

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

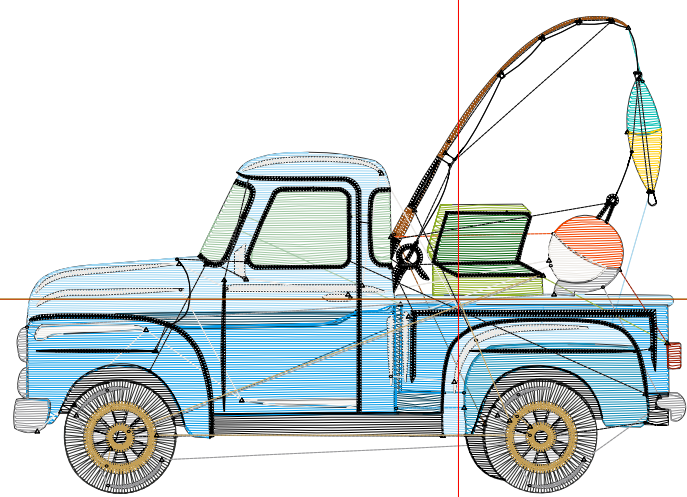
Title:

Stitches: 10,816  
 Height: 2.48 in  
 Width: 3.50 in  
 Colors: 17  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 16  
 Stops: 17  
 Trims: 67  
 Appliqués: 0  
 Left: 58.8 mm  
 Right: 30.0 mm  
 Up: 37.4 mm  
 Down: 25.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 8.68 in<sup>2</sup>  
 Max stitch: 9.7 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 141.96ft  
 Total bobbin: 38.76ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		603		R47 G48 B46	
2.	1		276		R153 G80 B19	
3.	9		72		R1 G191 B179	
4.	7		83		R255 G206 B10	
5.	6		940		R157 G214 B242	
6.	10		200		R6 G66 B89	
7.	11		280		R18 G142 B184	
8.	12		1,034		R8 G157 B232	
9.	13		406		R163 G201 B165	
10.	14		98		R245 G70 B1	
11.	15		40		R153 G26 B0	
12.	17		164		R143 G176 B37	
13.	16		147		R15 G107 B21	
14.	3		785		R151 G151 B153	
15.	5		1,124		R237 G234 B230	
16.	8		3,886		8 Black	Default
17.	2		676		R196 G159 B85	



# Production Worksheet

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Design: **4**

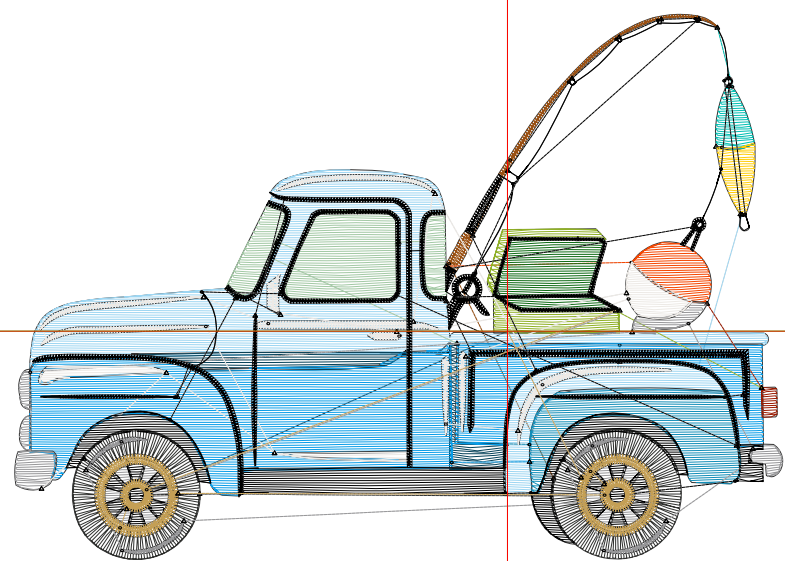
Title:

Stitches: 12,514  
 Height: 2.84 in  
 Width: 4.00 in  
 Colors: 17  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 16  
 Stops: 17  
 Trims: 68  
 Appliqués: 0  
 Left: 65.2 mm  
 Right: 36.4 mm  
 Up: 41.9 mm  
 Down: 30.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 11.35 in<sup>2</sup>  
 Max stitch: 11.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 169.62ft  
 Total bobbin: 48.55ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4	Black	705		R47 G48 B46	
2.	1	Brown	313		R153 G80 B19	
3.	9	Teal	85		R1 G191 B179	
4.	7	Yellow	92		R255 G206 B10	
5.	6	Light Blue	1,175		R157 G214 B242	
6.	10	Dark Blue	243		R6 G66 B89	
7.	11	Blue	323		R18 G142 B184	
8.	12	Light Blue	1,221		R8 G157 B232	
9.	13	Light Green	476		R163 G201 B165	
10.	14	Orange	117		R245 G70 B1	
11.	15	Dark Red	42		R153 G26 B0	
12.	17	Light Green	189		R143 G176 B37	
13.	16	Dark Green	181		R15 G107 B21	
14.	3	Grey	911		R151 G151 B153	
15.	5	White	1,305		R237 G234 B230	
16.	8	Black	4,367	8	Black	Default
17.	2	Gold	767		R196 G159 B85	



