

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 17,111  
 Height: 3.50 in  
 Width: 2.91 in  
 Colors: 16  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 17  
 Stops: 18  
 Trims: 211  
 Appliqués: 0  
 Left: 40.4 mm  
 Right: 33.4 mm  
 Up: 45.5 mm  
 Down: 43.4 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 10.18 in<sup>2</sup>  
 Max stitch: 10.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 225.85ft  
 Total bobbin: 63.80ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8	Black	2,287	8	Black	Default
2.	14	White	2,497		R252 G255 B255	
3.	15	Red	214		R191 G76 B76	
4.	13	Light Blue	1,424		R154 G177 B196	
5.	11	Blue	248		R45 G136 B201	
6.	10	Dark Blue	507		R1 G71 B156	
7.	6	Orange	142		R255 G107 B1	
8.	9	Light Orange	591		R222 G135 B54	
9.	5	Yellow-Orange	481		R222 G115 B1	
10.	7	Yellow	640		R255 G176 B48	
11.	4	Dark Green	1,028		R0 G59 B34	
12.	2	Red	52		R214 G42 B26	
13.	3	Dark Red	512		R166 G30 B18	
14.	1	Orange	1,222		R212 G74 B0	
15.	12	Orange	232	12	Orange	Default
16.	2	Red	467		R214 G42 B26	
17.	8	Black	3,675	8	Black	Default
18.	17	Light Orange	890		R255 G180 B119	



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

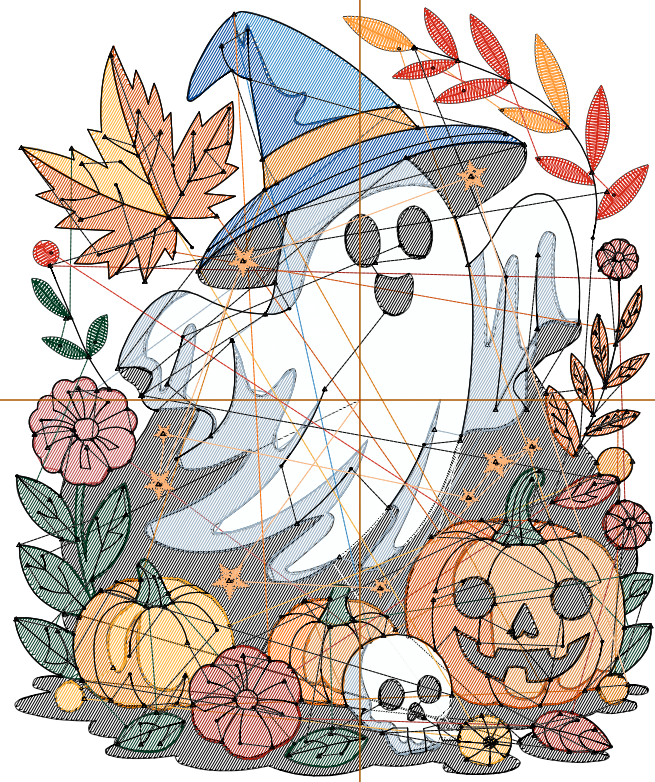
Title:

Stitches: 19,921  
 Height: 4.00 in  
 Width: 3.32 in  
 Colors: 16  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 17  
 Stops: 18  
 Trims: 220  
 Appliqués: 0  
 Left: 45.7 mm  
 Right: 38.7 mm  
 Up: 51.9 mm  
 Down: 49.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 13.29 in<sup>2</sup>  
 Max stitch: 9.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 270.77ft  
 Total bobbin: 79.50ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8	Black	2,712	8	Black	Default
2.	14	White	3,057		R252 G255 B255	
3.	15	Red	257		R191 G76 B76	
4.	13	Light Blue	1,679		R154 G177 B196	
5.	11	Blue	300		R45 G136 B201	
6.	10	Dark Blue	608		R1 G71 B156	
7.	6	Orange	176		R255 G107 B1	
8.	9	Light Orange	694		R222 G135 B54	
9.	5	Yellow-Orange	575		R222 G115 B1	
10.	7	Yellow	751		R255 G176 B48	
11.	4	Dark Green	1,199		R0 G59 B34	
12.	2	Red	54		R214 G42 B26	
13.	3	Dark Red	608		R166 G30 B18	
14.	1	Orange	1,480		R212 G74 B0	
15.	12	Orange	262	12	Orange	Default
16.	2	Red	521		R214 G42 B26	
17.	8	Black	4,007	8	Black	Default
18.	17	Light Orange	979		R255 G180 B119	



