

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

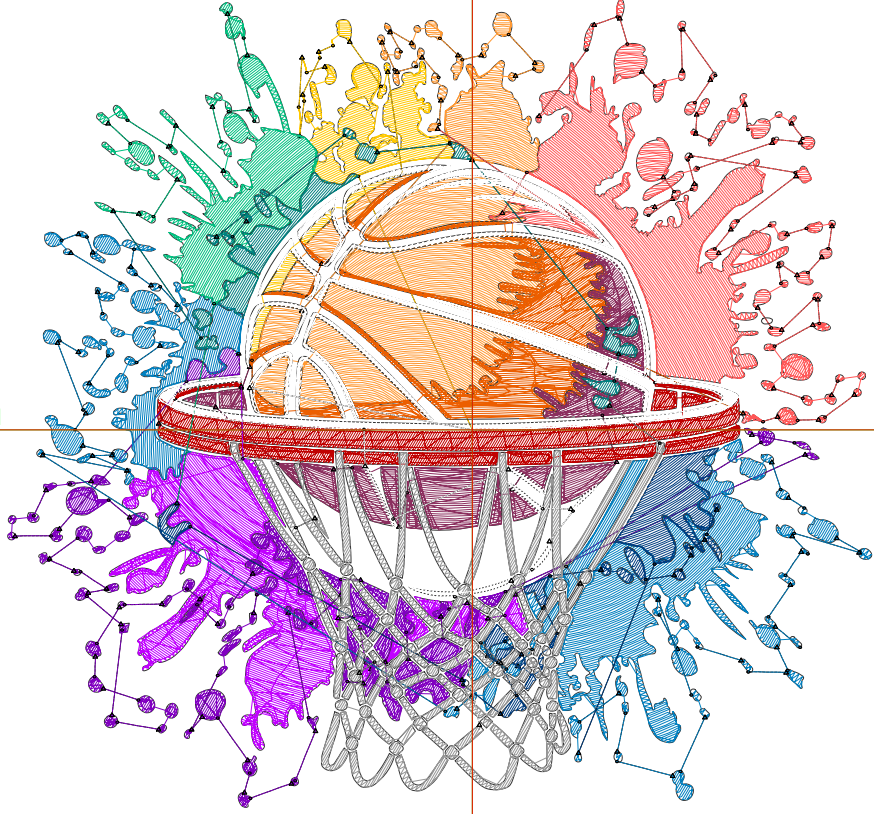
Title:

Stitches: 28,228  
 Height: 4.21 in  
 Width: 4.50 in  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 189  
 Appliqués: 0  
 Left: 61.4 mm  
 Right: 52.8 mm  
 Up: 57.1 mm  
 Down: 49.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 18.94 in<sup>2</sup>  
 Max stitch: 9.6 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.7 mm  
 Total thread: 325.63ft  
 Total bobbin: 80.48ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		922	1068	Canary	Madeira Classic 40
2.	12		2,311	12	Orange	Default
3.	2		2,606	3	Red	Default
4.	10		2,241	10	Dark Blue	Default
5.	14		1,929	14	Brown	Default
6.	11		1,874	11	Dark Red	Default
7.	6		2,568	6	Dark Magenta	Default
8.	13		2,534	13	Purple	Default
9.	5		3,328	5	Aqua	Default
10.	15		763	15	Pink	Default
11.	1		1,286	1	Dark Green	Default
12.	7		605	7	Green	Default
13.	8		2,853	8	Black	Default
14.	9		2,406	9	White	Default