# Production Worksheet

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Stitches: 14,498  
 Height: 3.19 in  
 Width: 4.50 in  
 Colors: 17  
 Colorway: Colorway 1  
 Zoom: 1:1



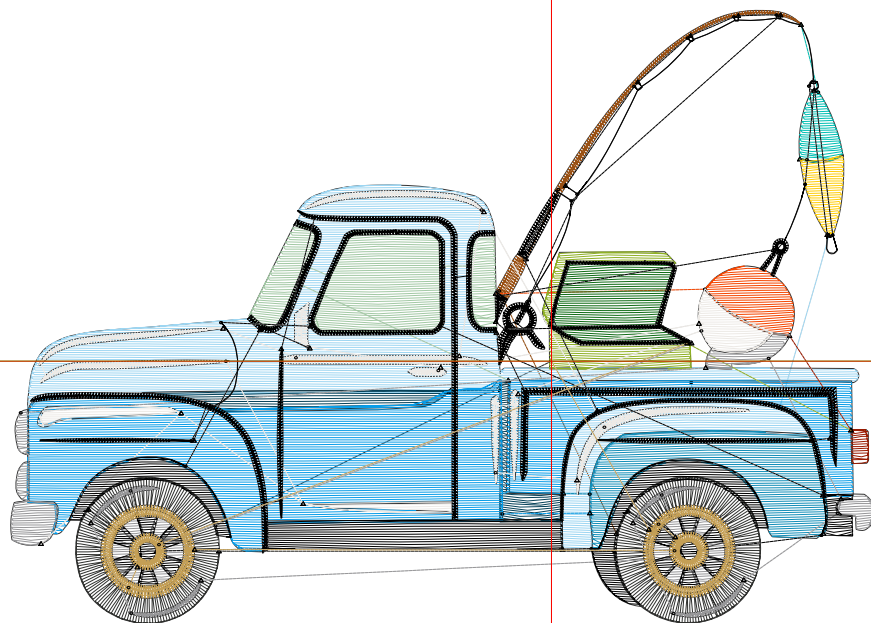
Design: **4**

Title:

Machine format: Tajima  
 Color changes: 16  
 Stops: 17  
 Trims: 69  
 Appliqués: 0  
 Left: 71.5 mm  
 Right: 42.8 mm  
 Up: 46.4 mm  
 Down: 34.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 14.37 in<sup>2</sup>  
 Max stitch: 11.6 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 201.96ft  
 Total bobbin: 60.00ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4	Black	847		R47 G48 B46	
2.	1	Brown	346		R153 G80 B19	
3.	9	Teal	103		R1 G191 B179	
4.	7	Yellow	113		R255 G206 B10	
5.	6	Light Blue	1,403		R157 G214 B242	
6.	10	Dark Blue	280		R6 G66 B89	
7.	11	Blue	398		R18 G142 B184	
8.	12	Light Blue	1,501		R8 G157 B232	
9.	13	Light Green	571		R163 G201 B165	
10.	14	Orange	134		R245 G70 B1	
11.	15	Dark Red	44		R153 G26 B0	
12.	17	Light Green	228		R143 G176 B37	
13.	16	Dark Green	217		R15 G107 B21	
14.	3	Grey	1,021		R151 G151 B153	
15.	5	White	1,470		R237 G234 B230	
16.	8	Black	4,975	8 Black		Default
17.	2	Gold	845		R196 G159 B85	



