

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 25,860  
 Height: 3.50 in  
 Width: 3.39 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 11  
 Stops: 12  
 Trims: 193  
 Appliqués: 0  
 Left: 43.6 mm  
 Right: 42.5 mm  
 Up: 45.9 mm  
 Down: 43.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 11.87 in<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 295.17ft  
 Total bobbin: 72.03ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		3,658	1068	Canary	Madeira Classic 40
2.	12		3,425	12	Orange	Default
3.	14		235	1491		Madeira Classic 40
4.	5		1,168	5	Aqua	Default
5.	6		258	1074	Powder Blue	Madeira Classic 40
6.	7		335	7	Green	Default
7.	5		109	5	Aqua	Default
8.	1		1,068	1048	Celery	Madeira Classic 40
9.	2		1,472	1480		Madeira Classic 40
10.	10		312	10	Dark Blue	Default
11.	9		559	9	White	Default
12.	8		13,259	8	Black	Default



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 29,816  
 Height: 4.00 in  
 Width: 3.89 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 11  
 Stops: 12  
 Trims: 216  
 Appliqués: 0  
 Left: 50.0 mm  
 Right: 48.8 mm  
 Up: 52.3 mm  
 Down: 49.4 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 15.55 in<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 347.55ft  
 Total bobbin: 87.69ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		4,325	1068	Canary	Madeira Classic 40
2.	12		4,114	12	Orange	Default
3.	14		284	1491		Madeira Classic 40
4.	5		1,276	5	Aqua	Default
5.	6		343	1074	Powder Blue	Madeira Classic 40
6.	7		392	7	Green	Default
7.	5		124	5	Aqua	Default
8.	1		1,202	1048	Celery	Madeira Classic 40
9.	2		1,748	1480		Madeira Classic 40
10.	10		335	10	Dark Blue	Default
11.	9		648	9	White	Default
12.	8		15,023	8	Black	Default



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 33,700  
 Height: 4.50 in  
 Width: 4.36 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 11  
 Stops: 12  
 Trims: 230  
 Appliqués: 0  
 Left: 55.8 mm  
 Right: 54.9 mm  
 Up: 58.6 mm  
 Down: 55.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 19.62 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 401.67ft  
 Total bobbin: 104.65ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		5,018	1068	Canary	Madeira Classic 40
2.	12		4,674	12	Orange	Default
3.	14		323	1491		Madeira Classic 40
4.	5		1,536	5	Aqua	Default
5.	6		352	1074	Powder Blue	Madeira Classic 40
6.	7		443	7	Green	Default
7.	5		137	5	Aqua	Default
8.	1		1,458	1048	Celery	Madeira Classic 40
9.	2		1,978	1480		Madeira Classic 40
10.	10		378	10	Dark Blue	Default
11.	9		750	9	White	Default
12.	8		16,651	8	Black	Default



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 37,697  
Height: 5.00 in  
Width: 4.85 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 37,697  
 Height: 5.00 in  
 Width: 4.85 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 11  
 Stops: 12  
 Trims: 241  
 Appliqués: 0  
 Left: 62.3 mm  
 Right: 61.0 mm  
 Up: 65.0 mm  
 Down: 62.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 24.27 in<sup>2</sup>  
 Max stitch: 7.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 458.90ft  
 Total bobbin: 123.03ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		5,762	1068	Canary	Madeira Classic 40
2.	12		5,148	12	Orange	Default
3.	14		396	1491		Madeira Classic 40
4.	5		1,717	5	Aqua	Default
5.	6		428	1074	Powder Blue	Madeira Classic 40
6.	7		476	7	Green	Default
7.	5		152	5	Aqua	Default
8.	1		1,552	1048	Celery	Madeira Classic 40
9.	2		2,282	1480		Madeira Classic 40
10.	10		422	10	Dark Blue	Default
11.	9		840	9	White	Default
12.	8		18,520	8	Black	Default

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 41,821  
Height: 5.50 in  
Width: 5.34 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



1

1

2

2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 41,821  
 Height: 5.50 in  
 Width: 5.34 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 11  
 Stops: 12  
 Trims: 253  
 Appliqués: 0  
 Left: 68.3 mm  
 Right: 67.3 mm  
 Up: 71.3 mm  
 Down: 68.4 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 29.37 in<sup>2</sup>  
 Max stitch: 8.6 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 519.06ft  
 Total bobbin: 142.64ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		6,553	1068	Canary	Madeira Classic 40
2.	12		5,796	12	Orange	Default
3.	14		443	1491		Madeira Classic 40
4.	5		1,937	5	Aqua	Default
5.	6		474	1074	Powder Blue	Madeira Classic 40
6.	7		526	7	Green	Default
7.	5		165	5	Aqua	Default
8.	1		1,716	1048	Celery	Madeira Classic 40
9.	2		2,593	1480		Madeira Classic 40
10.	10		462	10	Dark Blue	Default
11.	9		910	9	White	Default
12.	8		20,244	8	Black	Default