# Production Worksheet

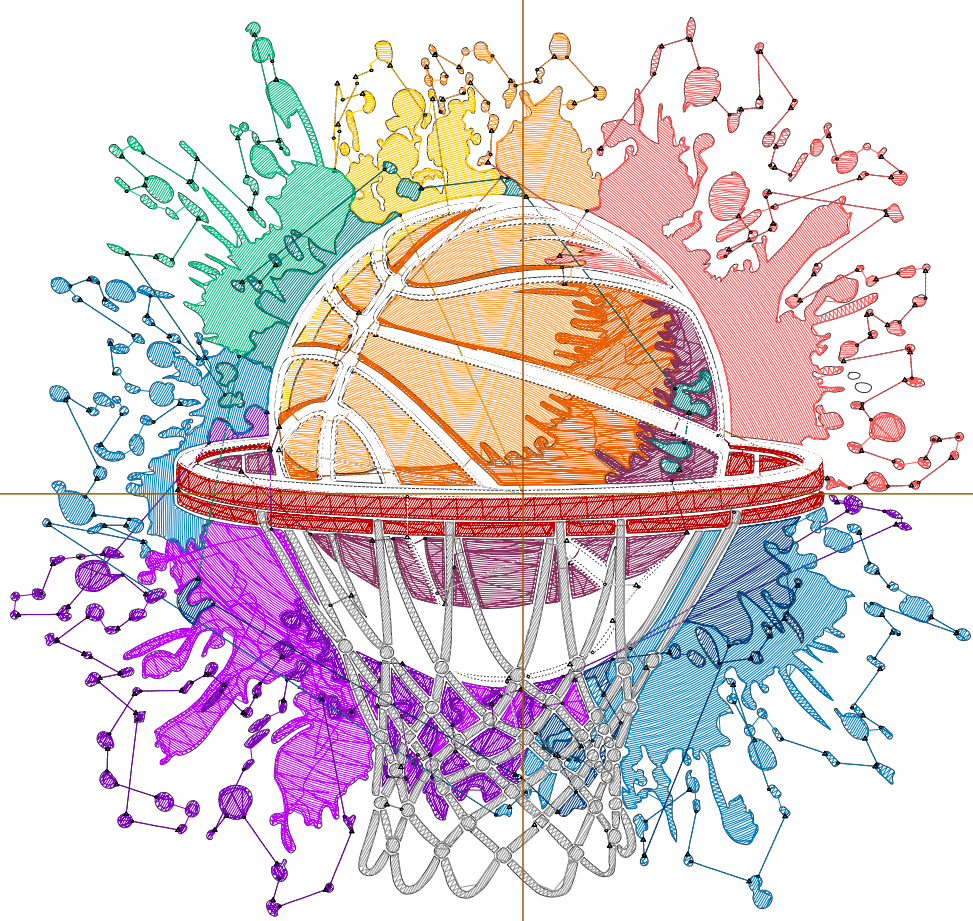
Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 32,414  
Height: 4.67 in  
Width: 5.00 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 32,414  
 Height: 4.67 in  
 Width: 5.00 in  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 212  
 Appliqués: 0  
 Left: 67.8 mm  
 Right: 59.1 mm  
 Up: 62.8 mm  
 Down: 55.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 23.34 in<sup>2</sup>  
 Max stitch: 10.6 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 379.59ft  
 Total bobbin: 96.18ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		1,037	1068	Canary	Madeira Classic 40
2.	12		2,713	12	Orange	Default
3.	2		2,977	3	Red	Default
4.	10		2,519	10	Dark Blue	Default
5.	14		2,178	14	Brown	Default
6.	11		2,098	11	Dark Red	Default
7.	6		3,086	6	Dark Magenta	Default
8.	13		2,851	13	Purple	Default
9.	5		3,868	5	Aqua	Default
10.	15		856	15	Pink	Default
11.	1		1,480	1	Dark Green	Default
12.	7		693	7	Green	Default
13.	8		3,314	8	Black	Default
14.	9		2,742	9	White	Default