# Production Worksheet

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Design: **5**

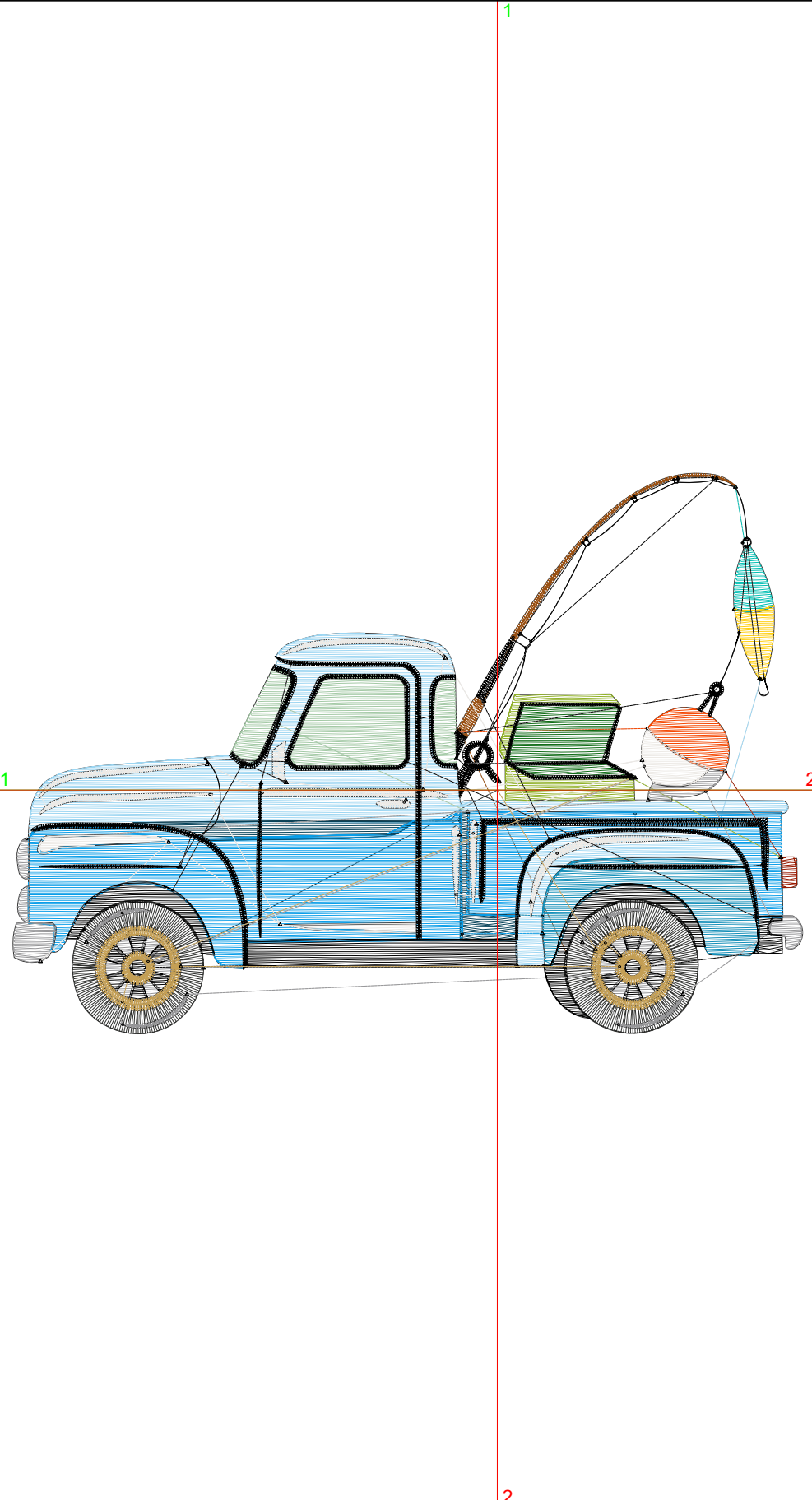
Title:

Stitches: 16,564  
 Height: 3.55 in  
 Width: 5.00 in  
 Colors: 17  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 16  
 Stops: 17  
 Trims: 73  
 Appliqués: 0  
 Left: 77.9 mm  
 Right: 49.1 mm  
 Up: 50.9 mm  
 Down: 39.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 17.73 in<sup>2</sup>  
 Max stitch: 9.5 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 237.72ft  
 Total bobbin: 73.16ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4	Black	969	R47	G48 B46	
2.	1	Brown	384	R153	G80 B19	
3.	9	Teal	112	R1	G191 B179	
4.	7	Yellow	136	R255	G206 B10	
5.	6	Light Blue	1,682	R157	G214 B242	
6.	10	Dark Blue	363	R6	G66 B89	
7.	11	Blue	466	R18	G142 B184	
8.	12	Light Blue	1,821	R8	G157 B232	
9.	13	Light Green	657	R163	G201 B165	
10.	14	Orange	157	R245	G70 B1	
11.	15	Red	56	R153	G26 B0	
12.	17	Light Green	282	R143	G176 B37	
13.	16	Dark Green	267	R15	G107 B21	
14.	3	Grey	1,116	R151	G151 B153	
15.	5	White	1,603	R237	G234 B230	
16.	8	Black	5,571	8 Black		Default
17.	2	Gold	920	R196	G159 B85	



