

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3 inch**

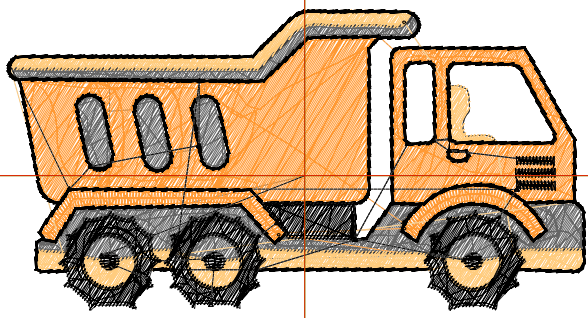
Title:

Stitches: 15,860  
 Height: 1.57 in  
 Width: 3.01 in  
 Colors: 4  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 3  
 Stops: 4  
 Trims: 54  
 Appliqués: 0  
 Left: 39.4 mm  
 Right: 37.2 mm  
 Up: 22.0 mm  
 Down: 17.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 4.72 in<sup>2</sup>  
 Max stitch: 7.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.8 mm  
 Total thread: 228.01ft  
 Total bobbin: 72.67ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	18		2,336	18	Grey	Default
2.	12		3,039	12	Orange	Default
3.	16		3,201	16	Sand	Default
4.	8		7,282	8	Black	Default



# Production Summary

Wilcom EmbroideryStudio - Designing



Stitches: 15,860  
 Height: 1.57 in  
 Width: 3.01 in  
 Colors: 4

Design: **3 inch**

Title:



Machine format: Tajima  
 Color changes: 3  
 Stops: 4  
 Trims: 54  
 Hoop: <None>  
 Max stitch: 7.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.8 mm

Left: 39.4 mm  
 Right: 37.2 mm  
 Up: 22.0 mm  
 Down: 17.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 4.72 in<sup>2</sup>  
 Total thread: 228.01ft  
 Total bobbin: 72.67ft

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	18	2,336	18 Grey Default
2	12	3,039	12 Orange Default
3	16	3,201	16 Sand Default
4	8	7,282	8 Black Default

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4 inch**

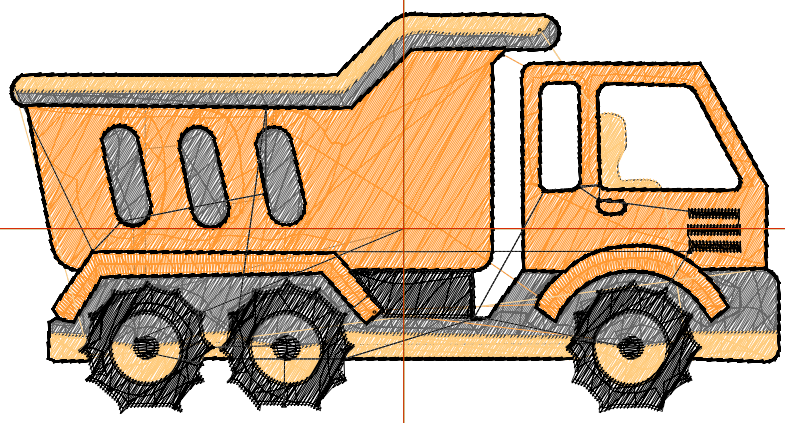
Title:

Stitches: 21,658  
 Height: 2.09 in  
 Width: 4.01 in  
 Colors: 4  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 3  
 Stops: 4  
 Trims: 65  
 Appliqués: 0  
 Left: 52.1 mm  
 Right: 49.8 mm  
 Up: 28.6 mm  
 Down: 24.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 8.40 in<sup>2</sup>  
 Max stitch: 11.3 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 335.06ft  
 Total bobbin: 113.56ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	18		3,296	18	Grey	Default
2.	12		4,515	12	Orange	Default
3.	16		4,404	16	Sand	Default
4.	8		9,441	8	Black	Default



# Production Summary

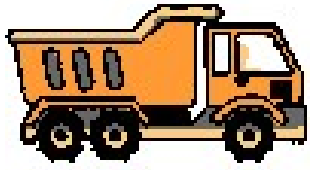
Wilcom EmbroideryStudio - Designing



Design: **4 inch**

Title:

Stitches: 21,658  
 Height: 2.09 in  
 Width: 4.01 in  
 Colors: 4



Machine format: Tajima  
 Color changes: 3  
 Stops: 4  
 Trims: 65  
 Hoop: <None>  
 Max stitch: 11.3 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm

