

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Height: 89.1 mm  
Width: 57.9 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**

**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

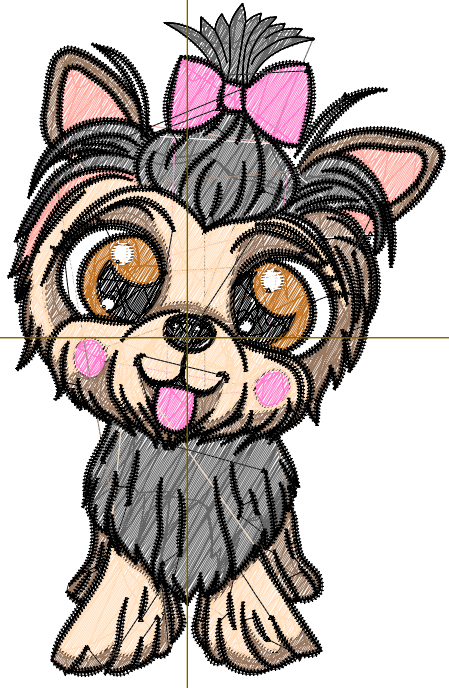
Title:

Stitches: 23,845  
 Height: 89.1 mm  
 Width: 57.9 mm  
 Colors: 8  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 7  
 Stops: 8  
 Trims: 69  
 Appliqués: 0  
 Left: 23.8 mm  
 Right: 34.2 mm  
 Up: 44.3 mm  
 Down: 44.8 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 5160.5 mm<sup>2</sup>  
 Max stitch: 10.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 94.86m  
 Total bobbin: 27.48m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	18		2,662	18	Grey	Default
2.	15		676	15	Pink	Default
3.	1		575		R194 G116 B39	
4.	3		631		R255 G170 B160	
5.	5		3,871		R153 G121 B98	
6.	9		973	9	White	Default
7.	4		2,679		R255 G222 B188	
8.	8		11,776	8	Black	Default



# Color Film

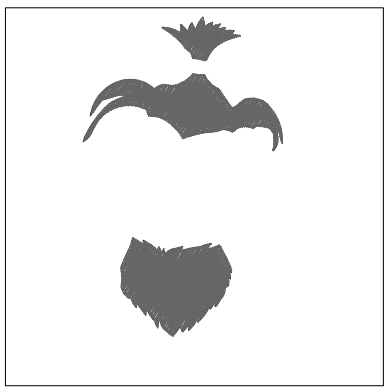
Wilcom EmbroideryStudio - Designing



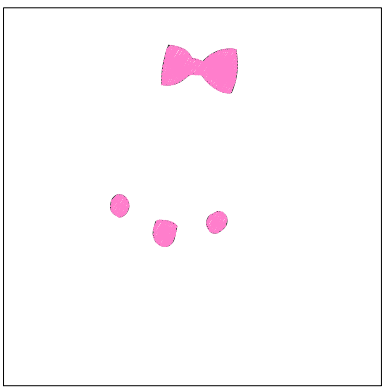
Design: 3

Title:

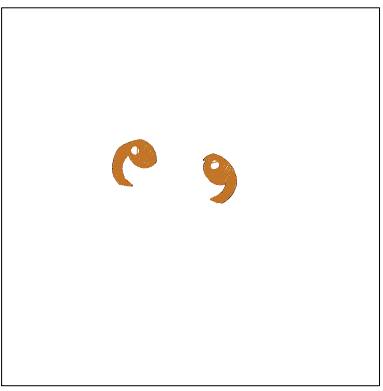
Stitches: 23,845  
 Height: 89.1 mm  
 Width: 57.9 mm  
 Colors: 8  
 Colorway: Colorway 1  
 Zoom: 0.53



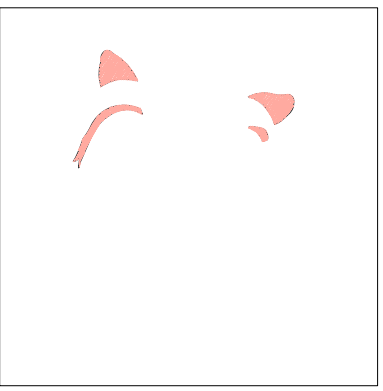
Stop #: 1  
 Element:  
 Code: 18  
 Name: Grey  
 Chart: Default  
 Stitches: 2,662  
 Thread used: 14.11m



Stop #: 2  
 Element:  
 Code: 15  
 Name: Pink  
 Chart: Default  
 Stitches: 676  
 Thread used: 3.26m