# Production Worksheet

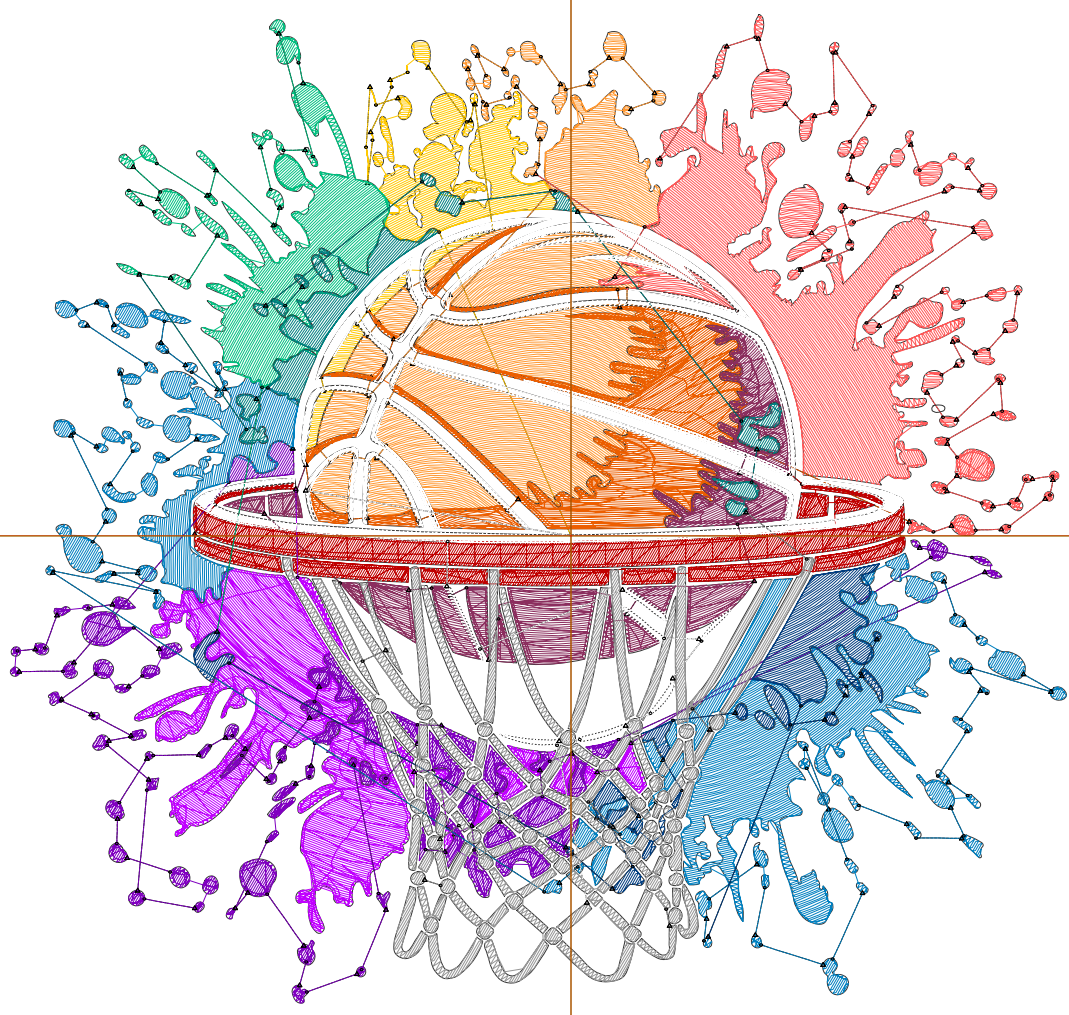
Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 36,576  
Height: 5.14 in  
Width: 5.50 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 36,576  
 Height: 5.14 in  
 Width: 5.50 in  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 229  
 Appliqués: 0  
 Left: 74.2 mm  
 Right: 65.5 mm  
 Up: 68.7 mm  
 Down: 61.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 28.26 in<sup>2</sup>  
 Max stitch: 11.7 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 436.50ft  
 Total bobbin: 113.72ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		1,196	1068	Canary	Madeira Classic 40
2.	12		3,140	12	Orange	Default
3.	2		3,362	3	Red	Default
4.	10		2,943	10	Dark Blue	Default
5.	14		2,441	14	Brown	Default
6.	11		2,353	11	Dark Red	Default
7.	6		3,322	6	Dark Magenta	Default
8.	13		3,199	13	Purple	Default
9.	5		4,338	5	Aqua	Default
10.	15		965	15	Pink	Default
11.	1		1,656	1	Dark Green	Default
12.	7		789	7	Green	Default
13.	8		3,735	8	Black	Default
14.	9		3,135	9	White	Default

