

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Height: 86.2 mm  
Width: 89.2 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  

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**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 10,379  
 Height: 86.2 mm  
 Width: 89.2 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 48  
 Appliqués: 0  
 Left: 48.4 mm  
 Right: 40.7 mm  
 Up: 47.3 mm  
 Down: 38.9 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 7683.7 mm<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 43.93m  
 Total bobbin: 13.44m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	11		3,746	11	Dark Red	Default
2.	1		1,722	1	Dark Green	Default
3.	8		136	8	Black	Default
4.	12		1,293	12	Orange	Default
5.	2		3,480		R255 G73 B1	



**Color Film**

Wilcom EmbroideryStudio - Designing



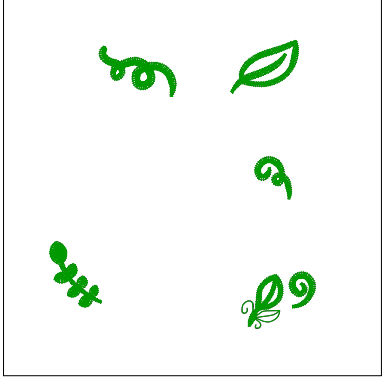
Design: **3**

Title:

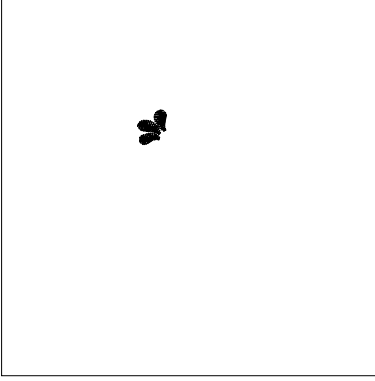
Stitches: 10,379  
Height: 86.2 mm  
Width: 89.2 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.53



Stop #: 1  
Element:  
Code: 11  
Name: Dark Red  
Chart: Default  
Stitches: 3,746  
Thread used: 15.29m



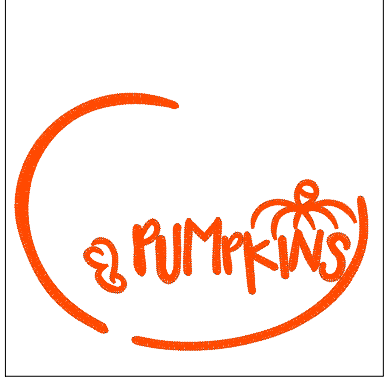
Stop #: 2  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 1,722  
Thread used: 6.83m



Stop #: 3  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 136  
Thread used: 0.60m



Stop #: 4  
Element:  
Code: 12  
Name: Orange  
Chart: Default  
Stitches: 1,293  
Thread used: 5.23m



Stop #: 5  
Element:  
Code:  
Name: R255 G73 B1  
Chart:  
Stitches: 3,480  
Thread used: 15.48m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 10,379  
 Height: 86.2 mm  
 Width: 89.2 mm  
 Colors: 5



Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 48  
 Hoop: <None>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 48.4 mm  
 Right: 40.7 mm  
 Up: 47.3 mm  
 Down: 38.9 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 7683.7 mm<sup>2</sup>  
 Total thread: 43.93m  
 Total bobbin: 13.44m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	11	3,746	11 Dark Red Default
2	1	1,722	1 Dark Green Default
3	8	136	8 Black Default
4	12	1,293	12 Orange Default
5	2	3,480	R255 G73 B1

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Height: 110.7 mm  
Width: 114.6 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  

---

**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 13,255  
 Height: 110.7 mm  
 Width: 114.6 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 49  
 Appliqués: 0  
 Left: 61.2 mm  
 Right: 53.4 mm  
 Up: 59.5 mm  
 Down: 51.2 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 12685.1 mm<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 62.05m  
 Total bobbin: 20.76m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	11		4,779	11	Dark Red	Default
2.	1		2,164	1	Dark Green	Default
3.	8		178	8	Black	Default
4.	12		1,657	12	Orange	Default
5.	2		4,475		R255 G73 B1	



# Color Film

Wilcom EmbroideryStudio - Designing



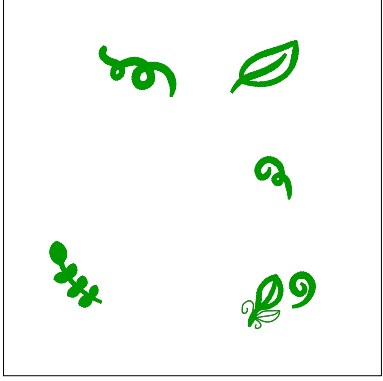
Design: 4

Title:

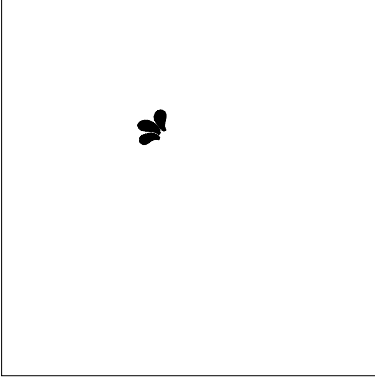
Stitches: 13,255  
 Height: 110.7 mm  
 Width: 114.6 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 0.41



Stop #: 1  
 Element:  
 Code: 11  
 Name: Dark Red  
 Chart: Default  
 Stitches: 4,779  
 Thread used: 21.47m



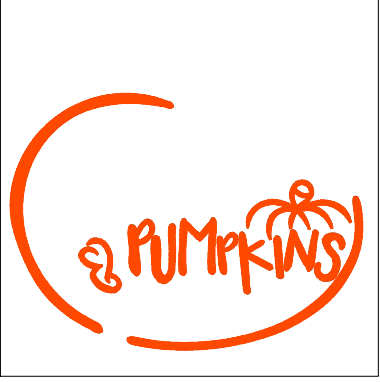
Stop #: 2  
 Element:  
 Code: 1  
 Name: Dark Green  
 Chart: Default  
 Stitches: 2,164  
 Thread used: 9.48m



Stop #: 3  
 Element:  
 Code: 8  
 Name: Black  
 Chart: Default  
 Stitches: 178  
 Thread used: 0.87m



Stop #: 4  
 Element:  
 Code: 12  
 Name: Orange  
 Chart: Default  
 Stitches: 1,657  
 Thread used: 7.38m



Stop #: 5  
 Element:  
 Code:  
 Name: R255 G73 B1  
 Chart:  
 Stitches: 4,475  
 Thread used: 22.35m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 13,255  
 Height: 110.7 mm  
 Width: 114.6 mm  
 Colors: 5



Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 49  
 Hoop: <None>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 61.2 mm  
 Right: 53.4 mm  
 Up: 59.5 mm  
 Down: 51.2 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 12685.1 mm<sup>2</sup>  
 Total thread: 62.05m  
 Total bobbin: 20.76m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	11	4,779	11 Dark Red Default
2	1	2,164	1 Dark Green Default
3	8	178	8 Black Default
4	12	1,657	12 Orange Default
5	2	4,475	R255 G73 B1

**Approval Sheet**

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Height: 135.3 mm  
Width: 140.0 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 16,289  
Height: 135.3 mm  
Width: 140.0 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 16,289  
 Height: 135.3 mm  
 Width: 140.0 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 52  
 Appliqués: 0  
 Left: 73.8 mm  
 Right: 66.1 mm  
 Up: 71.8 mm  
 Down: 63.5 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area 18933.6 mm<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm  
 Total thread: 83.71m  
 Total bobbin: 30.01m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	11		5,877	11	Dark Red	Default
2.	1		2,648	1	Dark Green	Default
3.	8		214	8	Black	Default
4.	12		2,030	12	Orange	Default
5.	2		5,518		R255 G73 B1	

# Color Film

Wilcom EmbroideryStudio - Designing



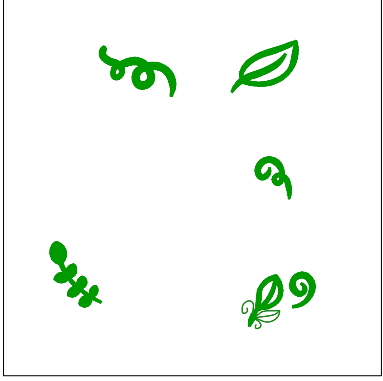
Design: 5

Title:

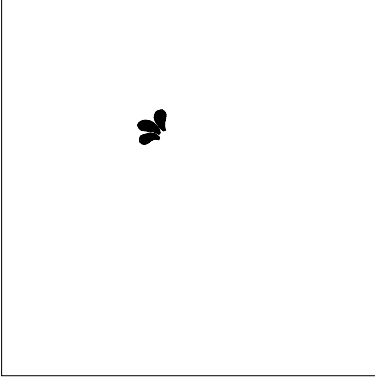
Stitches: 16,289  
 Height: 135.3 mm  
 Width: 140.0 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 0.34



Stop #: 1  
 Element:  
 Code: 11  
 Name: Dark Red  
 Chart: Default  
 Stitches: 5,877  
 Thread used: 28.85m