Stop #: 3  
 Element:  
 Code:  
 Name: R194 G116 B39  
 Chart:  
 Stitches: 575  
 Thread used: 2.40m



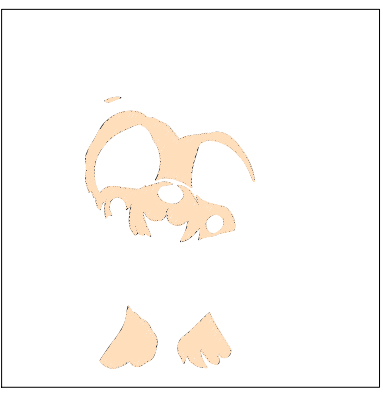
Stop #: 4  
 Element:  
 Code:  
 Name: R255 G170 B160  
 Chart:  
 Stitches: 631  
 Thread used: 2.76m



Stop #: 5  
 Element:  
 Code:  
 Name: R153 G121 B98  
 Chart:  
 Stitches: 3,871  
 Thread used: 15.88m



Stop #: 6  
 Element:  
 Code: 9  
 Name: White  
 Chart: Default  
 Stitches: 973  
 Thread used: 3.57m



Stop #: 7  
 Element:  
 Code:  
 Name: R255 G222 B188  
 Chart:  
 Stitches: 2,679  
 Thread used: 12.33m



Stop #: 8  
 Element:  
 Code: 8  
 Name: Black  
 Chart: Default  
 Stitches: 11,776  
 Thread used: 39.74m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 23,845  
 Height: 89.1 mm  
 Width: 57.9 mm  
 Colors: 8



Machine format: Tajima  
 Color changes: 7  
 Stops: 8  
 Trims: 69  
 Hoop: <None>  
 Max stitch: 10.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm

Left: 23.8 mm  
 Right: 34.2 mm  
 Up: 44.3 mm  
 Down: 44.8 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 5160.5 mm<sup>2</sup>  
 Total thread: 94.86m  
 Total bobbin: 27.48m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	18	2,662	18 Grey Default
2	15	676	15 Pink Default
3	1	575	R194 G116 B39
4	3	631	R255 G170 B160
5	5	3,871	R153 G121 B98
6	9	973	9 White Default
7	4	2,679	R255 G222 B188
8	8	11,776	8 Black Default

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Height: 114.5 mm  
Width: 74.4 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**

**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

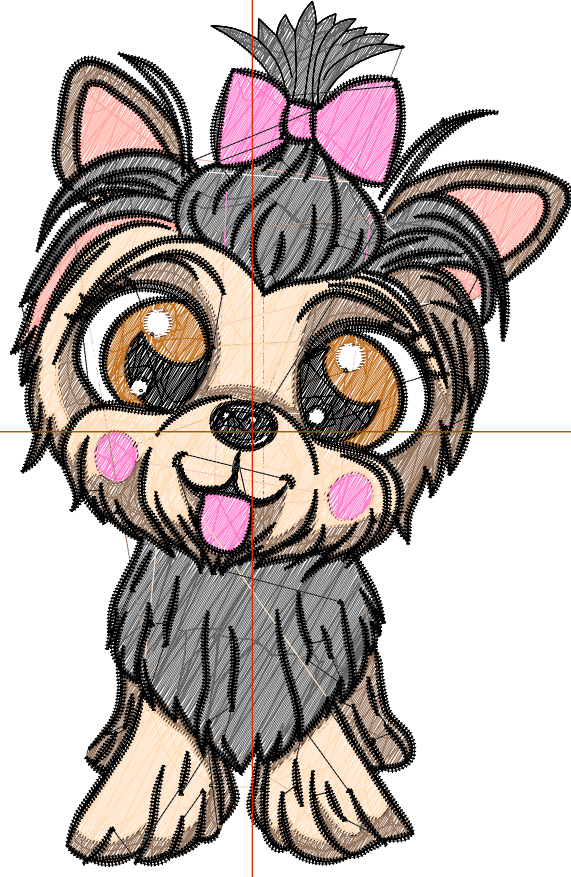
Title:

Stitches: 31,354  
 Height: 114.5 mm  
 Width: 74.4 mm  
 Colors: 8  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 7  
 Stops: 8  
 Trims: 81  
 Appliqués: 0  
 Left: 32.0 mm  
 Right: 42.4 mm  
 Up: 56.9 mm  
 Down: 57.5 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 8515.9 mm<sup>2</sup>  
 Max stitch: 8.3 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 133.25m  
 Total bobbin: 41.33m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	18		3,852	18	Grey	Default
2.	15		955	15	Pink	Default
3.	1		752		R194 G116 B39	
4.	3		850		R255 G170 B160	
5.	5		5,135		R153 G121 B98	
6.	9		1,294	9	White	Default
7.	4		3,694		R255 G222 B188	
8.	8		14,820	8	Black	Default