# Production Worksheet

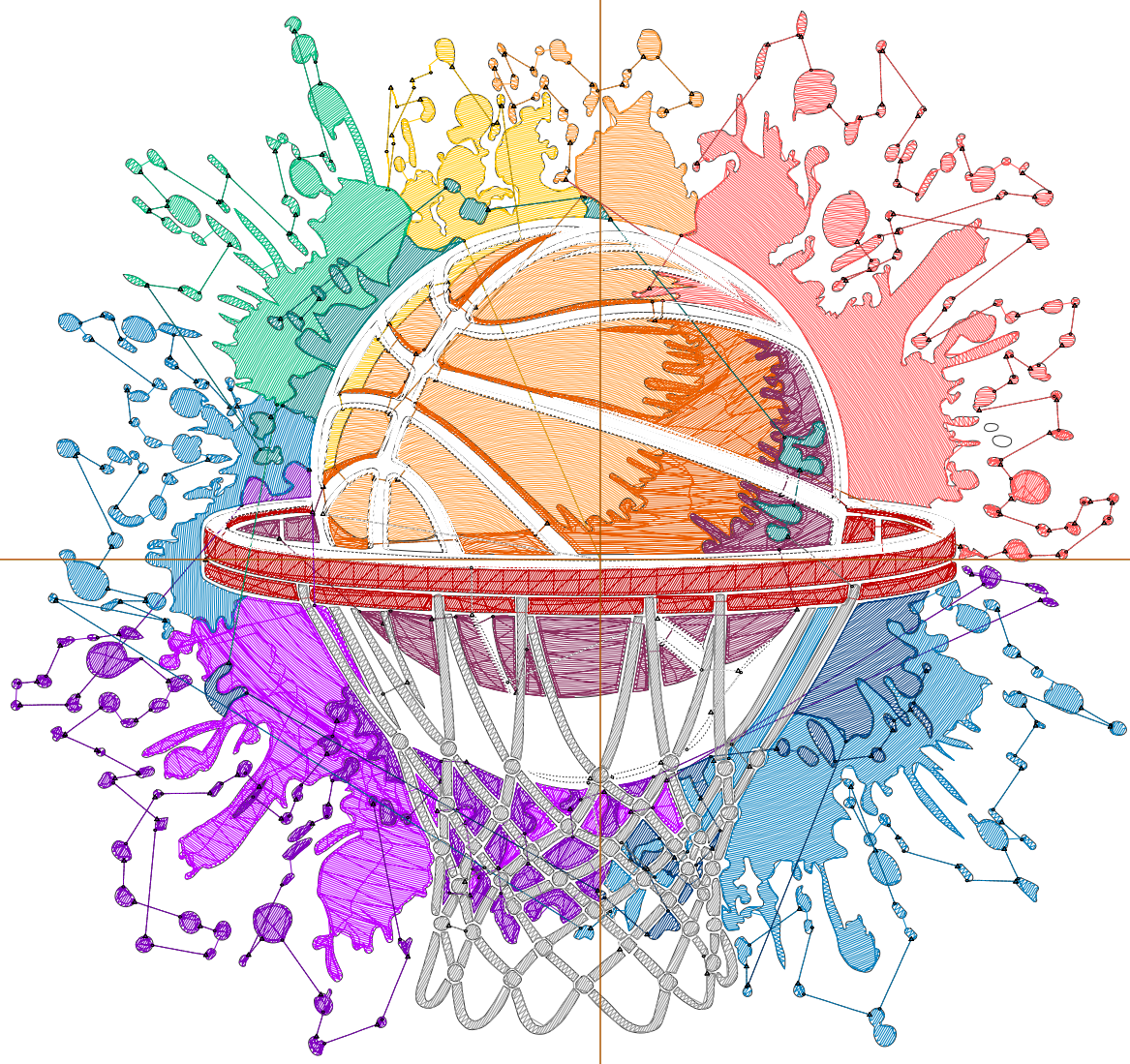
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 40,768  
Height: 5.61 in  
Width: 6.00 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 40,768  
 Height: 5.61 in  
 Width: 6.00 in  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 235  
 Appliqués: 0  
 Left: 80.5 mm  
 Right: 71.8 mm  
 Up: 74.7 mm  
 Down: 67.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 33.61 in<sup>2</sup>  
 Max stitch: 8.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 494.47ft  
 Total bobbin: 131.78ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		1,321	1068	Canary	Madeira Classic 40
2.	12		3,550	12	Orange	Default
3.	2		3,744	3	Red	Default
4.	10		3,199	10	Dark Blue	Default
5.	14		2,710	14	Brown	Default
6.	11		2,621	11	Dark Red	Default
7.	6		3,838	6	Dark Magenta	Default
8.	13		3,509	13	Purple	Default
9.	5		4,891	5	Aqua	Default
10.	15		1,056	15	Pink	Default
11.	1		1,853	1	Dark Green	Default
12.	7		861	7	Green	Default
13.	8		4,166	8	Black	Default
14.	9		3,447	9	White	Default

