

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 13,516  
 Height: 2.66 in  
 Width: 3.50 in  
 Colors: 4  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 34  
 Stops: 35  
 Trims: 151  
 Appliqués: 0  
 Left: 44.5 mm  
 Right: 44.5 mm  
 Up: 33.7 mm  
 Down: 33.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 9.30 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 172.55ft  
 Total bobbin: 42.89ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8	Black	4,897	8	Black	Default
2.	2	Green	2,891		R77 G153 B1	
3.	1	Red	234		R204 G0 B0	
4.	3	Yellow	30		R255 G183 B0	
5.	1	Red	225		R204 G0 B0	
6.	3	Yellow	29		R255 G183 B0	
7.	1	Red	228		R204 G0 B0	
8.	3	Yellow	33		R255 G183 B0	
9.	1	Red	228		R204 G0 B0	
10.	3	Yellow	31		R255 G183 B0	
11.	1	Red	225		R204 G0 B0	
12.	3	Yellow	30		R255 G183 B0	
13.	1	Red	228		R204 G0 B0	
14.	3	Yellow	28		R255 G183 B0	
15.	1	Red	315		R204 G0 B0	
16.	3	Yellow	40		R255 G183 B0	
17.	1	Red	316		R204 G0 B0	
18.	3	Yellow	40		R255 G183 B0	
19.	1	Red	317		R204 G0 B0	
20.	3	Yellow	34		R255 G183 B0	
21.	1	Red	182		R204 G0 B0	
22.	3	Yellow	15		R255 G183 B0	
23.	1	Red	111		R204 G0 B0	
24.	3	Yellow	15		R255 G183 B0	
25.	1	Red	317		R204 G0 B0	
26.	3	Yellow	34		R255 G183 B0	
27.	1	Red	317		R204 G0 B0	
28.	3	Yellow	34		R255 G183 B0	
29.	1	Red	317		R204 G0 B0	
30.	3	Yellow	34		R255 G183 B0	
31.	1	Red	316		R204 G0 B0	
32.	3	Yellow	34		R255 G183 B0	
33.	1	Red	115		R204 G0 B0	
34.	3	Yellow	17		R255 G183 B0	
35.	1	Red	1,257		R204 G0 B0	



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 16,613  
 Height: 3.42 in  
 Width: 4.50 in  
 Colors: 4  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 34  
 Stops: 35  
 Trims: 159  
 Appliqués: 0  
 Left: 57.2 mm  
 Right: 57.2 mm  
 Up: 43.4 mm  
 Down: 43.4 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 15.37 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 233.57ft  
 Total bobbin: 67.01ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8	Black	6,270	8	Black	Default
2.	2	Green	3,645		R77 G153 B1	
3.	1	Red	277		R204 G0 B0	
4.	3	Yellow	36		R255 G183 B0	
5.	1	Red	267		R204 G0 B0	
6.	3	Yellow	35		R255 G183 B0	
7.	1	Red	267		R204 G0 B0	
8.	3	Yellow	32		R255 G183 B0	
9.	1	Red	267		R204 G0 B0	
10.	3	Yellow	36		R255 G183 B0	
11.	1	Red	267		R204 G0 B0	
12.	3	Yellow	36		R255 G183 B0	
13.	1	Red	267		R204 G0 B0	
14.	3	Yellow	31		R255 G183 B0	
15.	1	Red	350		R204 G0 B0	
16.	3	Yellow	41		R255 G183 B0	
17.	1	Red	351		R204 G0 B0	
18.	3	Yellow	41		R255 G183 B0	
19.	1	Red	357		R204 G0 B0	
20.	3	Yellow	39		R255 G183 B0	
21.	1	Red	210		R204 G0 B0	
22.	3	Yellow	27		R255 G183 B0	
23.	1	Red	128		R204 G0 B0	
24.	3	Yellow	27		R255 G183 B0	
25.	1	Red	352		R204 G0 B0	
26.	3	Yellow	41		R255 G183 B0	
27.	1	Red	352		R204 G0 B0	
28.	3	Yellow	39		R255 G183 B0	
29.	1	Red	356		R204 G0 B0	
30.	3	Yellow	39		R255 G183 B0	
31.	1	Red	351		R204 G0 B0	
32.	3	Yellow	39		R255 G183 B0	
33.	1	Red	133		R204 G0 B0	
34.	3	Yellow	23		R255 G183 B0	
35.	1	Red	1,582		R204 G0 B0	



