

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

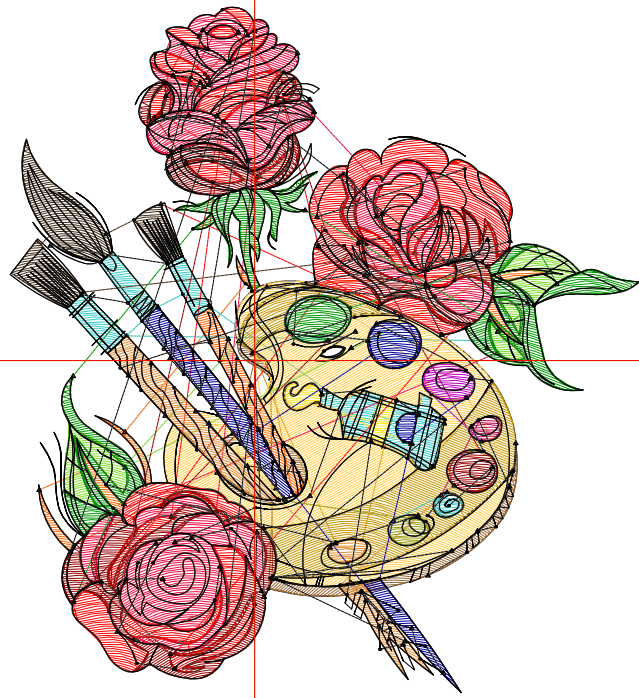
Title:

Stitches: 17,525  
 Height: 3.57 in  
 Width: 3.27 in  
 Colors: 18  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 190  
 Appliqués: 0  
 Left: 32.4 mm  
 Right: 50.8 mm  
 Up: 46.7 mm  
 Down: 44.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 11.69 in<sup>2</sup>  
 Max stitch: 12.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 215.59ft  
 Total bobbin: 55.92ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	14		465	14	Brown	Default
2.	2		574		R255 G103 B2	
3.	5		568	5	Aqua	Default
4.	9		146		R255 G231 B17	
5.	8		803		R201 G151 B1	
6.	12		1,475		R255 G206 B73	
7.	16		407		R128 G222 B40	
8.	17		1,762		R237 G13 B65	
9.	18		447		R69 G46 B23	
10.	15		2,257		R255 G0 B0	
11.	1		1,158	1	Dark Green	Default
12.	11		1,756	11	Dark Red	Default
13.	3		483		R230 G138 B46	
14.	7		54		R153 G153 B5	
15.	5		40	5	Aqua	Default
16.	4		40		R192 G0 B71	
17.	6		73	6	Dark Magenta	Default
18.	10		544	10	Dark Blue	Default
19.	13		4,471		R0 G0 B0	



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

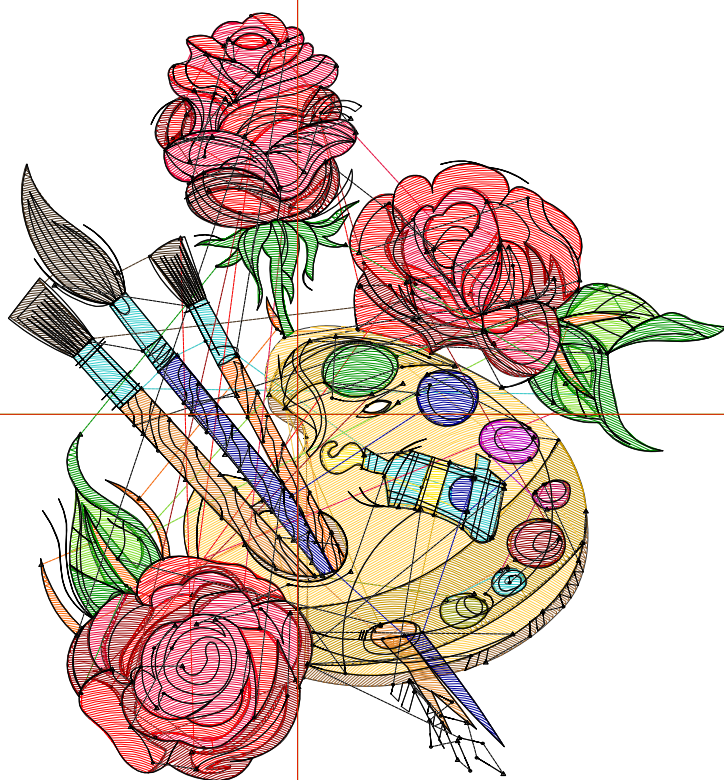
Title:

Stitches: 20,251  
 Height: 4.00 in  
 Width: 3.74 in  
 Colors: 18  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 193  
 Appliqués: 0  
 Left: 38.3 mm  
 Right: 56.7 mm  
 Up: 53.1 mm  
 Down: 48.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 14.96 in<sup>2</sup>  
 Max stitch: 11.5 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 254.08ft  
 Total bobbin: 68.13ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	14		536	14	Brown	Default
2.	2		692		R255 G103 B2	
3.	5		666	5	Aqua	Default
4.	9		159		R255 G231 B17	
5.	8		1,005		R201 G151 B1	
6.	12		1,755		R255 G206 B73	
7.	16		492		R128 G222 B40	
8.	17		2,137		R237 G13 B65	
9.	18		541		R69 G46 B23	
10.	15		2,595		R255 G0 B0	
11.	1		1,362	1	Dark Green	Default
12.	11		2,108	11	Dark Red	Default
13.	3		546		R230 G138 B46	
14.	7		70		R153 G153 B5	
15.	5		44	5	Aqua	Default
16.	4		48		R192 G0 B71	
17.	6		89	6	Dark Magenta	Default
18.	10		620	10	Dark Blue	Default
19.	13		4,784		R0 G0 B0	