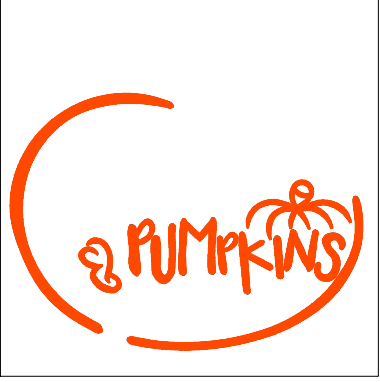
Stop #: 2  
 Element:  
 Code: 1  
 Name: Dark Green  
 Chart: Default  
 Stitches: 2,648  
 Thread used: 12.68m



Stop #: 3  
 Element:  
 Code: 8  
 Name: Black  
 Chart: Default  
 Stitches: 214  
 Thread used: 1.18m



Stop #: 4  
 Element:  
 Code: 12  
 Name: Orange  
 Chart: Default  
 Stitches: 2,030  
 Thread used: 9.88m



Stop #: 5  
 Element:  
 Code:  
 Name: R255 G73 B1  
 Chart:  
 Stitches: 5,518  
 Thread used: 30.63m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 16,289  
 Height: 135.3 mm  
 Width: 140.0 mm  
 Colors: 5



Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 52  
 Hoop: <None>  
 Max stitch: 6.9 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm

Left: 73.8 mm  
 Right: 66.1 mm  
 Up: 71.8 mm  
 Down: 63.5 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 18933.6 mm<sup>2</sup>  
 Total thread: 83.71m  
 Total bobbin: 30.01m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	11	5,877	11 Dark Red Default
2	1	2,648	1 Dark Green Default
3	8	214	8 Black Default
4	12	2,030	12 Orange Default
5	2	5,518	R255 G73 B1

**Approval Sheet**

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Height: 159.8 mm  
Width: 165.4 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 19,441  
Height: 159.8 mm  
Width: 165.4 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 19,441  
 Height: 159.8 mm  
 Width: 165.4 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 53  
 Appliqués: 0  
 Left: 86.6 mm  
 Right: 78.8 mm  
 Up: 84.1 mm  
 Down: 75.8 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area 26432.9 mm<sup>2</sup>  
 Max stitch: 7.3 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 109.00m  
 Total bobbin: 41.25m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	11		7,000	11	Dark Red	Default
2.	1		3,131	1	Dark Green	Default
3.	8		258	8	Black	Default
4.	12		2,403	12	Orange	Default
5.	2		6,647		R255 G73 B1	

**Color Film**

Wilcom EmbroideryStudio - Designing



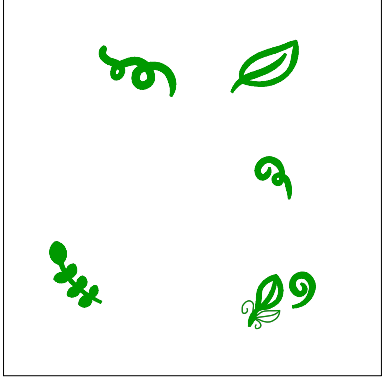
Design: **6**

Title:

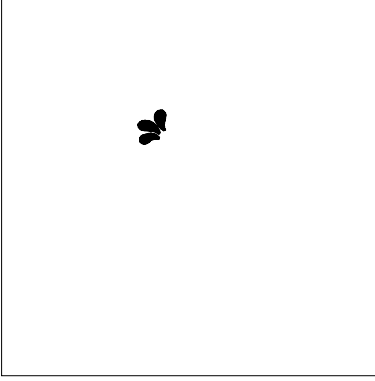
Stitches: 19,441  
Height: 159.8 mm  
Width: 165.4 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.29



Stop #: 1  
Element:  
Code: 11  
Name: Dark Red  
Chart: Default  
Stitches: 7,000  
Thread used: 37.37m



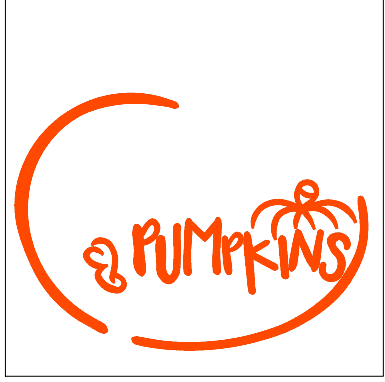
Stop #: 2  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 3,131  
Thread used: 16.30m



Stop #: 3  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 258  
Thread used: 1.57m



Stop #: 4  
Element:  
Code: 12  
Name: Orange  
Chart: Default  
Stitches: 2,403  
Thread used: 12.74m



