

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **1**

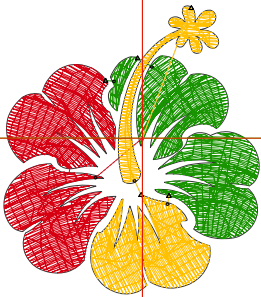
Title:

Stitches: 2,964  
 Height: 1.49 in  
 Width: 1.33 in  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 5  
 Appliqués: 0  
 Left: 18.3 mm  
 Right: 15.4 mm  
 Up: 17.3 mm  
 Down: 20.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 1.98 in<sup>2</sup>  
 Max stitch: 6.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 4.3 mm  
 Total thread: 42.52ft  
 Total bobbin: 13.09ft

Stop Sequence:

| #  | N# | Color | St.   | Code | Name         | Chart |
|----|----|-------|-------|------|--------------|-------|
| 1. | 1  |       | 1,023 |      | R214 G0 B18  |       |
| 2. | 2  |       | 1,033 |      | R25 G148 B1  |       |
| 3. | 3  |       | 906   |      | R255 G192 B2 |       |



# Production Worksheet

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Design: **2**

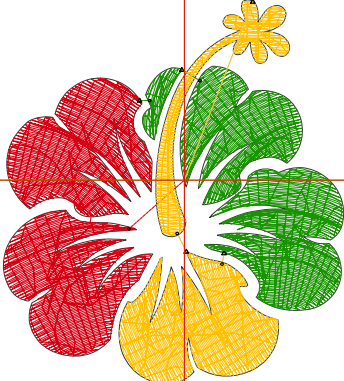
Title:

Stitches: 4,405  
 Height: 1.99 in  
 Width: 1.77 in  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 5  
 Appliqués: 0  
 Left: 23.9 mm  
 Right: 21.0 mm  
 Up: 23.6 mm  
 Down: 26.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 3.52 in<sup>2</sup>  
 Max stitch: 4.5 mm  
 Min stitch: 0.3 mm  
 Max jump: 5.9 mm  
 Total thread: 67.17ft  
 Total bobbin: 22.10ft

Stop Sequence:

| #  | N# | Color | St.   | Code | Name         | Chart |
|----|----|-------|-------|------|--------------|-------|
| 1. | 1  |       | 1,577 |      | R214 G0 B18  |       |
| 2. | 2  |       | 1,503 |      | R25 G148 B1  |       |
| 3. | 3  |       | 1,323 |      | R255 G192 B2 |       |



# Production Worksheet

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Design: **2**

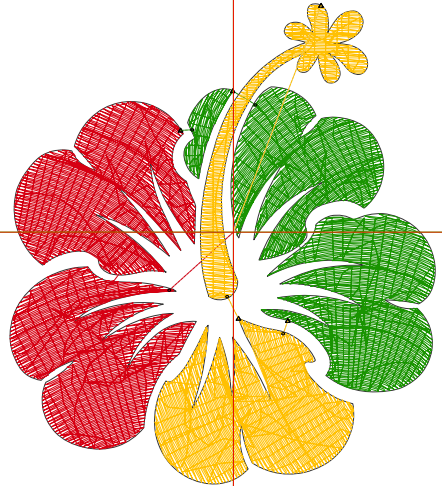
Title:

Stitches: 6,140  
 Height: 2.49 in  
 Width: 2.21 in  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 5  
 Appliqués: 0  
 Left: 29.6 mm  
 Right: 26.7 mm  
 Up: 30.0 mm  
 Down: 33.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 5.51 in<sup>2</sup>  
 Max stitch: 5.7 mm  
 Min stitch: 0.3 mm  
 Max jump: 6.0 mm  
 Total thread: 97.50ft  
 Total bobbin: 33.32ft

Stop Sequence:

| #  | N# | Color | St.   | Code | Name         | Chart |
|----|----|-------|-------|------|--------------|-------|
| 1. | 1  |       | 2,215 |      | R214 G0 B18  |       |
| 2. | 2  |       | 2,133 |      | R25 G148 B1  |       |
| 3. | 3  |       | 1,790 |      | R255 G192 B2 |       |



# Production Worksheet

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Design: **3**

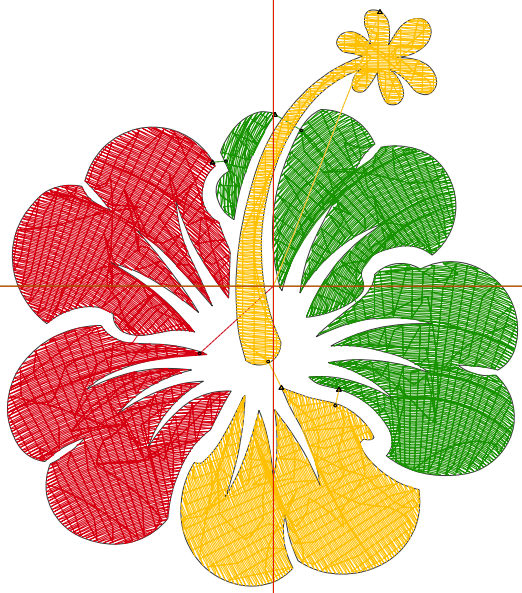
Title:

Stitches: 8,142  
 Height: 2.99 in  
 Width: 2.66 in  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 5  
 Appliqués: 0  
 Left: 35.2 mm  
 Right: 32.3 mm  
 Up: 36.3 mm  
 Down: 39.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 7.94 in<sup>2</sup>  
 Max stitch: 6.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.1 mm  
 Total thread: 134.05ft  
 Total bobbin: 47.20ft

Stop Sequence:

| #  | N# | Color   | St.   | Code | Name         | Chart |
|----|----|---|-------|------|--------------|-------|
| 1. | 1  | <span style="display:inline-block; width:15px; height:10px; background-color:red;"></span>    | 2,986 |      | R214 G0 B18  |       |
| 2. | 2  | <span style="display:inline-block; width:15px; height:10px; background-color:green;"></span>  | 2,853 |      | R25 G148 B1  |       |
| 3. | 3  | <span style="display:inline-block; width:15px; height:10px; background-color:yellow;"></span> | 2,301 |      | R255 G192 B2 |       |



# Production Worksheet

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Design: **3**

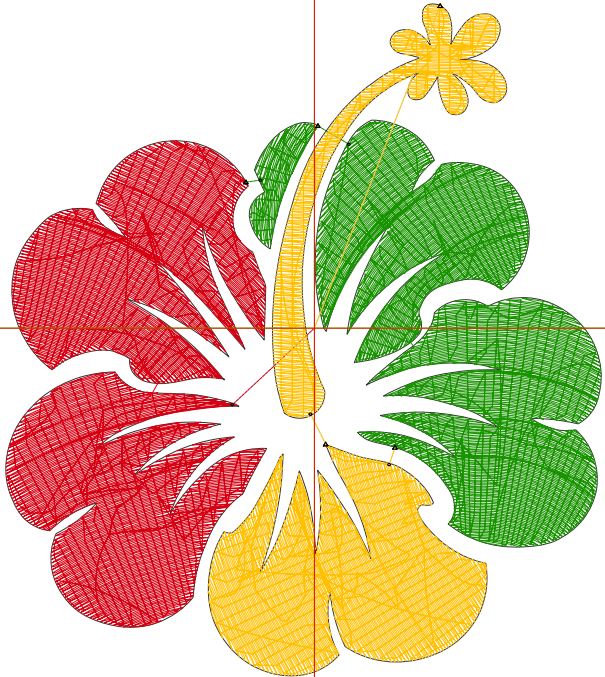
Title:

Stitches: 10,457  
Height: 3.49 in  
Width: 3.10 in  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Appliqués: 0  
Left: 40.8 mm  
Right: 37.9 mm  
Up: 42.7 mm  
Down: 46.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 10.82 in<sup>2</sup>  
Max stitch: 5.4 mm  
Min stitch: 0.2 mm  
Max jump: 6.1 mm  
Total thread: 175.93ft  
Total bobbin: 63.01ft

Stop Sequence:

| #  | N# | Color | St.   | Code | Name    | Chart |
|----|----|-------|-------|------|---------|-------|
| 1. | 1  |       | 3,834 | R214 | G0 B18  |       |
| 2. | 2  |       | 3,725 | R25  | G148 B1 |       |
| 3. | 3  |       | 2,896 | R255 | G192 B2 |       |



# Production Worksheet

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Design: **4**

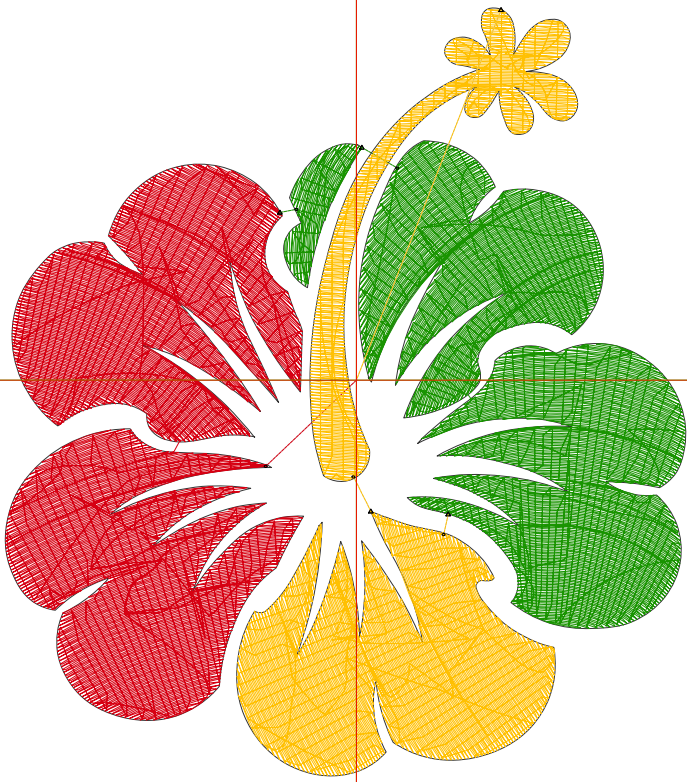
Title:

Stitches: 12,909  
 Height: 3.99 in  
 Width: 3.54 in  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 5  
 Appliqués: 0  
 Left: 46.4 mm  
 Right: 43.5 mm  
 Up: 49.0 mm  
 Down: 52.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 14.13 in<sup>2</sup>  
 Max stitch: 6.0 mm  
 Min stitch: 0.2 mm  
 Max jump: 7.0 mm  
 Total thread: 222.42ft  
 Total bobbin: 81.03ft