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

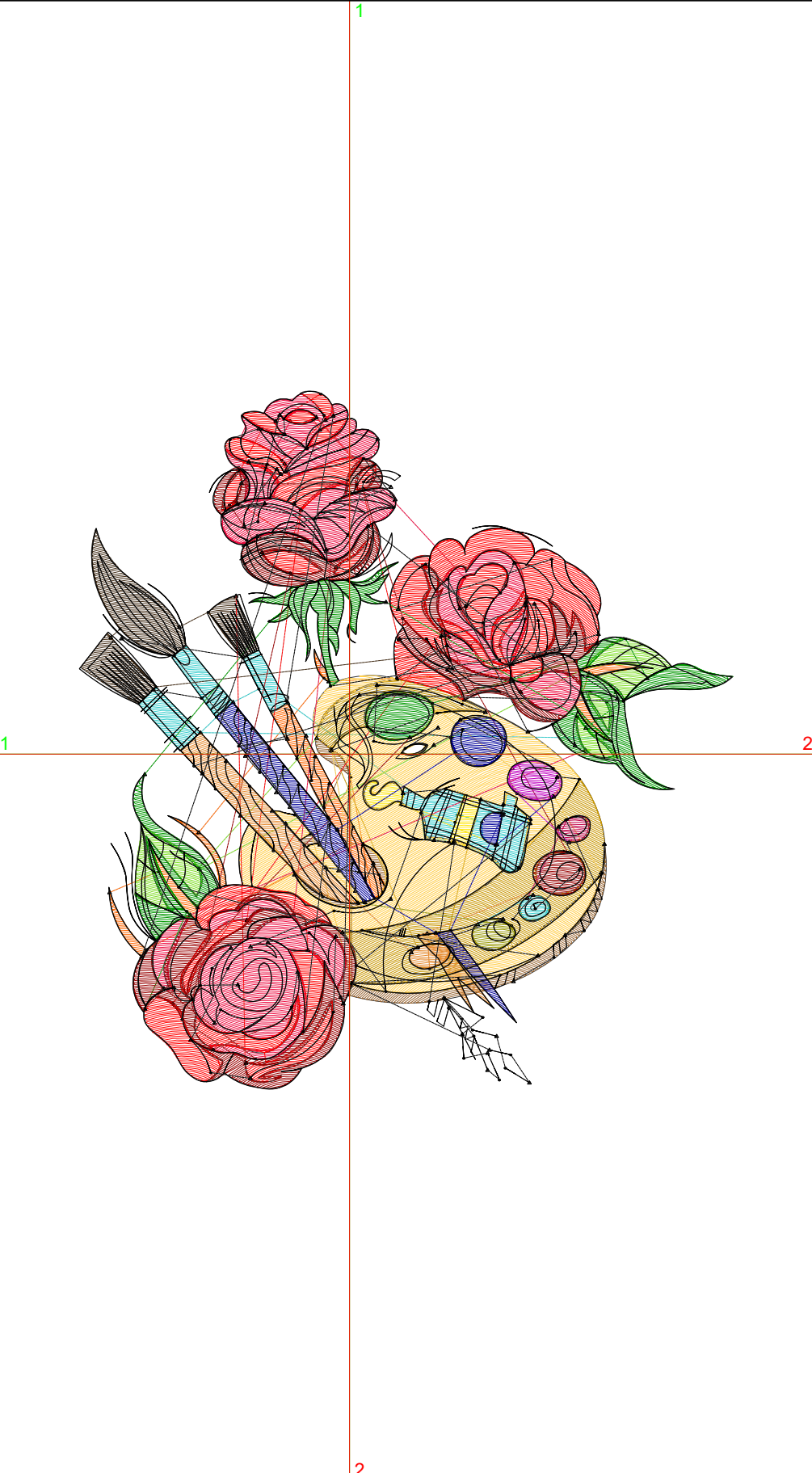
Title:

Stitches: 23,089  
 Height: 4.50 in  
 Width: 4.21 in  
 Colors: 18  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 199  
 Appliqués: 0  
 Left: 44.2 mm  
 Right: 62.8 mm  
 Up: 59.4 mm  
 Down: 54.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 18.94 in<sup>2</sup>  
 Max stitch: 9.5 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 295.73ft  
 Total bobbin: 81.77ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	14		613	14	Brown	Default
2.	2		783		R255 G103 B2	
3.	5		783	5	Aqua	Default
4.	9		190		R255 G231 B17	
5.	8		1,214		R201 G151 B1	
6.	12		2,091		R255 G206 B73	
7.	16		557		R128 G222 B40	
8.	17		2,492		R237 G13 B65	
9.	18		644		R69 G46 B23	
10.	15		2,997		R255 G0 B0	
11.	1		1,598	1	Dark Green	Default
12.	11		2,436	11	Dark Red	Default
13.	3		623		R230 G138 B46	
14.	7		76		R153 G153 B5	
15.	5		56	5	Aqua	Default
16.	4		55		R192 G0 B71	
17.	6		106	6	Dark Magenta	Default
18.	10		713	10	Dark Blue	Default
19.	13		5,060		R0 G0 B0	