# Production Worksheet

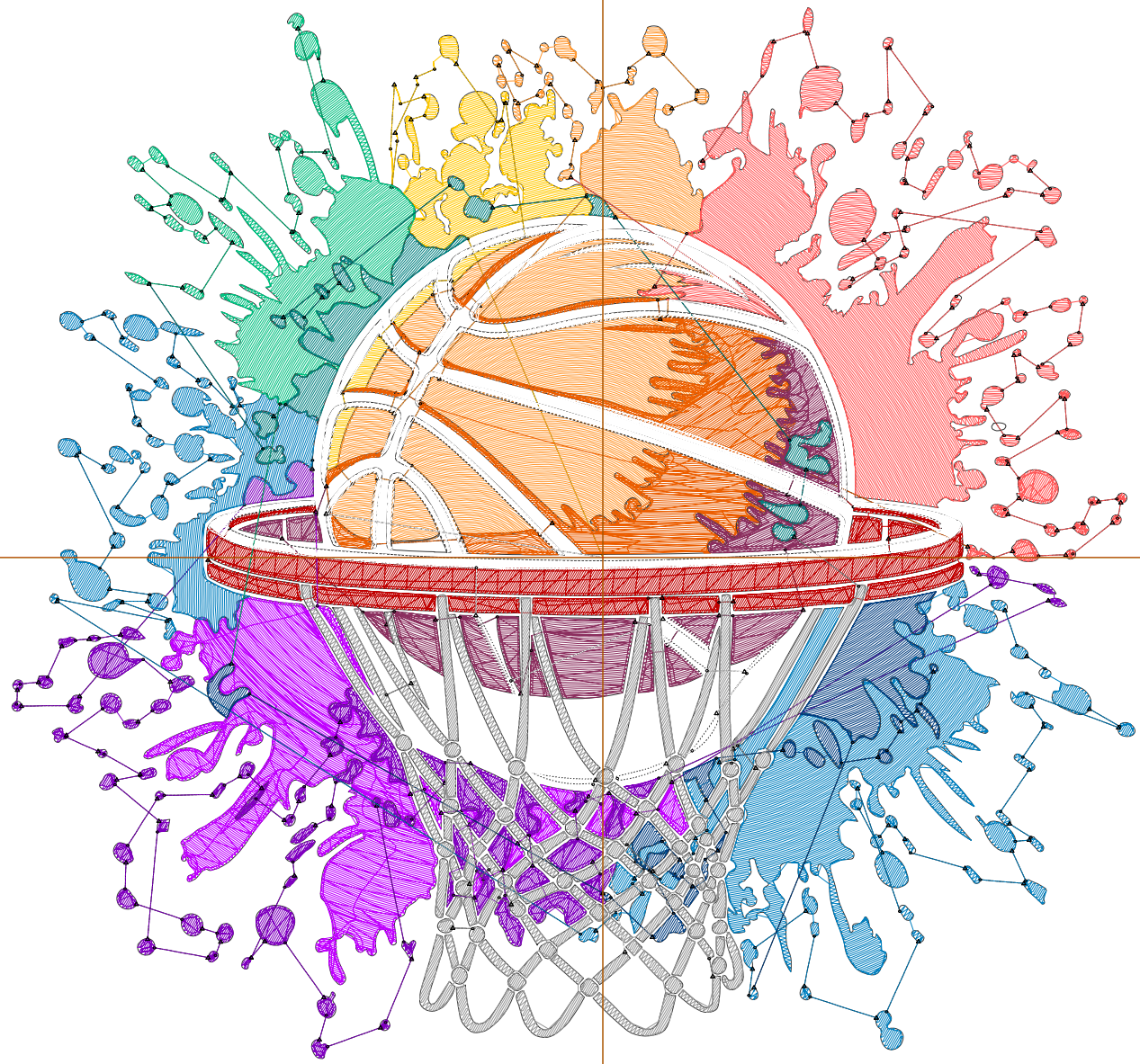
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 45,067  
Height: 6.08 in  
Width: 6.49 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 45,067  
 Height: 6.08 in  
 Width: 6.49 in  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 262  
 Appliqués: 0  
 Left: 86.8 mm  
 Right: 78.1 mm  
 Up: 80.8 mm  
 Down: 73.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 39.49 in<sup>2</sup>  
 Max stitch: 9.5 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 555.32ft  
 Total bobbin: 151.12ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		1,444	1068	Canary	Madeira Classic 40
2.	12		3,975	12	Orange	Default
3.	2		4,194	3	Red	Default
4.	10		3,537	10	Dark Blue	Default
5.	14		2,996	14	Brown	Default
6.	11		2,901	11	Dark Red	Default
7.	6		4,133	6	Dark Magenta	Default
8.	13		3,832	13	Purple	Default
9.	5		5,379	5	Aqua	Default
10.	15		1,201	15	Pink	Default
11.	1		2,057	1	Dark Green	Default
12.	7		963	7	Green	Default
13.	8		4,647	8	Black	Default
14.	9		3,806	9	White	Default