Stop Sequence:

| #  | N# | Color   | St.   | Code | Name    | Chart |
|----|----|---|-------|------|---------|-------|
| 1. | 1  | <span style="display:inline-block; width:15px; height:15px; background-color:red;"></span>    | 4,801 | R214 | G0 B18  |       |
| 2. | 2  | <span style="display:inline-block; width:15px; height:15px; background-color:green;"></span>  | 4,620 | R25  | G148 B1 |       |
| 3. | 3  | <span style="display:inline-block; width:15px; height:15px; background-color:yellow;"></span> | 3,486 | R255 | G192 B2 |       |



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

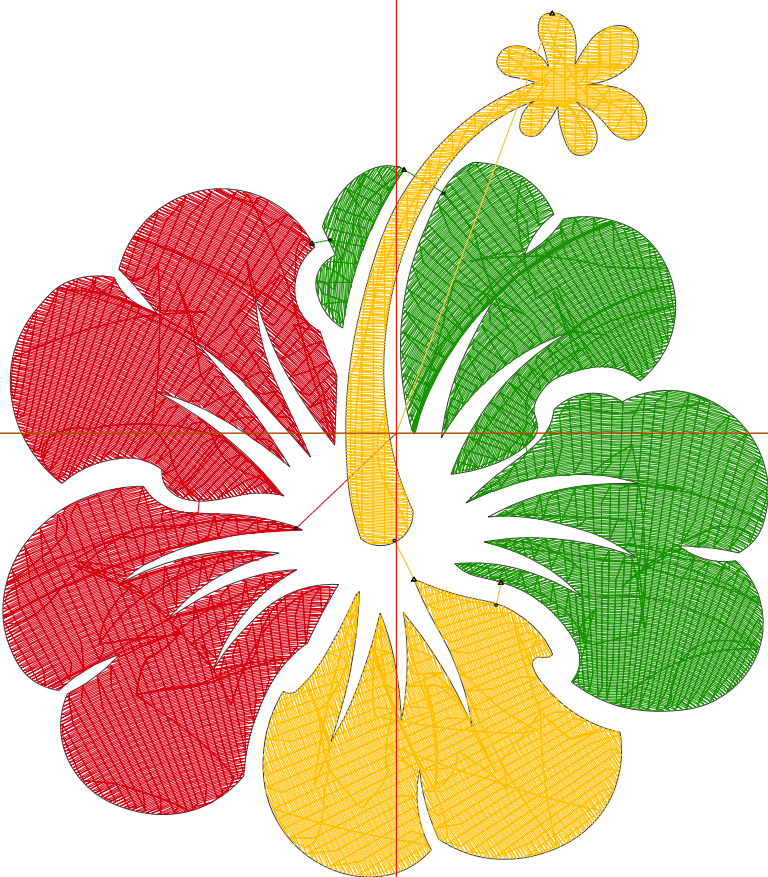
Title:

Stitches: 15,891  
 Height: 4.50 in  
 Width: 3.99 in  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 5  
 Appliqués: 0  
 Left: 52.1 mm  
 Right: 49.2 mm  
 Up: 55.5 mm  
 Down: 58.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 17.93 in<sup>2</sup>  
 Max stitch: 6.7 mm  
 Min stitch: 0.1 mm  
 Max jump: 6.9 mm  
 Total thread: 277.51ft  
 Total bobbin: 102.08ft

Stop Sequence:

| #  | N# | Color   | St.   | Code | Name    | Chart |
|----|----|---|-------|------|---------|-------|
| 1. | 1  | <span style="display:inline-block; width:15px; height:15px; background-color:red;"></span>    | 5,888 | R214 | G0 B18  |       |
| 2. | 2  | <span style="display:inline-block; width:15px; height:15px; background-color:green;"></span>  | 5,744 | R25  | G148 B1 |       |
| 3. | 3  | <span style="display:inline-block; width:15px; height:15px; background-color:yellow;"></span> | 4,257 | R255 | G192 B2 |       |



