

# Approval Sheet

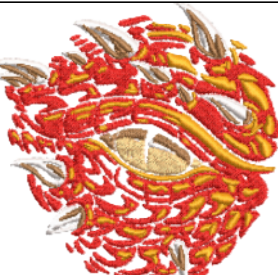
Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Height: 88.2 mm  
Width: 88.9 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  

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**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

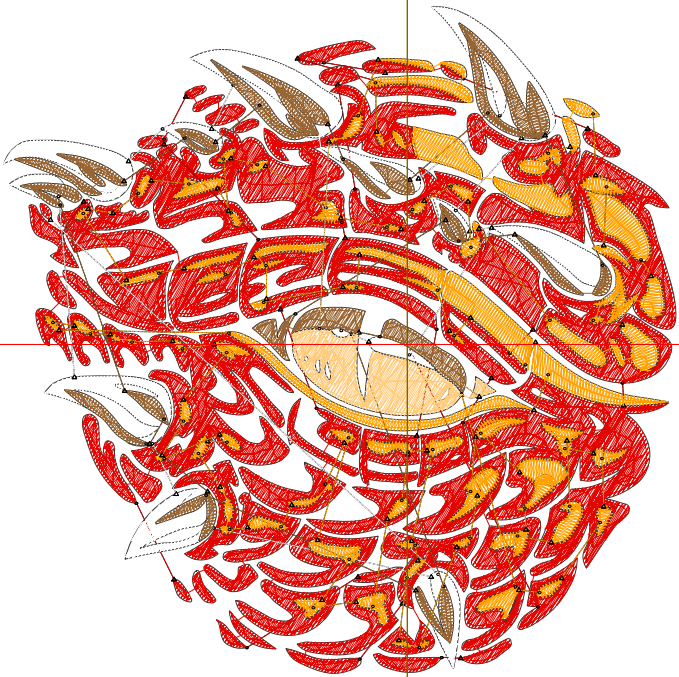
Title:

Stitches: 27,639  
 Height: 88.2 mm  
 Width: 88.9 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 106  
 Appliqués: 0  
 Left: 53.4 mm  
 Right: 35.5 mm  
 Up: 44.7 mm  
 Down: 43.5 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 7834.6 mm<sup>2</sup>  
 Max stitch: 8.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 104.80m  
 Total bobbin: 29.05m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		18,180		R227 G5 B1	
2.	9		1,929	9	White	Default
3.	14		2,321	14	Brown	Default
4.	2		4,611		R255 G162 B1	
5.	16		596	16	Sand	Default



# Color Film

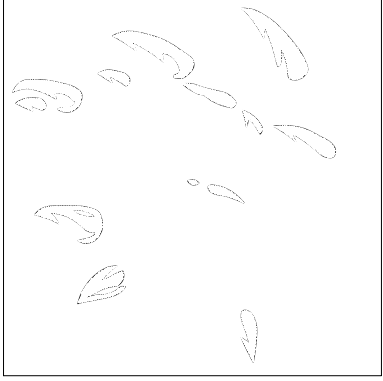
Wilcom EmbroideryStudio - Designing



Design: 3

Title:

Stitches: 27,639  
 Height: 88.2 mm  
 Width: 88.9 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 0.53

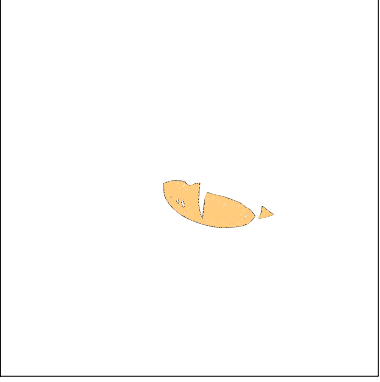


Stop #: 1  
 Element:  
 Code: R227 G5 B1  
 Name: R227 G5 B1  
 Chart:  
 Stitches: 18,180  
 Thread used: 67.29m

Stop #: 2  
 Element:  
 Code: 9  
 Name: White  
 Chart: Default  
 Stitches: 1,929  
 Thread used: 9.26m