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

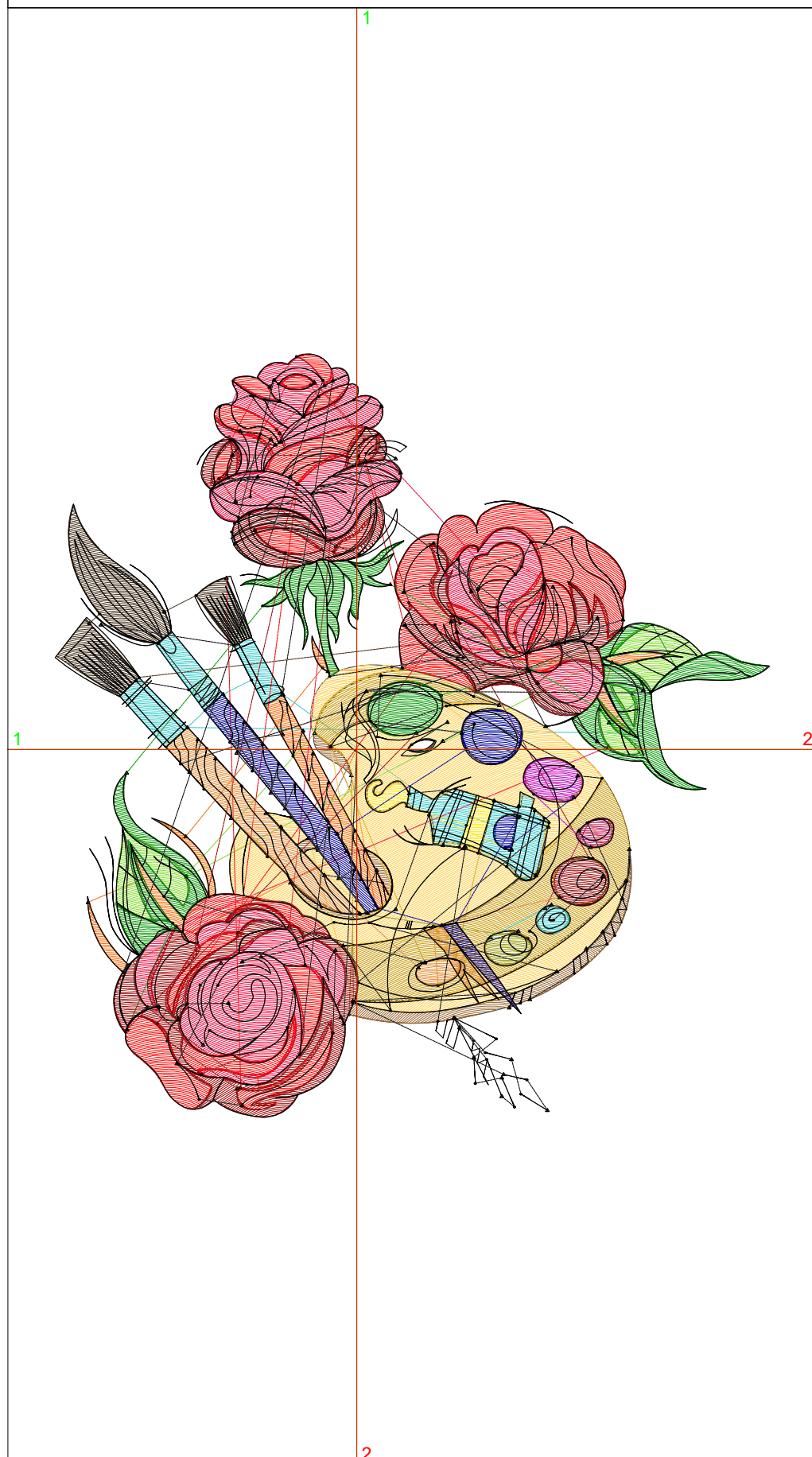
Title:

Stitches: 26,387  
 Height: 5.00 in  
 Width: 4.68 in  
 Colors: 18  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 207  
 Appliqués: 0  
 Left: 50.2 mm  
 Right: 68.6 mm  
 Up: 65.8 mm  
 Down: 61.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 23.37 in<sup>2</sup>  
 Max stitch: 11.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 343.89ft  
 Total bobbin: 97.49ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	14		720	14	Brown	Default
2.	2		891		R255 G103 B2	
3.	5		918	5	Aqua	Default
4.	9		214		R255 G231 B17	
5.	8		1,444		R201 G151 B1	
6.	12		2,458		R255 G206 B73	
7.	16		650		R128 G222 B40	
8.	17		2,975		R237 G13 B65	
9.	18		754		R69 G46 B23	
10.	15		3,516		R255 G0 B0	
11.	1		1,809	1	Dark Green	Default
12.	11		2,836	11	Dark Red	Default
13.	3		694		R230 G138 B46	
14.	7		91		R153 G153 B5	
15.	5		60	5	Aqua	Default
16.	4		66		R192 G0 B71	
17.	6		119	6	Dark Magenta	Default
18.	10		806	10	Dark Blue	Default
19.	13		5,364		R0 G0 B0	