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

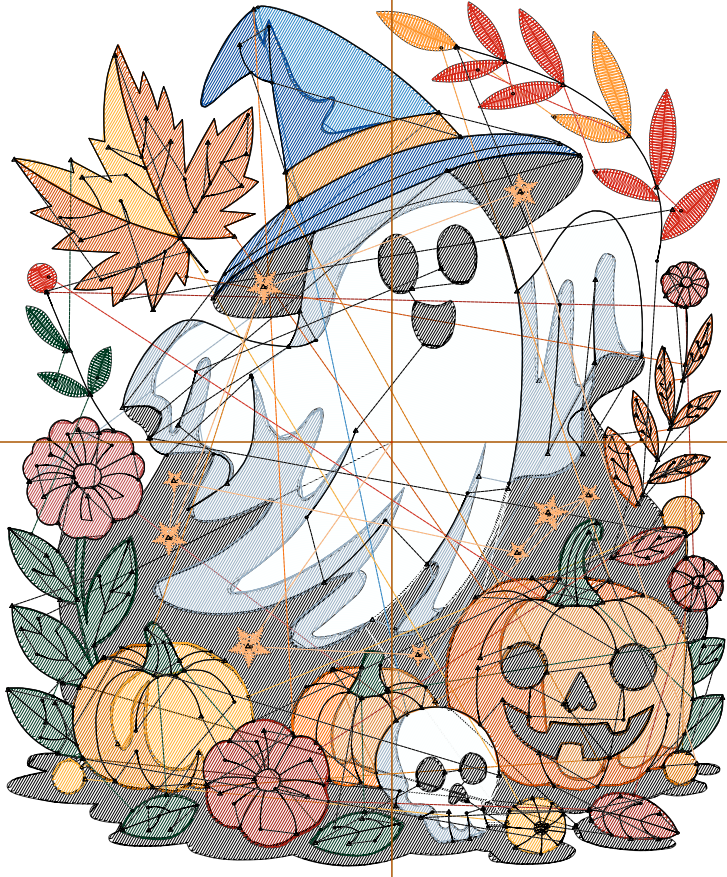
Title:

Stitches: 23,211  
 Height: 4.50 in  
 Width: 3.74 in  
 Colors: 16  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 17  
 Stops: 18  
 Trims: 241  
 Appliqués: 0  
 Left: 51.0 mm  
 Right: 44.0 mm  
 Up: 58.2 mm  
 Down: 56.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 16.82 in<sup>2</sup>  
 Max stitch: 10.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 324.21ft  
 Total bobbin: 98.37ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8	Black	3,177	8	Black	Default
2.	14	White	3,703		R252 G255 B255	
3.	15	Red	313		R191 G76 B76	
4.	13	Light Blue	2,030		R154 G177 B196	
5.	11	Blue	350		R45 G136 B201	
6.	10	Dark Blue	710		R1 G71 B156	
7.	6	Orange	190		R255 G107 B1	
8.	9	Light Orange	858		R222 G135 B54	
9.	5	Yellow-Orange	664		R222 G115 B1	
10.	7	Yellow	881		R255 G176 B48	
11.	4	Dark Green	1,402		R0 G59 B34	
12.	2	Red	56		R214 G42 B26	
13.	3	Dark Red	711		R166 G30 B18	
14.	1	Orange	1,722		R212 G74 B0	
15.	12	Orange	294	12	Orange	Default
16.	2	Red	584		R214 G42 B26	
17.	8	Black	4,422	8	Black	Default
18.	17	Light Orange	1,142		R255 G180 B119	