# Production Worksheet

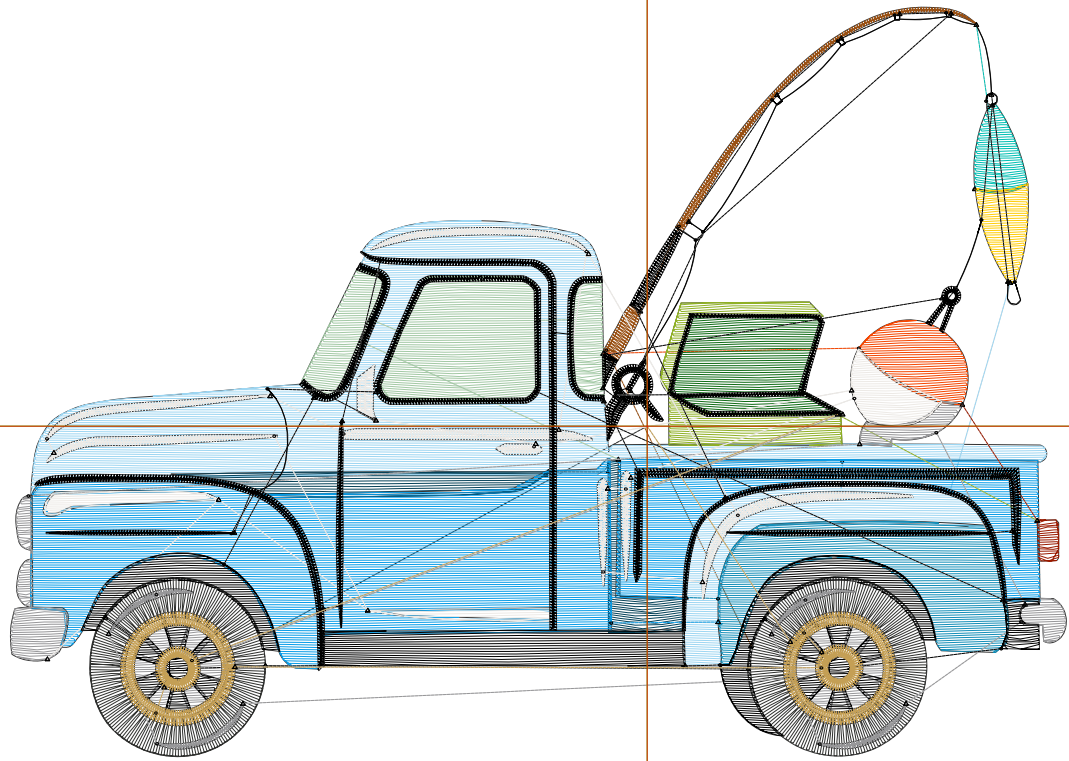
Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 18,519  
Height: 3.90 in  
Width: 5.50 in  
Colors: 17  
Colorway: Colorway 1  
Zoom: 1:1



1

1

2

2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 18,519  
 Height: 3.90 in  
 Width: 5.50 in  
 Colors: 17  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 16  
 Stops: 17  
 Trims: 74  
 Appliqués: 0  
 Left: 84.2 mm  
 Right: 55.4 mm  
 Up: 55.4 mm  
 Down: 43.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 21.46 in<sup>2</sup>  
 Max stitch: 10.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 272.22ft  
 Total bobbin: 86.00ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		1,115		R47 G48 B46	
2.	1		417		R153 G80 B19	
3.	9		128		R1 G191 B179	
4.	7		151		R255 G206 B10	
5.	6		1,919		R157 G214 B242	
6.	10		410		R6 G66 B89	
7.	11		544		R18 G142 B184	
8.	12		2,079		R8 G157 B232	
9.	13		760		R163 G201 B165	
10.	14		175		R245 G70 B1	
11.	15		67		R153 G26 B0	
12.	17		324		R143 G176 B37	
13.	16		296		R15 G107 B21	
14.	3		1,264		R151 G151 B153	
15.	5		1,783		R237 G234 B230	
16.	8		6,096	8	Black	Default
17.	2		989		R196 G159 B85	