# Production Worksheet

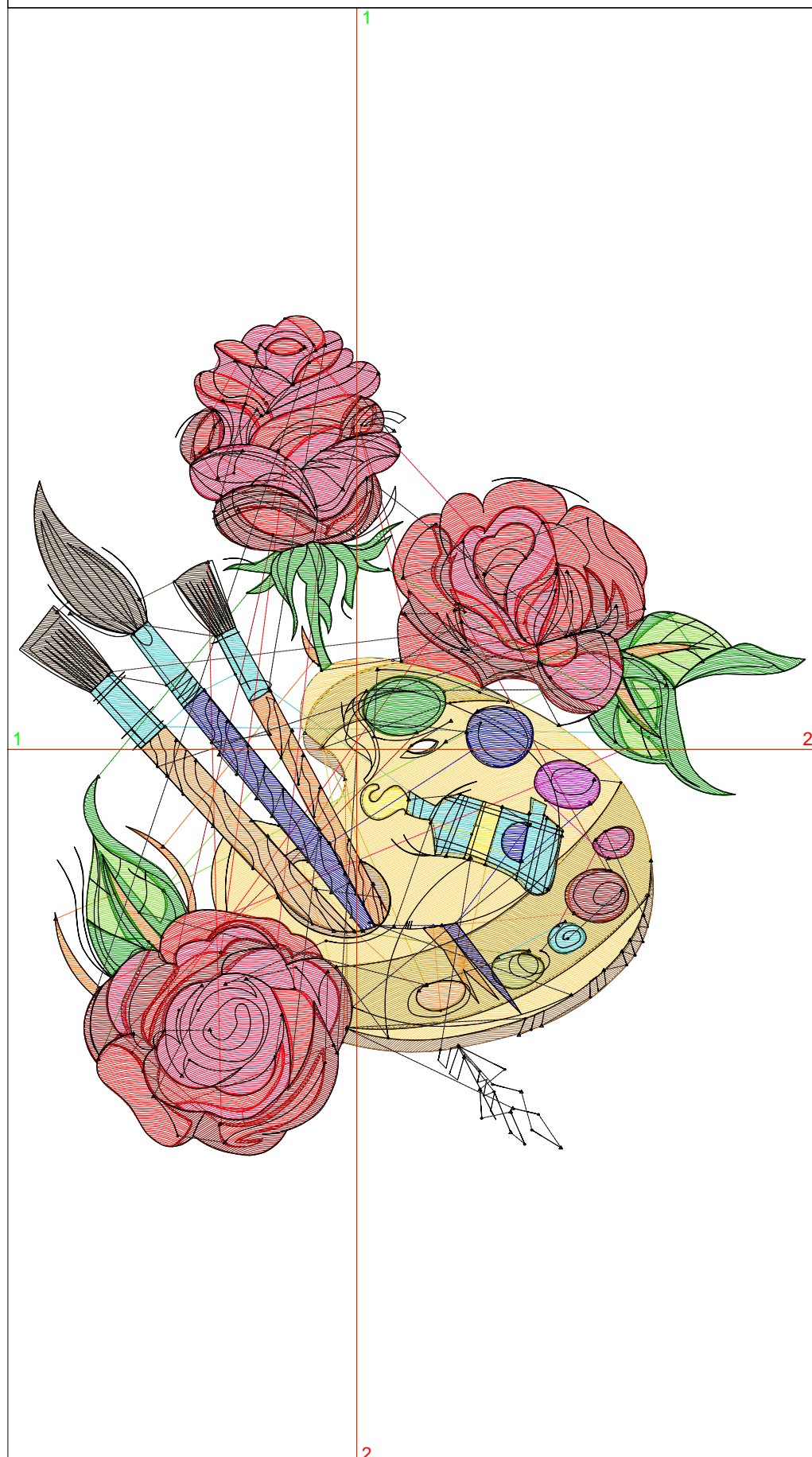
Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 29,702  
 Height: 5.50 in  
 Width: 5.14 in  
 Colors: 18  
 Colorway: Colorway 1  
 Zoom: 1:1



Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 211  
 Appliqués: 0  
 Left: 56.1 mm  
 Right: 74.5 mm  
 Up: 72.1 mm  
 Down: 67.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 28.28 in<sup>2</sup>  
 Max stitch: 11.6 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 393.31ft  
 Total bobbin: 113.88ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	14		821	14	Brown	Default
2.	2		1,011		R255 G103 B2	
3.	5		1,034	5	Aqua	Default
4.	9		236		R255 G231 B17	
5.	8		1,651		R201 G151 B1	
6.	12		2,833		R255 G206 B73	
7.	16		746		R128 G222 B40	
8.	17		3,408		R237 G13 B65	
9.	18		867		R69 G46 B23	
10.	15		4,000		R255 G0 B0	
11.	1		2,145	1	Dark Green	Default
12.	11		3,214	11	Dark Red	Default
13.	3		785		R230 G138 B46	
14.	7		104		R153 G153 B5	
15.	5		70	5	Aqua	Default
16.	4		77		R192 G0 B71	
17.	6		135	6	Dark Magenta	Default
18.	10		913	10	Dark Blue	Default
19.	13		5,650		R0 G0 B0	