Left: 52.1 mm  
 Right: 49.8 mm  
 Up: 28.6 mm  
 Down: 24.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 8.40 in<sup>2</sup>  
 Total thread: 335.06ft  
 Total bobbin: 113.56ft

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	18	3,296	18 Grey Default
2	12	4,515	12 Orange Default
3	16	4,404	16 Sand Default
4	8	9,441	8 Black Default

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5 inch**

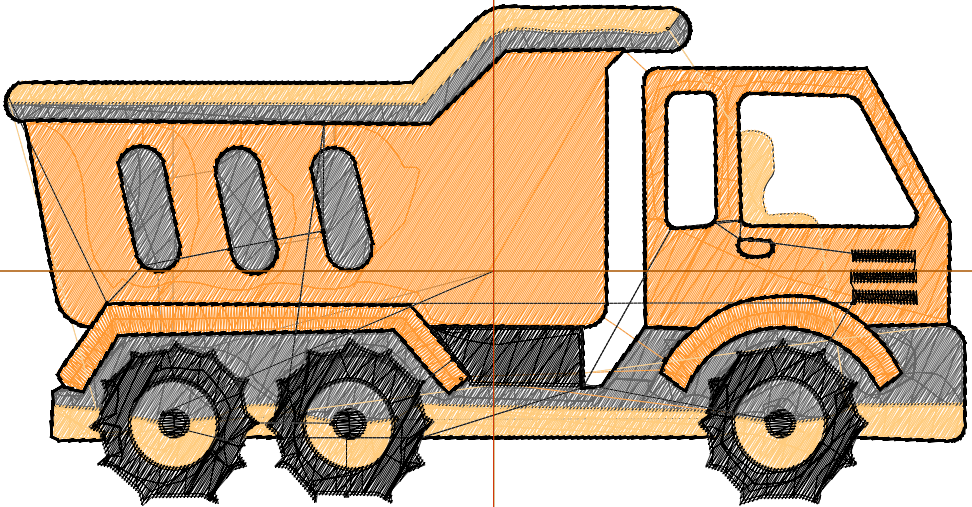
Title:

Stitches: 27,389  
 Height: 2.61 in  
 Width: 5.01 in  
 Colors: 4  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 3  
 Stops: 4  
 Trims: 67  
 Appliqués: 0  
 Left: 64.8 mm  
 Right: 62.5 mm  
 Up: 35.3 mm  
 Down: 31.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 13.08 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.2 mm  
 Max jump: 7.0 mm  
 Total thread: 447.68ft  
 Total bobbin: 158.02ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	18		4,274	18	Grey	Default
2.	12		5,883	12	Orange	Default
3.	16		5,616	16	Sand	Default
4.	8		11,614	8	Black	Default



# Production Summary

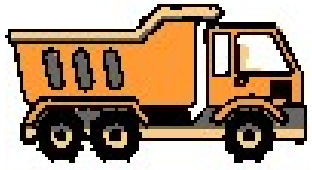
Wilcom EmbroideryStudio - Designing



Stitches: 27,389  
 Height: 2.61 in  
 Width: 5.01 in  
 Colors: 4

Design: **5 inch**

Title:



Machine format: Tajima  
 Color changes: 3  
 Stops: 4  
 Trims: 67  
 Hoop: <None>  
 Max stitch: 7.0 mm  
 Min stitch: 0.2 mm  
 Max jump: 7.0 mm

Left: 64.8 mm  
 Right: 62.5 mm  
 Up: 35.3 mm  
 Down: 31.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 13.08 in<sup>2</sup>  
 Total thread: 447.68ft  
 Total bobbin: 158.02ft

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	18	4,274	18 Grey Default
2	12	5,883	12 Orange Default
3	16	5,616	16 Sand Default
4	8	11,614	8 Black Default

