

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

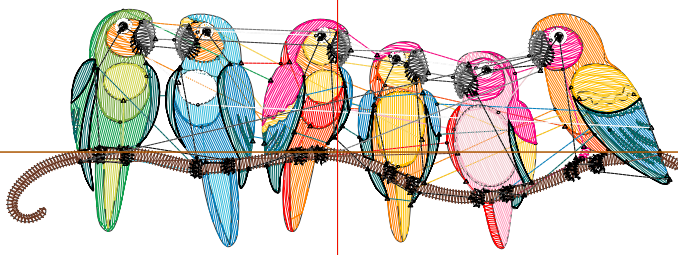
Title:

Stitches: 7,866  
 Height: 1.24 in  
 Width: 3.51 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 99  
 Appliqués: 0  
 Left: 43.8 mm  
 Right: 45.3 mm  
 Up: 18.9 mm  
 Down: 12.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 4.36 in<sup>2</sup>  
 Max stitch: 11.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 99.01ft  
 Total bobbin: 24.39ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	13		676	13	Purple	Default
2.	6		340	6	Dark Magenta	Default
3.	4		416	1083	Daisy	Madeira Classic 40
4.	12		154	1178	Carrot	Madeira Classic 40
5.	15		277	15	Pink	Default
6.	2		455		R227 G52 B70	
7.	1		256	1251	Kelly Green	Madeira Classic 40
8.	7		211	1049	Lime Green	Madeira Classic 40
9.	16		126	1449		Madeira Classic 40
10.	17		252	1094	Caribbean Blue	Madeira Classic 40
11.	3		235	3	Red	Default
12.	5		494	5	Aqua	Default
13.	18		876	18	Grey	Default
14.	9		454	9	White	Default
15.	11		135	1315	Pink Grapefruit	Madeira Classic 40
16.	14		558	1158	Chestnut	Madeira Classic 40
17.	8		1,481	8	Black	Default
18.	10		229	10	Dark Blue	Default
19.	19		239	19	Khaki	Default



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

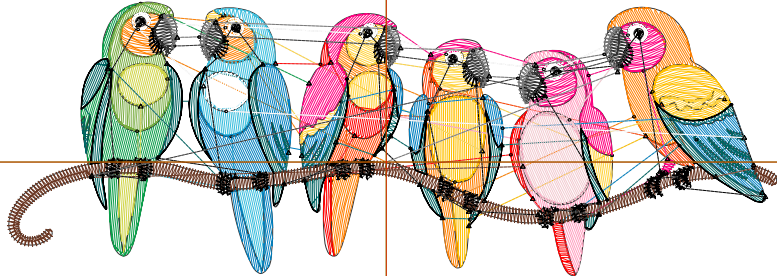
Title:

Stitches: 9,097  
 Height: 1.42 in  
 Width: 4.01 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 101  
 Appliqués: 0  
 Left: 50.1 mm  
 Right: 51.7 mm  
 Up: 21.1 mm  
 Down: 15.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 5.70 in<sup>2</sup>  
 Max stitch: 11.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 117.07ft  
 Total bobbin: 30.31ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	13		822	13	Purple	Default
2.	6		390	6	Dark Magenta	Default
3.	4		466	1083	Daisy	Madeira Classic 40
4.	12		170	1178	Carrot	Madeira Classic 40
5.	15		323	15	Pink	Default
6.	2		518		R227 G52 B70	
7.	1		316	1251	Kelly Green	Madeira Classic 40
8.	7		251	1049	Lime Green	Madeira Classic 40
9.	16		145	1449		Madeira Classic 40
10.	17		324	1094	Caribbean Blue	Madeira Classic 40
11.	3		281	3	Red	Default
12.	5		605	5	Aqua	Default
13.	18		1,026	18	Grey	Default
14.	9		531	9	White	Default
15.	11		165	1315	Pink Grapefruit	Madeira Classic 40
16.	14		623	1158	Chestnut	Madeira Classic 40
17.	8		1,625	8	Black	Default
18.	10		254	10	Dark Blue	Default
19.	19		260	19	Khaki	Default