# Production Worksheet

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Design: **5**

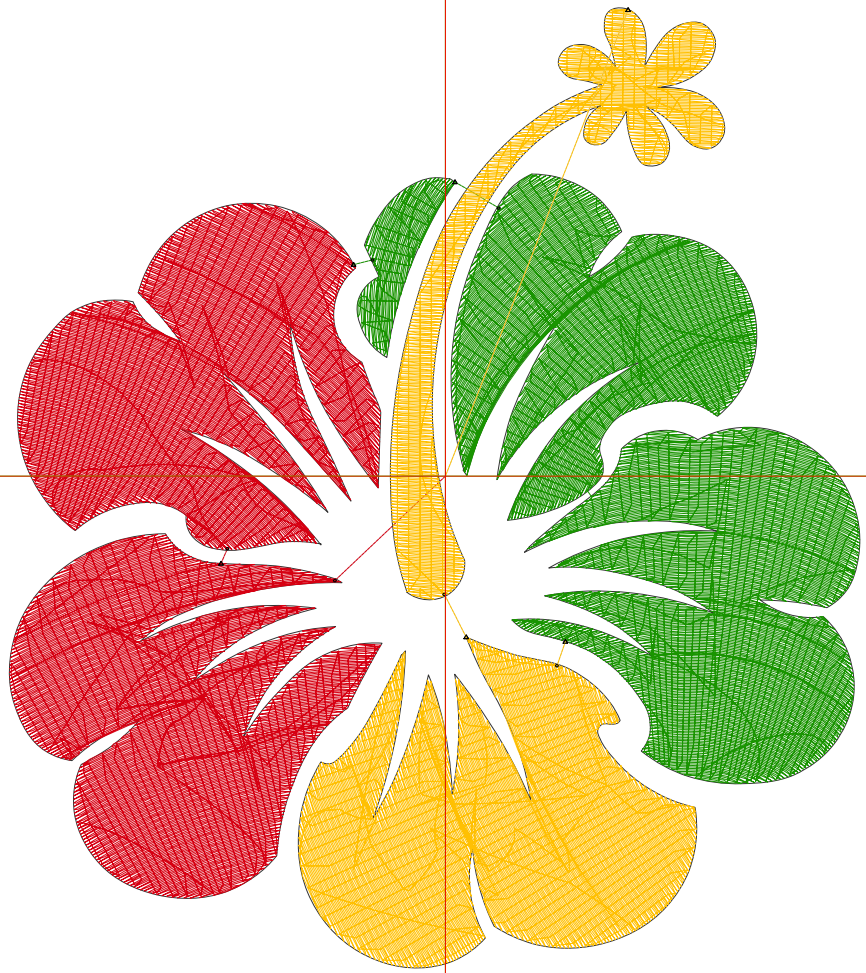
Title:

Stitches: 18,991  
Height: 4.99 in  
Width: 4.43 in  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 6  
Appliqués: 0  
Left: 57.7 mm  
Right: 54.8 mm  
Up: 61.7 mm  
Down: 65.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 22.10 in<sup>2</sup>  
Max stitch: 6.0 mm  
Min stitch: 0.2 mm  
Max jump: 6.9 mm  
Total thread: 336.31ft  
Total bobbin: 124.87ft

Stop Sequence:

| #  | N# | Color | St.   | Code | Name    | Chart |
|----|----|-------|-------|------|---------|-------|
| 1. | 1  |       | 7,097 | R214 | G0 B18  |       |
| 2. | 2  |       | 6,848 | R25  | G148 B1 |       |
| 3. | 3  |       | 5,044 | R255 | G192 B2 |       |



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

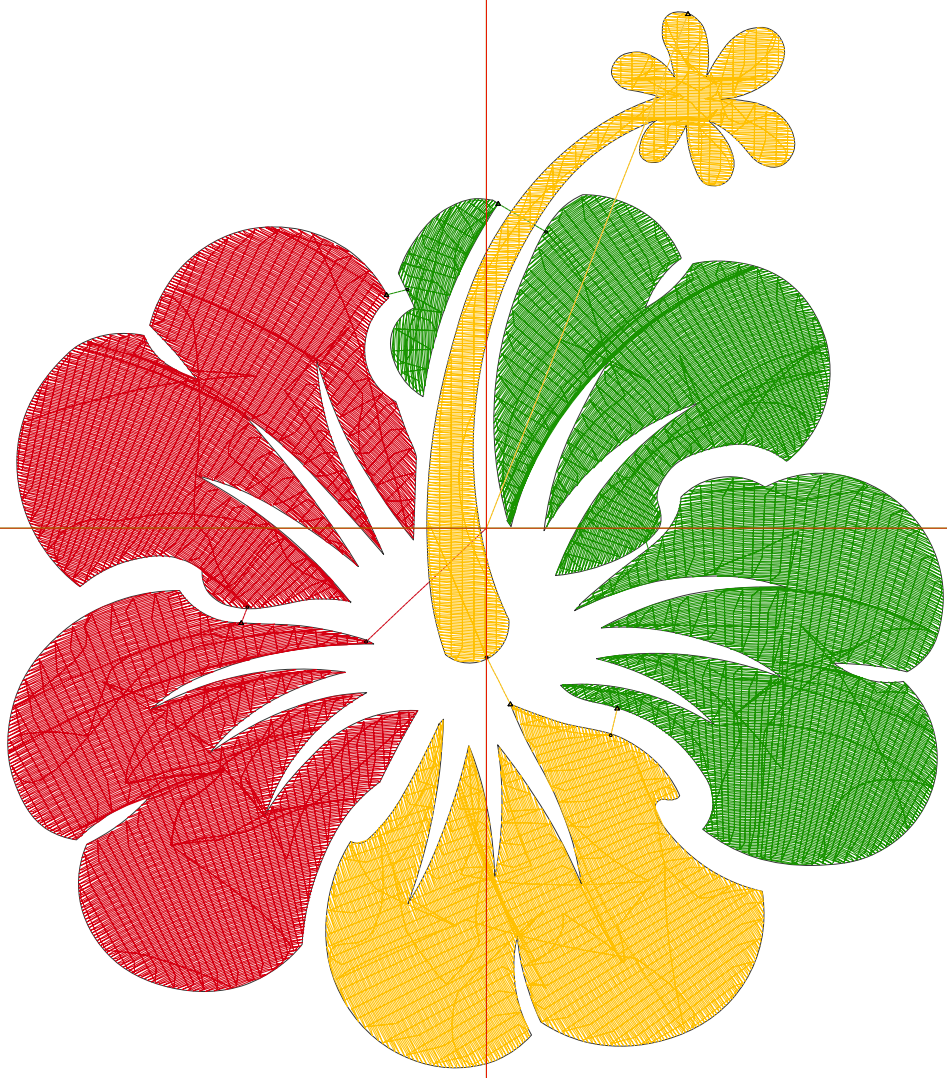
Title:

Stitches: 22,204  
 Height: 5.49 in  
 Width: 4.87 in  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 6  
 Appliqués: 0  
 Left: 63.3 mm  
 Right: 60.4 mm  
 Up: 68.1 mm  
 Down: 71.4 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 26.75 in<sup>2</sup>  
 Max stitch: 5.7 mm  
 Min stitch: 0.3 mm  
 Max jump: 6.8 mm  
 Total thread: 399.46ft  
 Total bobbin: 149.80ft

Stop Sequence:

| #  | N# | Color                                 | St.   | Code | Name    | Chart |
|----|----|---------------------------------------|-------|------|---------|-------|
| 1. | 1  | <span style="color: red;">■</span>    | 8,287 | R214 | G0 B18  |       |
| 2. | 2  | <span style="color: green;">■</span>  | 8,047 | R25  | G148 B1 |       |
| 3. | 3  | <span style="color: yellow;">■</span> | 5,868 | R255 | G192 B2 |       |



# Production Worksheet

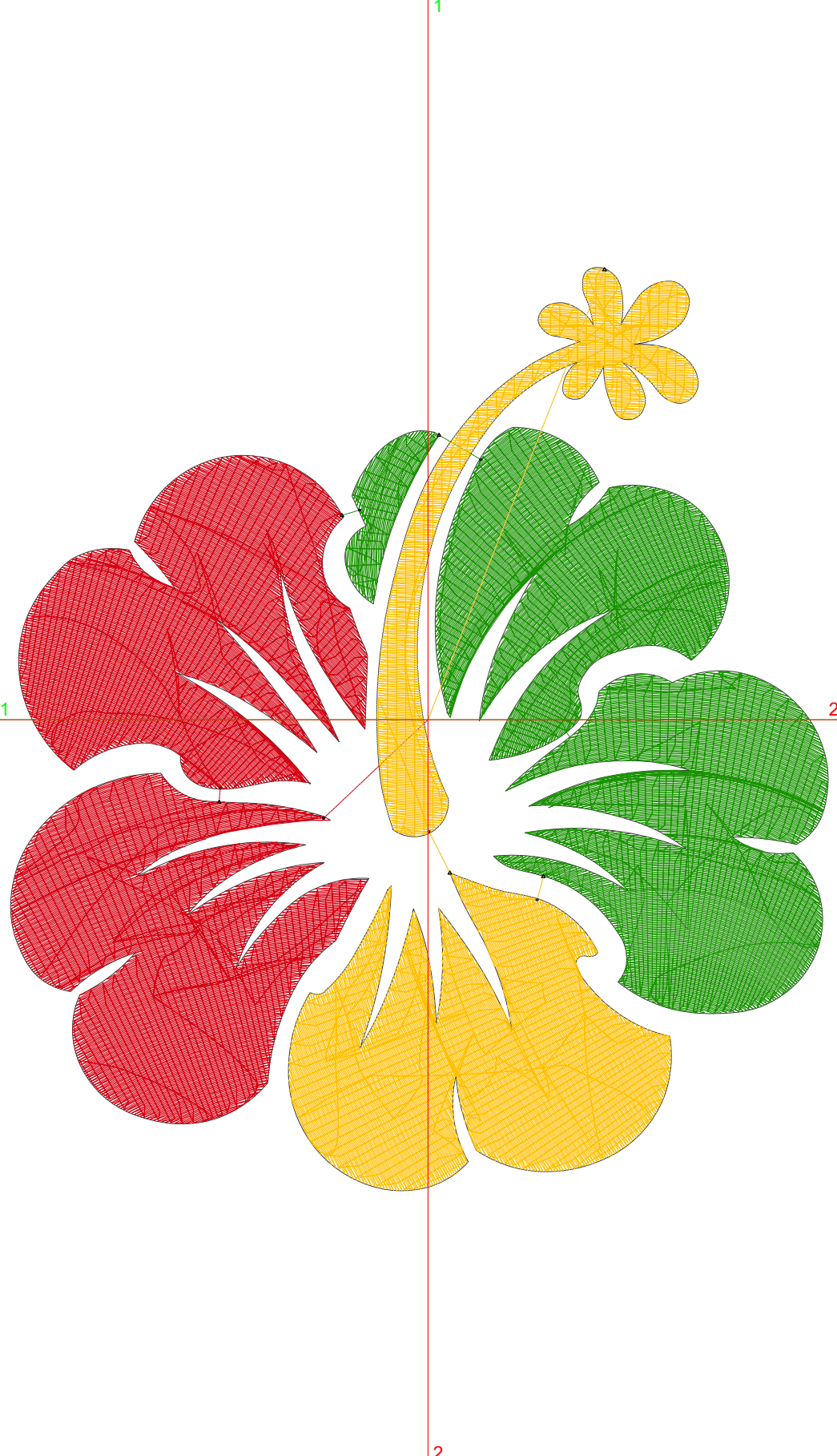
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Design: **6**