# Production Worksheet

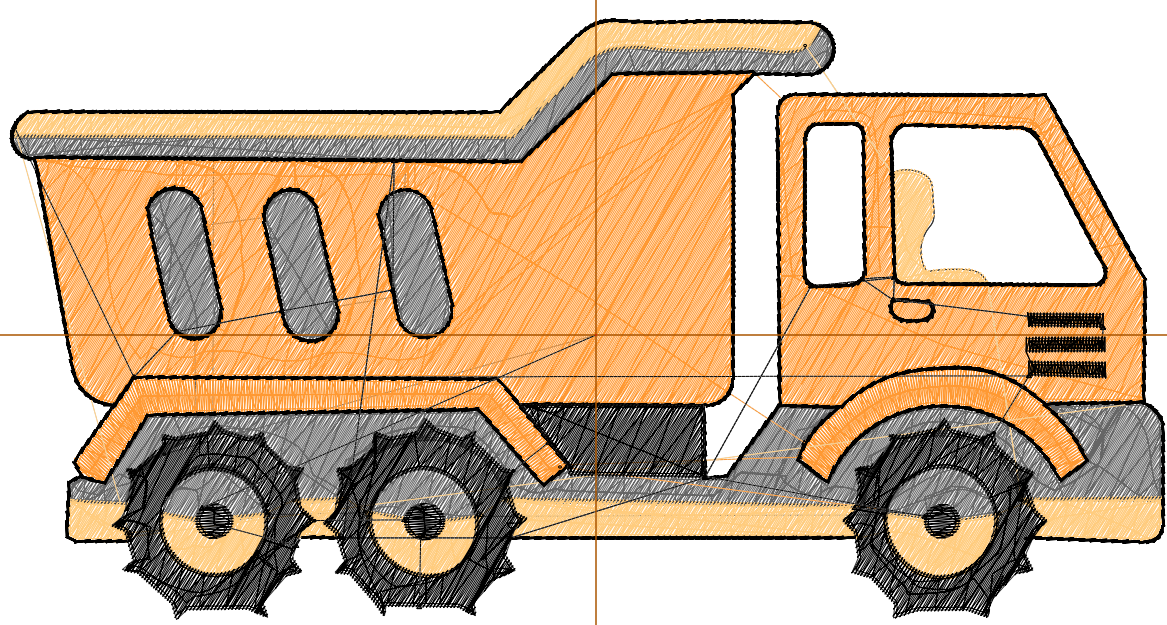
Wilcom EmbroideryStudio - Designing



Design: **6 inch**

Title:

Stitches: 34,804  
Height: 3.13 in  
Width: 6.01 in  
Colors: 4  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6 inch**

Title:

Stitches: 34,804  
 Height: 3.13 in  
 Width: 6.01 in  
 Colors: 4  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 3  
 Stops: 4  
 Trims: 69  
 Appliqués: 0  
 Left: 77.5 mm  
 Right: 75.2 mm  
 Up: 41.9 mm  
 Down: 37.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 18.80 in<sup>2</sup>  
 Max stitch: 10.4 mm  
 Min stitch: 0.2 mm  
 Max jump: 7.0 mm  
 Total thread: 598.68ft  
 Total bobbin: 218.67ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	18		5,436	18	Grey	Default
2.	12		8,335	12	Orange	Default
3.	16		7,143	16	Sand	Default
4.	8		13,888	8	Black	Default

# Production Summary

Wilcom EmbroideryStudio - Designing



Stitches: 34,804  
 Height: 3.13 in  
 Width: 6.01 in  
 Colors: 4

Design: **6 inch**

Title:



Machine format: Tajima  
 Color changes: 3  
 Stops: 4  
 Trims: 69  
 Hoop: <None>  
 Max stitch: 10.4 mm  
 Min stitch: 0.2 mm  
 Max jump: 7.0 mm

Left: 77.5 mm  
 Right: 75.2 mm  
 Up: 41.9 mm  
 Down: 37.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 18.80 in<sup>2</sup>  
 Total thread: 598.68ft  
 Total bobbin: 218.67ft

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	18	5,436	18 Grey Default
2	12	8,335	12 Orange Default
3	16	7,143	16 Sand Default
4	8	13,888	8 Black Default

