

**Approval Sheet**

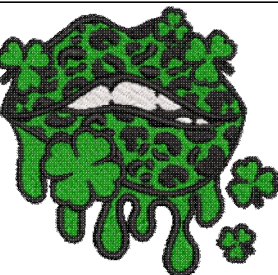
Wilcom EmbroideryStudio - Designing

**\* 3 INCH \***

Design: **3 inch**

Title:

Height: 2.88 in  
Width: 3.01 in  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**

**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \* 3 INCH \*




Design: 3 inch

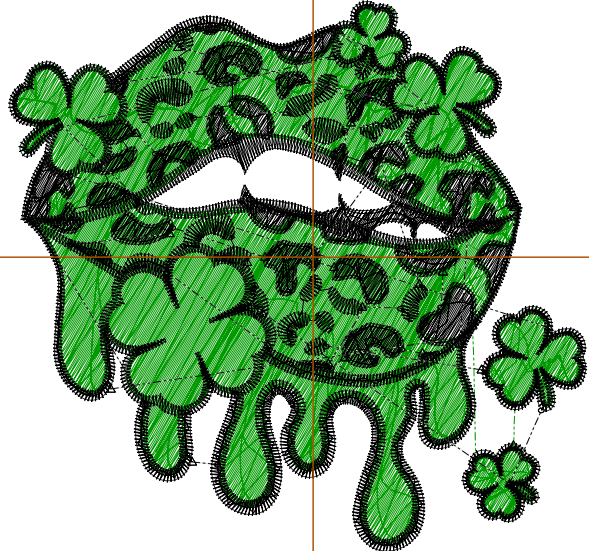
Title:

Stitches: 16,663  
 Height: 2.88 in  
 Width: 3.01 in  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 40  
 Appliqués: 0  
 Left: 40.3 mm  
 Right: 36.2 mm  
 Up: 34.0 mm  
 Down: 39.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 8.67 in<sup>2</sup>  
 Max stitch: 6.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.8 mm  
 Total thread: 257.95ft  
 Total bobbin: 87.48ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	9		661	9	White	Default
2.	1		6,909	1	Dark Green	Default
3.	8		9,091	8	Black	Default



# Color Film

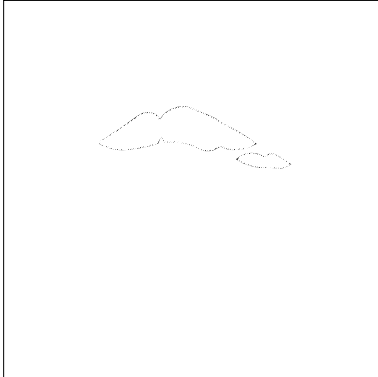
Wilcom EmbroideryStudio - Designing

**\* 3 INCH \***

Design: **3 inch**

Title:

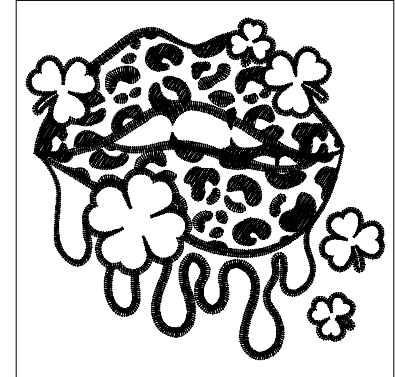
Stitches: 16,663  
Height: 2.88 in  
Width: 3.01 in  
Colors: 3  
Colorway: Colorway 1  
Zoom: 0.62



Stop #: 1  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 661  
Thread used: 10.61ft



Stop #: 2  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 6,909  
Thread used: 127.87ft



Stop #: 3  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 9,091  
Thread used: 118.47ft

# Production Summary

Wilcom EmbroideryStudio - Designing

**\*3 INCH\***

Design: **3 inch**

Title:

Stitches: 16,663  
 Height: 2.88 in  
 Width: 3.01 in  
 Colors: 3



Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 40  
 Hoop: <None>  
 Max stitch: 6.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.8 mm

Left: 40.3 mm  
 Right: 36.2 mm  
 Up: 34.0 mm  
 Down: 39.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 8.67 in<sup>2</sup>  
 Total thread: 257.95ft  
 Total bobbin: 87.48ft