Title:

Stitches: 26,333  
 Height: 5.99 in  
 Width: 5.31 in  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 1:1



Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 6  
 Appliqués: 0  
 Left: 68.9 mm  
 Right: 66.1 mm  
 Up: 74.4 mm  
 Down: 77.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 31.83 in<sup>2</sup>  
 Max stitch: 5.8 mm  
 Min stitch: 0.2 mm  
 Max jump: 6.8 mm  
 Total thread: 474.70ft  
 Total bobbin: 178.33ft

Stop Sequence:

| #  | N# | Color                                 | St.   | Code | Name    | Chart |
|----|----|---------------------------------------|-------|------|---------|-------|
| 1. | 1  | <span style="color: red;">■</span>    | 9,882 | R214 | G0 B18  |       |
| 2. | 2  | <span style="color: green;">■</span>  | 9,616 | R25  | G148 B1 |       |
| 3. | 3  | <span style="color: yellow;">■</span> | 6,833 | R255 | G192 B2 |       |

# Production Worksheet

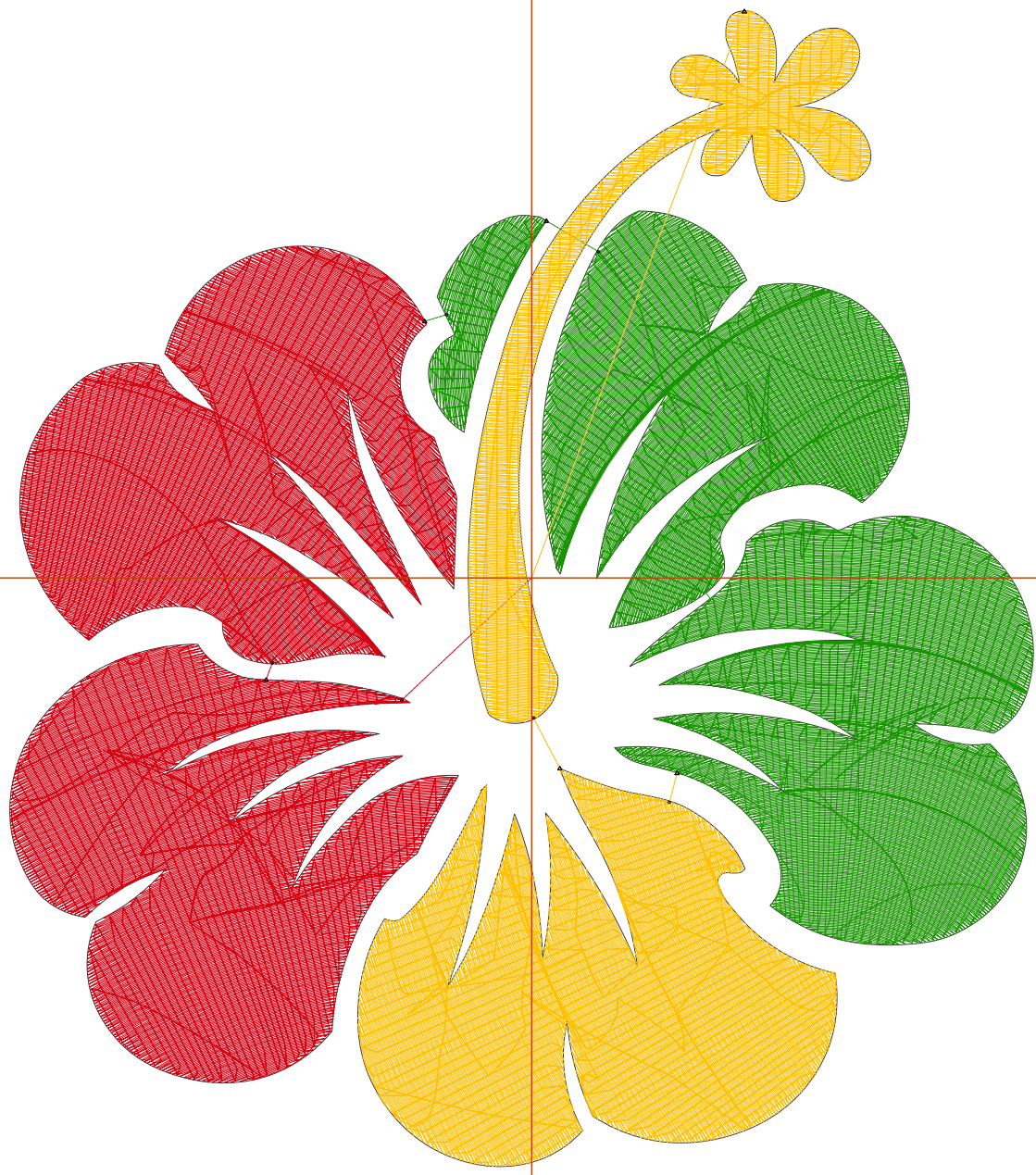
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 30,412  
Height: 6.50 in  
Width: 5.76 in  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 30,412  
 Height: 6.50 in  
 Width: 5.76 in  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 6  
 Appliqués: 0  
 Left: 74.6 mm  
 Right: 71.7 mm  
 Up: 80.9 mm  
 Down: 84.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 37.41 in<sup>2</sup>  
 Max stitch: 6.2 mm  
 Min stitch: 0.1 mm  
 Max jump: 6.7 mm  
 Total thread: 552.24ft  
 Total bobbin: 208.41ft