# Production Worksheet

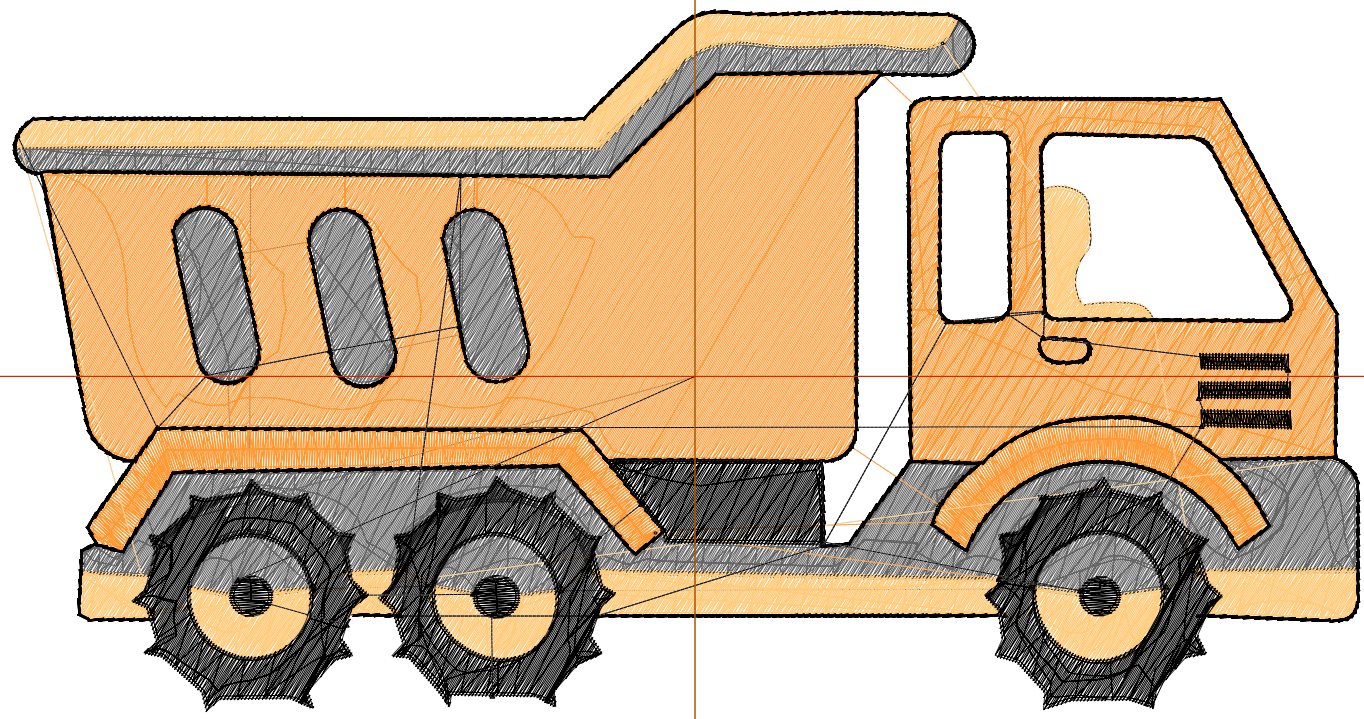
Wilcom EmbroideryStudio - Designing



Design: **7 inch**

Title:

Stitches: 41,995  
Height: 3.66 in  
Width: 7.01 in  
Colors: 4  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7 inch**

Title:

Stitches: 41,995  
 Height: 3.66 in  
 Width: 7.01 in  
 Colors: 4  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 3  
 Stops: 4  
 Trims: 71  
 Appliqués: 0  
 Left: 90.2 mm  
 Right: 87.9 mm  
 Up: 48.5 mm  
 Down: 44.4 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 25.64 in<sup>2</sup>  
 Max stitch: 8.0 mm  
 Min stitch: 0.2 mm  
 Max jump: 6.9 mm  
 Total thread: 743.28ft  
 Total bobbin: 276.39ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	18		6,756	18	Grey	Default
2.	12		10,118	12	Orange	Default
3.	16		8,858	16	Sand	Default
4.	8		16,261	8	Black	Default

# Production Summary

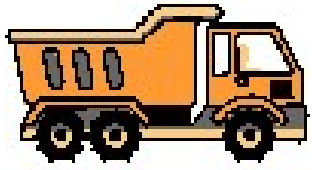
Wilcom EmbroideryStudio - Designing



Stitches: 41,995  
 Height: 3.66 in  
 Width: 7.01 in  
 Colors: 4

Design: **7 inch**

Title:



Machine format: Tajima  
 Color changes: 3  
 Stops: 4  
 Trims: 71  
 Hoop: <None>  
 Max stitch: 8.0 mm  
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Left: 90.2 mm  
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 EndX: 0.00 in  
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 Area: 25.64 in<sup>2</sup>  
 Total thread: 743.28ft  
 Total bobbin: 276.39ft

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	18	6,756	18 Grey Default
2	12	10,118	12 Orange Default
3	16	8,858	16 Sand Default
4	8	16,261	8 Black Default