

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Height: 89.2 mm
Width: 65.9 mm
Colors: 10
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 27,952
 Height: 89.2 mm
 Width: 65.9 mm
 Colors: 10
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 9
 Stops: 10
 Trims: 143
 Appliqués: 0
 Left: 31.7 mm
 Right: 34.1 mm
 Up: 48.8 mm
 Down: 40.3 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 5872.9 mm²
 Max stitch: 7.9 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm
 Total thread: 105.20m
 Total bobbin: 28.62m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		2,763		R1 G117 B65	
2.	18		312	18	Grey	Default
3.	23		4,451	3	Red	Default
4.	11		3,230	11	Dark Red	Default
5.	10		919	10	Dark Blue	Default
6.	4		1,664	4	Yellow	Default
7.	9		1,592	9	White	Default
8.	2		1,980		R1 G153 B82	
9.	8		9,914	8	Black	Default
10.	16		1,125	16	Sand	Default



Color Film

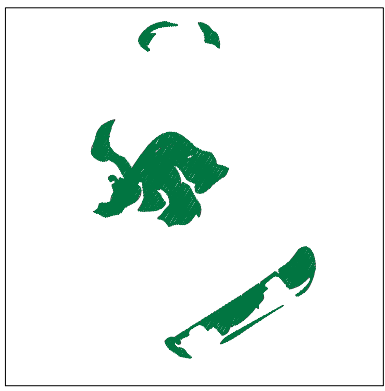
Wilcom EmbroideryStudio - Designing



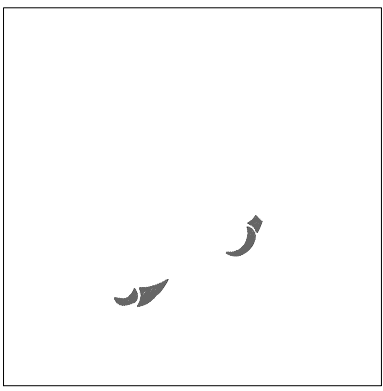
Design: 3

Title:

Stitches: 27,952
Height: 89.2 mm
Width: 65.9 mm
Colors: 10
Colorway: Colorway 1
Zoom: 0.53



Stop #: 1
Element:
Code: R1 G117 B65
Name: R1 G117 B65
Chart: Default
Stitches: 2,763
Thread used: 12.53m



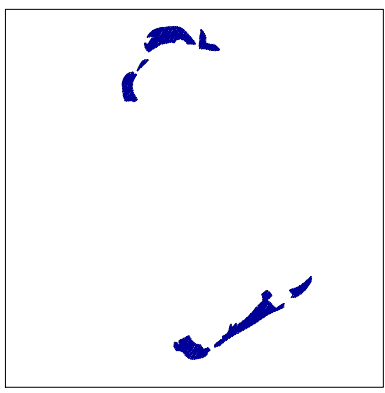
Stop #: 2
Element:
Code: 18
Name: Grey
Chart: Default
Stitches: 312
Thread used: 1.21m



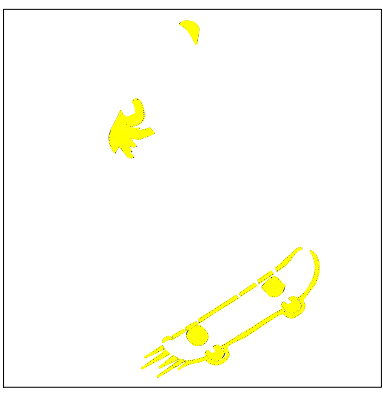
Stop #: 3
Element:
Code: 3
Name: Red
Chart: Default
Stitches: 4,451
Thread used: 17.55m



Stop #: 4
Element:
Code: 11
Name: Dark Red
Chart: Default
Stitches: 3,230
Thread used: 13.76m