# Production Worksheet

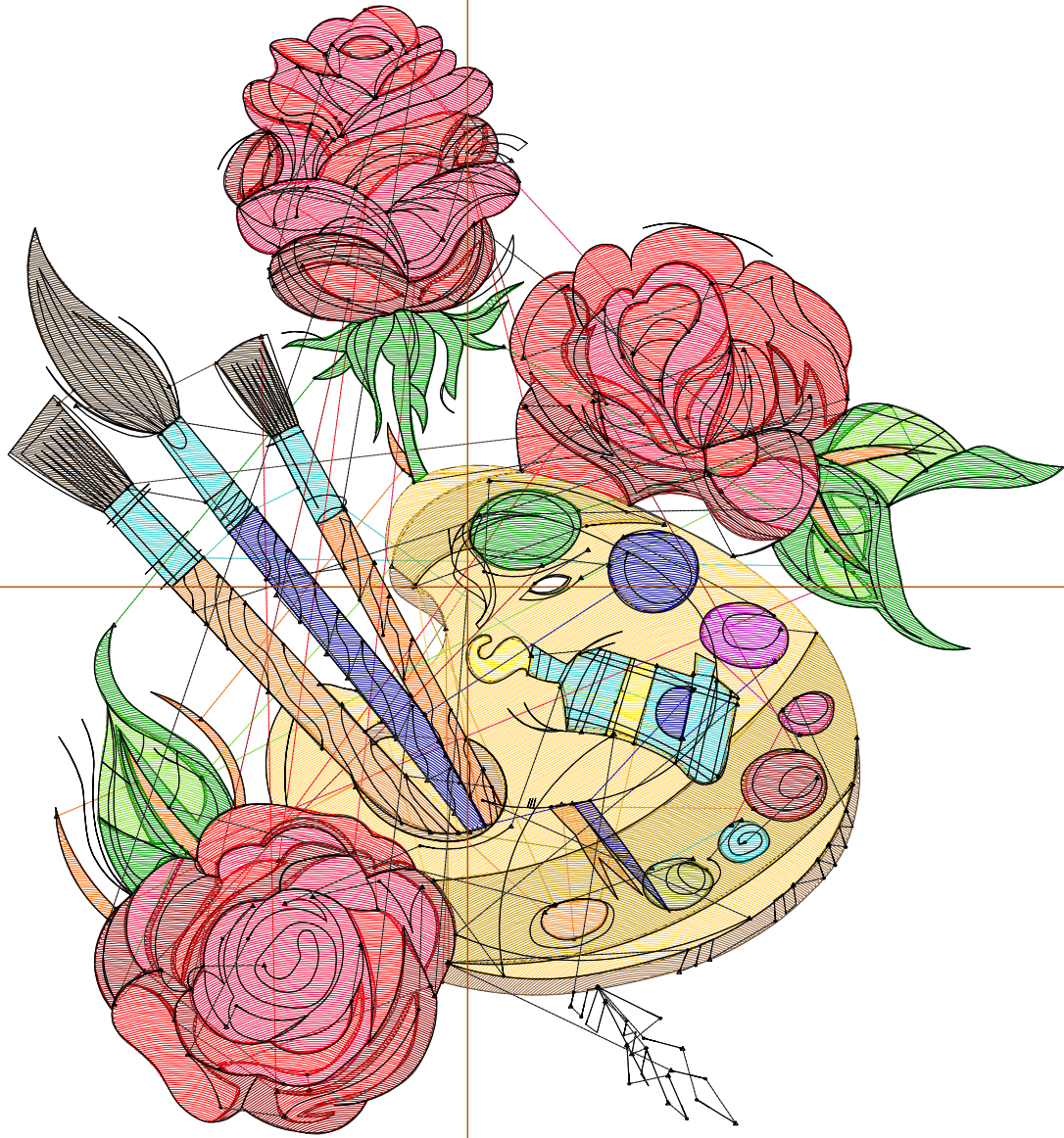
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 33,049  
Height: 6.00 in  
Width: 5.62 in  
Colors: 18  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 33,049  
 Height: 6.00 in  
 Width: 5.62 in  
 Colors: 18  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 215  
 Appliqués: 0  
 Left: 62.1 mm  
 Right: 80.6 mm  
 Up: 78.5 mm  
 Down: 73.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 33.69 in<sup>2</sup>  
 Max stitch: 11.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 445.03ft  
 Total bobbin: 131.52ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	14		917	14	Brown	Default
2.	2		1,136		R255 G103 B2	
3.	5		1,159	5	Aqua	Default
4.	9		266		R255 G231 B17	
5.	8		1,918		R201 G151 B1	
6.	12		3,209		R255 G206 B73	
7.	16		841		R128 G222 B40	
8.	17		3,870		R237 G13 B65	
9.	18		995		R69 G46 B23	
10.	15		4,507		R255 G0 B0	
11.	1		2,389	1	Dark Green	Default
12.	11		3,624	11	Dark Red	Default
13.	3		875		R230 G138 B46	
14.	7		112		R153 G153 B5	
15.	5		78	5	Aqua	Default
16.	4		83		R192 G0 B71	
17.	6		160	6	Dark Magenta	Default
18.	10		1,010	10	Dark Blue	Default
19.	13		5,898		R0 G0 B0	