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 49,690  
Height: 6.55 in  
Width: 6.99 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 49,690  
 Height: 6.55 in  
 Width: 6.99 in  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 279  
 Appliqués: 0  
 Left: 93.2 mm  
 Right: 84.5 mm  
 Up: 86.7 mm  
 Down: 79.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 45.79 in<sup>2</sup>  
 Max stitch: 10.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 620.21ft  
 Total bobbin: 171.60ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		1,591	1068	Canary	Madeira Classic 40
2.	12		4,470	12	Orange	Default
3.	2		4,537	3	Red	Default
4.	10		3,819	10	Dark Blue	Default
5.	14		3,297	14	Brown	Default
6.	11		3,208	11	Dark Red	Default
7.	6		4,783	6	Dark Magenta	Default
8.	13		4,132	13	Purple	Default
9.	5		5,939	5	Aqua	Default
10.	15		1,317	15	Pink	Default
11.	1		2,251	1	Dark Green	Default
12.	7		1,044	7	Green	Default
13.	8		5,126	8	Black	Default
14.	9		4,174	9	White	Default

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 54,484  
Height: 7.02 in  
Width: 7.50 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 54,484  
 Height: 7.02 in  
 Width: 7.50 in  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 284  
 Appliqués: 0  
 Left: 99.5 mm  
 Right: 90.9 mm  
 Up: 92.7 mm  
 Down: 85.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 52.62 in<sup>2</sup>  
 Max stitch: 11.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 689.42ft  
 Total bobbin: 193.97ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		1,739	1068	Canary	Madeira Classic 40
2.	12		5,000	12	Orange	Default
3.	2		4,953	3	Red	Default
4.	10		4,184	10	Dark Blue	Default
5.	14		3,594	14	Brown	Default
6.	11		3,512	11	Dark Red	Default
7.	6		5,217	6	Dark Magenta	Default
8.	13		4,445	13	Purple	Default
9.	5		6,587	5	Aqua	Default
10.	15		1,426	15	Pink	Default
11.	1		2,460	1	Dark Green	Default
12.	7		1,148	7	Green	Default
13.	8		5,672	8	Black	Default
14.	9		4,545	9	White	Default

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **8**

Title:

Stitches: 59,527  
Height: 7.49 in  
Width: 7.99 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **8**

Title:

Stitches: 59,527  
 Height: 7.49 in  
 Width: 7.99 in  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 298  
 Appliqués: 0  
 Left: 105.9 mm  
 Right: 97.2 mm  
 Up: 98.7 mm  
 Down: 91.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 59.85 in<sup>2</sup>  
 Max stitch: 11.7 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 762.54ft  
 Total bobbin: 217.69ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		1,924	1068	Canary	Madeira Classic 40
2.	12		5,526	12	Orange	Default
3.	2		5,424	3	Red	Default
4.	10		4,608	10	Dark Blue	Default
5.	14		3,873	14	Brown	Default
6.	11		3,780	11	Dark Red	Default
7.	6		5,691	6	Dark Magenta	Default
8.	13		4,738	13	Purple	Default
9.	5		7,219	5	Aqua	Default
10.	15		1,564	15	Pink	Default
11.	1		2,723	1	Dark Green	Default
12.	7		1,262	7	Green	Default
13.	8		6,239	8	Black	Default
14.	9		4,954	9	White	Default