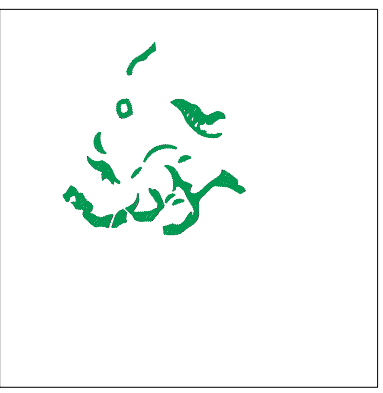
Stop #: 5
Element:
Code: 10
Name: Dark Blue
Chart: Default
Stitches: 919
Thread used: 3.63m



Stop #: 6
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 1,664
Thread used: 6.12m



Stop #: 7
Element:
Code: 9
Name: White
Chart: Default
Stitches: 1,592
Thread used: 5.72m



Stop #: 8
Element:
Code: R1 G153 B82
Name: R1 G153 B82
Chart: Default
Stitches: 1,980
Thread used: 7.05m



Stop #: 9
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 9,914
Thread used: 32.89m



Stop #: 10
Element:
Code: 16
Name: Sand
Chart: Default
Stitches: 1,125
Thread used: 3.74m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 27,952
 Height: 89.2 mm
 Width: 65.9 mm
 Colors: 10



Machine format: Tajima
 Color changes: 9
 Stops: 10
 Trims: 143
 Hoop: <None>
 Max stitch: 7.9 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm

Left: 31.7 mm
 Right: 34.1 mm
 Up: 48.8 mm
 Down: 40.3 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 5872.9 mm²
 Total thread: 105.20m
 Total bobbin: 28.62m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	3	2,763	R1 G117 B65
2	18	312	18 Grey Default
3	23	4,451	3 Red Default
4	11	3,230	11 Dark Red Default
5	10	919	10 Dark Blue Default
6	4	1,664	4 Yellow Default
7	9	1,592	9 White Default
8	2	1,980	R1 G153 B82
9	8	9,914	8 Black Default
10	16	1,125	16 Sand Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Height: 114.6 mm
Width: 84.6 mm
Colors: 10
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 36,008
 Height: 114.6 mm
 Width: 84.6 mm
 Colors: 10
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 9
 Stops: 10
 Trims: 175
 Appliqués: 0
 Left: 41.1 mm
 Right: 43.5 mm
 Up: 61.5 mm
 Down: 53.0 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 9690.1 mm²
 Max stitch: 7.3 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm
 Total thread: 144.93m
 Total bobbin: 42.62m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		3,744		R1 G117 B65	
2.	18		421	18	Grey	Default
3.	23		5,916	3	Red	Default
4.	11		4,281	11	Dark Red	Default
5.	10		1,244	10	Dark Blue	Default
6.	4		2,144	4	Yellow	Default
7.	9		1,966	9	White	Default
8.	2		2,506		R1 G153 B82	
9.	8		12,365	8	Black	Default
10.	16		1,419	16	Sand	Default



Color Film

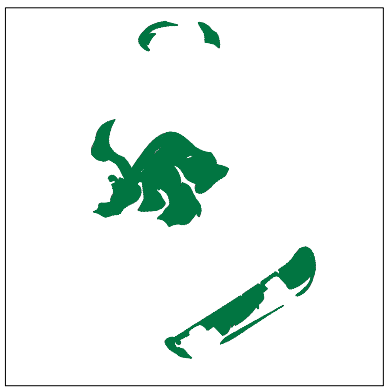
Wilcom EmbroideryStudio - Designing



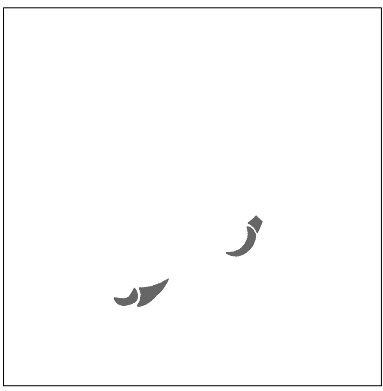
Design: 4

Title:

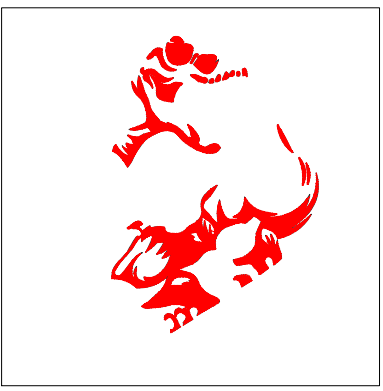
Stitches: 36,008
 Height: 114.6 mm
 Width: 84.6 mm
 Colors: 10
 Colorway: Colorway 1
 Zoom: 0.41



Stop #: 1
 Element:
 Code:
 Name: R1 G117 B65
 Chart:
 Stitches: 3,744
 Thread used: 18.28m



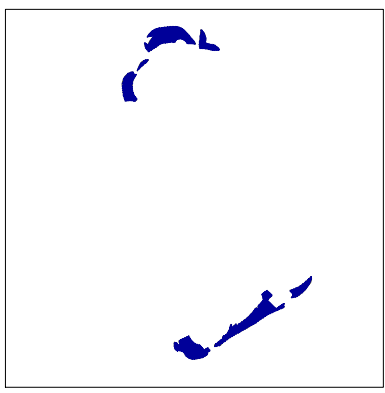
Stop #: 2
 Element:
 Code: 18
 Name: Grey
 Chart: Default
 Stitches: 421
 Thread used: 1.76m



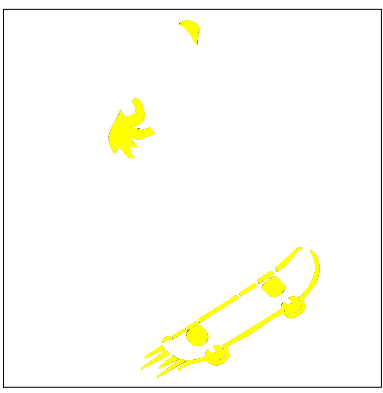
Stop #: 3
 Element:
 Code: 3
 Name: Red
 Chart: Default
 Stitches: 5,916
 Thread used: 24.91m



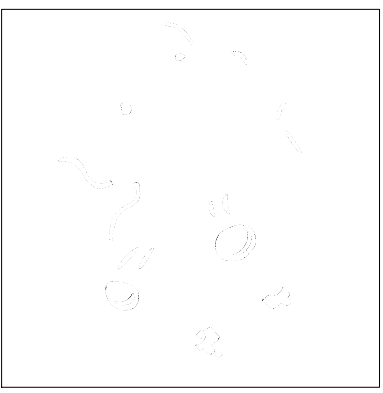
Stop #: 4
 Element:
 Code: 11
 Name: Dark Red
 Chart: Default
 Stitches: 4,281
 Thread used: 19.71m



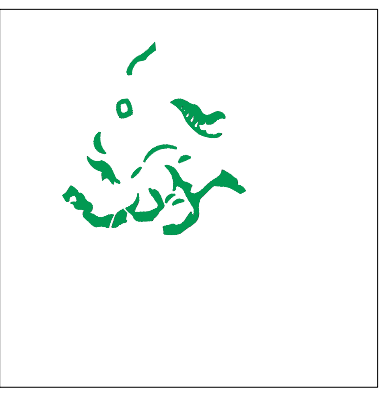
Stop #: 5
 Element:
 Code: 10
 Name: Dark Blue
 Chart: Default
 Stitches: 1,244
 Thread used: 5.20m



Stop #: 6
 Element:
 Code: 4
 Name: Yellow
 Chart: Default
 Stitches: 2,144
 Thread used: 8.48m



Stop #: 7
 Element:
 Code: 9
 Name: White
 Chart: Default
 Stitches: 1,966
 Thread used: 7.69m