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 26,285  
 Height: 5.00 in  
 Width: 4.15 in  
 Colors: 16  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 17  
 Stops: 18  
 Trims: 249  
 Appliqués: 0  
 Left: 56.2 mm  
 Right: 49.3 mm  
 Up: 64.6 mm  
 Down: 62.4 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 20.77 in<sup>2</sup>  
 Max stitch: 11.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 376.96ft  
 Total bobbin: 117.68ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8	Black	3,614	8	Black	Default
2.	14	White	4,345		R252 G255 B255	
3.	15	Red	350		R191 G76 B76	
4.	13	Light Blue	2,298		R154 G177 B196	
5.	11	Blue	403		R45 G136 B201	
6.	10	Dark Blue	825		R1 G71 B156	
7.	6	Orange	237		R255 G107 B1	
8.	9	Light Orange	1,001		R222 G135 B54	
9.	5	Yellow-Orange	770		R222 G115 B1	
10.	7	Yellow	1,002		R255 G176 B48	
11.	4	Dark Green	1,589		R0 G59 B34	
12.	2	Red	59		R214 G42 B26	
13.	3	Dark Red	823		R166 G30 B18	
14.	1	Orange	1,991		R212 G74 B0	
15.	12	Orange	325	12	Orange	Default
16.	2	Red	646		R214 G42 B26	
17.	8	Black	4,764	8	Black	Default
18.	17	Light Orange	1,241		R255 G180 B119	



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 29,797  
 Height: 5.50 in  
 Width: 4.57 in  
 Colors: 16  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 17  
 Stops: 18  
 Trims: 255  
 Appliqués: 0  
 Left: 61.5 mm  
 Right: 54.6 mm  
 Up: 70.9 mm  
 Down: 68.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 25.13 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 437.59ft  
 Total bobbin: 139.95ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8	Black	4,121	8	Black	Default
2.	14	White	5,165		R252 G255 B255	
3.	15	Red	415		R191 G76 B76	
4.	13	Light Blue	2,660		R154 G177 B196	
5.	11	Blue	497		R45 G136 B201	
6.	10	Dark Blue	944		R1 G71 B156	
7.	6	Orange	251		R255 G107 B1	
8.	9	Light Orange	1,127		R222 G135 B54	
9.	5	Yellow-Orange	882		R222 G115 B1	
10.	7	Yellow	1,166		R255 G176 B48	
11.	4	Dark Green	1,803		R0 G59 B34	
12.	2	Red	66		R214 G42 B26	
13.	3	Dark Red	965		R166 G30 B18	
14.	1	Orange	2,259		R212 G74 B0	
15.	12	Orange	354	12	Orange	Default
16.	2	Red	713		R214 G42 B26	
17.	8	Black	5,091	8	Black	Default
18.	17	Light Orange	1,316		R255 G180 B119	



