

**Approval Sheet**

Wilcom EmbroideryStudio - Designing

**\* 3 INCH \***

Design: **3 inch**

Title:

Height: 3.01 in  
Width: 2.91 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  

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**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\* 3 INCH \***

Design: **3 inch**

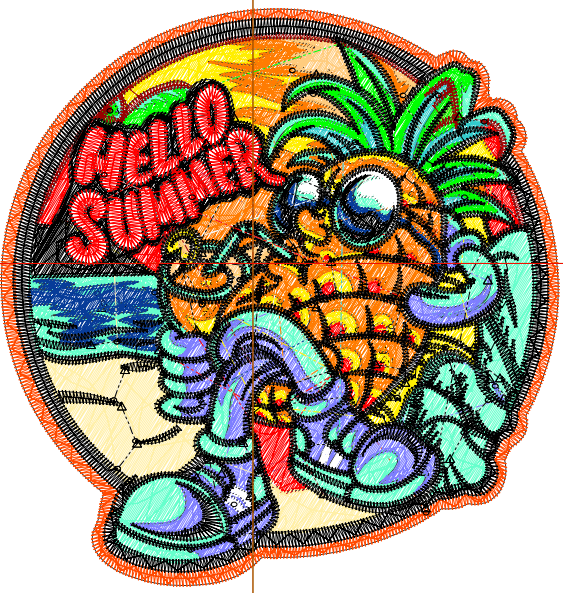
Title:

Stitches: 37,630  
 Height: 3.01 in  
 Width: 2.91 in  
 Colors: 15  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 14  
 Stops: 15  
 Trims: 161  
 Appliqués: 0  
 Left: 33.4 mm  
 Right: 40.6 mm  
 Up: 33.8 mm  
 Down: 42.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 8.77 in<sup>2</sup>  
 Max stitch: 7.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 460.99ft  
 Total bobbin: 123.94ft

Stop Sequence:

| #   | N#  | Color | St.    | Code | Name           | Chart   |
|-----|-----|-------|--------|------|----------------|---------|
| 1.  | 5   |       | 1,455  |      | R255 G73 B1    |         |
| 2.  | 77  |       | 6,465  | 17   | Turquoise      | Default |
| 3.  | 20  |       | 2,284  | 20   | Powder Blue    | Default |
| 4.  | 1   |       | 1,303  |      | R7 G60 B153    |         |
| 5.  | 63  |       | 1,388  | 3    | Red            | Default |
| 6.  | 4   |       | 2,960  |      | R255 G238 B0   |         |
| 7.  | 3   |       | 3,970  |      | R255 G124 B2   |         |
| 8.  | 116 |       | 741    | 16   | Sand           | Default |
| 9.  | 109 |       | 405    | 9    | White          | Default |
| 10. | 105 |       | 696    | 5    | Aqua           | Default |
| 11. | 107 |       | 1,516  | 7    | Green          | Default |
| 12. | 2   |       | 806    |      | R255 G239 B167 |         |
| 13. | 71  |       | 614    | 11   | Dark Red       | Default |
| 14. | 8   |       | 12,072 | 8    | Black          | Default |
| 15. | 23  |       | 953    | 3    | Red            | Default |



**Approval Sheet**

Wilcom EmbroideryStudio - Designing

**\* 4 INCH \***

Design: **4 inch**

Title:

Height: 4.01 in  
Width: 3.88 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  

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**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\* 4 INCH \***

Design: **4 inch**

Title:

Stitches: 50,943  
 Height: 4.01 in  
 Width: 3.88 in  
 Colors: 15  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 14  
 Stops: 15  
 Trims: 186  
 Appliqués: 0  
 Left: 45.7 mm  
 Right: 52.8 mm  
 Up: 46.5 mm  
 Down: 55.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 15.56 in<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm  
 Total thread: 676.05ft  
 Total bobbin: 199.62ft