Stop #: 8
 Element:
 Code:
 Name: R1 G153 B82
 Chart:
 Stitches: 2,506
 Thread used: 9.58m



Stop #: 9
 Element:
 Code: 8
 Name: Black
 Chart: Default
 Stitches: 12,365
 Thread used: 43.29m



Stop #: 10
 Element:
 Code: 16
 Name: Sand
 Chart: Default
 Stitches: 1,419
 Thread used: 5.03m

Production Summary

Wilcom EmbroideryStudio - Designing

Stitches: 36,008
Height: 114.6 mm
Width: 84.6 mm
Colors: 10



Design: **4**

Title:



Machine format: Tajima
Color changes: 9
Stops: 10
Trims: 175
Hoop: <None>
Max stitch: 7.3 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm

Left: 41.1 mm
Right: 43.5 mm
Up: 61.5 mm
Down: 53.0 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area: 9690.1 mm²
Total thread: 144.93m
Total bobbin: 42.62m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	3	3,744	R1 G117 B65
2	18	421	18 Grey Default
3	23	5,916	3 Red Default
4	11	4,281	11 Dark Red Default
5	10	1,244	10 Dark Blue Default
6	4	2,144	4 Yellow Default
7	9	1,966	9 White Default
8	2	2,506	R1 G153 B82
9	8	12,365	8 Black Default
10	16	1,419	16 Sand Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Height: 140.0 mm
Width: 103.3 mm
Colors: 10
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 44,440
 Height: 140.0 mm
 Width: 103.3 mm
 Colors: 10
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 9
 Stops: 10
 Trims: 193
 Appliqués: 0
 Left: 50.5 mm
 Right: 52.8 mm
 Up: 74.2 mm
 Down: 65.8 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 14460.5 mm²
 Max stitch: 11.3 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm
 Total thread: 189.42m
 Total bobbin: 58.99m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		4,850		R1 G117 B65	
2.	18		521	18	Grey	Default
3.	23		7,387	3	Red	Default
4.	11		5,540	11	Dark Red	Default
5.	10		1,540	10	Dark Blue	Default
6.	4		2,666	4	Yellow	Default
7.	9		2,431	9	White	Default
8.	2		3,080		R1 G153 B82	
9.	8		14,726	8	Black	Default
10.	16		1,697	16	Sand	Default



Color Film

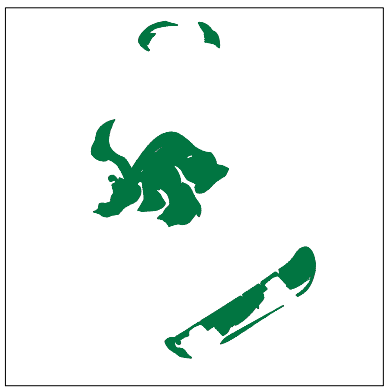
Wilcom EmbroideryStudio - Designing



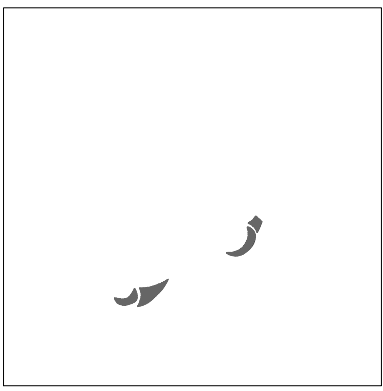
Design: 5

Title:

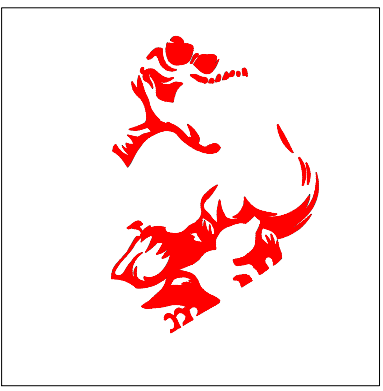
Stitches: 44,440
Height: 140.0 mm
Width: 103.3 mm
Colors: 10
Colorway: Colorway 1
Zoom: 0.34