Stop #: 5  
Element:  
Code:  
Name: R255 G73 B1  
Chart:  
Stitches: 6,647  
Thread used: 40.52m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 19,441  
 Height: 159.8 mm  
 Width: 165.4 mm  
 Colors: 5



Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 53  
 Hoop: <None>  
 Max stitch: 7.3 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 86.6 mm  
 Right: 78.8 mm  
 Up: 84.1 mm  
 Down: 75.8 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 26432.9 mm<sup>2</sup>  
 Total thread: 109.00m  
 Total bobbin: 41.25m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	11	7,000	11 Dark Red Default
2	1	3,131	1 Dark Green Default
3	8	258	8 Black Default
4	12	2,403	12 Orange Default
5	2	6,647	R255 G73 B1

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Height: 184.4 mm  
Width: 190.8 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

**Production Worksheet**

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 22,744  
Height: 184.4 mm  
Width: 190.8 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 22,744  
 Height: 184.4 mm  
 Width: 190.8 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 53  
 Appliqués: 0  
 Left: 99.3 mm  
 Right: 91.5 mm  
 Up: 96.4 mm  
 Down: 88.0 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area 35177.4 mm<sup>2</sup>  
 Max stitch: 8.4 mm  
 Min stitch: 0.2 mm  
 Max jump: 6.9 mm  
 Total thread: 138.24m  
 Total bobbin: 54.67m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	11		8,171	11	Dark Red	Default
2.	1		3,636	1	Dark Green	Default
3.	8		300	8	Black	Default
4.	12		2,795	12	Orange	Default
5.	2		7,840		R255 G73 B1	

# Color Film

Wilcom EmbroideryStudio - Designing



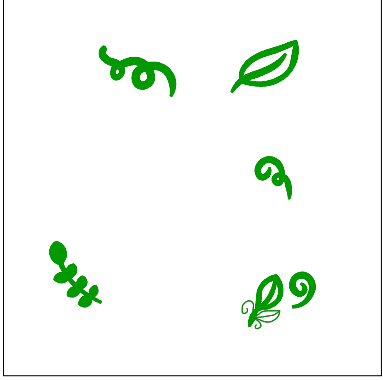
Design: 7

Title:

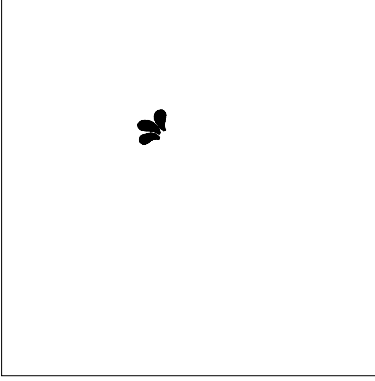
Stitches: 22,744  
Height: 184.4 mm  
Width: 190.8 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.25



Stop #: 1  
Element:  
Code: 11  
Name: Dark Red  
Chart: Default  
Stitches: 8,171  
Thread used: 47.19m



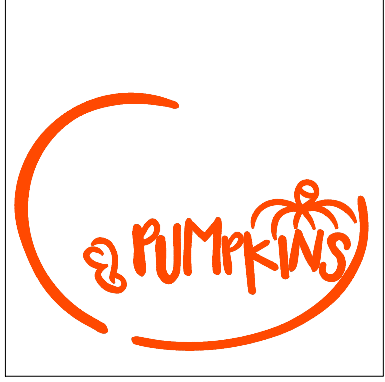
Stop #: 2  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 3,636  
Thread used: 20.43m



Stop #: 3  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 300  
Thread used: 2.00m



Stop #: 4  
Element:  
Code: 12  
Name: Orange  
Chart: Default  
Stitches: 2,795  
Thread used: 16.05m



Stop #: 5  
Element:  
Code:  
Name: R255 G73 B1  
Chart:  
Stitches: 7,840  
Thread used: 52.07m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 22,744  
 Height: 184.4 mm  
 Width: 190.8 mm  
 Colors: 5



Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 53  
 Hoop: <None>  
 Max stitch: 8.4 mm  
 Min stitch: 0.2 mm  
 Max jump: 6.9 mm

Left: 99.3 mm  
 Right: 91.5 mm  
 Up: 96.4 mm  
 Down: 88.0 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 35177.4 mm<sup>2</sup>  
 Total thread: 138.24m  
 Total bobbin: 54.67m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	11	8,171	11 Dark Red Default
2	1	3,636	1 Dark Green Default
3	8	300	8 Black Default
4	12	2,795	12 Orange Default
5	2	7,840	R255 G73 B1