# Color Film

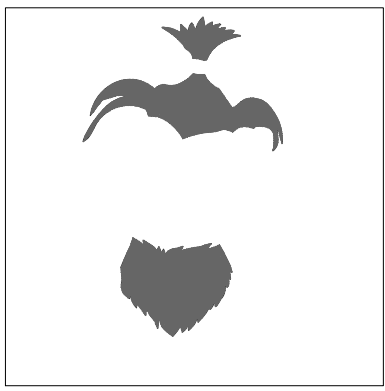
Wilcom EmbroideryStudio - Designing



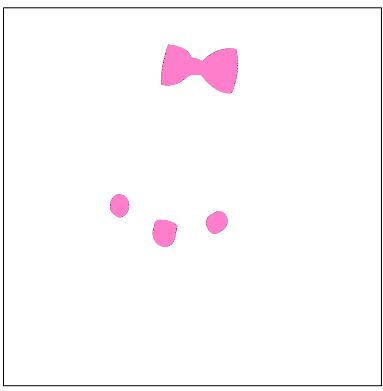
Design: 4

Title:

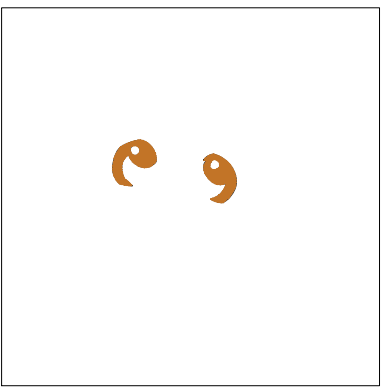
Stitches: 31,354  
 Height: 114.5 mm  
 Width: 74.4 mm  
 Colors: 8  
 Colorway: Colorway 1  
 Zoom: 0.41



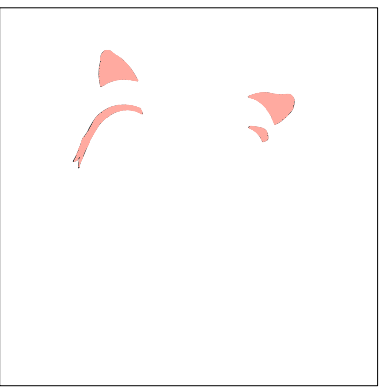
Stop #: 1  
 Element:  
 Code: 18  
 Name: Grey  
 Chart: Default  
 Stitches: 3,852  
 Thread used: 21.62m



Stop #: 2  
 Element:  
 Code: 15  
 Name: Pink  
 Chart: Default  
 Stitches: 955  
 Thread used: 4.95m



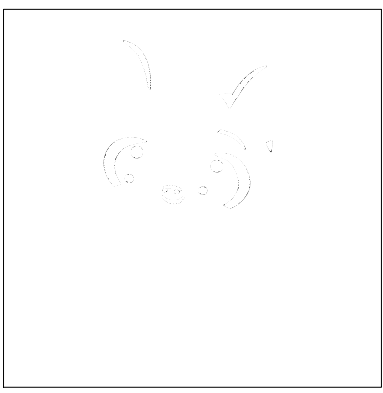
Stop #: 3  
 Element:  
 Code:  
 Name: R194 G116 B39  
 Chart:  
 Stitches: 752  
 Thread used: 3.36m



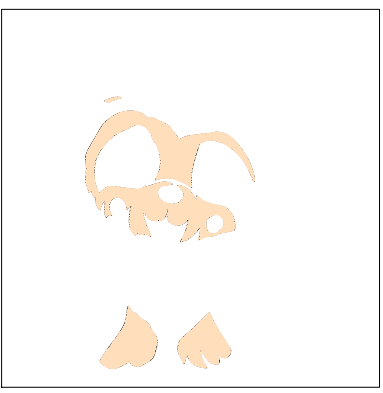
Stop #: 4  
 Element:  
 Code:  
 Name: R255 G170 B160  
 Chart:  
 Stitches: 850  
 Thread used: 3.92m



Stop #: 5  
 Element:  
 Code:  
 Name: R153 G121 B98  
 Chart:  
 Stitches: 5,135  
 Thread used: 22.67m



Stop #: 6  
 Element:  
 Code: 9  
 Name: White  
 Chart: Default  
 Stitches: 1,294  
 Thread used: 5.06m