Stop Sequence:

| #   | N#  | Color | St.    | Code | Name           | Chart   |
|-----|-----|-------|--------|------|----------------|---------|
| 1.  | 5   |       | 2,007  |      | R255 G73 B1    |         |
| 2.  | 77  |       | 8,768  | 17   | Turquoise      | Default |
| 3.  | 20  |       | 3,177  | 20   | Powder Blue    | Default |
| 4.  | 1   |       | 1,776  |      | R7 G60 B153    |         |
| 5.  | 63  |       | 1,867  | 3    | Red            | Default |
| 6.  | 4   |       | 4,097  |      | R255 G238 B0   |         |
| 7.  | 3   |       | 5,399  |      | R255 G124 B2   |         |
| 8.  | 116 |       | 998    | 16   | Sand           | Default |
| 9.  | 109 |       | 537    | 9    | White          | Default |
| 10. | 105 |       | 965    | 5    | Aqua           | Default |
| 11. | 107 |       | 2,045  | 7    | Green          | Default |
| 12. | 2   |       | 1,249  |      | R255 G239 B167 |         |
| 13. | 71  |       | 803    | 11   | Dark Red       | Default |
| 14. | 8   |       | 15,962 | 8    | Black          | Default |
| 15. | 23  |       | 1,291  | 3    | Red            | Default |



**Approval Sheet**

Wilcom EmbroideryStudio - Designing

**\*5 INCH\***

Design: **5 inch**

Title:

Height: 5.01 in  
Width: 4.84 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
  
**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\*5 INCH\***

Design: **5 inch**

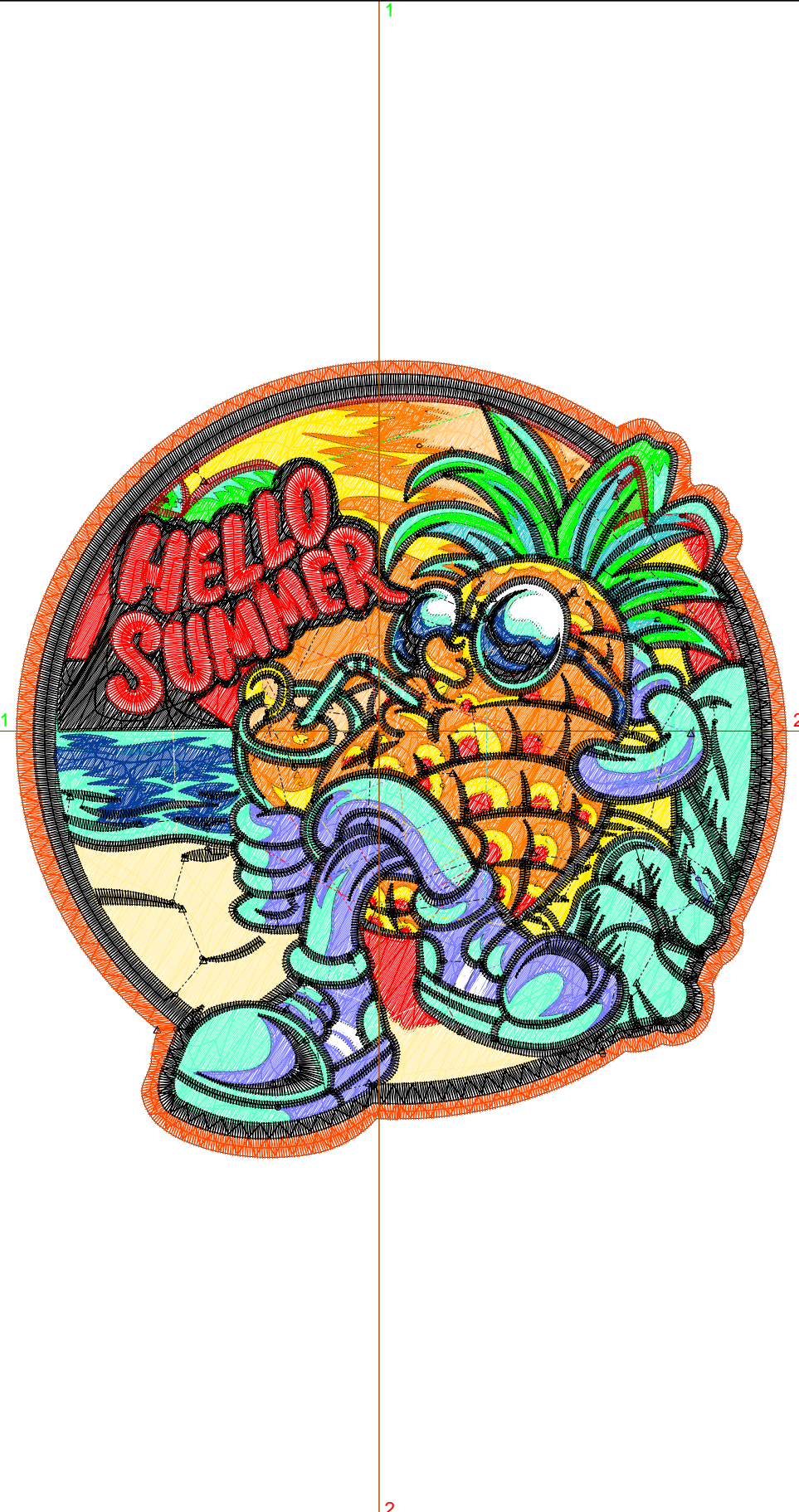
Title:

Stitches: 65,006  
 Height: 5.01 in  
 Width: 4.84 in  
 Colors: 15  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 14  
 Stops: 15  
 Trims: 205  
 Appliqués: 0  
 Left: 57.9 mm  
 Right: 65.1 mm  
 Up: 59.2 mm  
 Down: 68.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 24.28 in<sup>2</sup>  
 Max stitch: 11.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 926.46ft  
 Total bobbin: 293.33ft

Stop Sequence:

| #   | N#  | Color | St.    | Code | Name           | Chart   |
|-----|-----|-------|--------|------|----------------|---------|
| 1.  | 5   |       | 2,588  |      | R255 G73 B1    |         |
| 2.  | 77  |       | 11,536 | 17   | Turquoise      | Default |
| 3.  | 20  |       | 4,125  | 20   | Powder Blue    | Default |
| 4.  | 1   |       | 2,283  |      | R7 G60 B153    |         |
| 5.  | 63  |       | 2,366  | 3    | Red            | Default |
| 6.  | 4   |       | 5,195  |      | R255 G238 B0   |         |
| 7.  | 3   |       | 6,821  |      | R255 G124 B2   |         |
| 8.  | 116 |       | 1,261  | 16   | Sand           | Default |
| 9.  | 109 |       | 684    | 9    | White          | Default |
| 10. | 105 |       | 1,251  | 5    | Aqua           | Default |
| 11. | 107 |       | 2,633  | 7    | Green          | Default |
| 12. | 2   |       | 1,720  |      | R255 G239 B167 |         |
| 13. | 71  |       | 1,005  | 11   | Dark Red       | Default |
| 14. | 8   |       | 19,904 | 8    | Black          | Default |
| 15. | 23  |       | 1,632  | 3    | Red            | Default |



**Approval Sheet**

Wilcom EmbroideryStudio - Designing

**\*6 INCH\***

Design: **6 inch**

Title:

Height: 6.01 in  
Width: 5.81 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
\_\_\_\_\_