# Production Worksheet

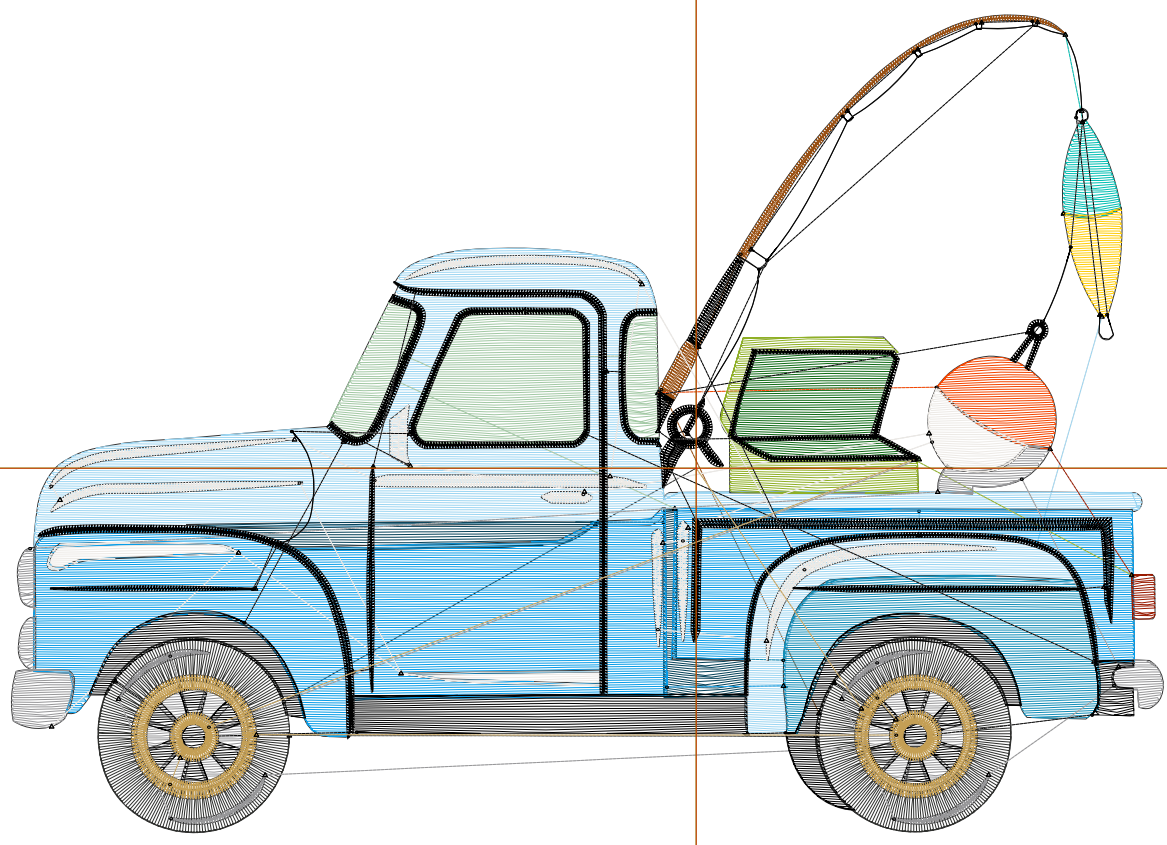
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 20,695  
Height: 4.26 in  
Width: 6.00 in  
Colors: 17  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 20,695  
 Height: 4.26 in  
 Width: 6.00 in  
 Colors: 17  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 16  
 Stops: 17  
 Trims: 75  
 Appliqués: 0  
 Left: 90.6 mm  
 Right: 61.8 mm  
 Up: 59.9 mm  
 Down: 48.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 25.54 in<sup>2</sup>  
 Max stitch: 11.6 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 311.91ft  
 Total bobbin: 101.06ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		1,259		R47 G48 B46	
2.	1		452		R153 G80 B19	
3.	9		142		R1 G191 B179	
4.	7		162		R255 G206 B10	
5.	6		2,240		R157 G214 B242	
6.	10		469		R6 G66 B89	
7.	11		633		R18 G142 B184	
8.	12		2,408		R8 G157 B232	
9.	13		856		R163 G201 B165	
10.	14		198		R245 G70 B1	
11.	15		72		R153 G26 B0	
12.	17		355		R143 G176 B37	
13.	16		359		R15 G107 B21	
14.	3		1,405		R151 G151 B153	
15.	5		1,942		R237 G234 B230	
16.	8		6,675	8	Black	Default
17.	2		1,066		R196 G159 B85	