# Production Worksheet

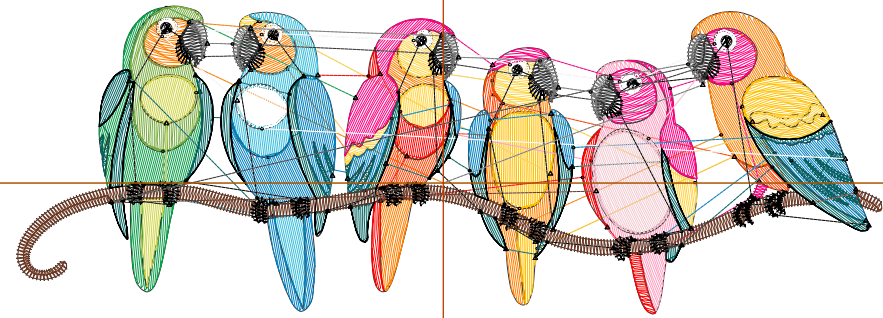
Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 10,180  
Height: 1.60 in  
Width: 4.51 in  
Colors: 19  
Colorway: Colorway 1  
Zoom: 1:1



1

1

2

2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 10,180  
 Height: 1.60 in  
 Width: 4.51 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 103  
 Appliqués: 0  
 Left: 56.5 mm  
 Right: 58.0 mm  
 Up: 23.4 mm  
 Down: 17.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 7.21 in<sup>2</sup>  
 Max stitch: 11.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 134.93ft  
 Total bobbin: 36.68ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	13		952	13	Purple	Default
2.	6		447	6	Dark Magenta	Default
3.	4		548	1083	Daisy	Madeira Classic 40
4.	12		191	1178	Carrot	Madeira Classic 40
5.	15		385	15	Pink	Default
6.	2		607		R227 G52 B70	
7.	1		370	1251	Kelly Green	Madeira Classic 40
8.	7		291	1049	Lime Green	Madeira Classic 40
9.	16		168	1449		Madeira Classic 40
10.	17		372	1094	Caribbean Blue	Madeira Classic 40
11.	3		305	3	Red	Default
12.	5		686	5	Aqua	Default
13.	18		1,137	18	Grey	Default
14.	9		524	9	White	Default
15.	11		199	1315	Pink Grapefruit	Madeira Classic 40
16.	14		695	1158	Chestnut	Madeira Classic 40
17.	8		1,749	8	Black	Default
18.	10		278	10	Dark Blue	Default
19.	19		274	19	Khaki	Default

# Production Worksheet

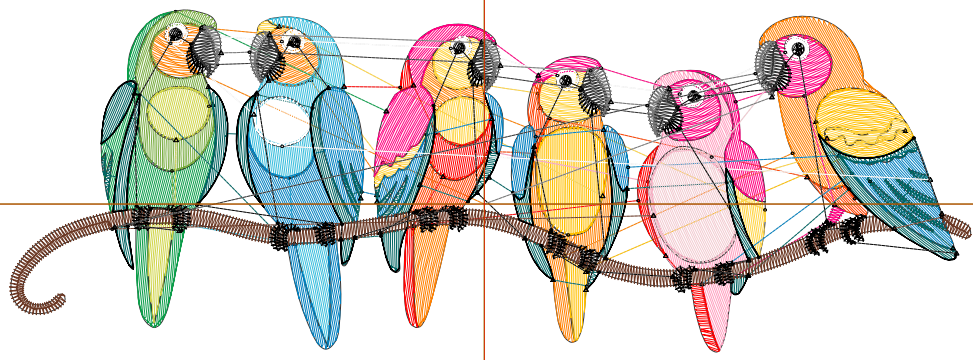
Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 11,552  
Height: 1.78 in  
Width: 5.01 in  
Colors: 19  
Colorway: Colorway 1  
Zoom: 1:1



1

1

2

2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 11,552  
 Height: 1.78 in  
 Width: 5.01 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 107  
 Appliqués: 0  
 Left: 62.8 mm  
 Right: 64.4 mm  
 Up: 25.6 mm  
 Down: 19.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 8.90 in<sup>2</sup>  
 Max stitch: 10.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 155.57ft  
 Total bobbin: 43.58ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	13		1,058	13	Purple	Default
2.	6		517	6	Dark Magenta	Default
3.	4		637	1083	Daisy	Madeira Classic 40
4.	12		219	1178	Carrot	Madeira Classic 40
5.	15		437	15	Pink	Default
6.	2		708		R227 G52 B70	
7.	1		404	1251	Kelly Green	Madeira Classic 40
8.	7		334	1049	Lime Green	Madeira Classic 40
9.	16		200	1449		Madeira Classic 40
10.	17		424	1094	Caribbean Blue	Madeira Classic 40
11.	3		342	3	Red	Default
12.	5		826	5	Aqua	Default
13.	18		1,328	18	Grey	Default
14.	9		582	9	White	Default
15.	11		235	1315	Pink Grapefruit	Madeira Classic 40
16.	14		763	1158	Chestnut	Madeira Classic 40
17.	8		1,934	8	Black	Default
18.	10		302	10	Dark Blue	Default
19.	19		300	19	Khaki	Default