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 19,699  
Height: 4.17 in  
Width: 5.50 in  
Colors: 4  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 19,699  
 Height: 4.17 in  
 Width: 5.50 in  
 Colors: 4  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 34  
 Stops: 35  
 Trims: 162  
 Appliqués: 0  
 Left: 69.8 mm  
 Right: 69.8 mm  
 Up: 53.0 mm  
 Down: 53.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 22.96 in<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 304.61ft  
 Total bobbin: 97.11ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8		7,781	8	Black	Default
2.	2		4,319		R77 G153 B1	
3.	1		300		R204 G0 B0	
4.	3		36		R255 G183 B0	
5.	1		297		R204 G0 B0	
6.	3		36		R255 G183 B0	
7.	1		288		R204 G0 B0	
8.	3		39		R255 G183 B0	
9.	1		291		R204 G0 B0	
10.	3		40		R255 G183 B0	
11.	1		289		R204 G0 B0	
12.	3		36		R255 G183 B0	
13.	1		288		R204 G0 B0	
14.	3		35		R255 G183 B0	
15.	1		396		R204 G0 B0	
16.	3		49		R255 G183 B0	
17.	1		398		R204 G0 B0	
18.	3		46		R255 G183 B0	
19.	1		405		R204 G0 B0	
20.	3		43		R255 G183 B0	
21.	1		249		R204 G0 B0	
22.	3		23		R255 G183 B0	
23.	1		154		R204 G0 B0	
24.	3		23		R255 G183 B0	
25.	1		400		R204 G0 B0	
26.	3		45		R255 G183 B0	
27.	1		400		R204 G0 B0	
28.	3		43		R255 G183 B0	
29.	1		398		R204 G0 B0	
30.	3		43		R255 G183 B0	
31.	1		399		R204 G0 B0	
32.	3		43		R255 G183 B0	
33.	1		160		R204 G0 B0	
34.	3		26		R255 G183 B0	
35.	1		1,879		R204 G0 B0	

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 22,853  
Height: 4.93 in  
Width: 6.50 in  
Colors: 4  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 22,853  
 Height: 4.93 in  
 Width: 6.50 in  
 Colors: 4  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 34  
 Stops: 35  
 Trims: 162  
 Appliqués: 0  
 Left: 82.6 mm  
 Right: 82.6 mm  
 Up: 62.7 mm  
 Down: 62.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 32.07 in<sup>2</sup>  
 Max stitch: 7.7 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 389.00ft  
 Total bobbin: 134.85ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8		9,358	8	Black	Default
2.	2		4,977		R77 G153 B1	
3.	1		333		R204 G0 B0	
4.	3		40		R255 G183 B0	
5.	1		313		R204 G0 B0	
6.	3		42		R255 G183 B0	
7.	1		315		R204 G0 B0	
8.	3		44		R255 G183 B0	
9.	1		317		R204 G0 B0	
10.	3		40		R255 G183 B0	
11.	1		313		R204 G0 B0	
12.	3		42		R255 G183 B0	
13.	1		313		R204 G0 B0	
14.	3		40		R255 G183 B0	
15.	1		445		R204 G0 B0	
16.	3		57		R255 G183 B0	
17.	1		446		R204 G0 B0	
18.	3		51		R255 G183 B0	
19.	1		449		R204 G0 B0	
20.	3		48		R255 G183 B0	
21.	1		268		R204 G0 B0	
22.	3		23		R255 G183 B0	
23.	1		163		R204 G0 B0	
24.	3		26		R255 G183 B0	
25.	1		448		R204 G0 B0	
26.	3		51		R255 G183 B0	
27.	1		449		R204 G0 B0	
28.	3		48		R255 G183 B0	
29.	1		448		R204 G0 B0	
30.	3		50		R255 G183 B0	
31.	1		447		R204 G0 B0	
32.	3		48		R255 G183 B0	
33.	1		171		R204 G0 B0	
34.	3		28		R255 G183 B0	
35.	1		2,200		R204 G0 B0	

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 26,380  
Height: 5.69 in  
Width: 7.50 in  
Colors: 4  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 26,380  
 Height: 5.69 in  
 Width: 7.50 in  
 Colors: 4  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 34  
 Stops: 35  
 Trims: 162  
 Appliqués: 0  
 Left: 95.3 mm  
 Right: 95.3 mm  
 Up: 72.3 mm  
 Down: 72.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 42.69 in<sup>2</sup>  
 Max stitch: 8.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 488.36ft  
 Total bobbin: 180.02ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8		10,945	8	Black	Default
2.	2		5,660		R77 G153 B1	
3.	1		382		R204 G0 B0	
4.	3		46		R255 G183 B0	
5.	1		360		R204 G0 B0	
6.	3		46		R255 G183 B0	
7.	1		360		R204 G0 B0	
8.	3		48		R255 G183 B0	
9.	1		359		R204 G0 B0	
10.	3		45		R255 G183 B0	
11.	1		360		R204 G0 B0	
12.	3		47		R255 G183 B0	
13.	1		359		R204 G0 B0	
14.	3		46		R255 G183 B0	
15.	1		509		R204 G0 B0	
16.	3		64		R255 G183 B0	
17.	1		511		R204 G0 B0	
18.	3		60		R255 G183 B0	
19.	1		513		R204 G0 B0	
20.	3		56		R255 G183 B0	
21.	1		309		R204 G0 B0	
22.	3		30		R255 G183 B0	
23.	1		192		R204 G0 B0	
24.	3		30		R255 G183 B0	
25.	1		513		R204 G0 B0	
26.	3		57		R255 G183 B0	
27.	1		514		R204 G0 B0	
28.	3		57		R255 G183 B0	
29.	1		513		R204 G0 B0	
30.	3		57		R255 G183 B0	
31.	1		510		R204 G0 B0	
32.	3		57		R255 G183 B0	
33.	1		207		R204 G0 B0	
34.	3		32		R255 G183 B0	
35.	1		2,524		R204 G0 B0	