# Production Worksheet

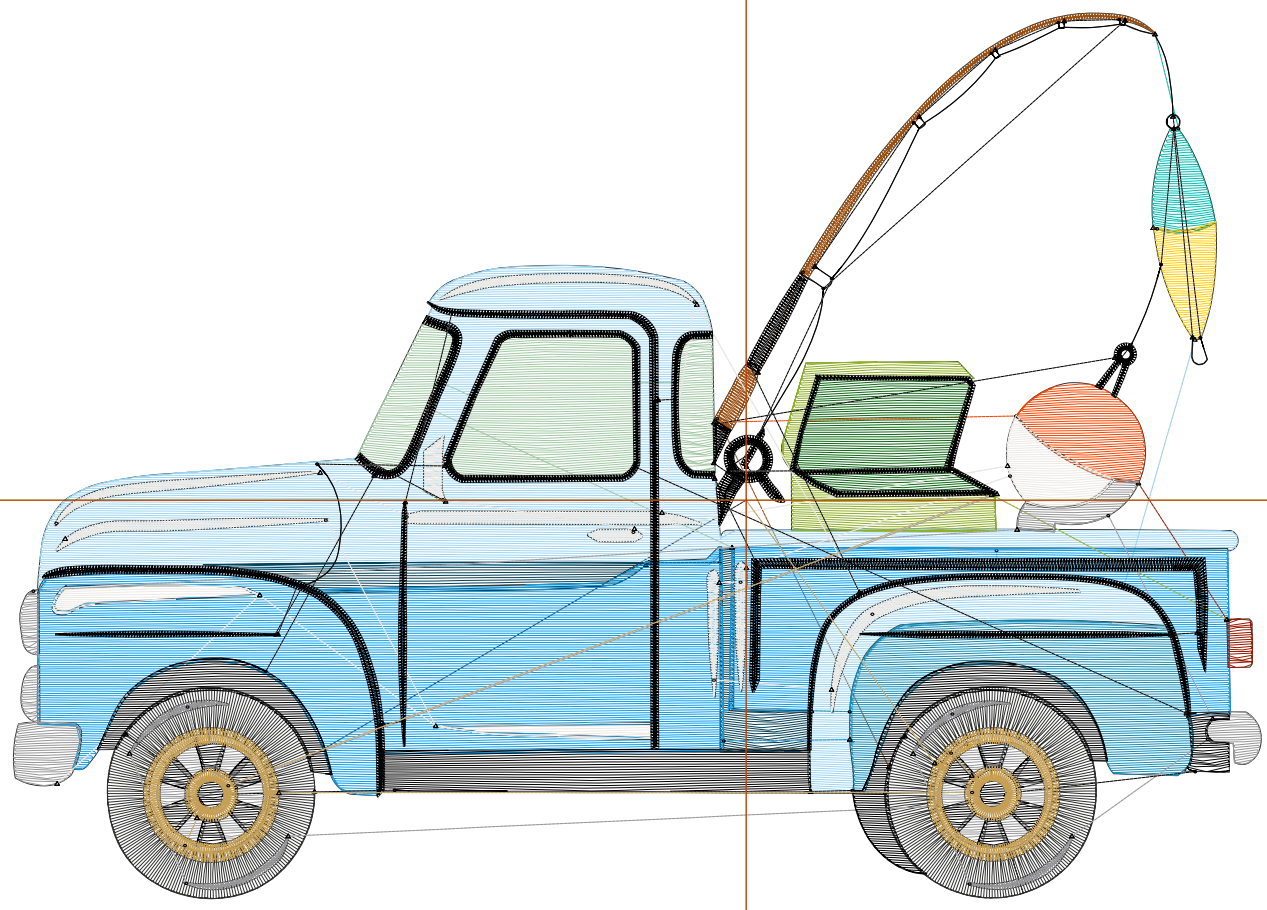
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 22,943  
Height: 4.61 in  
Width: 6.50 in  
Colors: 17  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 22,943  
 Height: 4.61 in  
 Width: 6.50 in  
 Colors: 17  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 16  
 Stops: 17  
 Trims: 76  
 Appliqués: 0  
 Left: 96.9 mm  
 Right: 68.1 mm  
 Up: 64.4 mm  
 Down: 52.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 29.97 in<sup>2</sup>  
 Max stitch: 11.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 353.46ft  
 Total bobbin: 116.94ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		1,397		R47 G48 B46	
2.	1		488		R153 G80 B19	
3.	9		166		R1 G191 B179	
4.	7		182		R255 G206 B10	
5.	6		2,591		R157 G214 B242	
6.	10		523		R6 G66 B89	
7.	11		705		R18 G142 B184	
8.	12		2,790		R8 G157 B232	
9.	13		962		R163 G201 B165	
10.	14		234		R245 G70 B1	
11.	15		80		R153 G26 B0	
12.	17		406		R143 G176 B37	
13.	16		412		R15 G107 B21	
14.	3		1,538		R151 G151 B153	
15.	5		2,103		R237 G234 B230	
16.	8		7,222	8	Black	Default
17.	2		1,142		R196 G159 B85	