# Production Worksheet

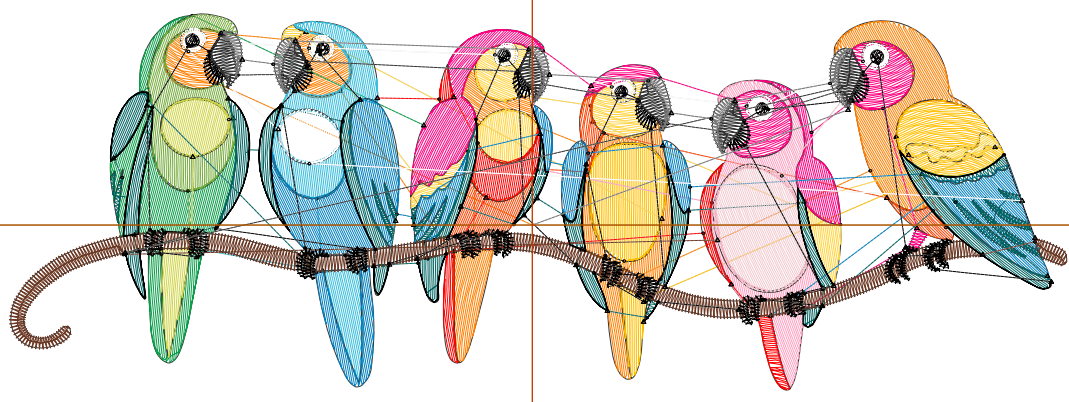
Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 12,782  
Height: 1.96 in  
Width: 5.51 in  
Colors: 19  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 12,782  
 Height: 1.96 in  
 Width: 5.51 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 114  
 Appliqués: 0  
 Left: 69.2 mm  
 Right: 70.7 mm  
 Up: 27.9 mm  
 Down: 21.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 10.78 in<sup>2</sup>  
 Max stitch: 11.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 176.30ft  
 Total bobbin: 51.08ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	13		1,209	13	Purple	Default
2.	6		587	6	Dark Magenta	Default
3.	4		720	1083	Daisy	Madeira Classic 40
4.	12		247	1178	Carrot	Madeira Classic 40
5.	15		491	15	Pink	Default
6.	2		801		R227 G52 B70	
7.	1		473	1251	Kelly Green	Madeira Classic 40
8.	7		370	1049	Lime Green	Madeira Classic 40
9.	16		225	1449		Madeira Classic 40
10.	17		488	1094	Caribbean Blue	Madeira Classic 40
11.	3		384	3	Red	Default
12.	5		915	5	Aqua	Default
13.	18		1,437	18	Grey	Default
14.	9		619	9	White	Default
15.	11		271	1315	Pink Grapefruit	Madeira Classic 40
16.	14		834	1158	Chestnut	Madeira Classic 40
17.	8		2,066	8	Black	Default
18.	10		319	10	Dark Blue	Default
19.	19		324	19	Khaki	Default