Stop #: 3  
 Element:  
 Code: 14  
 Name: Brown  
 Chart: Default  
 Stitches: 2,321  
 Thread used: 8.51m

Stop #: 4  
 Element:  
 Code: R255 G162 B1  
 Name: R255 G162 B1  
 Chart:  
 Stitches: 4,611  
 Thread used: 16.60m



Stop #: 5  
 Element:  
 Code: 16  
 Name: Sand  
 Chart: Default  
 Stitches: 596  
 Thread used: 2.64m

# Production Summary

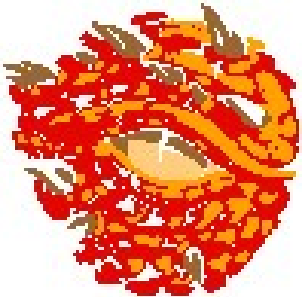
Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 27,639  
 Height: 88.2 mm  
 Width: 88.9 mm  
 Colors: 5



Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 106  
 Hoop: <None>  
 Max stitch: 8.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm

Left: 53.4 mm  
 Right: 35.5 mm  
 Up: 44.7 mm  
 Down: 43.5 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 7834.6 mm<sup>2</sup>  
 Total thread: 104.80m  
 Total bobbin: 29.05m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	1	18,180	<b>R227 G5 B1</b>
2	9	1,929	9 White Default
3	14	2,321	14 Brown Default
4	2	4,611	<b>R255 G162 B1</b>
5	16	596	16 Sand Default

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Height: 113.3 mm  
Width: 114.0 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**

**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

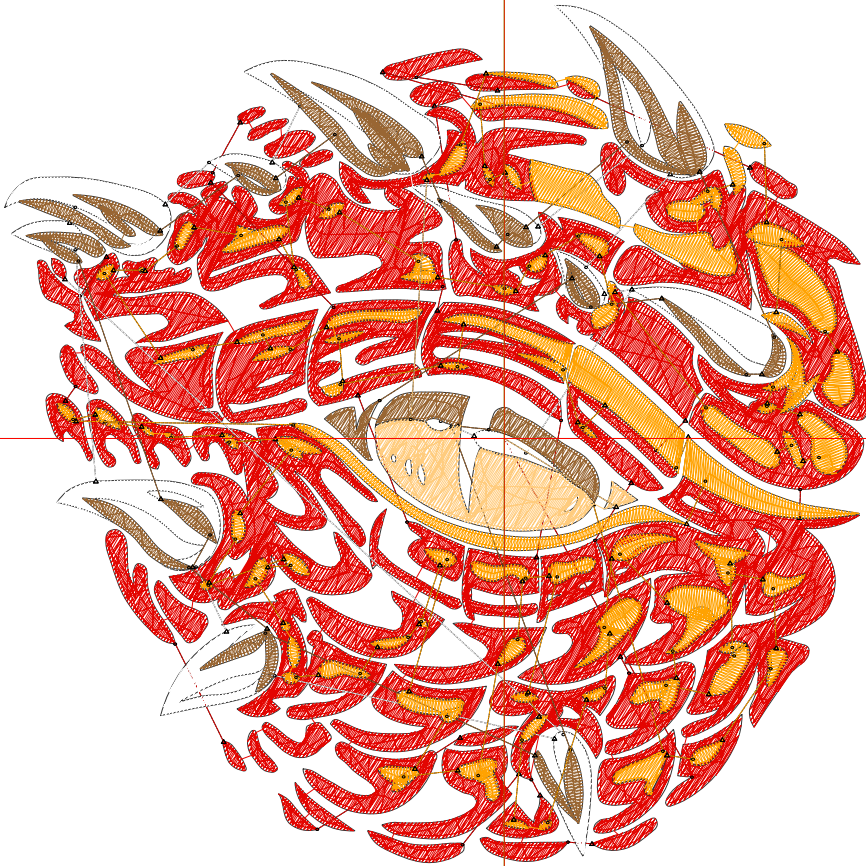
Title:

Stitches: 35,741  
 Height: 113.3 mm  
 Width: 114.0 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 119  
 Appliqués: 0  
 Left: 65.8 mm  
 Right: 48.2 mm  
 Up: 57.3 mm  
 Down: 56.1 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 12918.1 mm<sup>2</sup>  
 Max stitch: 10.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.6 mm  
 Total thread: 146.77m  
 Total bobbin: 44.32m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		23,856		R227 G5 B1	
2.	9		2,412	9	White	Default
3.	14		2,945	14	Brown	Default
4.	2		5,724		R255 G162 B1	
5.	16		802	16	Sand	Default



# Color Film

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 35,741  
Height: 113.3 mm  
Width: 114.0 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.42



Stop #: 1  
Element:  
Code: R227 G5 B1  
Name: R227 G5 B1  
Chart:  
Stitches: 23,856  
Thread used: 94.44m



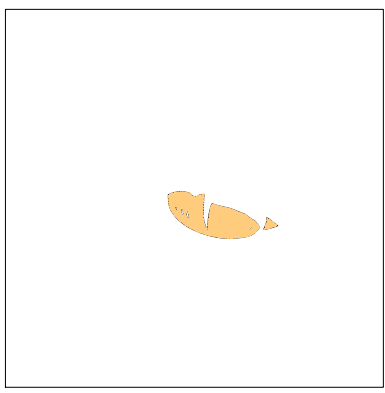
Stop #: 2  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 2,412  
Thread used: 13.23m



Stop #: 3  
Element:  
Code: 14  
Name: Brown  
Chart: Default  
Stitches: 2,945  
Thread used: 11.79m



Stop #: 4  
Element:  
Code: R255 G162 B1  
Name: R255 G162 B1  
Chart:  
Stitches: 5,724  
Thread used: 22.95m



Stop #: 5  
Element:  
Code: 16  
Name: Sand  
Chart: Default  
Stitches: 802  
Thread used: 3.86m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 35,741  
 Height: 113.3 mm  
 Width: 114.0 mm  
 Colors: 5



Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 119  
 Hoop: <None>  
 Max stitch: 10.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.6 mm

Left: 65.8 mm  
 Right: 48.2 mm  
 Up: 57.3 mm  
 Down: 56.1 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 12918.1 mm<sup>2</sup>  
 Total thread: 146.77m  
 Total bobbin: 44.32m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	1	23,856	<b>R227 G5 B1</b>
2	9	2,412	9 White Default
3	14	2,945	14 Brown Default
4	2	5,724	<b>R255 G162 B1</b>
5	16	802	16 Sand Default

**Approval Sheet**

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Height: 138.5 mm  
Width: 139.3 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