# Production Worksheet

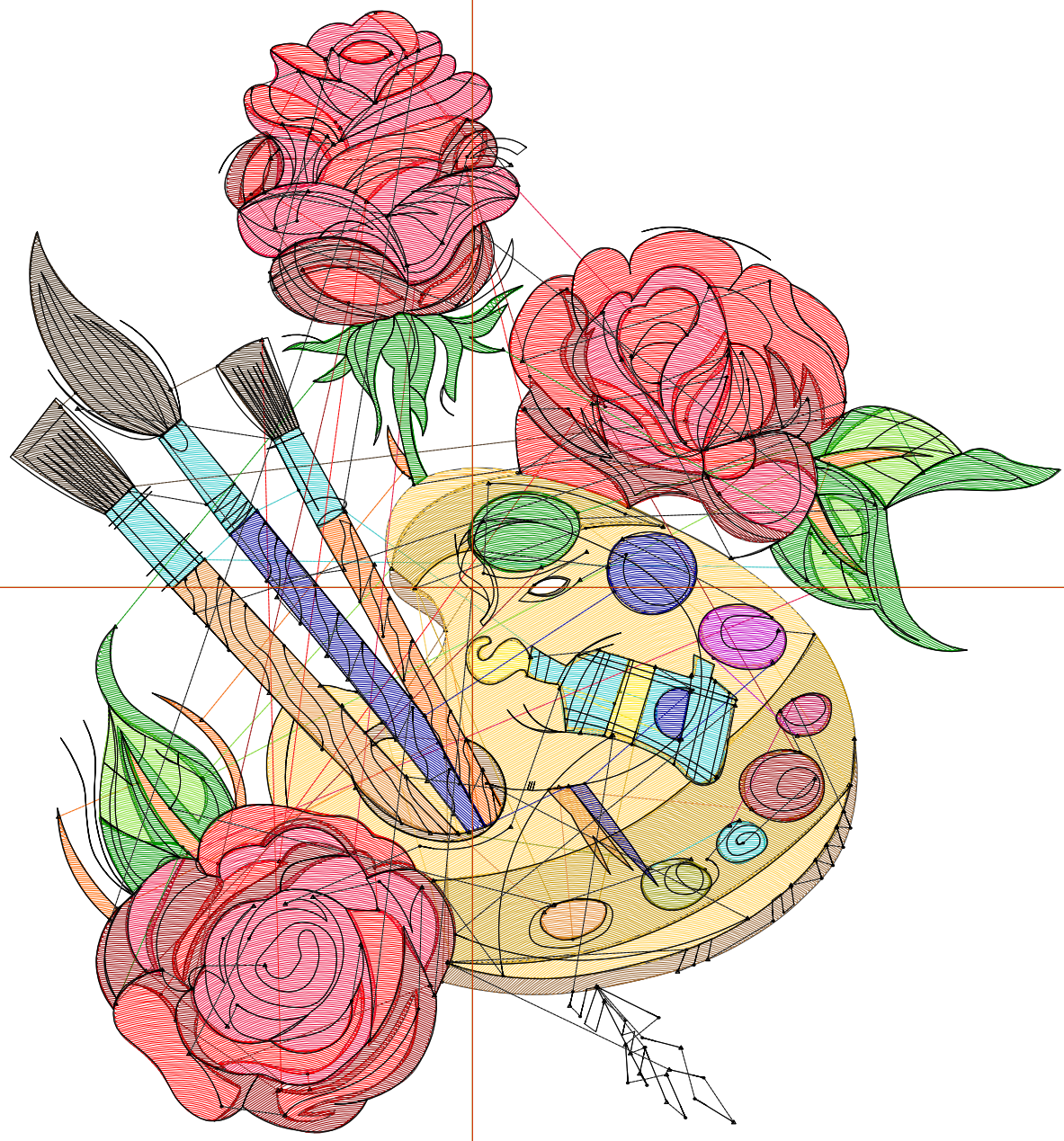
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 36,580  
Height: 6.50 in  
Width: 6.08 in  
Colors: 18  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 36,580  
 Height: 6.50 in  
 Width: 6.08 in  
 Colors: 18  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 218  
 Appliqués: 0  
 Left: 68.0 mm  
 Right: 86.4 mm  
 Up: 84.8 mm  
 Down: 80.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 39.49 in<sup>2</sup>  
 Max stitch: 11.7 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 499.64ft  
 Total bobbin: 150.15ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	14		1,030	14	Brown	Default
2.	2		1,247		R255 G103 B2	
3.	5		1,308	5	Aqua	Default
4.	9		289		R255 G231 B17	
5.	8		2,190		R201 G151 B1	
6.	12		3,611		R255 G206 B73	
7.	16		938		R128 G222 B40	
8.	17		4,375		R237 G13 B65	
9.	18		1,123		R69 G46 B23	
10.	15		5,016		R255 G0 B0	
11.	1		2,664	1	Dark Green	Default
12.	11		4,042	11	Dark Red	Default
13.	3		963		R230 G138 B46	
14.	7		126		R153 G153 B5	
15.	5		89	5	Aqua	Default
16.	4		91		R192 G0 B71	
17.	6		175	6	Dark Magenta	Default
18.	10		1,126	10	Dark Blue	Default
19.	13		6,175		R0 G0 B0	