# Production Worksheet

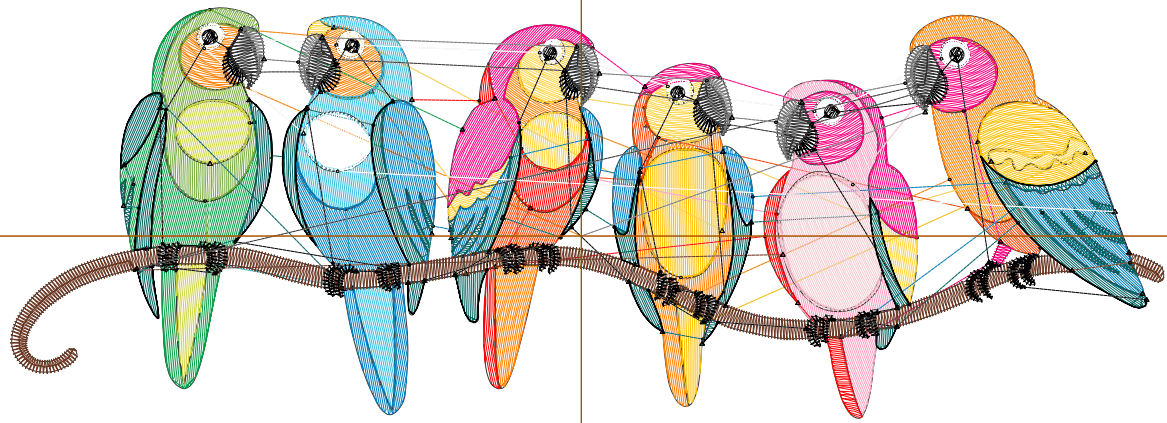
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 14,352  
Height: 2.13 in  
Width: 6.01 in  
Colors: 19  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 14,352  
 Height: 2.13 in  
 Width: 6.01 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 119  
 Appliqués: 0  
 Left: 75.5 mm  
 Right: 77.1 mm  
 Up: 30.2 mm  
 Down: 24.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 12.82 in<sup>2</sup>  
 Max stitch: 12.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 200.80ft  
 Total bobbin: 59.49ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	13		1,354	13	Purple	Default
2.	6		681	6	Dark Magenta	Default
3.	4		803	1083	Daisy	Madeira Classic 40
4.	12		277	1178	Carrot	Madeira Classic 40
5.	15		563	15	Pink	Default
6.	2		884		R227 G52 B70	
7.	1		532	1251	Kelly Green	Madeira Classic 40
8.	7		418	1049	Lime Green	Madeira Classic 40
9.	16		246	1449		Madeira Classic 40
10.	17		551	1094	Caribbean Blue	Madeira Classic 40
11.	3		427	3	Red	Default
12.	5		1,046	5	Aqua	Default
13.	18		1,677	18	Grey	Default
14.	9		744	9	White	Default
15.	11		315	1315	Pink Grapefruit	Madeira Classic 40
16.	14		916	1158	Chestnut	Madeira Classic 40
17.	8		2,214	8	Black	Default
18.	10		350	10	Dark Blue	Default
19.	19		352	19	Khaki	Default

# Production Worksheet

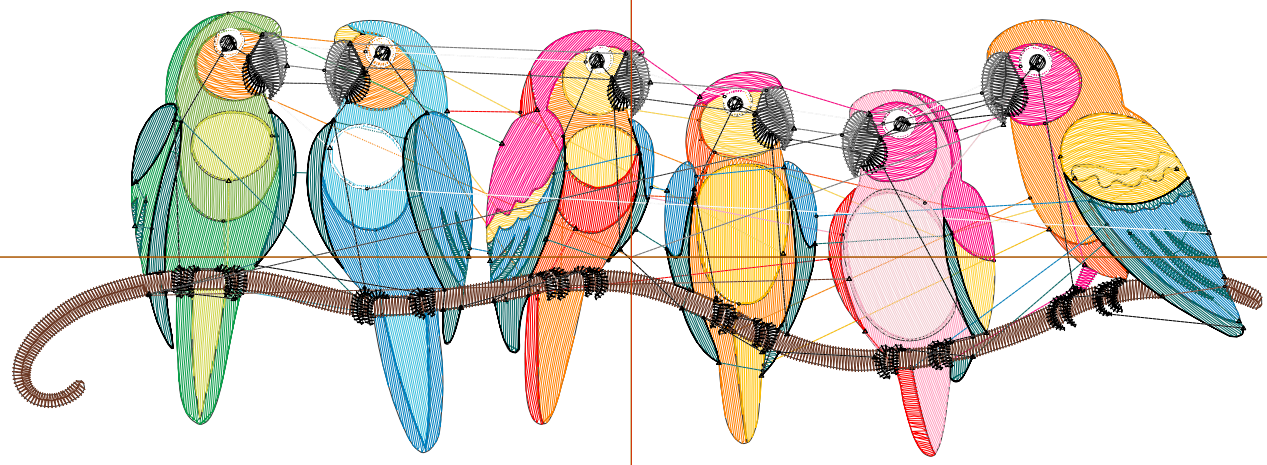
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 15,864  
Height: 2.31 in  
Width: 6.51 in  
Colors: 19  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 15,864  
 Height: 2.31 in  
 Width: 6.51 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 125  
 Appliqués: 0  
 Left: 81.9 mm  
 Right: 83.4 mm  
 Up: 32.4 mm  
 Down: 26.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 15.05 in<sup>2</sup>  
 Max stitch: 9.7 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 226.36ft  
 Total bobbin: 68.76ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	13		1,550	13	Purple	Default
2.	6		782	6	Dark Magenta	Default
3.	4		880	1083	Daisy	Madeira Classic 40
4.	12		311	1178	Carrot	Madeira Classic 40
5.	15		634	15	Pink	Default
6.	2		979		R227 G52 B70	
7.	1		605	1251	Kelly Green	Madeira Classic 40
8.	7		473	1049	Lime Green	Madeira Classic 40
9.	16		276	1449		Madeira Classic 40
10.	17		607	1094	Caribbean Blue	Madeira Classic 40
11.	3		476	3	Red	Default
12.	5		1,234	5	Aqua	Default
13.	18		1,728	18	Grey	Default
14.	9		807	9	White	Default
15.	11		364	1315	Pink Grapefruit	Madeira Classic 40
16.	14		1,009	1158	Chestnut	Madeira Classic 40
17.	8		2,396	8	Black	Default
18.	10		376	10	Dark Blue	Default
19.	19		375	19	Khaki	Default

