

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Height: 66.8 mm
Width: 89.0 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 13,730
 Height: 66.8 mm
 Width: 89.0 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 6
 Stops: 7
 Trims: 79
 Appliqués: 0
 Left: 56.4 mm
 Right: 32.7 mm
 Up: 31.8 mm
 Down: 35.0 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 5947.3 mm²
 Max stitch: 7.0 mm
 Min stitch: 0.0 mm
 Max jump: 6.7 mm
 Total thread: 62.04m
 Total bobbin: 20.08m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		3,574	3	Red	Default
2.	12		661	12	Orange	Default
3.	11		855	11	Dark Red	Default
4.	8		1,231	8	Black	Default
5.	9		44	9	White	Default
6.	7		361	7	Green	Default
7.	8		7,002	8	Black	Default



Color Film

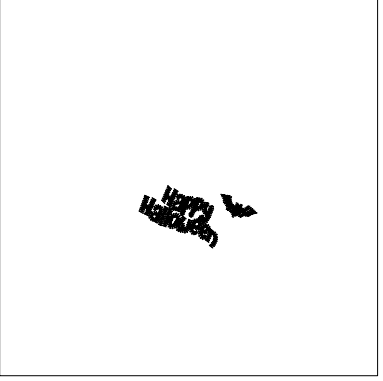
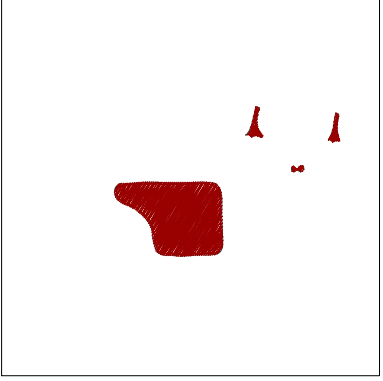
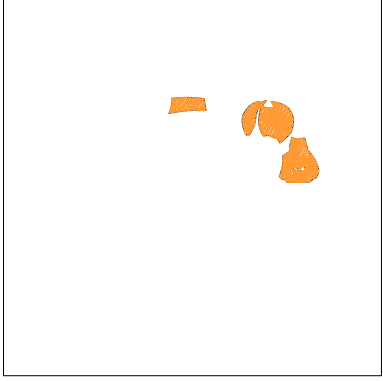
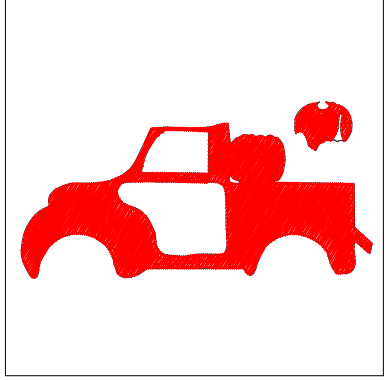
Wilcom EmbroideryStudio - Designing



Design: 3

Title:

Stitches: 13,730
 Height: 66.8 mm
 Width: 89.0 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 0.53

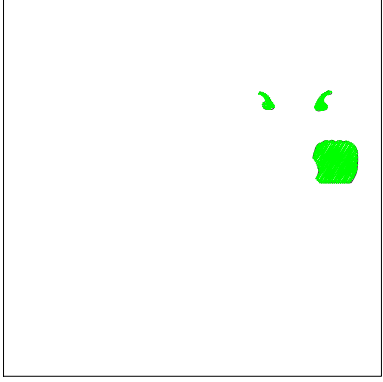
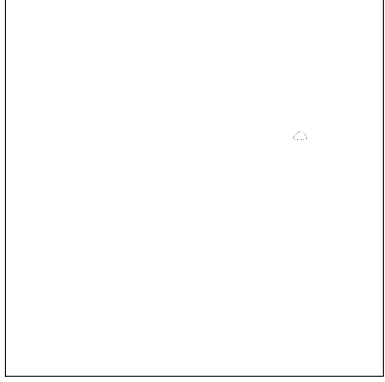