Stop #: 7  
 Element:  
 Code:  
 Name: R255 G222 B188  
 Chart:  
 Stitches: 3,694  
 Thread used: 18.24m



Stop #: 8  
 Element:  
 Code: 8  
 Name: Black  
 Chart: Default  
 Stitches: 14,820  
 Thread used: 52.62m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 31,354  
 Height: 114.5 mm  
 Width: 74.4 mm  
 Colors: 8



Machine format: Tajima  
 Color changes: 7  
 Stops: 8  
 Trims: 81  
 Hoop: <None>  
 Max stitch: 8.3 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 32.0 mm  
 Right: 42.4 mm  
 Up: 56.9 mm  
 Down: 57.5 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 8515.9 mm<sup>2</sup>  
 Total thread: 133.25m  
 Total bobbin: 41.33m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	18	3,852	18 Grey Default
2	15	955	15 Pink Default
3	1	752	R194 G116 B39
4	3	850	R255 G170 B160
5	5	5,135	R153 G121 B98
6	9	1,294	9 White Default
7	4	3,694	R255 G222 B188
8	8	14,820	8 Black Default

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Height: 139.9 mm  
Width: 90.9 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**

\_\_\_\_\_  
**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 39,356  
 Height: 139.9 mm  
 Width: 90.9 mm  
 Colors: 8  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 7  
 Stops: 8  
 Trims: 92  
 Appliqués: 0  
 Left: 40.2 mm  
 Right: 50.7 mm  
 Up: 69.6 mm  
 Down: 70.2 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 12711.0 mm<sup>2</sup>  
 Max stitch: 7.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 177.20m  
 Total bobbin: 57.89m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	18		5,220	18	Grey	Default
2.	15		1,264	15	Pink	Default
3.	1		979		R194 G116 B39	
4.	3		1,108		R255 G170 B160	
5.	5		6,577		R153 G121 B98	
6.	9		1,599	9	White	Default
7.	4		4,850		R255 G222 B188	
8.	8		17,757	8	Black	Default



# Color Film

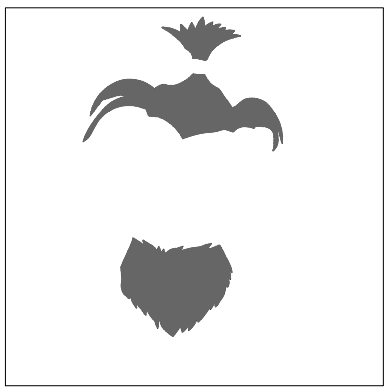
Wilcom EmbroideryStudio - Designing



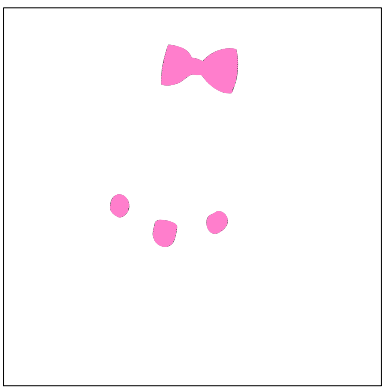
Design: 5

Title:

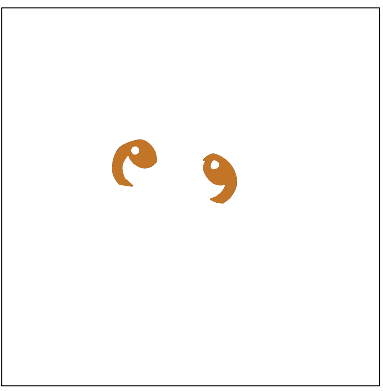
Stitches: 39,356  
 Height: 139.9 mm  
 Width: 90.9 mm  
 Colors: 8  
 Colorway: Colorway 1  
 Zoom: 0.34



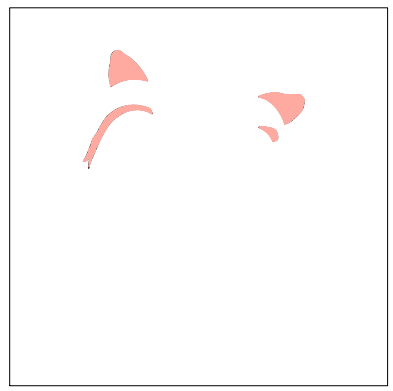
Stop #: 1  
 Element:  
 Code: 18  
 Name: Grey  
 Chart: Default  
 Stitches: 5,220  
 Thread used: 30.56m



Stop #: 2  
 Element:  
 Code: 15  
 Name: Pink  
 Chart: Default  
 Stitches: 1,264  
 Thread used: 6.94m