# Production Worksheet

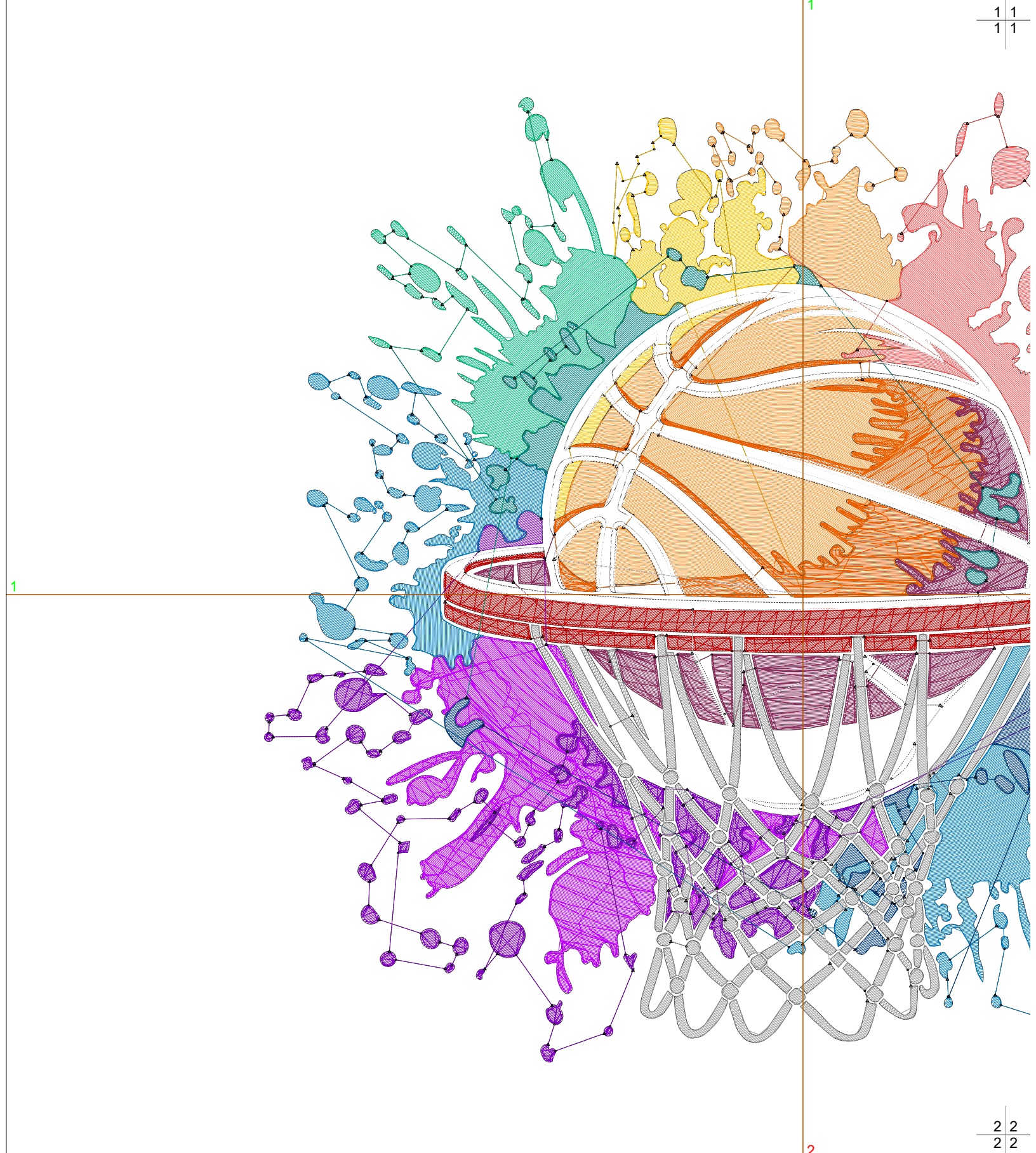
Wilcom EmbroideryStudio - Designing



Design: **8**

Title:

Stitches: 64,356  
Height: 7.96 in  
Width: 8.50 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1



1 1  
1 1

2 2  
2 2

# Production Worksheet

Wilcom EmbroideryStudio - Designing

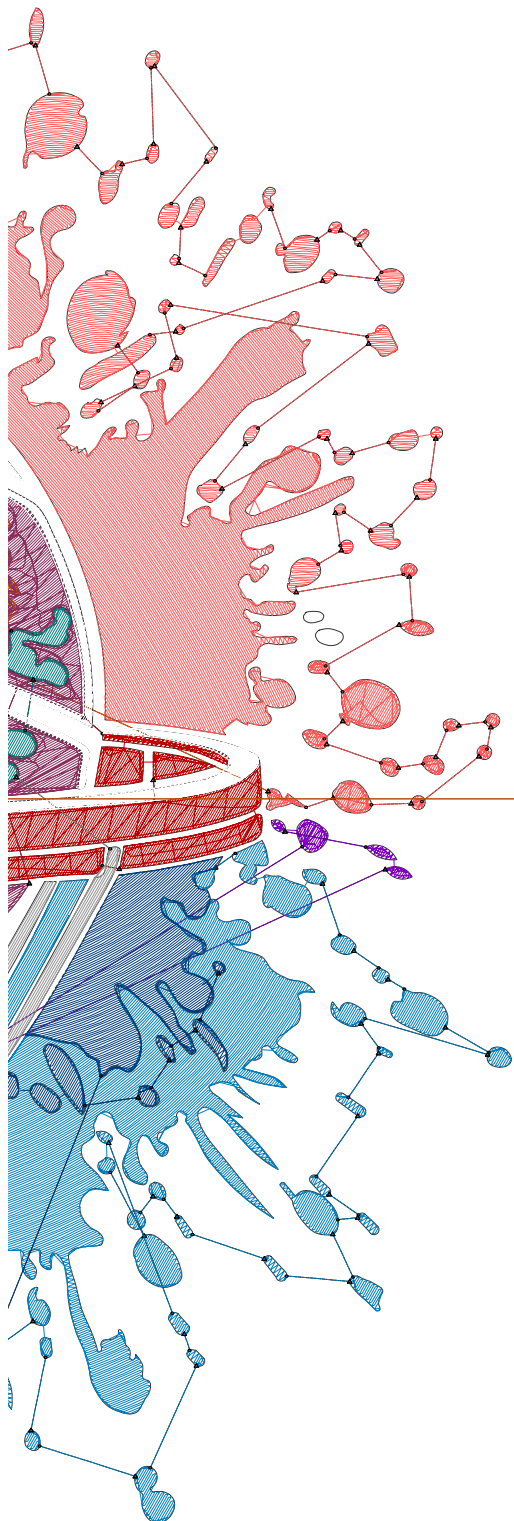


Design: **8**

Title:

Stitches: 64,356  
 Height: 7.96 in  
 Width: 8.50 in  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

1 1  
 1 1



Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 305  
 Appliqués: 0  
 Left: 112.2 mm  
 Right: 103.6 mm  
 Up: 104.6 mm  
 Down: 97.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 67.59 in<sup>2</sup>  
 Max stitch: 10.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 835.02ft  
 Total bobbin: 241.87ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		2,068	1068	Canary	Madeira Classic 40
2.	12		6,055	12	Orange	Default
3.	2		5,868	3	Red	Default
4.	10		4,960	10	Dark Blue	Default
5.	14		4,238	14	Brown	Default
6.	11		4,078	11	Dark Red	Default
7.	6		6,115	6	Dark Magenta	Default
8.	13		5,055	13	Purple	Default
9.	5		7,725	5	Aqua	Default
10.	15		1,684	15	Pink	Default
11.	1		2,986	1	Dark Green	Default
12.	7		1,358	7	Green	Default
13.	8		6,788	8	Black	Default
14.	9		5,376	9	White	Default

2 2  
 2 2