# Production Worksheet

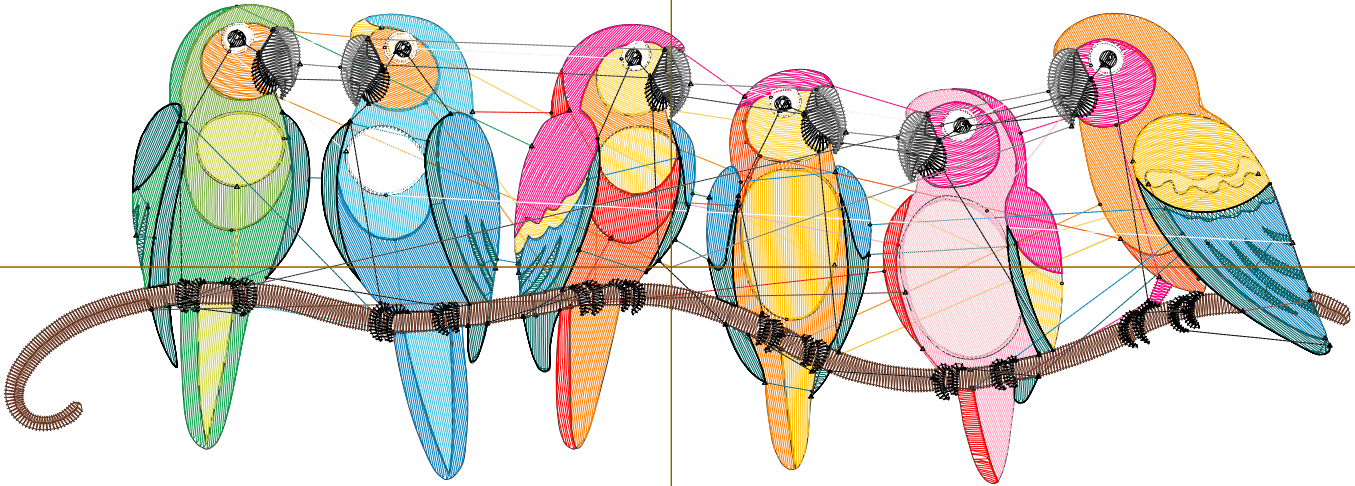
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 17,300  
Height: 2.49 in  
Width: 7.01 in  
Colors: 19  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 17,300  
 Height: 2.49 in  
 Width: 7.01 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 126  
 Appliqués: 0  
 Left: 88.2 mm  
 Right: 89.8 mm  
 Up: 34.7 mm  
 Down: 28.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 17.46 in<sup>2</sup>  
 Max stitch: 10.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 251.66ft  
 Total bobbin: 78.17ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	13		1,686	13	Purple	Default
2.	6		853	6	Dark Magenta	Default
3.	4		972	1083	Daisy	Madeira Classic 40
4.	12		330	1178	Carrot	Madeira Classic 40
5.	15		697	15	Pink	Default
6.	2		1,103		R227 G52 B70	
7.	1		661	1251	Kelly Green	Madeira Classic 40
8.	7		523	1049	Lime Green	Madeira Classic 40
9.	16		303	1449		Madeira Classic 40
10.	17		665	1094	Caribbean Blue	Madeira Classic 40
11.	3		523	3	Red	Default
12.	5		1,317	5	Aqua	Default
13.	18		1,972	18	Grey	Default
14.	9		874	9	White	Default
15.	11		408	1315	Pink Grapefruit	Madeira Classic 40
16.	14		1,085	1158	Chestnut	Madeira Classic 40
17.	8		2,524	8	Black	Default
18.	10		406	10	Dark Blue	Default
19.	19		396	19	Khaki	Default