Stop #: 1
 Element:
 Code: 3
 Name: Red
 Chart: Default
 Stitches: 3,574
 Thread used: 20.03m

Stop #: 2
 Element:
 Code: 12
 Name: Orange
 Chart: Default
 Stitches: 661
 Thread used: 3.03m

Stop #: 3
 Element:
 Code: 11
 Name: Dark Red
 Chart: Default
 Stitches: 855
 Thread used: 4.77m

Stop #: 4
 Element:
 Code: 8
 Name: Black
 Chart: Default
 Stitches: 1,231
 Thread used: 4.08m



Stop #: 5
 Element:
 Code: 9
 Name: White
 Chart: Default
 Stitches: 44
 Thread used: 0.15m

Stop #: 6
 Element:
 Code: 7
 Name: Green
 Chart: Default
 Stitches: 361
 Thread used: 1.74m

Stop #: 7
 Element:
 Code: 8
 Name: Black
 Chart: Default
 Stitches: 7,002
 Thread used: 27.54m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 13,730
 Height: 66.8 mm
 Width: 89.0 mm
 Colors: 6



Machine format: Tajima
 Color changes: 6
 Stops: 7
 Trims: 79
 Hoop: <None>
 Max stitch: 7.0 mm
 Min stitch: 0.0 mm
 Max jump: 6.7 mm

Left: 56.4 mm
 Right: 32.7 mm
 Up: 31.8 mm
 Down: 35.0 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 5947.3 mm²
 Total thread: 62.04m
 Total bobbin: 20.08m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	3	3,574	3 Red Default
2	12	661	12 Orange Default
3	11	855	11 Dark Red Default
4	8	1,231	8 Black Default
5	9	44	9 White Default
6	7	361	7 Green Default
7	8	7,002	8 Black Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Height: 85.8 mm
Width: 114.5 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 18,411
Height: 85.8 mm
Width: 114.5 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 99
Appliqués: 0
Left: 69.1 mm
Right: 45.4 mm
Up: 41.3 mm
Down: 44.6 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area: 9825.9 mm²
Max stitch: 11.5 mm
Min stitch: 0.0 mm
Max jump: 6.9 mm
Total thread: 89.70m
Total bobbin: 30.92m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		5,205	3	Red	Default
2.	12		923	12	Orange	Default
3.	11		1,259	11	Dark Red	Default
4.	8		1,522	8	Black	Default
5.	9		53	9	White	Default
6.	7		493	7	Green	Default
7.	8		8,954	8	Black	Default



Color Film

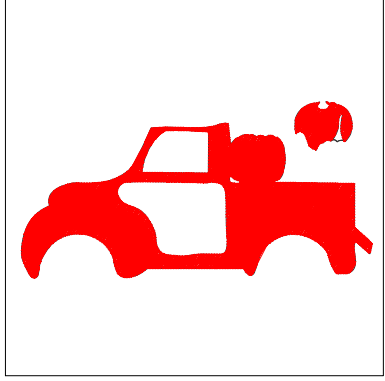
Wilcom EmbroideryStudio - Designing



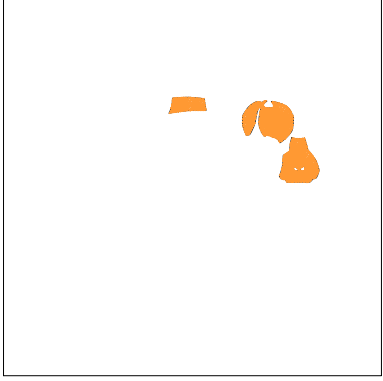
Design: **4**

Title:

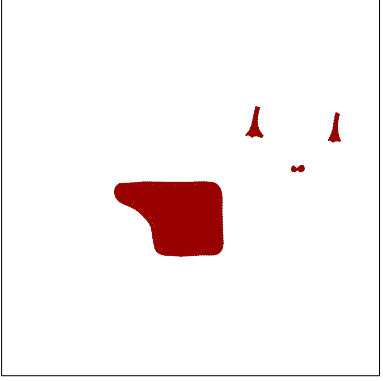
Stitches: 18,411
 Height: 85.8 mm
 Width: 114.5 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 0.41