# Production Worksheet

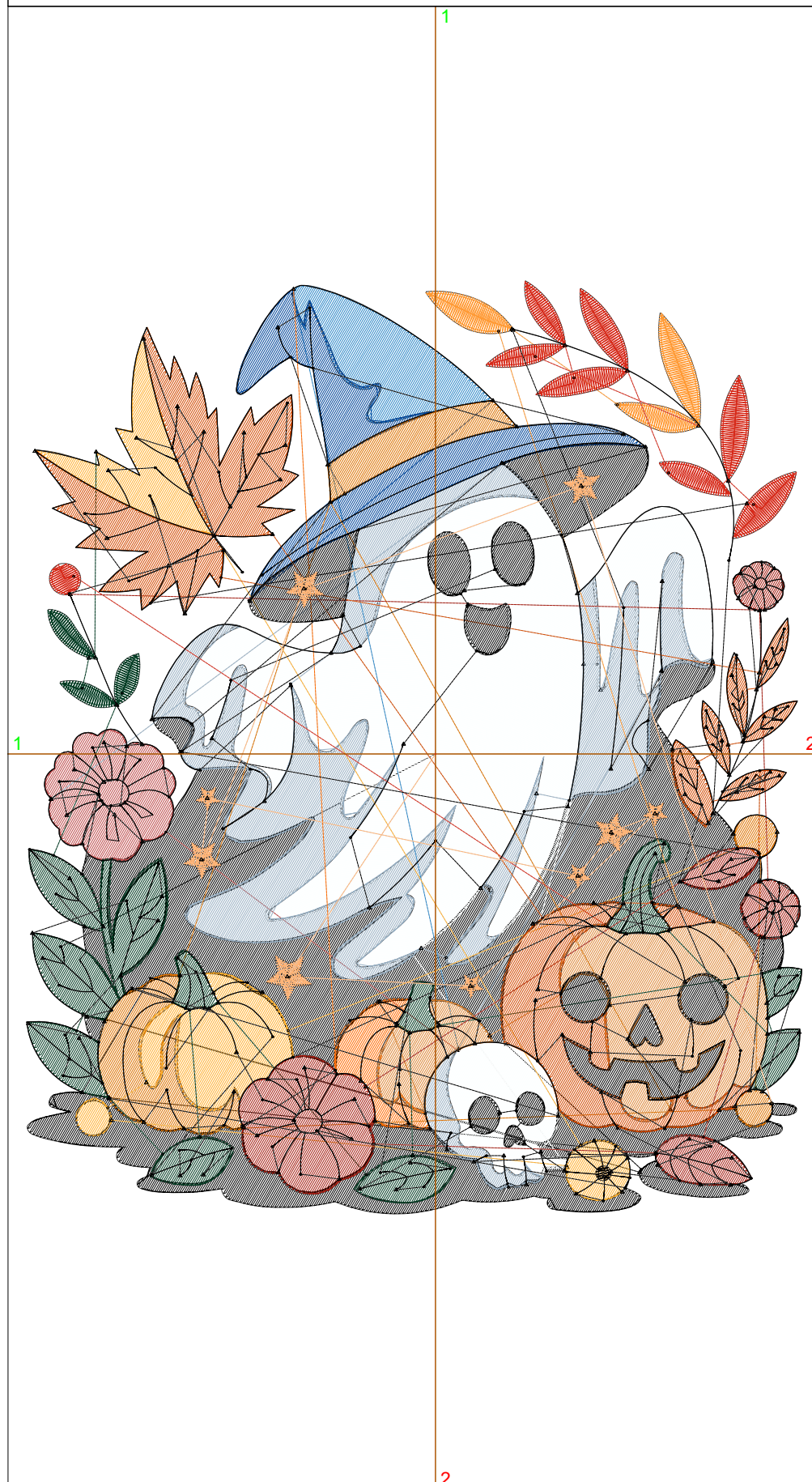
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 33,424  
Height: 6.00 in  
Width: 4.99 in  
Colors: 16  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 17  
Stops: 18  
Trims: 259  
Appliqués: 0  
Left: 66.8 mm  
Right: 59.8 mm  
Up: 77.3 mm  
Down: 75.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 29.91 in<sup>2</sup>  
Max stitch: 7.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 501.78ft  
Total bobbin: 163.88ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8	Black	4,677	8	Black	Default
2.	14	White	5,948		R252 G255 B255	
3.	15	Red	483		R191 G76 B76	
4.	13	Light Blue	3,037		R154 G177 B196	
5.	11	Blue	542		R45 G136 B201	
6.	10	Dark Blue	1,079		R1 G71 B156	
7.	6	Orange	296		R255 G107 B1	
8.	9	Light Orange	1,308		R222 G135 B54	
9.	5	Yellow-Orange	996		R222 G115 B1	
10.	7	Yellow	1,292		R255 G176 B48	
11.	4	Dark Green	2,034		R0 G59 B34	
12.	2	Red	69		R214 G42 B26	
13.	3	Dark Red	1,087		R166 G30 B18	
14.	1	Orange	2,561		R212 G74 B0	
15.	12	Orange	387	12	Orange	Default
16.	2	Red	773		R214 G42 B26	
17.	8	Black	5,416	8	Black	Default
18.	17	Light Orange	1,437		R255 G180 B119	