**Date:**

# Production Worksheet

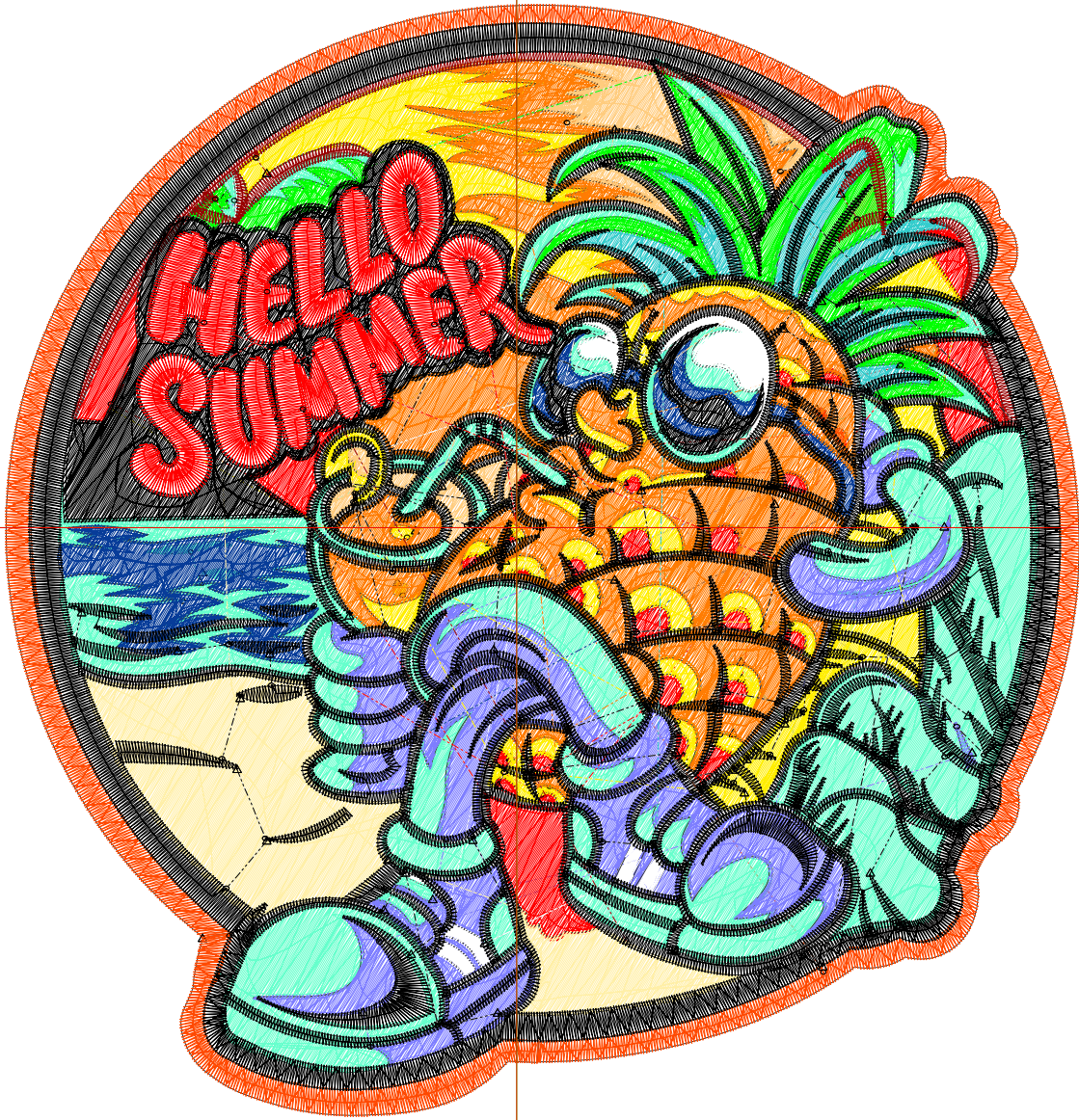
Wilcom EmbroideryStudio - Designing

\*6 INCH\*

Design: 6 inch

Title:

Stitches: 79,726  
Height: 6.01 in  
Width: 5.81 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\*6 INCH\***
















Design: **6 inch**

Title:

Stitches: 79,726  
 Height: 6.01 in  
 Width: 5.81 in  
 Colors: 15  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 14  
 Stops: 15  
 Trims: 216  
 Appliqués: 0  
 Left: 70.2 mm  
 Right: 77.4 mm  
 Up: 71.9 mm  
 Down: 80.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 34.93 in<sup>2</sup>  
 Max stitch: 9.6 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm  
 Total thread: 1211.27ft  
 Total bobbin: 404.87ft

Stop Sequence:

| #   | N#  | Color   | St.    | Code | Name           | Chart   |
|-----|-----|---|--------|------|----------------|---------|
| 1.  | 5   |    | 3,198  |      | R255 G73 B1    |         |
| 2.  | 77  |    | 14,359 | 17   | Turquoise      | Default |
| 3.  | 20  |    | 5,278  | 20   | Powder Blue    | Default |
| 4.  | 1   |   | 2,785  |      | R7 G60 B153    |         |
| 5.  | 63  |  | 2,894  | 3    | Red            | Default |
| 6.  | 4   |  | 6,191  |      | R255 G238 B0   |         |
| 7.  | 3   |  | 8,445  |      | R255 G124 B2   |         |
| 8.  | 116 |  | 1,516  | 16   | Sand           | Default |
| 9.  | 109 |  | 822    | 9    | White          | Default |
| 10. | 105 |  | 1,558  | 5    | Aqua           | Default |
| 11. | 107 |  | 3,217  | 7    | Green          | Default |
| 12. | 2   |  | 2,311  |      | R255 G239 B167 |         |
| 13. | 71  |  | 1,201  | 11   | Dark Red       | Default |
| 14. | 8   |  | 23,951 | 8    | Black          | Default |
| 15. | 23  |  | 1,998  | 3    | Red            | Default |

**Approval Sheet**

Wilcom EmbroideryStudio - Designing

**\*7 INCH\***

Design: **7 inch**

Title:

Height: 7.01 in  
Width: 6.78 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**

**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\*7 INCH\***

Design: **7 inch**

Title:

Stitches: 95,250  
Height: 7.01 in  
Width: 6.78 in  
Colors: 15  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*7 INCH\*
















Design: **7 inch**

Title:

Stitches: 95,250  
 Height: 7.01 in  
 Width: 6.78 in  
 Colors: 15  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 14  
 Stops: 15  
 Trims: 231  
 Appliqués: 0  
 Left: 82.5 mm  
 Right: 89.7 mm  
 Up: 84.6 mm  
 Down: 93.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 47.52 in<sup>2</sup>  
 Max stitch: 11.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 1530.51ft  
 Total bobbin: 533.68ft

Stop Sequence:

| #   | N#  | Color   | St.    | Code | Name           | Chart   |
|-----|-----|---|--------|------|----------------|---------|
| 1.  | 5   |    | 3,850  |      | R255 G73 B1    |         |
| 2.  | 77  |    | 17,309 | 17   | Turquoise      | Default |
| 3.  | 20  |    | 6,350  | 20   | Powder Blue    | Default |
| 4.  | 1   |    | 3,335  |      | R7 G60 B153    |         |
| 5.  | 63  |  | 3,445  | 3    | Red            | Default |
| 6.  | 4   |  | 7,429  |      | R255 G238 B0   |         |
| 7.  | 3   |  | 10,184 |      | R255 G124 B2   |         |
| 8.  | 116 |  | 1,795  | 16   | Sand           | Default |
| 9.  | 109 |  | 996    | 9    | White          | Default |
| 10. | 105 |  | 1,882  | 5    | Aqua           | Default |
| 11. | 107 |  | 3,793  | 7    | Green          | Default |
| 12. | 2   |  | 2,960  |      | R255 G239 B167 |         |
| 13. | 71  |  | 1,397  | 11   | Dark Red       | Default |
| 14. | 8   |  | 28,146 | 8    | Black          | Default |
| 15. | 23  |  | 2,377  | 3    | Red            | Default |