Stop #: 1
Element:
Code: R1 G117 B65
Name: R1 G117 B65
Chart: Default
Stitches: 4,850
Thread used: 24.99m



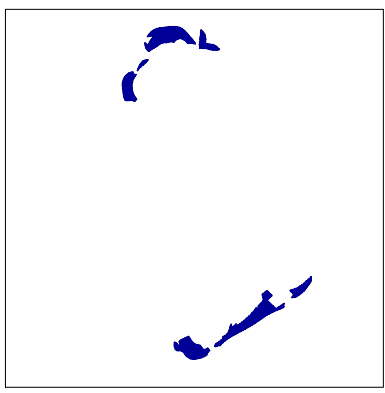
Stop #: 2
Element:
Code: 18
Name: Grey
Chart: Default
Stitches: 521
Thread used: 2.30m



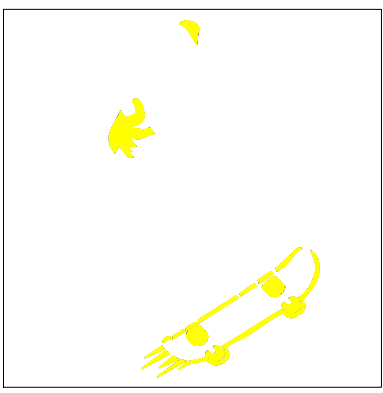
Stop #: 3
Element:
Code: 3
Name: Red
Chart: Default
Stitches: 7,387
Thread used: 32.92m



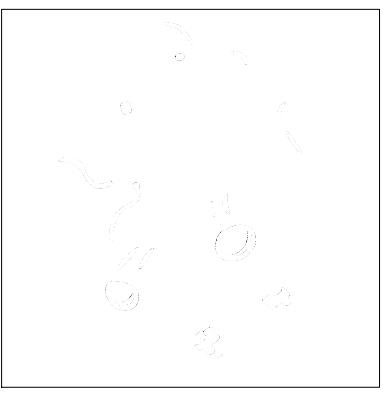
Stop #: 4
Element:
Code: 11
Name: Dark Red
Chart: Default
Stitches: 5,540
Thread used: 26.93m



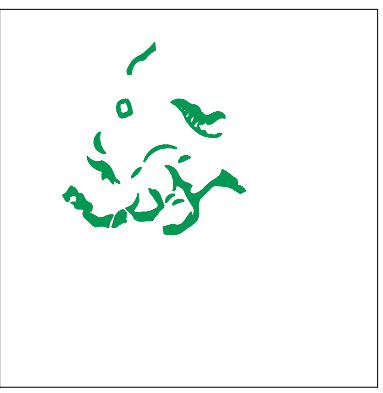
Stop #: 5
Element:
Code: 10
Name: Dark Blue
Chart: Default
Stitches: 1,540
Thread used: 6.89m



Stop #: 6
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 2,666
Thread used: 11.16m



Stop #: 7
Element:
Code: 9
Name: White
Chart: Default
Stitches: 2,431
Thread used: 10.01m



Stop #: 8
Element:
Code: R1 G153 B82
Name: R1 G153 B82
Chart: Default
Stitches: 3,080
Thread used: 12.54m



Stop #: 9
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 14,726
Thread used: 54.23m



Stop #: 10
Element:
Code: 16
Name: Sand
Chart: Default
Stitches: 1,697
Thread used: 6.44m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 44,440
 Height: 140.0 mm
 Width: 103.3 mm
 Colors: 10



Machine format: Tajima
 Color changes: 9
 Stops: 10
 Trims: 193
 Hoop: <None>
 Max stitch: 11.3 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm

Left: 50.5 mm
 Right: 52.8 mm
 Up: 74.2 mm
 Down: 65.8 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 14460.5 mm²
 Total thread: 189.42m
 Total bobbin: 58.99m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	3	4,850	R1 G117 B65
2	18	521	18 Grey Default
3	23	7,387	3 Red Default
4	11	5,540	11 Dark Red Default
5	10	1,540	10 Dark Blue Default
6	4	2,666	4 Yellow Default
7	9	2,431	9 White Default
8	2	3,080	R1 G153 B82
9	8	14,726	8 Black Default
10	16	1,697	16 Sand Default

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Height: 190.8 mm
Width: 140.8 mm
Colors: 10
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 62,769
Height: 190.8 mm
Width: 140.8 mm
Colors: 10
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 62,769
 Height: 190.8 mm
 Width: 140.8 mm
 Colors: 10
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 9
 Stops: 10
 Trims: 225
 Appliqués: 0
 Left: 69.2 mm
 Right: 71.6 mm
 Up: 99.6 mm
 Down: 91.2 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area 26852.8 mm²
 Max stitch: 8.5 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm
 Total thread: 294.95m
 Total bobbin: 99.80m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		7,522		R1 G117 B65	
2.	18		758	18	Grey	Default
3.	23		10,815	3	Red	Default
4.	11		8,346	11	Dark Red	Default
5.	10		2,254	10	Dark Blue	Default
6.	4		3,709	4	Yellow	Default
7.	9		3,368	9	White	Default
8.	2		4,300		R1 G153 B82	
9.	8		19,527	8	Black	Default
10.	16		2,168	16	Sand	Default

Color Film

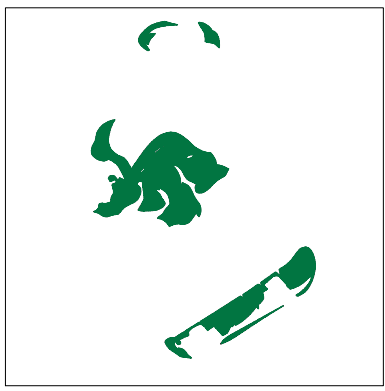
Wilcom EmbroideryStudio - Designing



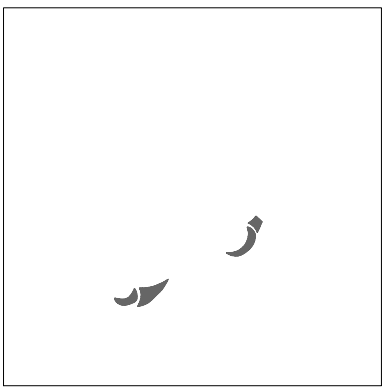
Design: 7

Title:

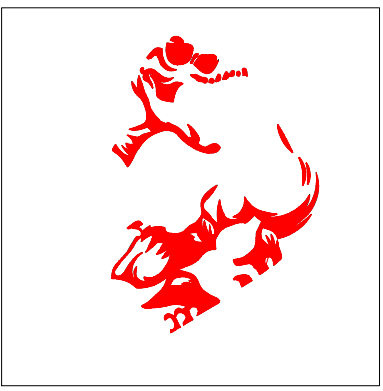
Stitches: 62,769
 Height: 190.8 mm
 Width: 140.8 mm
 Colors: 10
 Colorway: Colorway 1
 Zoom: 0.25



Stop #: 1
 Element:
 Code: R1 G117 B65
 Name: R1 G117 B65
 Chart: Default
 Stitches: 7,522
 Thread used: 41.80m



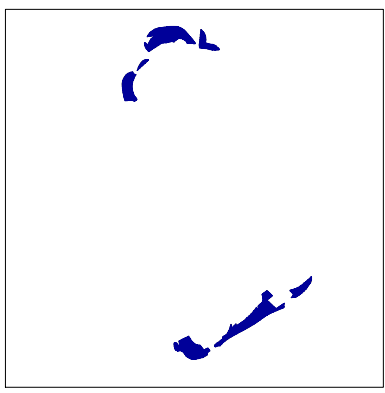
Stop #: 2
 Element:
 Code: 18
 Name: Grey
 Chart: Default
 Stitches: 758
 Thread used: 3.67m