# Production Worksheet

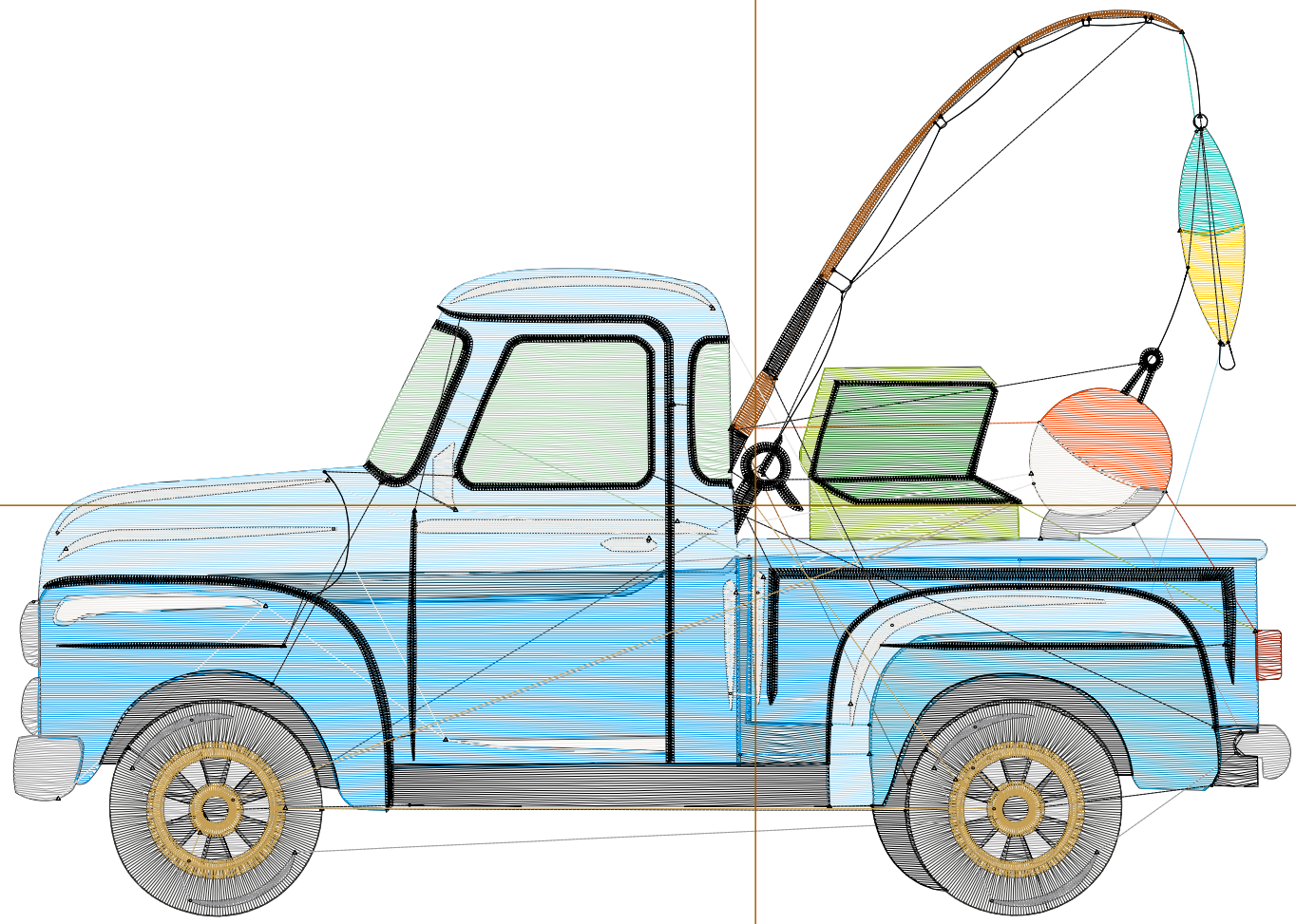
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 25,277  
Height: 4.97 in  
Width: 7.00 in  
Colors: 17  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 25,277  
 Height: 4.97 in  
 Width: 7.00 in  
 Colors: 17  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 16  
 Stops: 17  
 Trims: 76  
 Appliqués: 0  
 Left: 103.3 mm  
 Right: 74.5 mm  
 Up: 68.9 mm  
 Down: 57.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 34.76 in<sup>2</sup>  
 Max stitch: 12.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 398.20ft  
 Total bobbin: 134.38ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		1,587		R47 G48 B46	
2.	1		522		R153 G80 B19	
3.	9		178		R1 G191 B179	
4.	7		208		R255 G206 B10	
5.	6		2,901		R157 G214 B242	
6.	10		595		R6 G66 B89	
7.	11		803		R18 G142 B184	
8.	12		3,186		R8 G157 B232	
9.	13		1,086		R163 G201 B165	
10.	14		263		R245 G70 B1	
11.	15		78		R153 G26 B0	
12.	17		447		R143 G176 B37	
13.	16		443		R15 G107 B21	
14.	3		1,668		R151 G151 B153	
15.	5		2,263		R237 G234 B230	
16.	8		7,830	8	Black	Default
17.	2		1,217		R196 G159 B85	