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	9	661	9 White Default
2	1	6,909	1 Dark Green Default
3	8	9,091	8 Black Default

# Approval Sheet

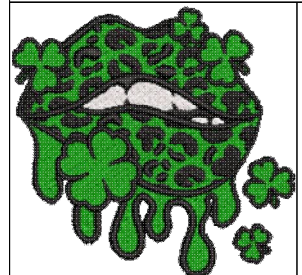
Wilcom EmbroideryStudio - Designing

\*4 INCH\*

Design: 4 inch

Title:

Height: 3.83 in  
Width: 4.01 in  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**

**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\* 4 INCH \***




Design: **4 inch**

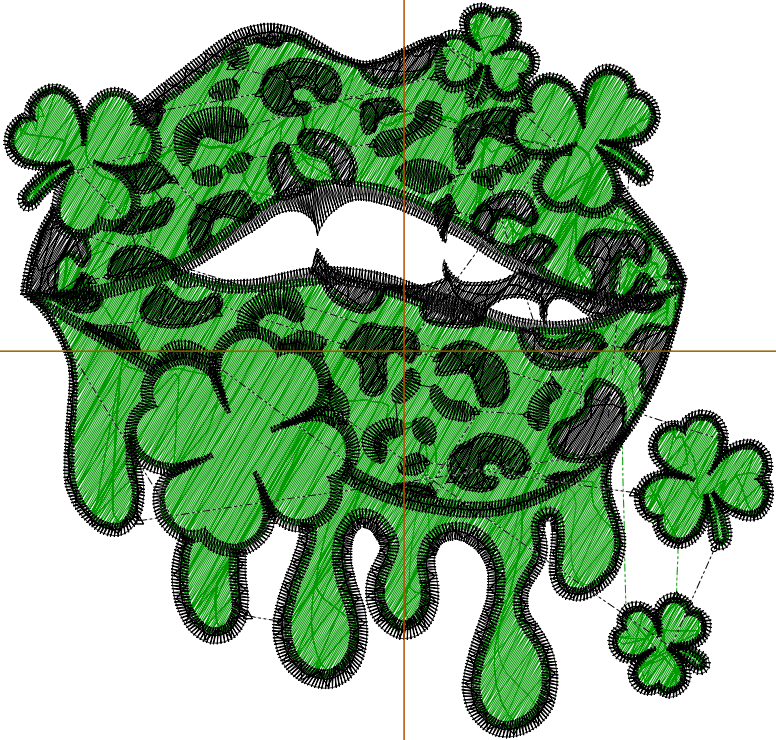
Title:

Stitches: 23,774  
 Height: 3.83 in  
 Width: 4.01 in  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 44  
 Appliqués: 0  
 Left: 53.0 mm  
 Right: 48.9 mm  
 Up: 46.1 mm  
 Down: 51.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 15.37 in<sup>2</sup>  
 Max stitch: 7.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 403.70ft  
 Total bobbin: 146.21ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	9		983	9	White	Default
2.	1		10,546	1	Dark Green	Default
3.	8		12,243	8	Black	Default



**Color Film**

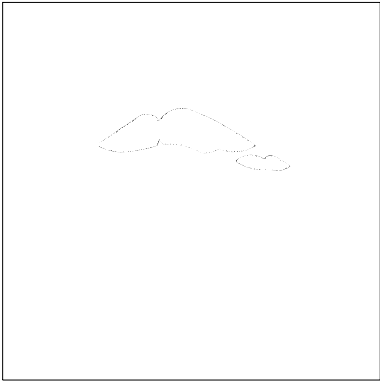
Wilcom EmbroideryStudio - Designing

**\* 4 INCH \***

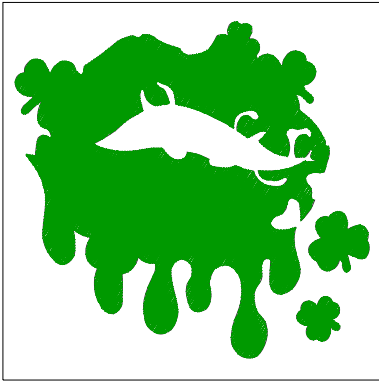
Design: **4 inch**

Title:

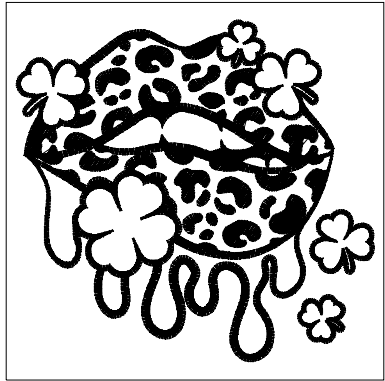
Stitches: 23,774  
Height: 3.83 in  
Width: 4.01 in  
Colors: 3  
Colorway: Colorway 1  
Zoom: 0.47



Stop #: 1  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 983  
Thread used: 17.15ft



Stop #: 2  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 10,546  
Thread used: 208.71ft



Stop #: 3  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 12,243  
Thread used: 176.85ft

# Production Summary

Wilcom EmbroideryStudio - Designing

**\* 4 INCH \***

Design: **4 inch**

Title:

Stitches: 23,774  
 Height: 3.83 in  
 Width: 4.01 in  
 Colors: 3



Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 44  
 Hoop: <None>  
 Max stitch: 7.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm

Left: 53.0 mm  
 Right: 48.9 mm  
 Up: 46.1 mm  
 Down: 51.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 15.37 in<sup>2</sup>  
 Total thread: 403.70ft  
 Total bobbin: 146.21ft

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	9	983	9 White Default
2	1	10,546	1 Dark Green Default
3	8	12,243	8 Black Default

**Approval Sheet**

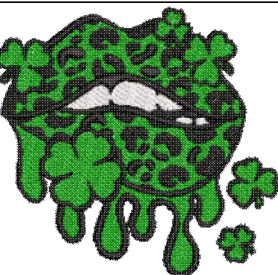
Wilcom EmbroideryStudio - Designing

**\*5 INCH\***

Design: **5 inch**

Title:

Height: 4.78 in  
Width: 5.01 in  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**

**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\*5 INCH\***




Design: **5 inch**

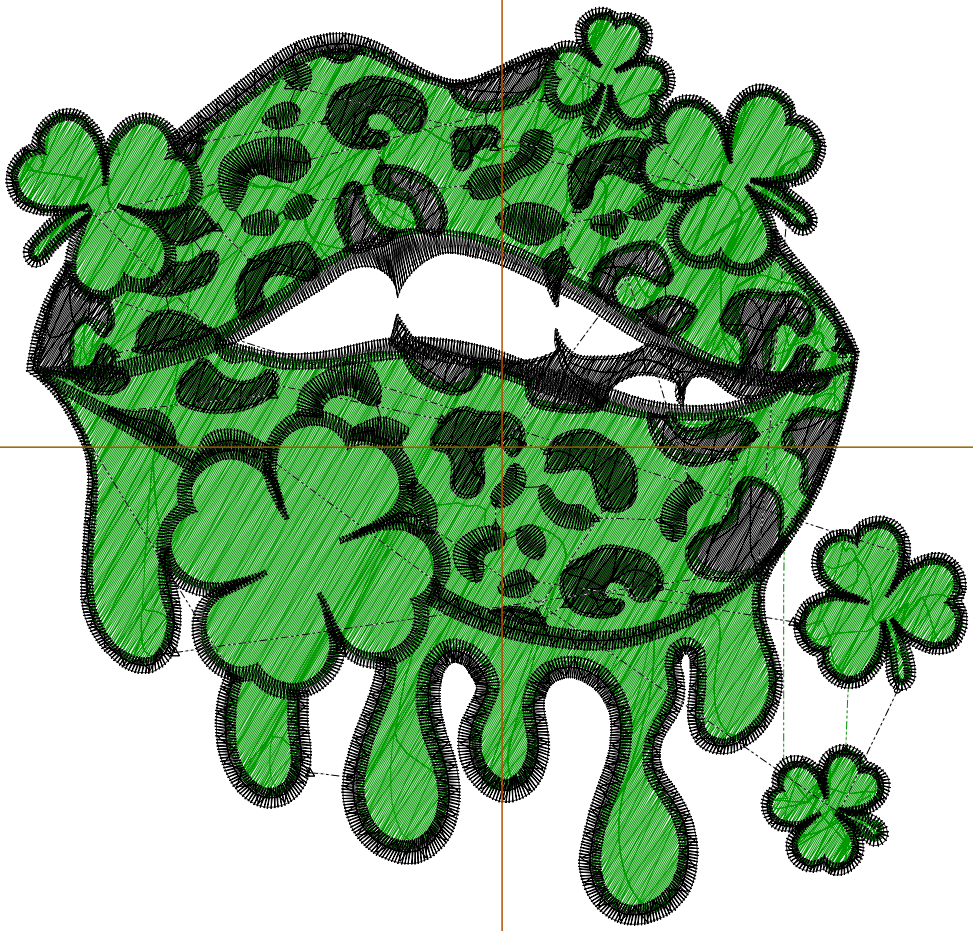
Title:

Stitches: 32,081  
 Height: 4.78 in  
 Width: 5.01 in  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 47  
 Appliqués: 0  
 Left: 65.7 mm  
 Right: 61.6 mm  
 Up: 58.2 mm  
 Down: 63.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 23.98 in<sup>2</sup>  
 Max stitch: 8.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.8 mm  
 Total thread: 584.31ft  
 Total bobbin: 220.93ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	9		1,377	9	White	Default
2.	1		15,097	1	Dark Green	Default
3.	8		15,605	8	Black	Default



**Color Film**

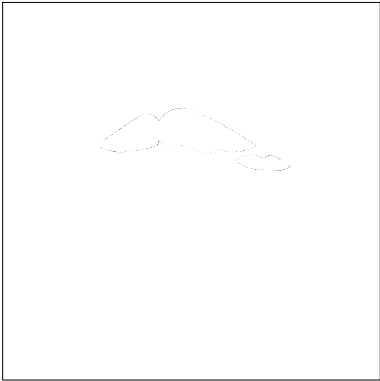
Wilcom EmbroideryStudio - Designing

**\*5 INCH\***

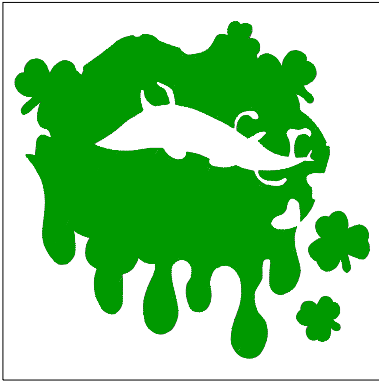
Design: **5 inch**

Title:

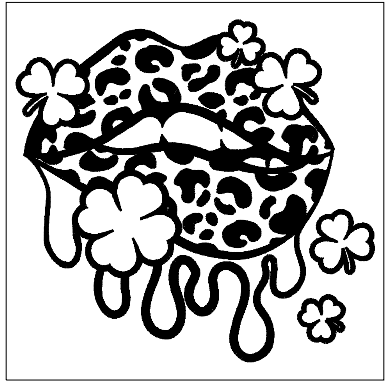
Stitches: 32,081  
Height: 4.78 in  
Width: 5.01 in  
Colors: 3  
Colorway: Colorway 1  
Zoom: 0.37



Stop #: 1  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 1,377  
Thread used: 25.24ft



Stop #: 2  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 15,097  
Thread used: 311.43ft



Stop #: 3  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 15,605  
Thread used: 246.65ft

# Production Summary

Wilcom EmbroideryStudio - Designing

**\*5 INCH\***

Design: **5 inch**

Title:

Stitches: 32,081  
 Height: 4.78 in  
 Width: 5.01 in  
 Colors: 3



Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 47  
 Hoop: <None>  
 Max stitch: 8.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.8 mm

Left: 65.7 mm  
 Right: 61.6 mm  
 Up: 58.2 mm  
 Down: 63.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 23.98 in<sup>2</sup>  
 Total thread: 584.31ft  
 Total bobbin: 220.93ft

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	9	1,377	9 White Default
2	1	15,097	1 Dark Green Default
3	8	15,605	8 Black Default