# Production Worksheet

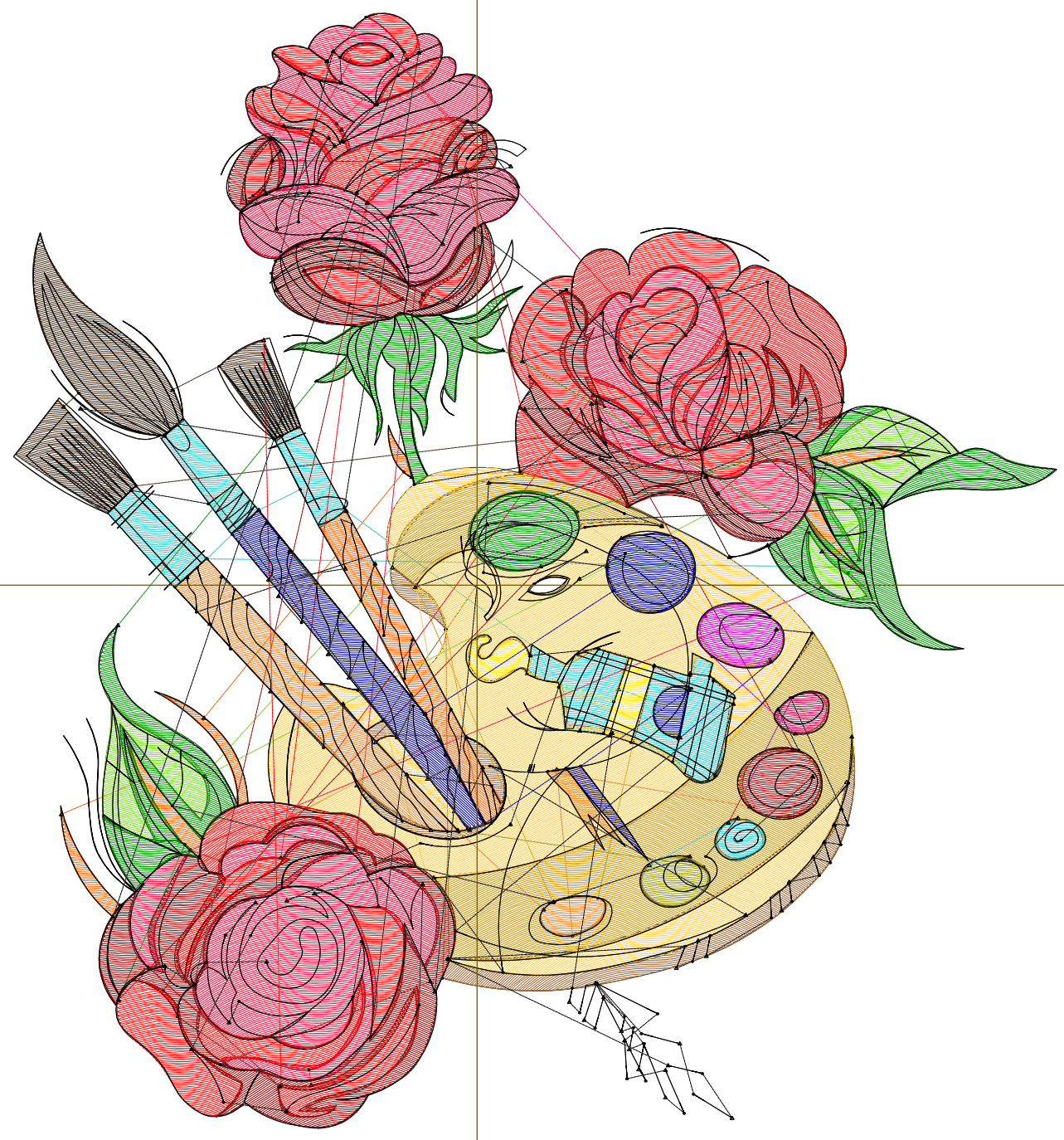
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 40,478  
Height: 7.00 in  
Width: 6.55 in  
Colors: 18  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 40,478  
 Height: 7.00 in  
 Width: 6.55 in  
 Colors: 18  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 223  
 Appliqués: 0  
 Left: 74.0 mm  
 Right: 92.3 mm  
 Up: 91.2 mm  
 Down: 86.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 45.81 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 560.77ft  
 Total bobbin: 171.22ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	14		1,111	14	Brown	Default
2.	2		1,390		R255 G103 B2	
3.	5		1,457	5	Aqua	Default
4.	9		315		R255 G231 B17	
5.	8		2,499		R201 G151 B1	
6.	12		4,058		R255 G206 B73	
7.	16		1,037		R128 G222 B40	
8.	17		4,915		R237 G13 B65	
9.	18		1,270		R69 G46 B23	
10.	15		5,616		R255 G0 B0	
11.	1		2,985	1	Dark Green	Default
12.	11		4,502	11	Dark Red	Default
13.	3		1,072		R230 G138 B46	
14.	7		137		R153 G153 B5	
15.	5		96	5	Aqua	Default
16.	4		100		R192 G0 B71	
17.	6		198	6	Dark Magenta	Default
18.	10		1,256	10	Dark Blue	Default
19.	13		6,462		R0 G0 B0	