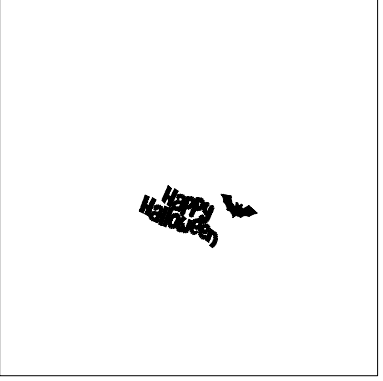
Stop #: 1
 Element:
 Code: 3
 Name: Red
 Chart: Default
 Stitches: 5,205
 Thread used: 30.87m



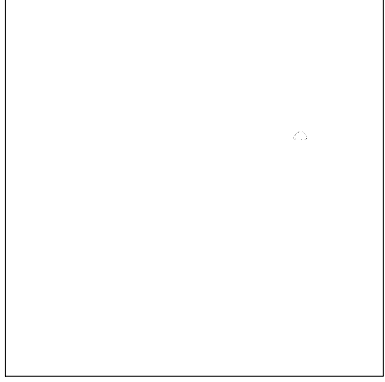
Stop #: 2
 Element:
 Code: 12
 Name: Orange
 Chart: Default
 Stitches: 923
 Thread used: 4.55m



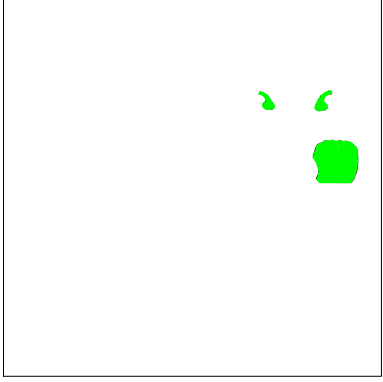
Stop #: 3
 Element:
 Code: 11
 Name: Dark Red
 Chart: Default
 Stitches: 1,259
 Thread used: 7.44m



Stop #: 4
 Element:
 Code: 8
 Name: Black
 Chart: Default
 Stitches: 1,522
 Thread used: 5.40m



Stop #: 5
 Element:
 Code: 9
 Name: White
 Chart: Default
 Stitches: 53
 Thread used: 0.19m



Stop #: 6
 Element:
 Code: 7
 Name: Green
 Chart: Default
 Stitches: 493
 Thread used: 2.56m



Stop #: 7
 Element:
 Code: 8
 Name: Black
 Chart: Default
 Stitches: 8,954
 Thread used: 37.99m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 18,411
 Height: 85.8 mm
 Width: 114.5 mm
 Colors: 6



Machine format: Tajima
 Color changes: 6
 Stops: 7
 Trims: 99
 Hoop: <None>
 Max stitch: 11.5 mm
 Min stitch: 0.0 mm
 Max jump: 6.9 mm

Left: 69.1 mm
 Right: 45.4 mm
 Up: 41.3 mm
 Down: 44.6 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 9825.9 mm²
 Total thread: 89.70m
 Total bobbin: 30.92m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	3	5,205	3 Red Default
2	12	923	12 Orange Default
3	11	1,259	11 Dark Red Default
4	8	1,522	8 Black Default
5	9	53	9 White Default
6	7	493	7 Green Default
7	8	8,954	8 Black Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Height: 104.9 mm
Width: 139.8 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 23,443
Height: 104.9 mm
Width: 139.8 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 103
Appliqués: 0
Left: 81.7 mm
Right: 58.0 mm
Up: 50.8 mm
Down: 54.1 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area: 14660.6 mm²
Max stitch: 10.8 mm
Min stitch: 0.0 mm
Max jump: 6.9 mm
Total thread: 121.78m
Total bobbin: 43.97m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3	Red	7,098	3	Red	Default
2.	12	Orange	1,195	12	Orange	Default
3.	11	Dark Red	1,729	11	Dark Red	Default
4.	8	Black	1,836	8	Black	Default
5.	9	White	64	9	White	Default
6.	7	Green	643	7	Green	Default
7.	8	Black	10,876	8	Black	Default