# Production Worksheet

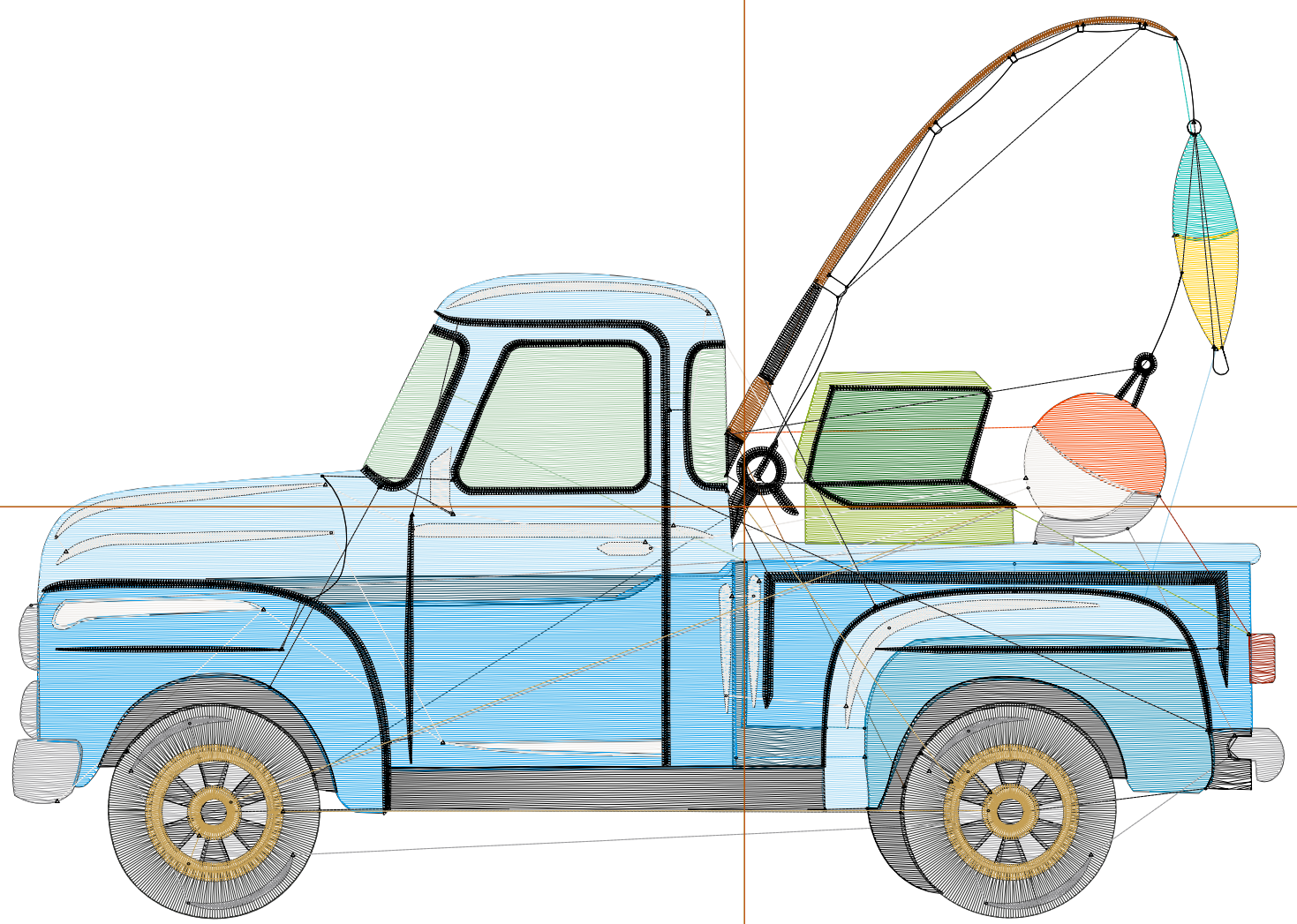
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 27,734  
Height: 5.32 in  
Width: 7.50 in  
Colors: 17  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 27,734  
 Height: 5.32 in  
 Width: 7.50 in  
 Colors: 17  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 16  
 Stops: 17  
 Trims: 76  
 Appliqués: 0  
 Left: 109.6 mm  
 Right: 80.8 mm  
 Up: 73.4 mm  
 Down: 61.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 39.90 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 445.32ft  
 Total bobbin: 152.75ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		1,741		R47 G48 B46	
2.	1		562		R153 G80 B19	
3.	9		210		R1 G191 B179	
4.	7		223		R255 G206 B10	
5.	6		3,299		R157 G214 B242	
6.	10		648		R6 G66 B89	
7.	11		892		R18 G142 B184	
8.	12		3,565		R8 G157 B232	
9.	13		1,204		R163 G201 B165	
10.	14		283		R245 G70 B1	
11.	15		86		R153 G26 B0	
12.	17		497		R143 G176 B37	
13.	16		526		R15 G107 B21	
14.	3		1,814		R151 G151 B153	
15.	5		2,435		R237 G234 B230	
16.	8		8,453	8	Black	Default
17.	2		1,294		R196 G159 B85	