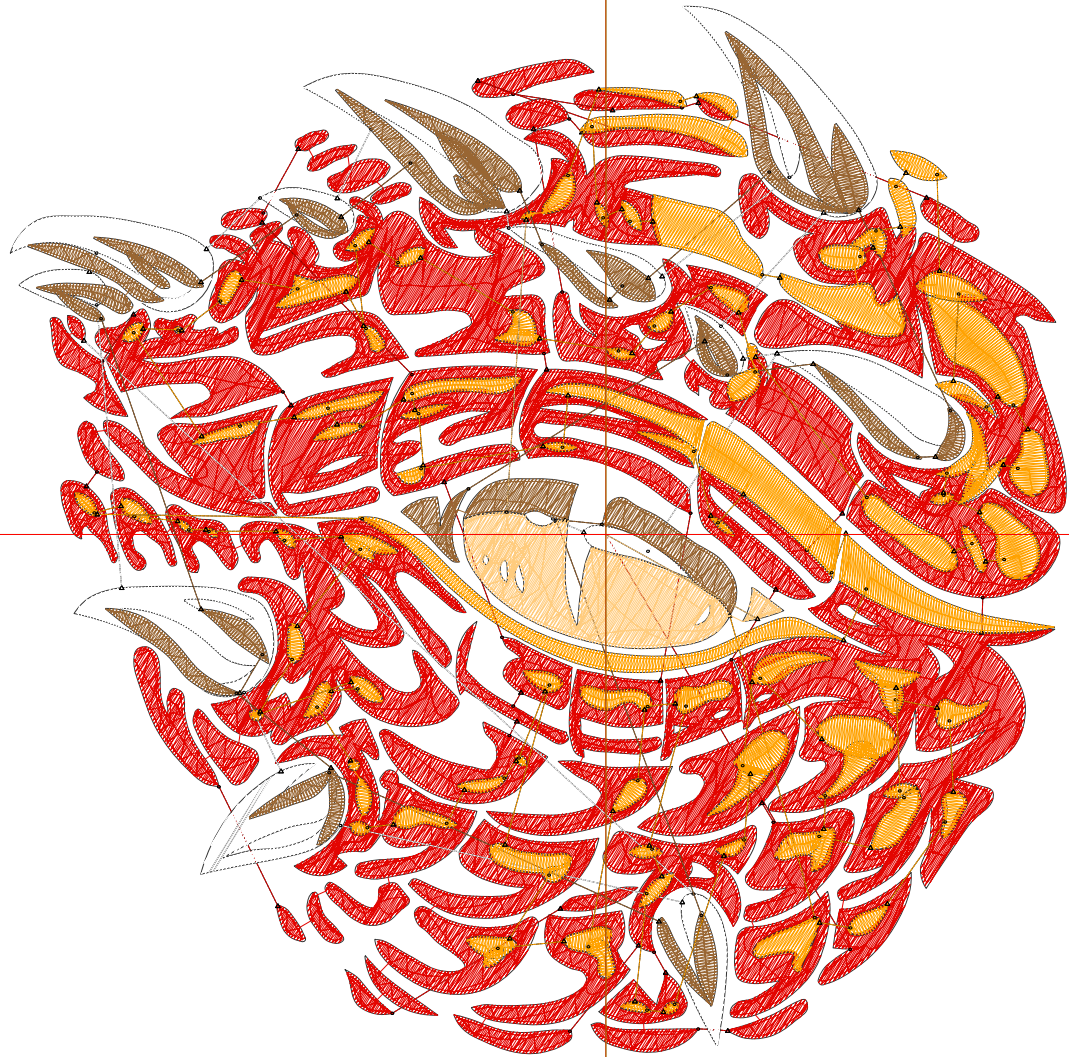
Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 44,108  
Height: 138.5 mm  
Width: 139.3 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 44,108  
 Height: 138.5 mm  
 Width: 139.3 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 135  
 Appliqués: 0  
 Left: 78.5 mm  
 Right: 60.9 mm  
 Up: 69.8 mm  
 Down: 68.7 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area 19301.6 mm<sup>2</sup>  
 Max stitch: 12.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 194.43m  
 Total bobbin: 62.64m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		29,743		R227 G5 B1	
2.	9		2,889	9	White	Default
3.	14		3,593	14	Brown	Default
4.	2		6,816		R255 G162 B1	
5.	16		1,065	16	Sand	Default

# Color Film

Wilcom EmbroideryStudio - Designing



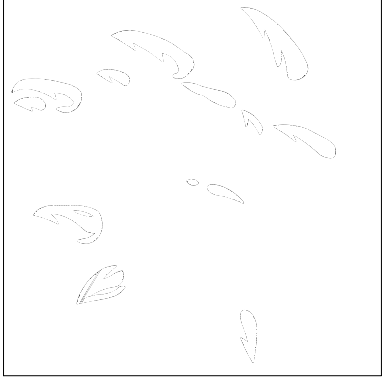
Design: **5**

Title:

Stitches: 44,108  
Height: 138.5 mm  
Width: 139.3 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.34



Stop #: 1  
Element:  
Code: R227 G5 B1  
Name: R227 G5 B1  
Chart:  
Stitches: 29,743  
Thread used: 125.06m