Color Film

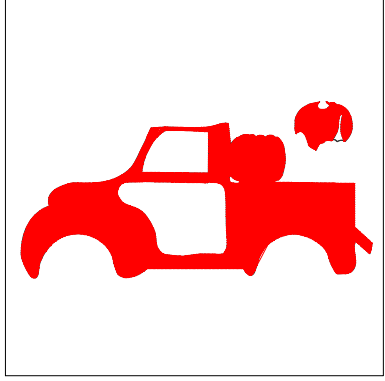
Wilcom EmbroideryStudio - Designing



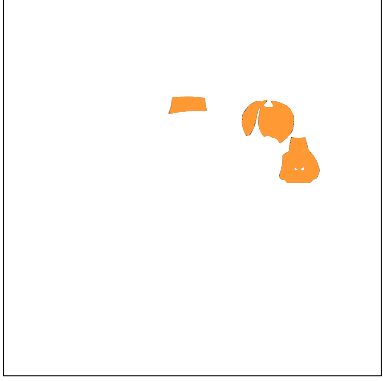
Design: 5

Title:

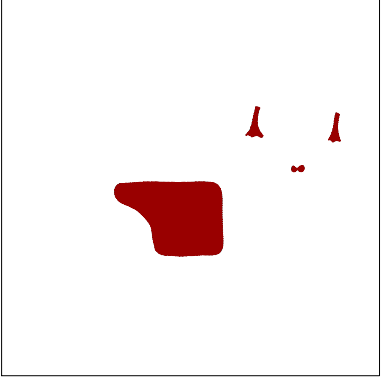
Stitches: 23,443
 Height: 104.9 mm
 Width: 139.8 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 0.34



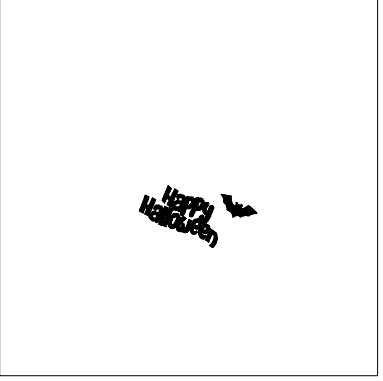
Stop #: 1
 Element:
 Code: 3
 Name: Red
 Chart: Default
 Stitches: 7,098
 Thread used: 43.74m



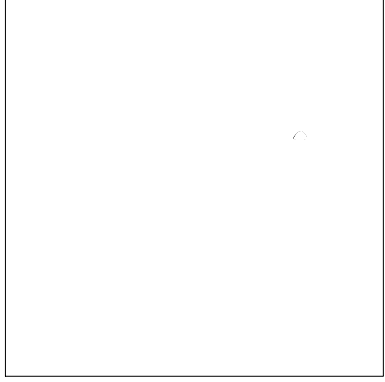
Stop #: 2
 Element:
 Code: 12
 Name: Orange
 Chart: Default
 Stitches: 1,195
 Thread used: 6.23m



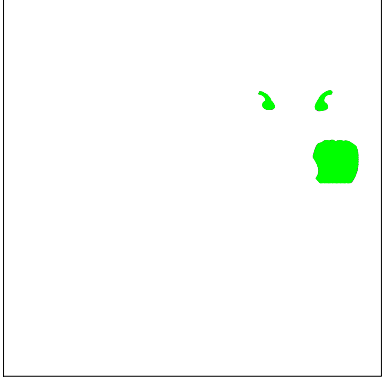
Stop #: 3
 Element:
 Code: 11
 Name: Dark Red
 Chart: Default
 Stitches: 1,729
 Thread used: 10.69m



Stop #: 4
 Element:
 Code: 8
 Name: Black
 Chart: Default
 Stitches: 1,836
 Thread used: 6.92m



Stop #: 5
 Element:
 Code: 9
 Name: White
 Chart: Default
 Stitches: 64
 Thread used: 0.23m