# Production Worksheet

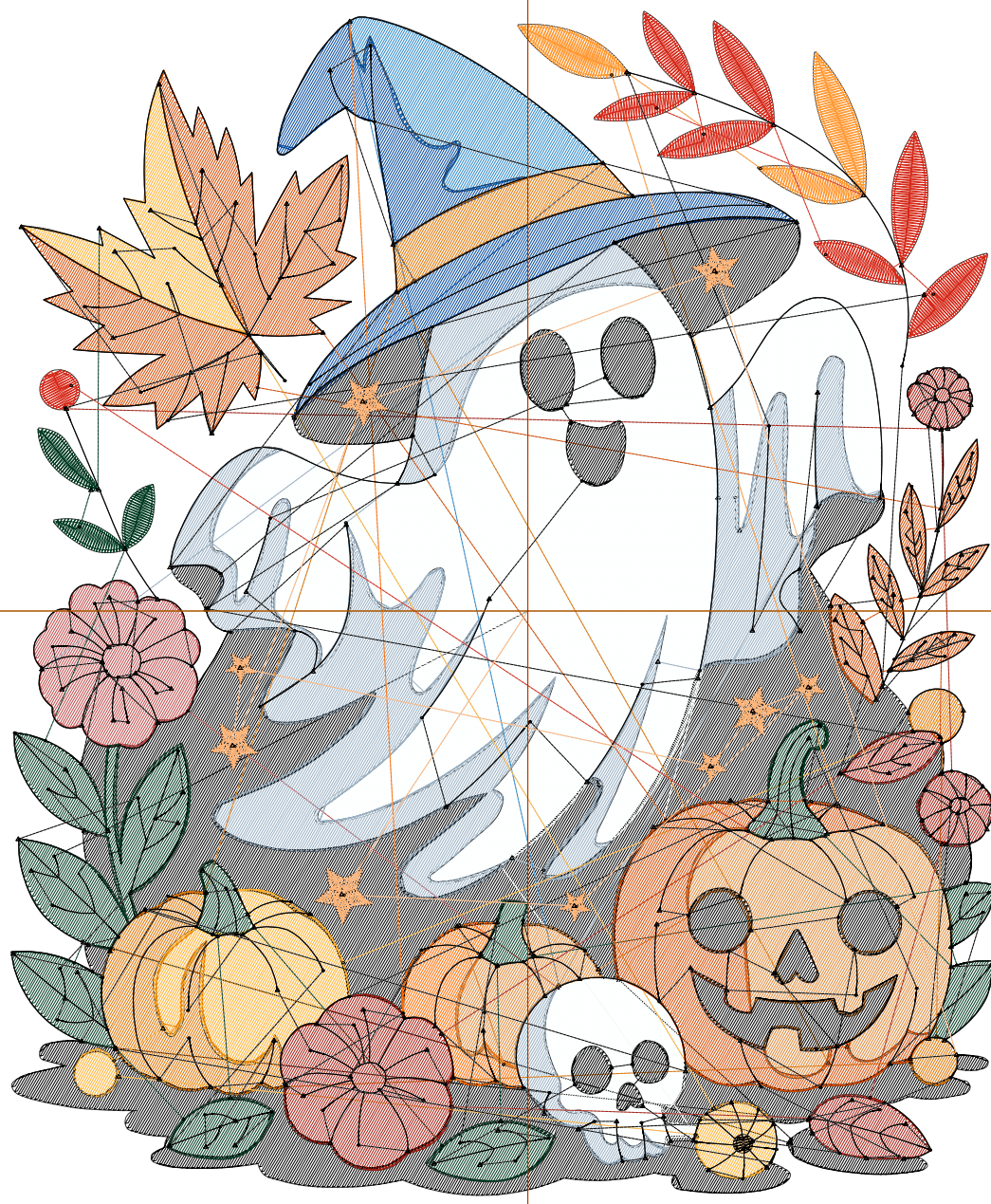
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 37,172  
Height: 6.50 in  
Width: 5.40 in  
Colors: 16  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 37,172  
 Height: 6.50 in  
 Width: 5.40 in  
 Colors: 16  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 17  
 Stops: 18  
 Trims: 266  
 Appliqués: 0  
 Left: 72.1 mm  
 Right: 65.1 mm  
 Up: 83.6 mm  
 Down: 81.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 35.10 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 570.01ft  
 Total bobbin: 189.74ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8		5,309	8	Black	Default
2.	14		6,749		R252 G255 B255	
3.	15		534		R191 G76 B76	
4.	13		3,353		R154 G177 B196	
5.	11		597		R45 G136 B201	
6.	10		1,200		R1 G71 B156	
7.	6		331		R255 G107 B1	
8.	9		1,456		R222 G135 B54	
9.	5		1,153		R222 G115 B1	
10.	7		1,477		R255 G176 B48	
11.	4		2,224		R0 G59 B34	
12.	2		78		R214 G42 B26	
13.	3		1,221		R166 G30 B18	
14.	1		2,877		R212 G74 B0	
15.	12		419	12	Orange	Default
16.	2		842		R214 G42 B26	
17.	8		5,799	8	Black	Default
18.	17		1,551		R255 G180 B119	