**Approval Sheet**

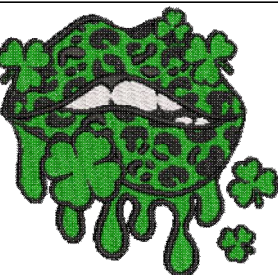
Wilcom EmbroideryStudio - Designing

**\*6 INCH\***

Design: **6 inch**

Title:

Height: 5.74 in  
Width: 6.01 in  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

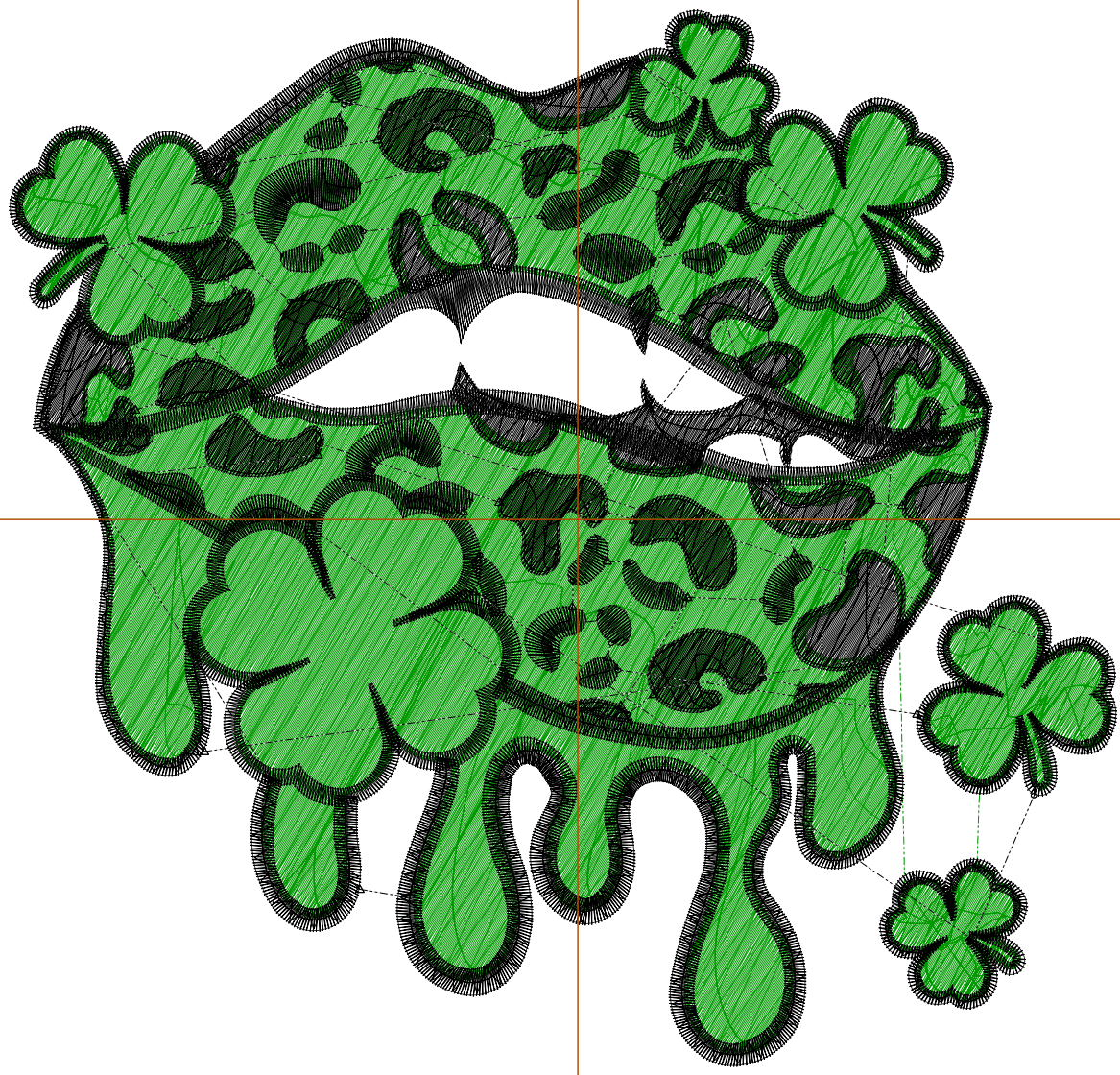
Wilcom EmbroideryStudio - Designing

**\*6 INCH\***

Design: **6 inch**

Title:

Stitches: 41,548  
Height: 5.74 in  
Width: 6.01 in  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*6 INCH\*




Design: **6 inch**

Title:

Stitches: 41,548  
 Height: 5.74 in  
 Width: 6.01 in  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 54  
 Appliqués: 0  
 Left: 78.4 mm  
 Right: 74.3 mm  
 Up: 70.3 mm  
 Down: 75.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 34.51 in<sup>2</sup>  
 Max stitch: 10.5 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 800.99ft  
 Total bobbin: 312.52ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	9		1,808	9	White	Default
2.	1		20,476	1	Dark Green	Default
3.	8		19,262	8	Black	Default

**Color Film**

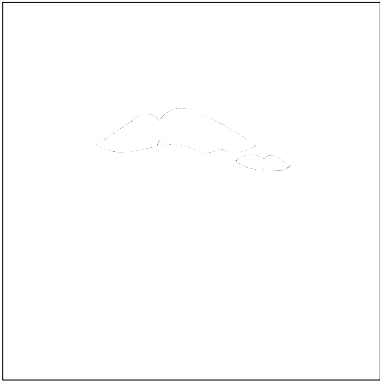
Wilcom EmbroideryStudio - Designing

**\*6 INCH\***

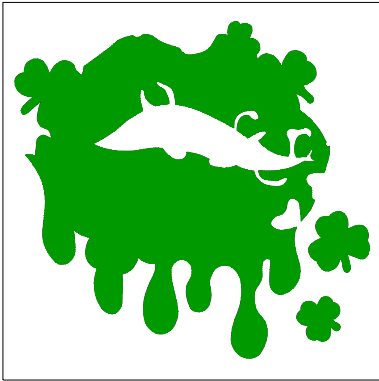
Design: **6 inch**

Title:

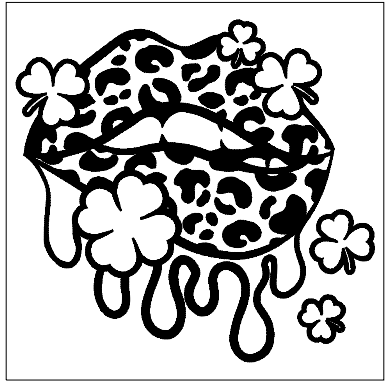
Stitches:	41,548
Height:	5.74 in
Width:	6.01 in
Colors:	3
Colorway:	Colorway 1
Zoom:	0.31



Stop #: 1  
 Element:  
 Code: 9  
 Name: White  
 Chart: Default  
 Stitches: 1,808  
 Thread used: 34.68ft



Stop #: 2  
 Element:  
 Code: 1  
 Name: Dark Green  
 Chart: Default  
 Stitches: 20,476  
 Thread used: 435.59ft



Stop #: 3  
 Element:  
 Code: 8  
 Name: Black  
 Chart: Default  
 Stitches: 19,262  
 Thread used: 329.73ft

# Production Summary

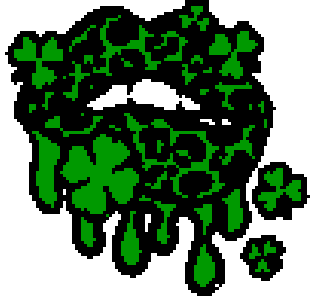
Wilcom EmbroideryStudio - Designing

**\*6 INCH\***

Design: **6 inch**

Title:

Stitches: 41,548  
 Height: 5.74 in  
 Width: 6.01 in  
 Colors: 3



Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 54  
 Hoop: <None>  
 Max stitch: 10.5 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm

Left: 78.4 mm  
 Right: 74.3 mm  
 Up: 70.3 mm  
 Down: 75.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 34.51 in<sup>2</sup>  
 Total thread: 800.99ft  
 Total bobbin: 312.52ft