Stop Sequence:

| #  | N# | Color | St.    | Code | Name         | Chart |
|----|----|-------|--------|------|--------------|-------|
| 1. | 1  |       | 11,426 |      | R214 G0 B18  |       |
| 2. | 2  |       | 11,154 |      | R25 G148 B1  |       |
| 3. | 3  |       | 7,830  |      | R255 G192 B2 |       |

# Production Worksheet

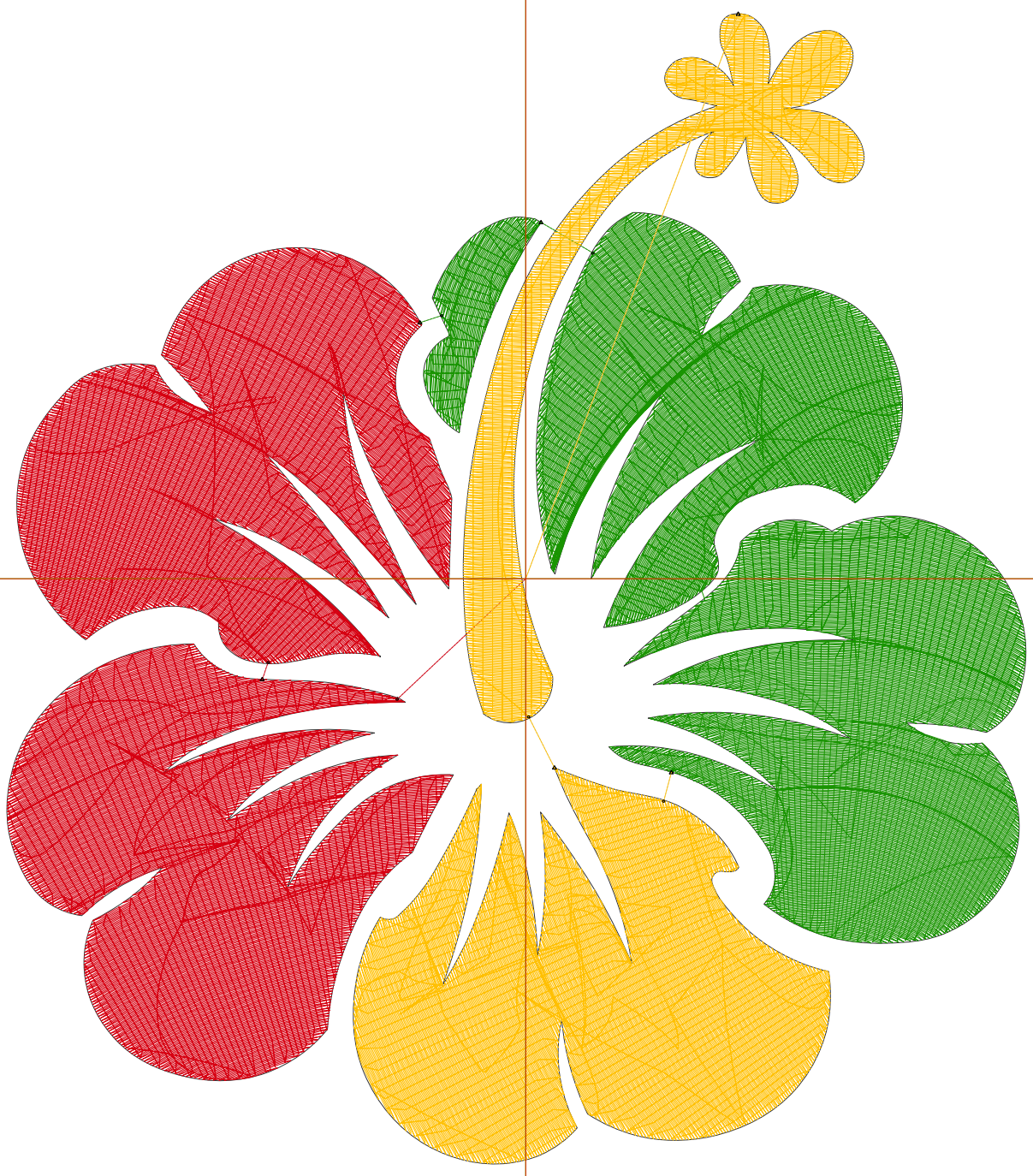
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 34,688  
Height: 7.00 in  
Width: 6.20 in  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1



1

1

2

2

# Production Worksheet

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Design: **7**

Title:

Stitches: 34,688  
Height: 7.00 in  
Width: 6.20 in  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 6  
Appliqués: 0  
Left: 80.2 mm  
Right: 77.3 mm  
Up: 87.3 mm  
Down: 90.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 43.38 in<sup>2</sup>  
Max stitch: 6.6 mm  
Min stitch: 0.1 mm  
Max jump: 6.7 mm  
Total thread: 634.34ft  
Total bobbin: 240.44ft