# Production Worksheet

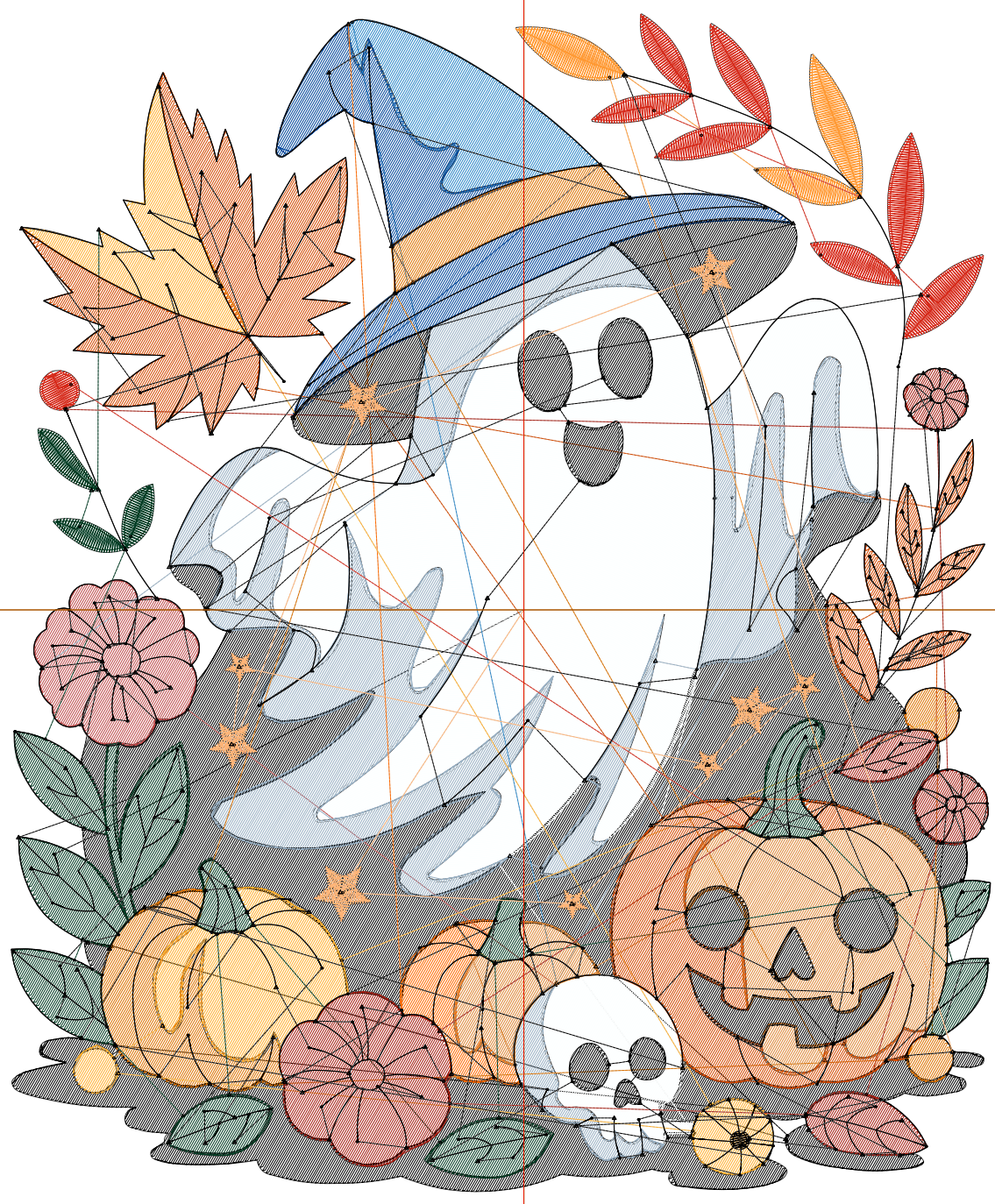
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 41,108  
Height: 7.00 in  
Width: 5.82 in  
Colors: 16  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 41,108  
 Height: 7.00 in  
 Width: 5.82 in  
 Colors: 16  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 17  
 Stops: 18  
 Trims: 269  
 Appliqués: 0  
 Left: 77.3 mm  
 Right: 70.4 mm  
 Up: 90.0 mm  
 Down: 87.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 40.71 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 641.80ft  
 Total bobbin: 216.98ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8		5,905	8	Black	Default
2.	14		7,655		R252 G255 B255	
3.	15		608		R191 G76 B76	
4.	13		3,802		R154 G177 B196	
5.	11		682		R45 G136 B201	
6.	10		1,327		R1 G71 B156	
7.	6		354		R255 G107 B1	
8.	9		1,648		R222 G135 B54	
9.	5		1,239		R222 G115 B1	
10.	7		1,627		R255 G176 B48	
11.	4		2,481		R0 G59 B34	
12.	2		84		R214 G42 B26	
13.	3		1,371		R166 G30 B18	
14.	1		3,170		R212 G74 B0	
15.	12		451	12	Orange	Default
16.	2		913		R214 G42 B26	
17.	8		6,136	8	Black	Default
18.	17		1,653		R255 G180 B119	