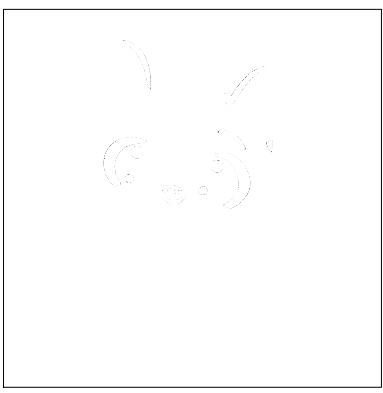
Stop #: 3  
 Element:  
 Code:  
 Name: R194 G116 B39  
 Chart:  
 Stitches: 979  
 Thread used: 4.67m



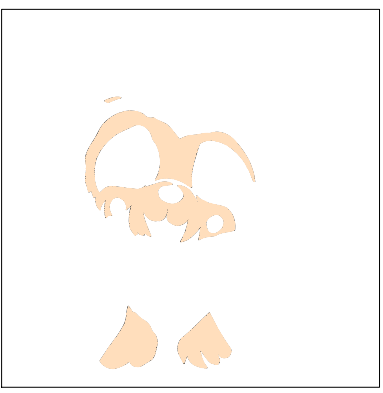
Stop #: 4  
 Element:  
 Code:  
 Name: R255 G170 B160  
 Chart:  
 Stitches: 1,108  
 Thread used: 5.37m



Stop #: 5  
 Element:  
 Code:  
 Name: R153 G121 B98  
 Chart:  
 Stitches: 6,577  
 Thread used: 30.72m



Stop #: 6  
 Element:  
 Code: 9  
 Name: White  
 Chart: Default  
 Stitches: 1,599  
 Thread used: 6.65m



Stop #: 7  
 Element:  
 Code:  
 Name: R255 G222 B188  
 Chart:  
 Stitches: 4,850  
 Thread used: 25.33m



Stop #: 8  
 Element:  
 Code: 8  
 Name: Black  
 Chart: Default  
 Stitches: 17,757  
 Thread used: 66.16m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 39,356  
 Height: 139.9 mm  
 Width: 90.9 mm  
 Colors: 8



Machine format: Tajima  
 Color changes: 7  
 Stops: 8  
 Trims: 92  
 Hoop: <None>  
 Max stitch: 7.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 40.2 mm  
 Right: 50.7 mm  
 Up: 69.6 mm  
 Down: 70.2 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 12711.0 mm<sup>2</sup>  
 Total thread: 177.20m  
 Total bobbin: 57.89m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	18	5,220	18 Grey Default
2	15	1,264	15 Pink Default
3	1	979	R194 G116 B39
4	3	1,108	R255 G170 B160
5	5	6,577	R153 G121 B98
6	9	1,599	9 White Default
7	4	4,850	R255 G222 B188
8	8	17,757	8 Black Default

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Height: 165.3 mm  
Width: 107.4 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
\_\_\_\_\_  
**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 47,944  
 Height: 165.3 mm  
 Width: 107.4 mm  
 Colors: 8  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 7  
 Stops: 8  
 Trims: 98  
 Appliqués: 0  
 Left: 48.5 mm  
 Right: 58.9 mm  
 Up: 82.3 mm  
 Down: 82.9 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 17746.0 mm<sup>2</sup>  
 Max stitch: 9.5 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 227.06m  
 Total bobbin: 77.26m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	18		6,797	18	Grey	Default
2.	15		1,617	15	Pink	Default
3.	1		1,219		R194 G116 B39	
4.	3		1,384		R255 G170 B160	
5.	5		8,073		R153 G121 B98	
6.	9		1,922	9	White	Default
7.	4		6,060		R255 G222 B188	
8.	8		20,870	8	Black	Default



# Color Film

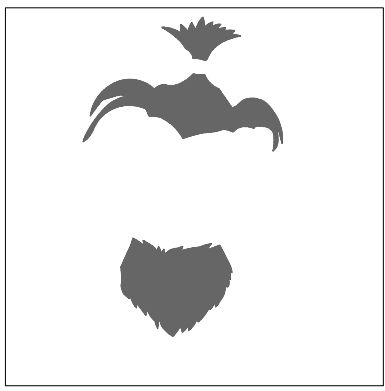
Wilcom EmbroideryStudio - Designing



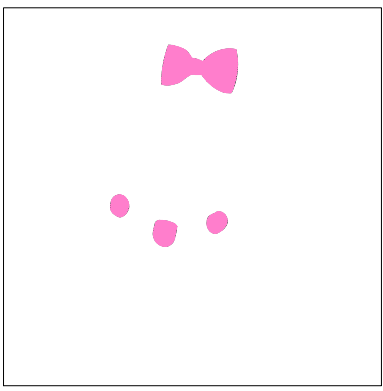
Design: 6

Title:

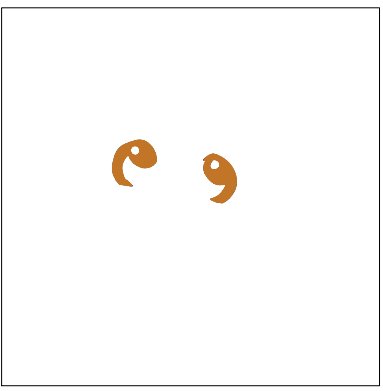
Stitches: 47,944  
Height: 165.3 mm  
Width: 107.4 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 0.29



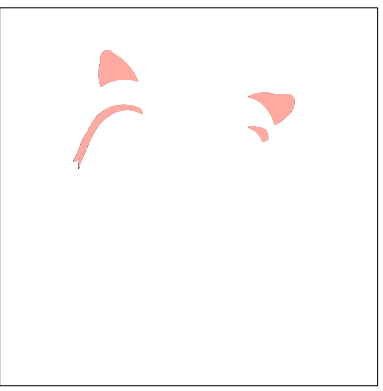
Stop #: 1  
Element:  
Code: 18  
Name: Grey  
Chart: Default  
Stitches: 6,797  
Thread used: 41.14m



Stop #: 2  
Element:  
Code: 15  
Name: Pink  
Chart: Default  
Stitches: 1,617  
Thread used: 9.31m



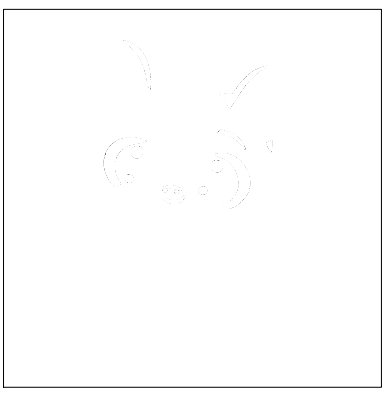
Stop #: 3  
Element:  
Code:  
Name: R194 G116 B39  
Chart:  
Stitches: 1,219  
Thread used: 6.07m



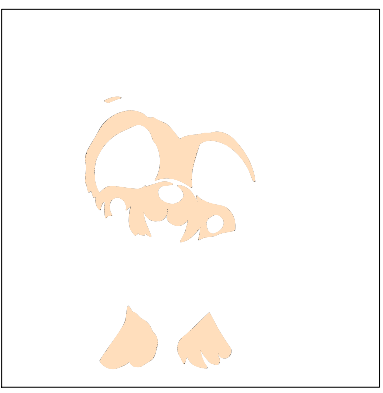
Stop #: 4  
Element:  
Code:  
Name: R255 G170 B160  
Chart:  
Stitches: 1,384  
Thread used: 7.07m



Stop #: 5  
Element:  
Code:  
Name: R153 G121 B98  
Chart:  
Stitches: 8,073  
Thread used: 39.71m



Stop #: 6  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 1,922  
Thread used: 8.46m



Stop #: 7  
Element:  
Code:  
Name: R255 G222 B188  
Chart:  
Stitches: 6,060  
Thread used: 33.22m



Stop #: 8  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 20,870  
Thread used: 81.29m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 47,944  
 Height: 165.3 mm  
 Width: 107.4 mm  
 Colors: 8



Machine format: Tajima  
 Color changes: 7  
 Stops: 8  
 Trims: 98  
 Hoop: <None>  
 Max stitch: 9.5 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 48.5 mm  
 Right: 58.9 mm  
 Up: 82.3 mm  
 Down: 82.9 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 17746.0 mm<sup>2</sup>  
 Total thread: 227.06m  
 Total bobbin: 77.26m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	18	6,797	18 Grey Default
2	15	1,617	15 Pink Default
3	1	1,219	R194 G116 B39
4	3	1,384	R255 G170 B160
5	5	8,073	R153 G121 B98
6	9	1,922	9 White Default
7	4	6,060	R255 G222 B188
8	8	20,870	8 Black Default

**Approval Sheet**

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Height: 190.7 mm  
Width: 123.9 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  