# Production Worksheet

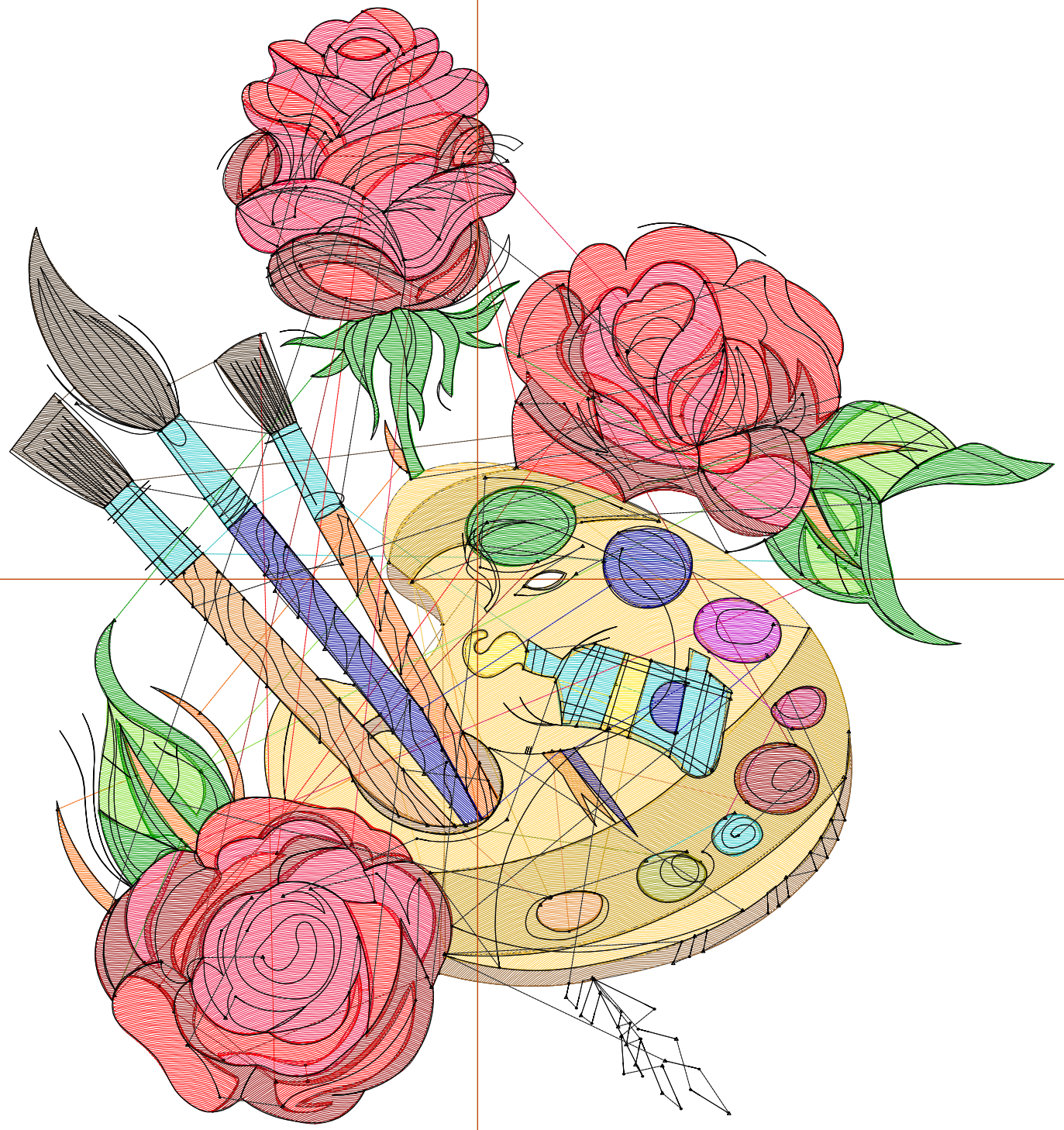
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 44,342  
Height: 7.50 in  
Width: 7.02 in  
Colors: 18  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 44,342  
 Height: 7.50 in  
 Width: 7.02 in  
 Colors: 18  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 224  
 Appliqués: 0  
 Left: 79.9 mm  
 Right: 98.4 mm  
 Up: 97.5 mm  
 Down: 92.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 52.65 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 621.29ft  
 Total bobbin: 192.06ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	14		1,236	14	Brown	Default
2.	2		1,523		R255 G103 B2	
3.	5		1,606	5	Aqua	Default
4.	9		360		R255 G231 B17	
5.	8		2,750		R201 G151 B1	
6.	12		4,512		R255 G206 B73	
7.	16		1,160		R128 G222 B40	
8.	17		5,476		R237 G13 B65	
9.	18		1,419		R69 G46 B23	
10.	15		6,238		R255 G0 B0	
11.	1		3,267	1	Dark Green	Default
12.	11		4,950	11	Dark Red	Default
13.	3		1,174		R230 G138 B46	
14.	7		154		R153 G153 B5	
15.	5		103	5	Aqua	Default
16.	4		111		R192 G0 B71	
17.	6		226	6	Dark Magenta	Default
18.	10		1,372	10	Dark Blue	Default
19.	13		6,703		R0 G0 B0	