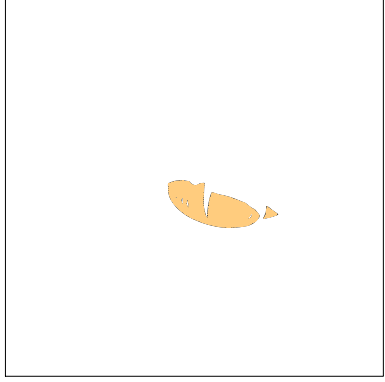
Stop #: 2  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 2,889  
Thread used: 17.61m



Stop #: 3  
Element:  
Code: 14  
Name: Brown  
Chart: Default  
Stitches: 3,593  
Thread used: 15.62m



Stop #: 4  
Element:  
Code: R255 G162 B1  
Name: R255 G162 B1  
Chart:  
Stitches: 6,816  
Thread used: 30.27m



Stop #: 5  
Element:  
Code: 16  
Name: Sand  
Chart: Default  
Stitches: 1,065  
Thread used: 5.36m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 44,108  
 Height: 138.5 mm  
 Width: 139.3 mm  
 Colors: 5



Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 135  
 Hoop: <None>  
 Max stitch: 12.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm

Left: 78.5 mm  
 Right: 60.9 mm  
 Up: 69.8 mm  
 Down: 68.7 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 19301.6 mm<sup>2</sup>  
 Total thread: 194.43m  
 Total bobbin: 62.64m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	1	29,743	<b>R227 G5 B1</b>
2	9	2,889	9 White Default
3	14	3,593	14 Brown Default
4	2	6,816	<b>R255 G162 B1</b>
5	16	1,065	16 Sand Default

**Approval Sheet**

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Height: 163.7 mm  
Width: 164.7 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 52,803  
Height: 163.7 mm  
Width: 164.7 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 52,803  
 Height: 163.7 mm  
 Width: 164.7 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 139  
 Appliqués: 0  
 Left: 91.2 mm  
 Right: 73.5 mm  
 Up: 82.4 mm  
 Down: 81.3 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area 26966.9 mm<sup>2</sup>  
 Max stitch: 12.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 249.00m  
 Total bobbin: 84.68m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		35,856		R227 G5 B1	
2.	9		3,418	9	White	Default
3.	14		4,270	14	Brown	Default
4.	2		7,915		R255 G162 B1	
5.	16		1,342	16	Sand	Default

# Color Film

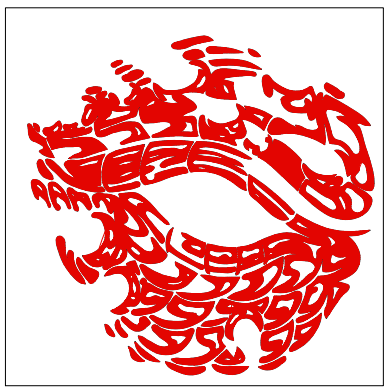
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 52,803  
Height: 163.7 mm  
Width: 164.7 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.29



Stop #: 1  
Element:  
Code: R227 G5 B1  
Name: R227 G5 B1  
Chart:  
Stitches: 35,856  
Thread used: 159.70m



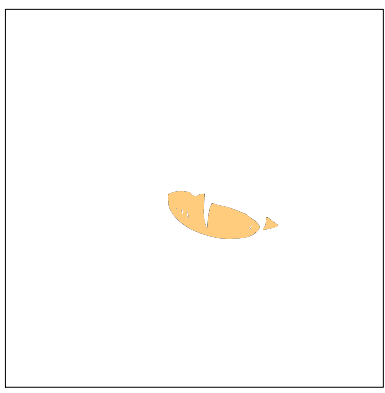
Stop #: 2  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 3,418  
Thread used: 23.00m



Stop #: 3  
Element:  
Code: 14  
Name: Brown  
Chart: Default  
Stitches: 4,270  
Thread used: 20.04m



Stop #: 4  
Element:  
Code: R255 G162 B1  
Name: R255 G162 B1  
Chart:  
Stitches: 7,915  
Thread used: 38.69m



Stop #: 5  
Element:  
Code: 16  
Name: Sand  
Chart: Default  
Stitches: 1,342  
Thread used: 7.07m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 52,803  
 Height: 163.7 mm  
 Width: 164.7 mm  
 Colors: 5



Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 139  
 Hoop: <None>  
 Max stitch: 12.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm

Left: 91.2 mm  
 Right: 73.5 mm  
 Up: 82.4 mm  
 Down: 81.3 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 26966.9 mm<sup>2</sup>  
 Total thread: 249.00m  
 Total bobbin: 84.68m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	1	35,856	R227 G5 B1
2	9	3,418	9 White Default
3	14	4,270	14 Brown Default
4	2	7,915	R255 G162 B1
5	16	1,342	16 Sand Default

# Approval Sheet

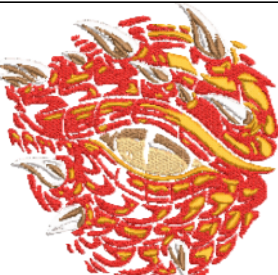
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Height: 188.9 mm  
Width: 190.2 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 62,005  
Height: 188.9 mm  
Width: 190.2 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 62,005  
 Height: 188.9 mm  
 Width: 190.2 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 142  
 Appliqués: 0  
 Left: 103.9 mm  
 Right: 86.3 mm  
 Up: 95.0 mm  
 Down: 93.9 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 35928.8 mm<sup>2</sup>  
 Max stitch: 12.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 309.75m  
 Total bobbin: 109.77m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		42,420		R227 G5 B1	
2.	9		3,937	9	White	Default
3.	14		4,975	14	Brown	Default
4.	2		9,030		R255 G162 B1	
5.	16		1,641	16	Sand	Default

# Color Film

Wilcom EmbroideryStudio - Designing



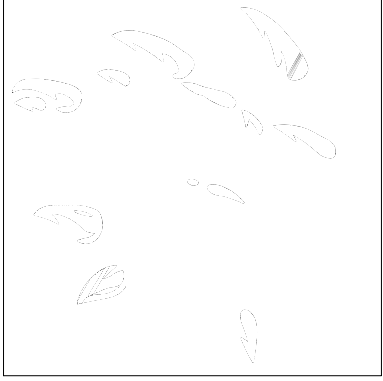
Design: 7

Title:

Stitches: 62,005  
Height: 188.9 mm  
Width: 190.2 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.25



Stop #: 1  
Element:  
Code: R227 G5 B1  
Name: R227 G5 B1  
Chart:  
Stitches: 42,420  
Thread used: 197.97m



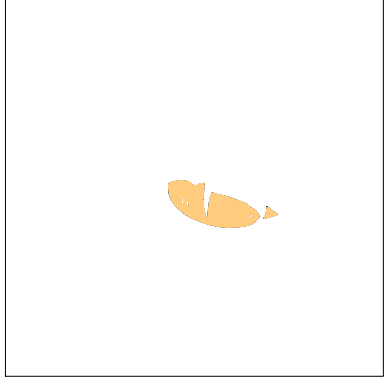
Stop #: 2  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 3,937  
Thread used: 28.89m



Stop #: 3  
Element:  
Code: 14  
Name: Brown  
Chart: Default  
Stitches: 4,975  
Thread used: 25.03m



Stop #: 4  
Element:  
Code: R255 G162 B1  
Name: R255 G162 B1  
Chart:  
Stitches: 9,030  
Thread used: 48.28m



Stop #: 5  
Element:  
Code: 16  
Name: Sand  
Chart: Default  
Stitches: 1,641  
Thread used: 9.07m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 62,005  
 Height: 188.9 mm  
 Width: 190.2 mm  
 Colors: 5



Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 142  
 Hoop: <None>  
 Max stitch: 12.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 103.9 mm  
 Right: 86.3 mm  
 Up: 95.0 mm  
 Down: 93.9 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 35928.8 mm<sup>2</sup>  
 Total thread: 309.75m  
 Total bobbin: 109.77m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	42,420	<b>R227 G5 B1</b>
2	9	3,937	9 White Default
3	14	4,975	14 Brown Default
4	2	9,030	<b>R255 G162 B1</b>
5	16	1,641	16 Sand Default