---

  
**Date:**

# Production Worksheet

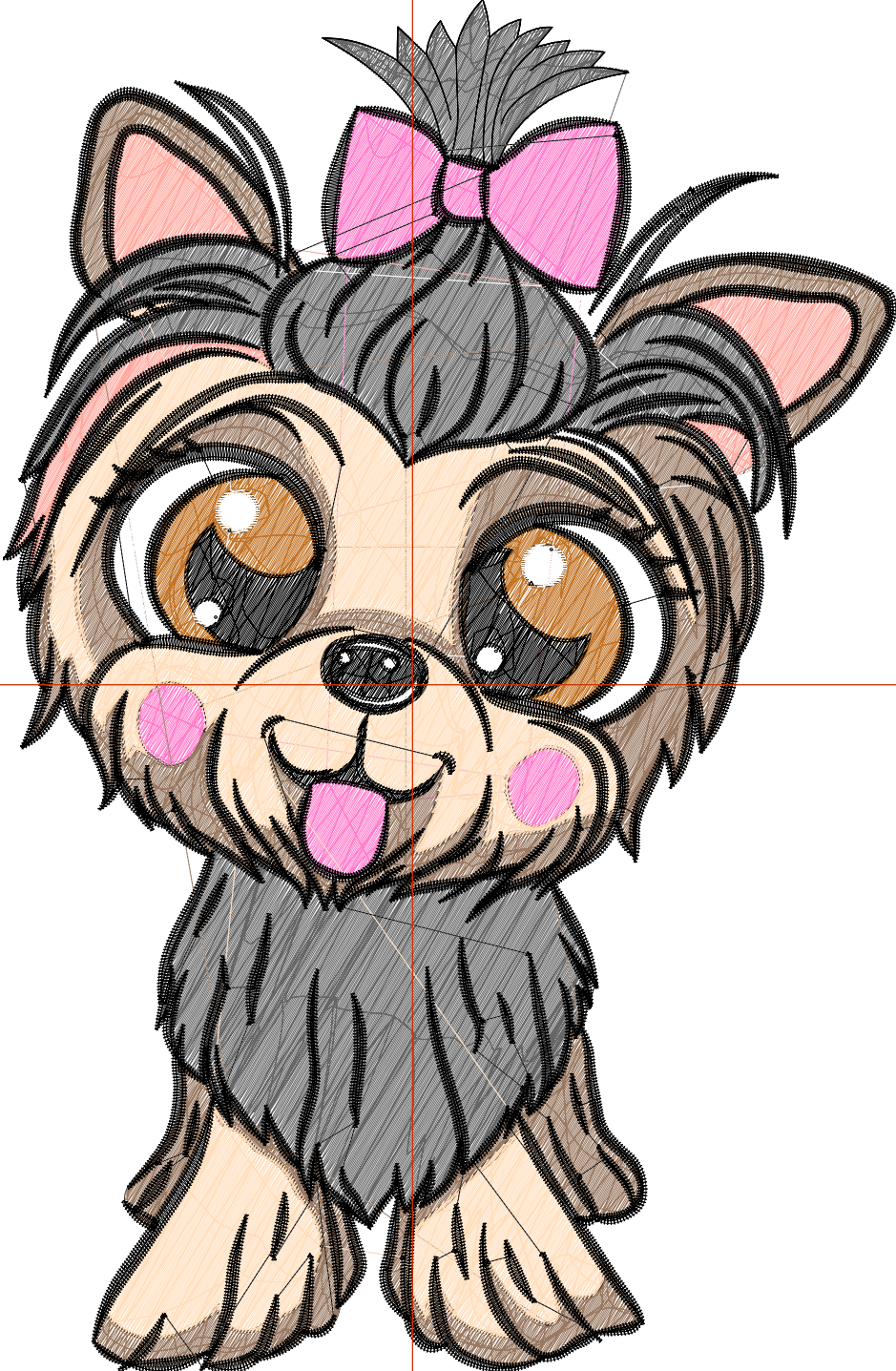
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 57,180  
 Height: 190.7 mm  
 Width: 123.9 mm  
 Colors: 8  
 Colorway: Colorway 1  
 Zoom: 1:1



Machine format: Tajima  
 Color changes: 7  
 Stops: 8  
 Trims: 101  
 Appliqués: 0  
 Left: 56.7 mm  
 Right: 67.1 mm  
 Up: 95.0 mm  
 Down: 95.6 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 23616.2 mm<sup>2</sup>  
 Max stitch: 8.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 282.63m  
 Total bobbin: 99.24m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	18	Grey	8,546	18	Grey	Default
2.	15	Pink	2,027	15	Pink	Default
3.	1	Brown	1,457		R194 G116 B39	
4.	3	Light Pink	1,711		R255 G170 B160	
5.	5	Dark Brown	9,748		R153 G121 B98	
6.	9	White	2,251	9	White	Default
7.	4	Light Orange	7,484		R255 G222 B188	
8.	8	Black	23,954	8	Black	Default