Stop Sequence:

| #  | N# | Color | St.    | Code | Name         | Chart |
|----|----|-------|--------|------|--------------|-------|
| 1. | 1  |       | 13,139 |      | R214 G0 B18  |       |
| 2. | 2  |       | 12,651 |      | R25 G148 B1  |       |
| 3. | 3  |       | 8,896  |      | R255 G192 B2 |       |

# Production Worksheet

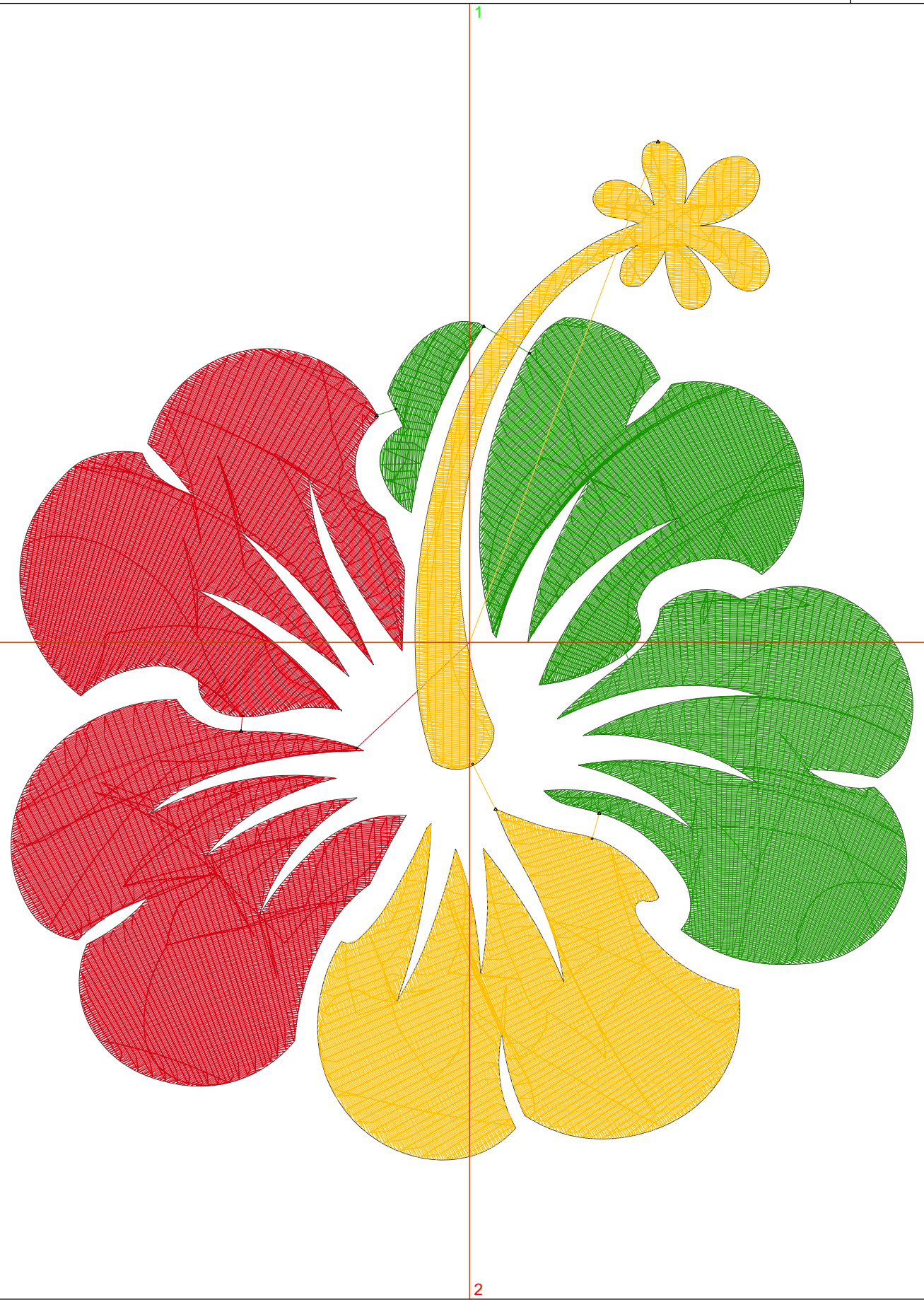
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 39,274  
Height: 7.50 in  
Width: 6.64 in  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 39,274  
Height: 7.50 in  
Width: 6.64 in  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 6  
Appliqués: 0  
Left: 85.8 mm  
Right: 82.9 mm  
Up: 93.6 mm  
Down: 96.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 49.80 in<sup>2</sup>  
Max stitch: 5.6 mm  
Min stitch: 0.2 mm  
Max jump: 6.7 mm  
Total thread: 722.69ft  
Total bobbin: 274.97ft

Stop Sequence:

| #  | N# | Color | St.    | Code | Name         | Chart |
|----|----|-------|--------|------|--------------|-------|
| 1. | 1  |       | 14,915 |      | R214 G0 B18  |       |
| 2. | 2  |       | 14,292 |      | R25 G148 B1  |       |
| 3. | 3  |       | 10,065 |      | R255 G192 B2 |       |