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 46,290  
Height: 6.00 in  
Width: 5.83 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 46,290  
 Height: 6.00 in  
 Width: 5.83 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 11  
 Stops: 12  
 Trims: 264  
 Appliqués: 0  
 Left: 74.7 mm  
 Right: 73.4 mm  
 Up: 77.7 mm  
 Down: 74.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 34.97 in<sup>2</sup>  
 Max stitch: 9.3 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 586.32ft  
 Total bobbin: 165.12ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		7,424	1068	Canary	Madeira Classic 40
2.	12		6,389	12	Orange	Default
3.	14		532	1491		Madeira Classic 40
4.	5		2,222	5	Aqua	Default
5.	6		529	1074	Powder Blue	Madeira Classic 40
6.	7		585	7	Green	Default
7.	5		175	5	Aqua	Default
8.	1		1,967	1048	Celery	Madeira Classic 40
9.	2		2,901	1480		Madeira Classic 40
10.	10		530	10	Dark Blue	Default
11.	9		1,020	9	White	Default
12.	8		22,014	8	Black	Default

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 50,640  
Height: 6.50 in  
Width: 6.32 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 50,640  
 Height: 6.50 in  
 Width: 6.32 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 11  
 Stops: 12  
 Trims: 281  
 Appliqués: 0  
 Left: 80.9 mm  
 Right: 79.7 mm  
 Up: 84.0 mm  
 Down: 81.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 41.09 in<sup>2</sup>  
 Max stitch: 10.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 651.30ft  
 Total bobbin: 186.72ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		8,307	1068	Canary	Madeira Classic 40
2.	12		7,042	12	Orange	Default
3.	14		603	1491		Madeira Classic 40
4.	5		2,344	5	Aqua	Default
5.	6		556	1074	Powder Blue	Madeira Classic 40
6.	7		647	7	Green	Default
7.	5		191	5	Aqua	Default
8.	1		2,119	1048	Celery	Madeira Classic 40
9.	2		3,214	1480		Madeira Classic 40
10.	10		577	10	Dark Blue	Default
11.	9		1,106	9	White	Default
12.	8		23,932	8	Black	Default

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 55,415  
Height: 7.00 in  
Width: 6.80 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 55,415  
 Height: 7.00 in  
 Width: 6.80 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 11  
 Stops: 12  
 Trims: 295  
 Appliqués: 0  
 Left: 87.0 mm  
 Right: 85.7 mm  
 Up: 90.4 mm  
 Down: 87.4 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 47.60 in<sup>2</sup>  
 Max stitch: 10.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 725.72ft  
 Total bobbin: 212.24ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		9,222	1068	Canary	Madeira Classic 40
2.	12		7,699	12	Orange	Default
3.	14		676	1491		Madeira Classic 40
4.	5		2,644	5	Aqua	Default
5.	6		632	1074	Powder Blue	Madeira Classic 40
6.	7		707	7	Green	Default
7.	5		200	5	Aqua	Default
8.	1		2,351	1048	Celery	Madeira Classic 40
9.	2		3,530	1480		Madeira Classic 40
10.	10		636	10	Dark Blue	Default
11.	9		1,276	9	White	Default
12.	8		25,840	8	Black	Default

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 59,888  
Height: 7.50 in  
Width: 7.29 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 59,888  
 Height: 7.50 in  
 Width: 7.29 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 11  
 Stops: 12  
 Trims: 305  
 Appliqués: 0  
 Left: 93.2 mm  
 Right: 91.8 mm  
 Up: 96.7 mm  
 Down: 93.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 54.65 in<sup>2</sup>  
 Max stitch: 11.7 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 796.99ft  
 Total bobbin: 237.09ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		10,137	1068	Canary	Madeira Classic 40
2.	12		8,404	12	Orange	Default
3.	14		744	1491		Madeira Classic 40
4.	5		2,875	5	Aqua	Default
5.	6		676	1074	Powder Blue	Madeira Classic 40
6.	7		783	7	Green	Default
7.	5		218	5	Aqua	Default
8.	1		2,564	1048	Celery	Madeira Classic 40
9.	2		3,834	1480		Madeira Classic 40
10.	10		702	10	Dark Blue	Default
11.	9		1,344	9	White	Default
12.	8		27,605	8	Black	Default