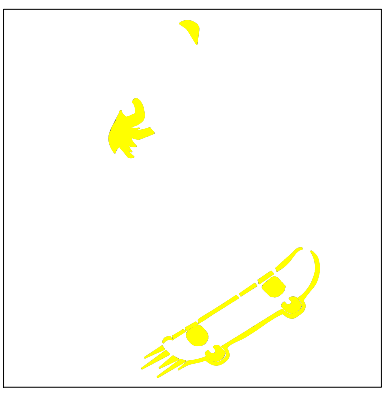
Stop #: 3
 Element:
 Code: 3
 Name: Red
 Chart: Default
 Stitches: 10,815
 Thread used: 52.63m



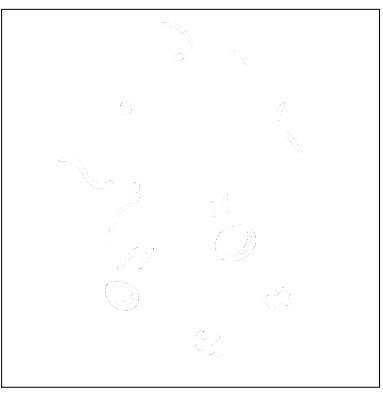
Stop #: 4
 Element:
 Code: 11
 Name: Dark Red
 Chart: Default
 Stitches: 8,346
 Thread used: 44.10m



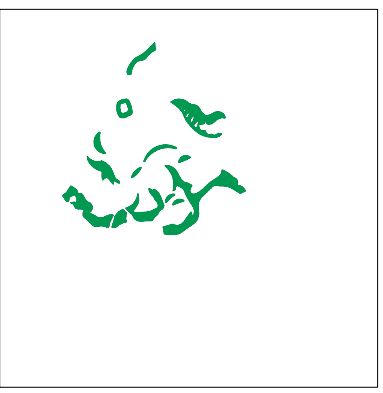
Stop #: 5
 Element:
 Code: 10
 Name: Dark Blue
 Chart: Default
 Stitches: 2,254
 Thread used: 10.98m



Stop #: 6
 Element:
 Code: 4
 Name: Yellow
 Chart: Default
 Stitches: 3,709
 Thread used: 17.35m



Stop #: 7
 Element:
 Code: 9
 Name: White
 Chart: Default
 Stitches: 3,368
 Thread used: 15.47m



Stop #: 8
 Element:
 Code: R1 G153 B82
 Name: R1 G153 B82
 Chart: Default
 Stitches: 4,300
 Thread used: 19.31m



Stop #: 9
 Element:
 Code: 8
 Name: Black
 Chart: Default
 Stitches: 19,527
 Thread used: 79.15m



Stop #: 10
 Element:
 Code: 16
 Name: Sand
 Chart: Default
 Stitches: 2,168
 Thread used: 9.49m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 62,769
 Height: 190.8 mm
 Width: 140.8 mm
 Colors: 10



Machine format: Tajima
 Color changes: 9
 Stops: 10
 Trims: 225
 Hoop: <None>
 Max stitch: 8.5 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm

Left: 69.2 mm
 Right: 71.6 mm
 Up: 99.6 mm
 Down: 91.2 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 26852.8 mm²
 Total thread: 294.95m
 Total bobbin: 99.80m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	3	7,522	R1 G117 B65
2	18	758	18 Grey Default
3	23	10,815	3 Red Default
4	11	8,346	11 Dark Red Default
5	10	2,254	10 Dark Blue Default
6	4	3,709	4 Yellow Default
7	9	3,368	9 White Default
8	2	4,300	R1 G153 B82
9	8	19,527	8 Black Default
10	16	2,168	16 Sand Default