# Production Worksheet

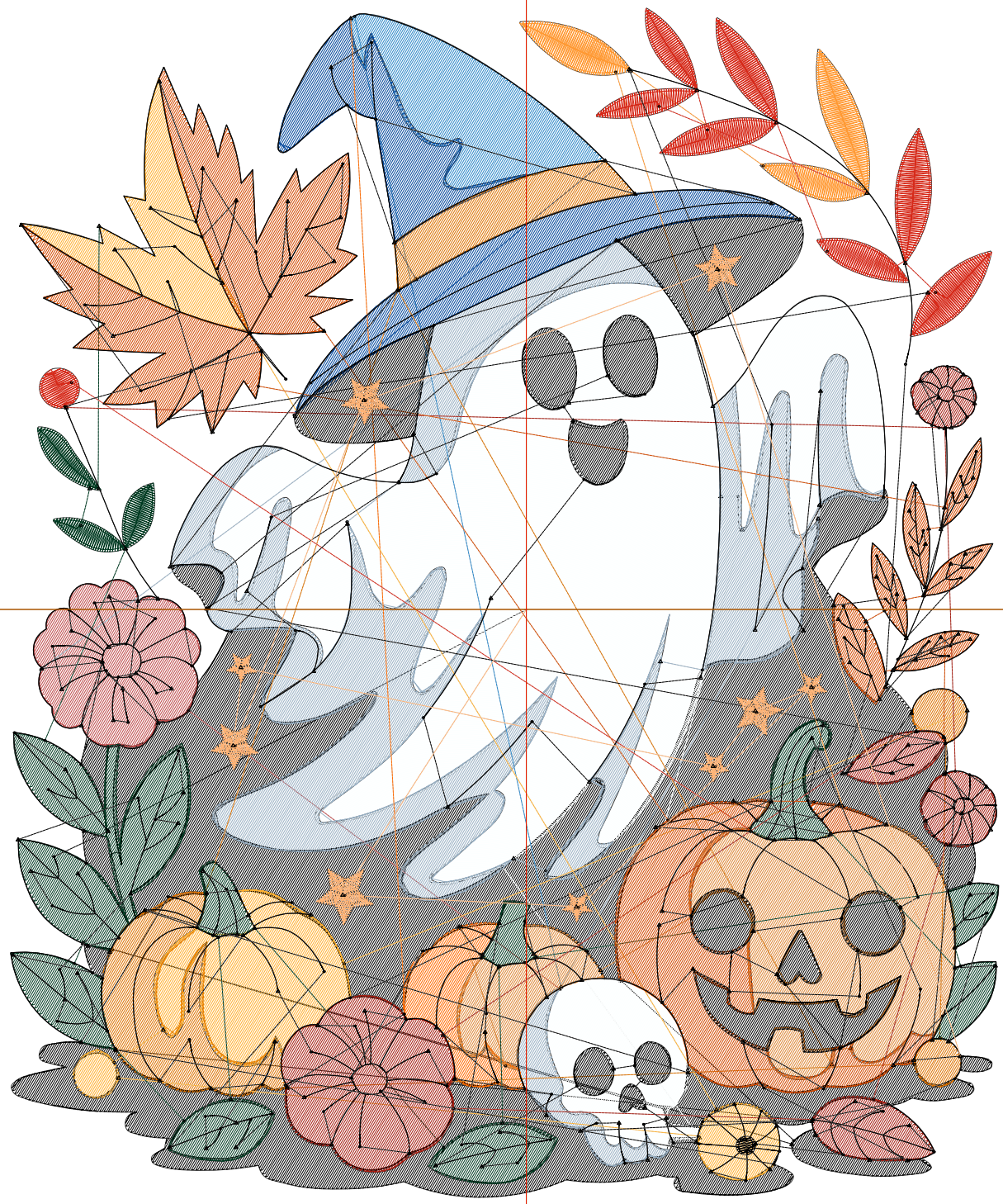
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 45,299  
Height: 7.50 in  
Width: 6.23 in  
Colors: 16  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 45,299  
 Height: 7.50 in  
 Width: 6.23 in  
 Colors: 16  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 17  
 Stops: 18  
 Trims: 272  
 Appliqués: 0  
 Left: 82.6 mm  
 Right: 75.7 mm  
 Up: 96.3 mm  
 Down: 94.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 46.73 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 719.96ft  
 Total bobbin: 247.00ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	8		6,495	8	Black	Default
2.	14		8,706		R252 G255 B255	
3.	15		687		R191 G76 B76	
4.	13		4,163		R154 G177 B196	
5.	11		760		R45 G136 B201	
6.	10		1,480		R1 G71 B156	
7.	6		405		R255 G107 B1	
8.	9		1,807		R222 G135 B54	
9.	5		1,424		R222 G115 B1	
10.	7		1,823		R255 G176 B48	
11.	4		2,689		R0 G59 B34	
12.	2		89		R214 G42 B26	
13.	3		1,517		R166 G30 B18	
14.	1		3,539		R212 G74 B0	
15.	12		484	12	Orange	Default
16.	2		973		R214 G42 B26	
17.	8		6,476	8	Black	Default
18.	17		1,780		R255 G180 B119	