Stop #: 6
 Element:
 Code: 7
 Name: Green
 Chart: Default
 Stitches: 643
 Thread used: 3.58m



Stop #: 7
 Element:
 Code: 8
 Name: Black
 Chart: Default
 Stitches: 10,876
 Thread used: 49.68m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 23,443
 Height: 104.9 mm
 Width: 139.8 mm
 Colors: 6



Machine format: Tajima
 Color changes: 6
 Stops: 7
 Trims: 103
 Hoop: <None>
 Max stitch: 10.8 mm
 Min stitch: 0.0 mm
 Max jump: 6.9 mm

Left: 81.7 mm
 Right: 58.0 mm
 Up: 50.8 mm
 Down: 54.1 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 14660.6 mm²
 Total thread: 121.78m
 Total bobbin: 43.97m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	3	7,098	3 Red Default
2	12	1,195	12 Orange Default
3	11	1,729	11 Dark Red Default
4	8	1,836	8 Black Default
5	9	64	9 White Default
6	7	643	7 Green Default
7	8	10,876	8 Black Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Height: 124.0 mm
Width: 165.0 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 29,027
Height: 124.0 mm
Width: 165.0 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 29,027
 Height: 124.0 mm
 Width: 165.0 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 6
 Stops: 7
 Trims: 111
 Appliqués: 0
 Left: 94.2 mm
 Right: 70.8 mm
 Up: 60.3 mm
 Down: 63.6 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 20449.0 mm²
 Max stitch: 12.1 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm
 Total thread: 158.94m
 Total bobbin: 59.37m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		9,330	3	Red	Default
2.	12		1,525	12	Orange	Default
3.	11		2,258	11	Dark Red	Default
4.	8		2,132	8	Black	Default
5.	9		74	9	White	Default
6.	7		812	7	Green	Default
7.	8		12,894	8	Black	Default

Color Film

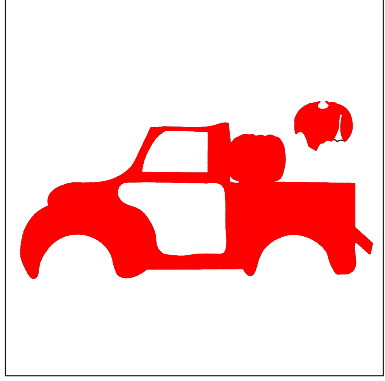
Wilcom EmbroideryStudio - Designing



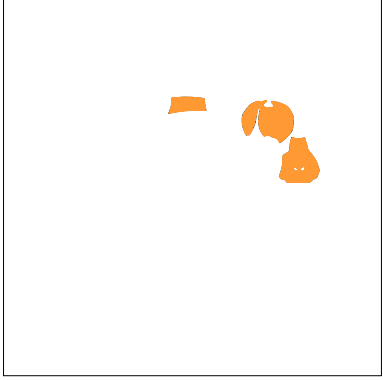
Design: 6

Title:

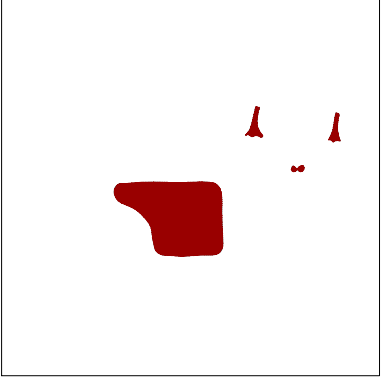
Stitches: 29,027
Height: 124.0 mm
Width: 165.0 mm
Colors: 6
Colorway: Colorway 1
Zoom: 0.29



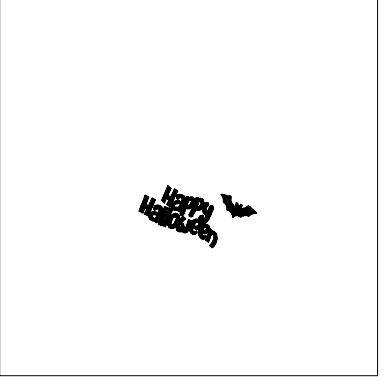
Stop #: 1
Element:
Code: 3
Name: Red
Chart: Default
Stitches: 9,330
Thread used: 59.09m



