dark Blue | Default |
| 5. | 11 |       | 40    | 11   | Dark Red  | Default |



# Production Summary

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Stitches: 3,953  
 Height: 2.97 in  
 Width: 3.00 in  
 Colors: 5

Design: **3 inch**

Title:



Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 24  
 Hoop: <None>  
 Max stitch: 6.9 mm  
 Min stitch: 0.1 mm  
 Max jump: 6.9 mm

Left: 40.8 mm  
 Right: 35.4 mm  
 Up: 41.8 mm  
 Down: 33.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 8.90 in<sup>2</sup>  
 Total thread: 59.84ft  
 Total bobbin: 19.12ft

| Colorway   |       |          | Colorway 1                 |
|------------|-------|----------|----------------------------|
| Background |       |          |                            |
| Product    |       |          | Blanks\Blank               |
| Stop       | Color | Stitches |                            |
| 1          | 12    | 131      | 12<br>Orange<br>Default    |
| 2          | 9     | 25       | 9<br>White<br>Default      |
| 3          | 8     | 3,707    | 8<br>Black<br>Default      |
| 4          | 10    | 48       | 10<br>Dark Blue<br>Default |
| 5          | 11    | 40       | 11<br>Dark Red<br>Default  |

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4 inch**

Title:

Stitches: 5,268  
 Height: 3.95 in  
 Width: 4.00 in  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 25  
 Appliqués: 0  
 Left: 53.5 mm  
 Right: 48.1 mm  
 Up: 54.3 mm  
 Down: 46.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 15.81 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm  
 Total thread: 89.05ft  
 Total bobbin: 31.31ft

Stop Sequence:

| #  | N# | Color | St.   | Code | Name      | Chart   |
|----|----|-------|-------|------|-----------|---------|
| 1. | 12 |       | 168   | 12   | Orange    | Default |
| 2. | 9  |       | 29    | 9    | White     | Default |
| 3. | 8  |       | 4,962 | 8    | Black     | Default |
| 4. | 10 |       | 51    | 10   | Dark Blue | Default |
| 5. | 11 |       | 56    | 11   | Dark Red  | Default |



# Production Summary

Wilcom EmbroideryStudio - Designing



Stitches: 5,268  
 Height: 3.95 in  
 Width: 4.00 in  
 Colors: 5

Design: **4 inch**

Title:



Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 25  
 Hoop: <None>  
 Max stitch: 7.0 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm

Left: 53.5 mm  
 Right: 48.1 mm  
 Up: 54.3 mm  
 Down: 46.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 15.81 in<sup>2</sup>  
 Total thread: 89.05ft  
 Total bobbin: 31.31ft

| Colorway   |       |          | Colorway 1                 |
|------------|-------|----------|----------------------------|
| Background |       |          |                            |
| Product    |       |          | Blanks\Blank               |
| Stop       | Color | Stitches |                            |
| 1          | 12    | 168      | 12<br>Orange<br>Default    |
| 2          | 9     | 29       | 9<br>White<br>Default      |
| 3          | 8     | 4,962    | 8<br>Black<br>Default      |
| 4          | 10    | 51       | 10<br>Dark Blue<br>Default |
| 5          | 11    | 56       | 11<br>Dark Red<br>Default  |

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5 inch**

Title:

Stitches: 6,658  
 Height: 4.94 in  
 Width: 5.00 in  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 26  
 Appliqués: 0  
 Left: 66.2 mm  
 Right: 60.8 mm  
 Up: 66.9 mm  
 Down: 58.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 24.69 in<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 124.07ft  
 Total bobbin: 46.66ft

Stop Sequence:

| #  | N# | Color | St.   | Code | Name      | Chart   |
|----|----|-------|-------|------|-----------|---------|
| 1. | 12 |       | 198   | 12   | Orange    | Default |
| 2. | 9  |       | 43    | 9    | White     | Default |
| 3. | 8  |       | 6,289 | 8    | Black     | Default |
| 4. | 10 |       | 62    | 10   | Dark Blue | Default |
| 5. | 11 |       | 64    | 11   | Dark Red  | Default |



# Production Summary

Wilcom EmbroideryStudio - Designing



Stitches: 6,658  
 Height: 4.94 in  
 Width: 5.00 in  
 Colors: 5

Design: **5 inch**

Title:



Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 26  
 Hoop: <None>  
 Max stitch: 6.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm

Left: 66.2 mm  
 Right: 60.8 mm  
 Up: 66.9 mm  
 Down: 58.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 24.69 in<sup>2</sup>  
 Total thread: 124.07ft  
 Total bobbin: 46.66ft

| Colorway   |       | Colorway 1   |                            |
|------------|-------|--------------|----------------------------|
| Background |       |              |                            |
| Product    |       | Blanks\Blank |                            |
| Stop       | Color | Stitches     |                            |
| 1          | 12    | 198          | 12<br>Orange<br>Default    |
| 2          | 9     | 43           | 9<br>White<br>Default      |
| 3          | 8     | 6,289        | 8<br>Black<br>Default      |
| 4          | 10    | 62           | 10<br>Dark Blue<br>Default |
| 5          | 11    | 64           | 11<br>Dark Red<br>Default  |

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6 inch**

Title:

Stitches: 8,232  
Height: 5.92 in  
Width: 6.00 in  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6 inch**

Title:

Stitches: 8,232  
 Height: 5.92 in  
 Width: 6.00 in  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 26  
 Appliqués: 0  
 Left: 78.9 mm  
 Right: 73.5 mm  
 Up: 79.4 mm  
 Down: 71.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 35.57 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm  
 Total thread: 167.31ft  
 Total bobbin: 66.17ft

Stop Sequence:

| #  | N# | Color | St.   | Code | Name      | Chart   |
|----|----|-------|-------|------|-----------|---------|
| 1. | 12 |       | 232   | 12   | Orange    | Default |
| 2. | 9  |       | 50    | 9    | White     | Default |
| 3. | 8  |       | 7,808 | 8    | Black     | Default |
| 4. | 10 |       | 67    | 10   | Dark Blue | Default |
| 5. | 11 |       | 73    | 11   | Dark Red  | Default |

# Production Summary

Wilcom EmbroideryStudio - Designing



Stitches: 8,232  
 Height: 5.92 in  
 Width: 6.00 in  
 Colors: 5

Design: **6 inch**

Title:



Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 26  
 Hoop: <None>  
 Max stitch: 7.0 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm

Left: 78.9 mm  
 Right: 73.5 mm  
 Up: 79.4 mm  
 Down: 71.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 35.57 in<sup>2</sup>  
 Total thread: 167.31ft  
 Total bobbin: 66.17ft

| Colorway   |       | Colorway 1   |                            |
|------------|-------|--------------|----------------------------|
| Background |       |              |                            |
| Product    |       | Blanks\Blank |                            |
| Stop       | Color | Stitches     |                            |
| 1          | 12    | 232          | 12<br>Orange<br>Default    |
| 2          | 9     | 50           | 9<br>White<br>Default      |
| 3          | 8     | 7,808        | 8<br>Black<br>Default      |
| 4          | 10    | 67           | 10<br>Dark Blue<br>Default |
| 5          | 11    | 73           | 11<br>Dark Red<br>Default  |

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7 inch**

Title:

Stitches: 10,017  
Height: 6.91 in  
Width: 7.00 in  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7 inch**

Title:

Stitches: 10,017  
 Height: 6.91 in  
 Width: 7.00 in  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 26  
 Appliqués: 0  
 Left: 91.7 mm  
 Right: 86.2 mm  
 Up: 91.9 mm  
 Down: 83.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 48.41 in<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.1 mm  
 Max jump: 6.9 mm  
 Total thread: 216.91ft  
 Total bobbin: 88.62ft

Stop Sequence:

| #  | N# | Color | St.   | Code | Name      | Chart   |
|----|----|-------|-------|------|-----------|---------|
| 1. | 12 |       | 272   | 12   | Orange    | Default |
| 2. | 9  |       | 55    | 9    | White     | Default |
| 3. | 8  |       | 9,532 | 8    | Black     | Default |
| 4. | 10 |       | 78    | 10   | Dark Blue | Default |
| 5. | 11 |       | 78    | 11   | Dark Red  | Default |

# Production Summary

Wilcom EmbroideryStudio - Designing



Stitches: 10,017  
 Height: 6.91 in  
 Width: 7.00 in  
 Colors: 5

Design: **7 inch**

Title:



Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 26  
 Hoop: <None>  
 Max stitch: 6.9 mm  
 Min stitch: 0.1 mm  
 Max jump: 6.9 mm

Left: 91.7 mm  
 Right: 86.2 mm  
 Up: 91.9 mm  
 Down: 83.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 48.41 in<sup>2</sup>  
 Total thread: 216.91ft  
 Total bobbin: 88.62ft

| Colorway   |       |          | Colorway 1                 |
|------------|-------|----------|----------------------------|
| Background |       |          |                            |
| Product    |       |          | Blanks\Blank               |
| Stop       | Color | Stitches |                            |
| 1          | 12    | 272      | 12<br>Orange<br>Default    |
| 2          | 9     | 55       | 9<br>White<br>Default      |
| 3          | 8     | 9,532    | 8<br>Black<br>Default      |
| 4          | 10    | 78       | 10<br>Dark Blue<br>Default |
| 5          | 11    | 78       | 11<br>Dark Red<br>Default  |