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	9	1,808	9 White Default
2	1	20,476	1 Dark Green Default
3	8	19,262	8 Black Default

**Approval Sheet**

Wilcom EmbroideryStudio - Designing

**\*7 INCH\***

Design: **7 inch**

Title:

Height: 6.69 in  
Width: 7.01 in  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**

**Date:**

# Production Worksheet

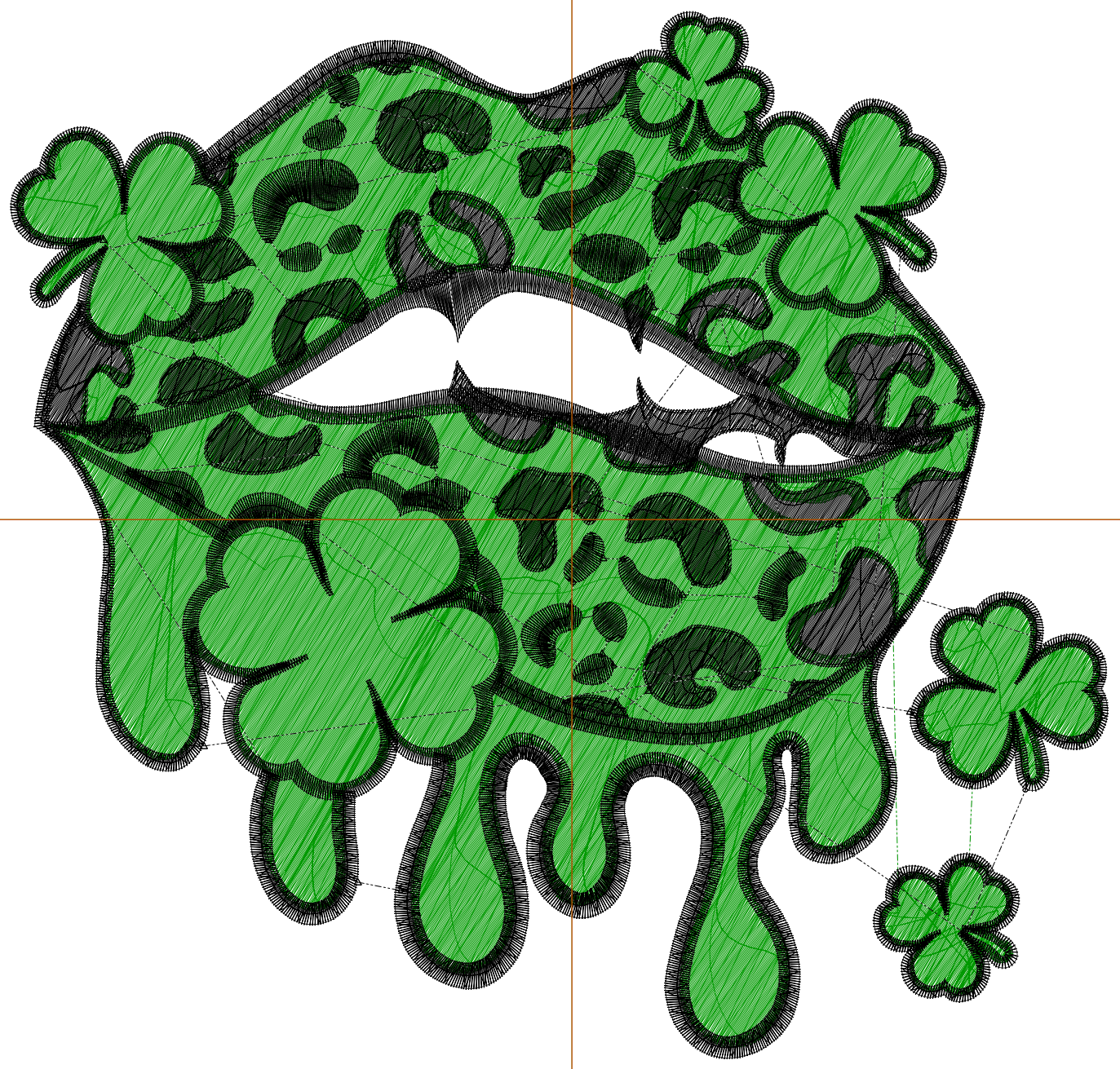
Wilcom EmbroideryStudio - Designing

**\*7 INCH\***

Design: **7 inch**

Title:

Stitches: 52,167  
Height: 6.69 in  
Width: 7.01 in  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*7 INCH\*




Design: **7 inch**

Title:

Stitches: 52,167  
 Height: 6.69 in  
 Width: 7.01 in  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 57  
 Appliqués: 0  
 Left: 91.1 mm  
 Right: 87.0 mm  
 Up: 82.4 mm  
 Down: 87.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 46.95 in<sup>2</sup>  
 Max stitch: 12.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 1050.87ft  
 Total bobbin: 419.31ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	9		2,327	9	White	Default
2.	1		26,765	1	Dark Green	Default
3.	8		23,073	8	Black	Default

**Color Film**

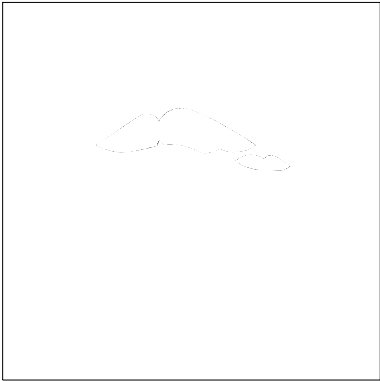
Wilcom EmbroideryStudio - Designing

**\*7 INCH\***

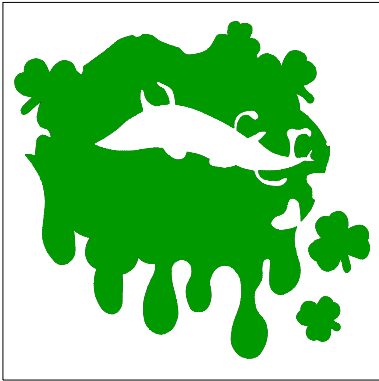
Design: **7 inch**

Title:

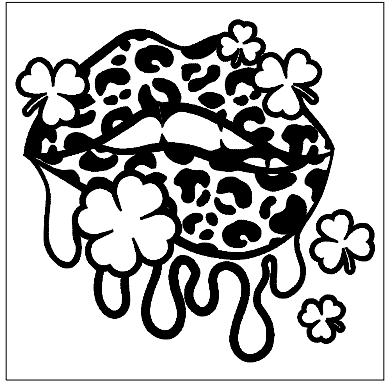
Stitches:	52,167
Height:	6.69 in
Width:	7.01 in
Colors:	3
Colorway:	Colorway 1
Zoom:	0.27



Stop #: 1  
 Element:  
 Code: 9  
 Name: White  
 Chart: Default  
 Stitches: 2,327  
 Thread used: 45.81ft



Stop #: 2  
 Element:  
 Code: 1  
 Name: Dark Green  
 Chart: Default  
 Stitches: 26,765  
 Thread used: 581.07ft



Stop #: 3  
 Element:  
 Code: 8  
 Name: Black  
 Chart: Default  
 Stitches: 23,073  
 Thread used: 423.00ft

# Production Summary

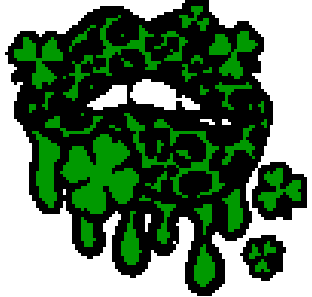
Wilcom EmbroideryStudio - Designing

**\*7 INCH\***

Design: **7 inch**

Title:

Stitches: 52,167  
 Height: 6.69 in  
 Width: 7.01 in  
 Colors: 3



Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 57  
 Hoop: <None>  
 Max stitch: 12.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm

Left: 91.1 mm  
 Right: 87.0 mm  
 Up: 82.4 mm  
 Down: 87.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 46.95 in<sup>2</sup>  
 Total thread: 1050.87ft  
 Total bobbin: 419.31ft

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	9	2,327	9 White Default
2	1	26,765	1 Dark Green Default
3	8	23,073	8 Black Default