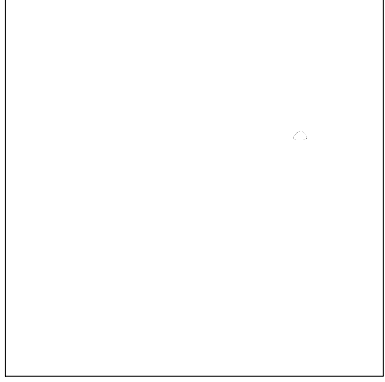
Stop #: 2
Element:
Code: 12
Name: Orange
Chart: Default
Stitches: 1,525
Thread used: 8.29m



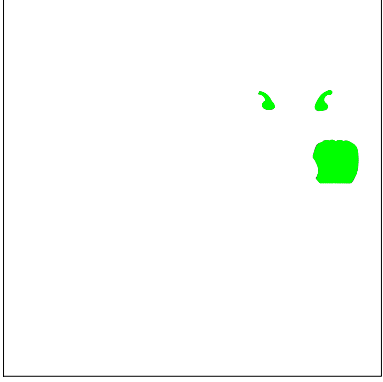
Stop #: 3
Element:
Code: 11
Name: Dark Red
Chart: Default
Stitches: 2,258
Thread used: 14.48m



Stop #: 4
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 2,132
Thread used: 8.54m



Stop #: 5
Element:
Code: 9
Name: White
Chart: Default
Stitches: 74
Thread used: 0.29m



Stop #: 6
Element:
Code: 7
Name: Green
Chart: Default
Stitches: 812
Thread used: 4.75m



Stop #: 7
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 12,894
Thread used: 62.80m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 29,027
 Height: 124.0 mm
 Width: 165.0 mm
 Colors: 6



Machine format: Tajima
 Color changes: 6
 Stops: 7
 Trims: 111
 Hoop: <None>
 Max stitch: 12.1 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm

Left: 94.2 mm
 Right: 70.8 mm
 Up: 60.3 mm
 Down: 63.6 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 20449.0 mm²
 Total thread: 158.94m
 Total bobbin: 59.37m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	3	9,330	3 Red Default
2	12	1,525	12 Orange Default
3	11	2,258	11 Dark Red Default
4	8	2,132	8 Black Default
5	9	74	9 White Default
6	7	812	7 Green Default
7	8	12,894	8 Black Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Height: 143.0 mm
Width: 190.7 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 35,182
Height: 143.0 mm
Width: 190.7 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 35,182
 Height: 143.0 mm
 Width: 190.7 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 6
 Stops: 7
 Trims: 114
 Appliqués: 0
 Left: 107.3 mm
 Right: 83.4 mm
 Up: 69.9 mm
 Down: 73.2 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 27279.1 mm²
 Max stitch: 12.0 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm
 Total thread: 201.32m
 Total bobbin: 77.19m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		11,894	3	Red	Default
2.	12		1,881	12	Orange	Default
3.	11		2,856	11	Dark Red	Default
4.	8		2,453	8	Black	Default
5.	9		85	9	White	Default
6.	7		1,002	7	Green	Default
7.	8		15,009	8	Black	Default

Color Film

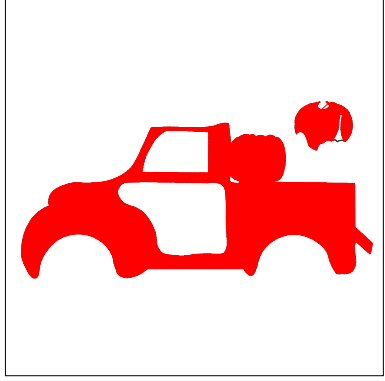
Wilcom EmbroideryStudio - Designing



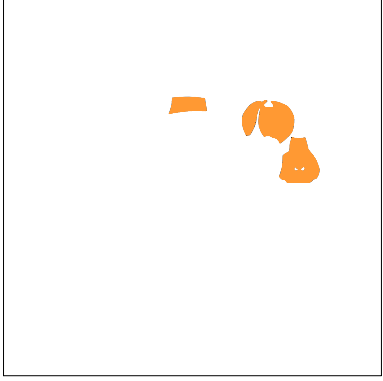
Design: 7

Title:

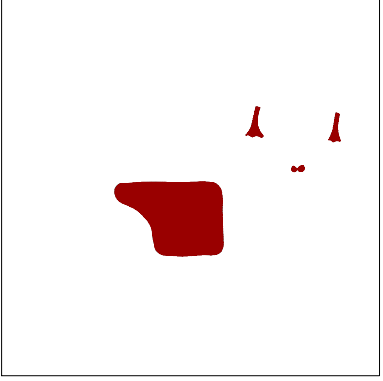
Stitches: 35,182
Height: 143.0 mm
Width: 190.7 mm
Colors: 6
Colorway: Colorway 1
Zoom: 0.25



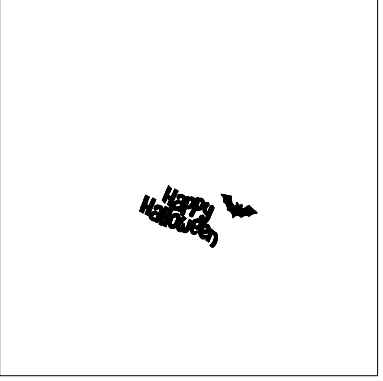
Stop #: 1
Element:
Code: 3
Name: Red
Chart: Default
Stitches: 11,894
Thread used: 76.94m



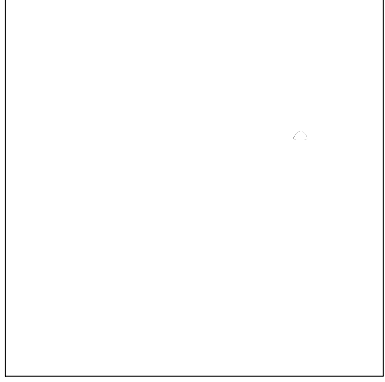
Stop #: 2
Element:
Code: 12
Name: Orange
Chart: Default
Stitches: 1,881
Thread used: 10.61m



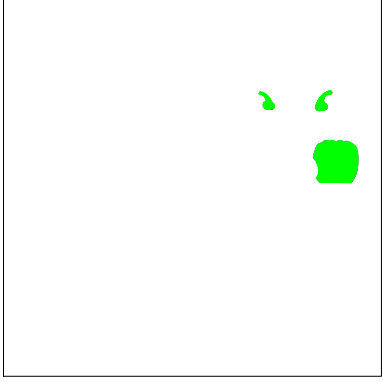
Stop #: 3
Element:
Code: 11
Name: Dark Red
Chart: Default
Stitches: 2,856
Thread used: 18.83m



Stop #: 4
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 2,453
Thread used: 10.32m



Stop #: 5
Element:
Code: 9
Name: White
Chart: Default
Stitches: 85
Thread used: 0.35m



Stop #: 6
Element:
Code: 7
Name: Green
Chart: Default
Stitches: 1,002
Thread used: 6.11m



Stop #: 7
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 15,009
Thread used: 77.45m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 35,182
 Height: 143.0 mm
 Width: 190.7 mm
 Colors: 6



Machine format: Tajima
 Color changes: 6
 Stops: 7
 Trims: 114
 Hoop: <None>
 Max stitch: 12.0 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm

Left: 107.3 mm
 Right: 83.4 mm
 Up: 69.9 mm
 Down: 73.2 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 27279.1 mm²
 Total thread: 201.32m
 Total bobbin: 77.19m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	3	11,894	3 Red Default
2	12	1,881	12 Orange Default
3	11	2,856	11 Dark Red Default
4	8	2,453	8 Black Default
5	9	85	9 White Default
6	7	1,002	7 Green Default
7	8	15,009	8 Black Default