# Color Film

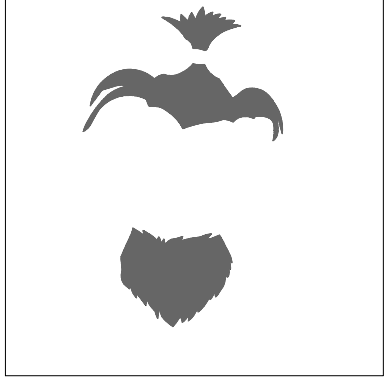
Wilcom EmbroideryStudio - Designing



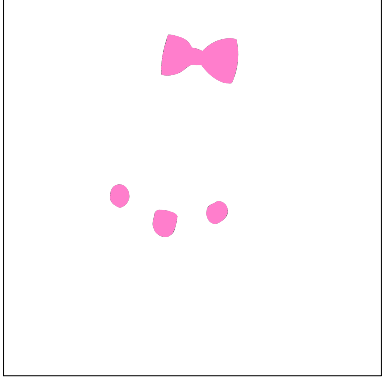
Design: 7

Title:

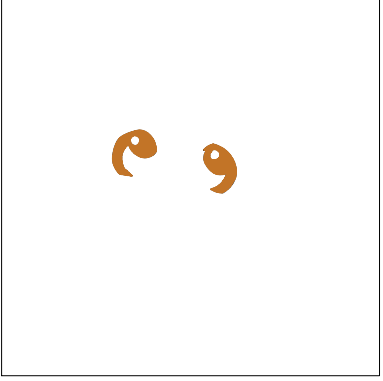
Stitches: 57,180  
Height: 190.7 mm  
Width: 123.9 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 0.25



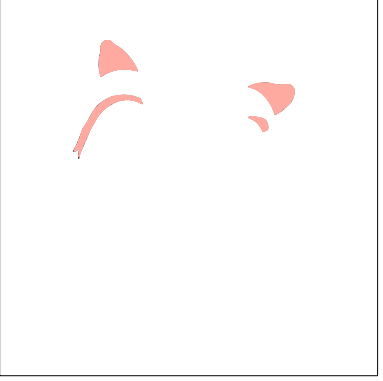
Stop #: 1  
Element:  
Code: 18  
Name: Grey  
Chart: Default  
Stitches: 8,546  
Thread used: 53.19m



Stop #: 2  
Element:  
Code: 15  
Name: Pink  
Chart: Default  
Stitches: 2,027  
Thread used: 12.01m



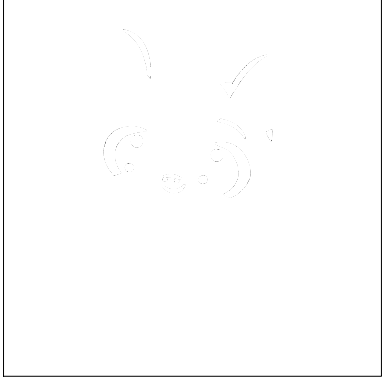
Stop #: 3  
Element:  
Code:  
Name: R194 G116 B39  
Chart:  
Stitches: 1,457  
Thread used: 7.64m



Stop #: 4  
Element:  
Code:  
Name: R255 G170 B160  
Chart:  
Stitches: 1,711  
Thread used: 9.13m



Stop #: 5  
Element:  
Code:  
Name: R153 G121 B98  
Chart:  
Stitches: 9,748  
Thread used: 49.71m



Stop #: 6  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 2,251  
Thread used: 10.39m



Stop #: 7  
Element:  
Code:  
Name: R255 G222 B188  
Chart:  
Stitches: 7,484  
Thread used: 42.47m



Stop #: 8  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 23,954  
Thread used: 97.30m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 57,180  
 Height: 190.7 mm  
 Width: 123.9 mm  
 Colors: 8



Machine format: Tajima  
 Color changes: 7  
 Stops: 8  
 Trims: 101  
 Hoop: <None>  
 Max stitch: 8.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 56.7 mm  
 Right: 67.1 mm  
 Up: 95.0 mm  
 Down: 95.6 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 23616.2 mm<sup>2</sup>  
 Total thread: 282.63m  
 Total bobbin: 99.24m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	18	8,546	18 Grey Default
2	15	2,027	15 Pink Default
3	1	1,457	R194 G116 B39
4	3	1,711	R255 G170 B160
5	5	9,748	R153 G121 B98
6	9	2,251	9 White Default
7	4	7,484	R255 G222 B188
8	8	23,954	8 Black Default