

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

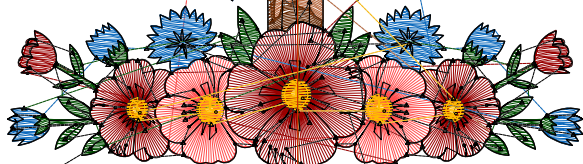
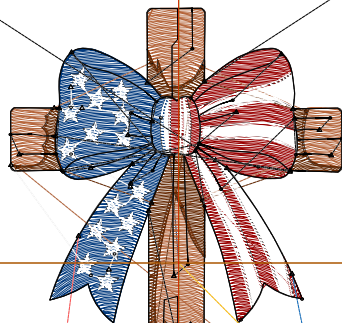
Stitches: 17,084  
 Height: 3.50 in  
 Width: 3.05 in  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 9  
 Stops: 10  
 Trims: 192  
 Appliqués: 0  
 Left: 38.8 mm  
 Right: 38.8 mm  
 Up: 44.4 mm  
 Down: 44.4 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 10.69 in<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 202.13ft  
 Total bobbin: 51.41ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	10		1,032		R1 G57 B125	
2.	5		723		R255 G79 B79	
3.	11		2,373	11	Dark Red	Default
4.	4		902		R12 G106 B189	
5.	3		924		R0 G79 B0	
6.	1		940		R181 G101 B59	
7.	2		854		R102 G41 B3	
8.	9		1,278	9	White	Default
9.	8		7,820	8	Black	Default
10.	6		236		R255 G187 B2	

# Faith & Freedom



## 250 years of freedom

1776 - 2026

# Production Worksheet

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Design: **4**

Title:

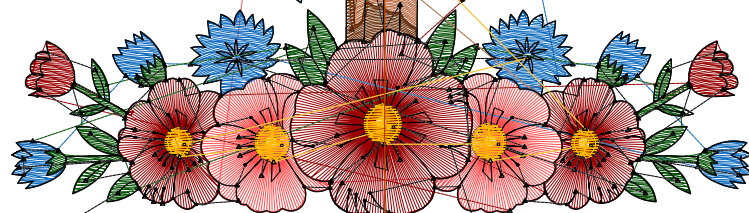
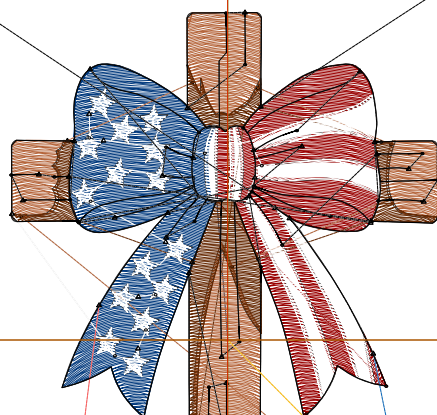
Stitches: 22,662  
 Height: 4.50 in  
 Width: 3.93 in  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 9  
 Stops: 10  
 Trims: 228  
 Appliqués: 0  
 Left: 49.9 mm  
 Right: 49.9 mm  
 Up: 57.2 mm  
 Down: 57.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 17.67 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 285.09ft  
 Total bobbin: 78.88ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	10		1,556		R1 G57 B125	
2.	5		1,010		R255 G79 B79	
3.	11		3,437	11	Dark Red	Default
4.	4		1,203		R12 G106 B189	
5.	3		1,228		R0 G79 B0	
6.	1		1,356		R181 G101 B59	
7.	2		1,212		R102 G41 B3	
8.	9		1,771	9	White	Default
9.	8		9,600	8	Black	Default
10.	6		287		R255 G187 B2	

# Faith & Freedom



# 250 years of freedom

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# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