# Production Worksheet

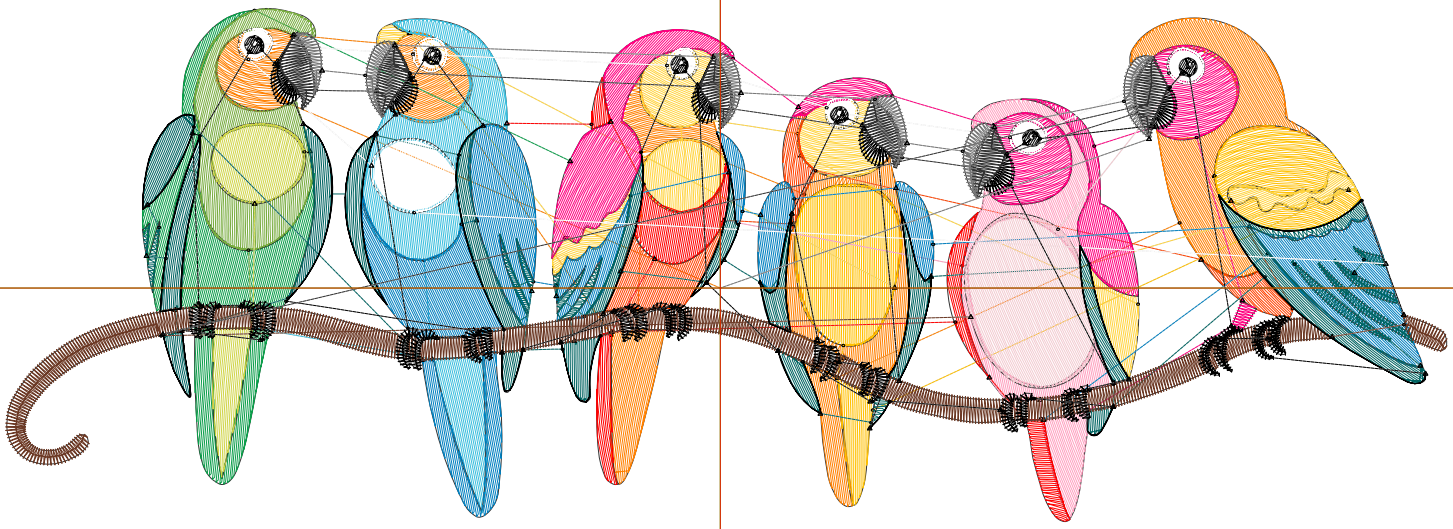
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 18,882  
Height: 2.67 in  
Width: 7.51 in  
Colors: 19  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 18,882  
 Height: 2.67 in  
 Width: 7.51 in  
 Colors: 19  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 128  
 Appliqués: 0  
 Left: 94.6 mm  
 Right: 96.1 mm  
 Up: 37.0 mm  
 Down: 30.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 20.04 in<sup>2</sup>  
 Max stitch: 11.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 279.89ft  
 Total bobbin: 88.75ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	13		1,897	13	Purple	Default
2.	6		932	6	Dark Magenta	Default
3.	4		1,061	1083	Daisy	Madeira Classic 40
4.	12		369	1178	Carrot	Madeira Classic 40
5.	15		756	15	Pink	Default
6.	2		1,228		R227 G52 B70	
7.	1		734	1251	Kelly Green	Madeira Classic 40
8.	7		578	1049	Lime Green	Madeira Classic 40
9.	16		333	1449		Madeira Classic 40
10.	17		742	1094	Caribbean Blue	Madeira Classic 40
11.	3		561	3	Red	Default
12.	5		1,495	5	Aqua	Default
13.	18		2,140	18	Grey	Default
14.	9		916	9	White	Default
15.	11		454	1315	Pink Grapefruit	Madeira Classic 40
16.	14		1,173	1158	Chestnut	Madeira Classic 40
17.	8		2,657	8	Black	Default
18.	10		432	10	Dark Blue	Default
19.	19		422	19	Khaki	Default