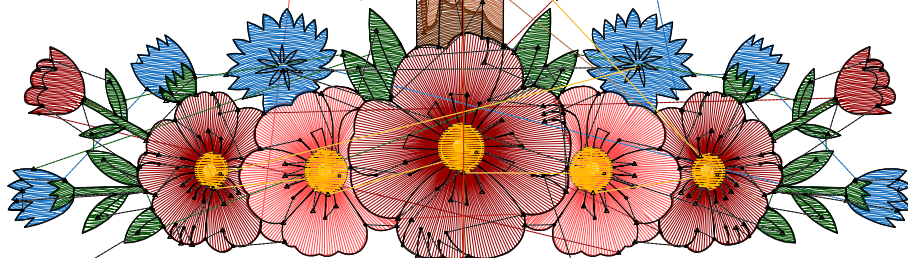
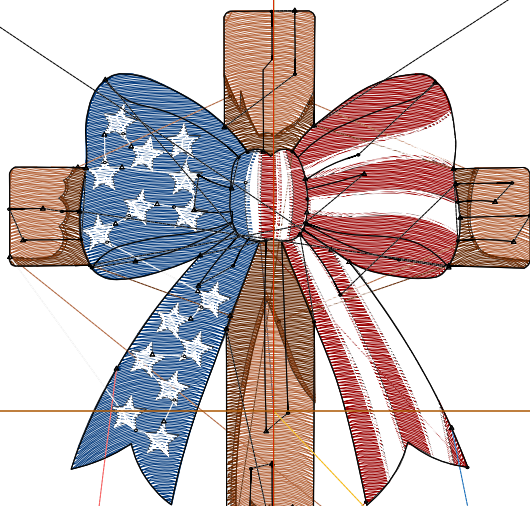
Stitches: 28,967  
 Height: 5.50 in  
 Width: 4.80 in  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 9  
 Stops: 10  
 Trims: 262  
 Appliqués: 0  
 Left: 61.0 mm  
 Right: 61.0 mm  
 Up: 69.8 mm  
 Down: 69.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 26.40 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 383.19ft  
 Total bobbin: 112.50ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	10		2,217		R1 G57 B125	
2.	5		1,374		R255 G79 B79	
3.	11		4,678	11	Dark Red	Default
4.	4		1,629		R12 G106 B189	
5.	3		1,621		R0 G79 B0	
6.	1		1,926		R181 G101 B59	
7.	2		1,614		R102 G41 B3	
8.	9		2,306	9	White	Default
9.	8		11,253	8	Black	Default
10.	6		347		R255 G187 B2	

# Faith & Freedom



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# Production Worksheet

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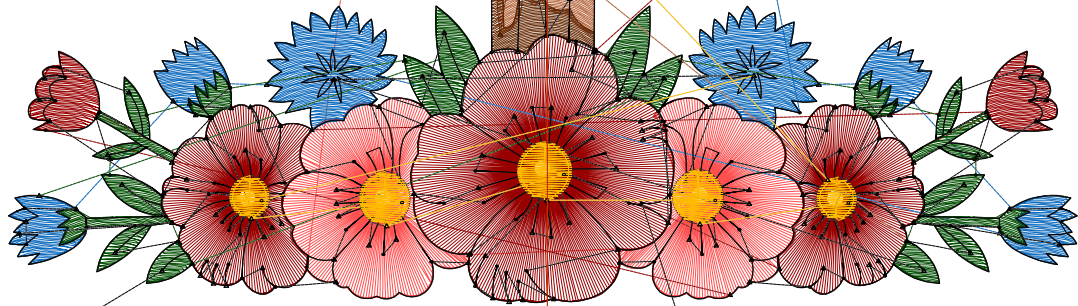
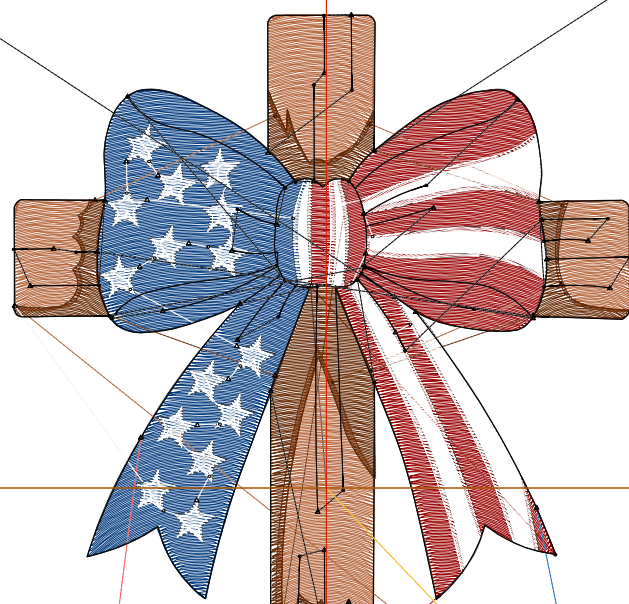


Design: 6

Title:

Stitches: 35,551  
Height: 6.50 in  
Width: 5.67 in  
Colors: 10  
Colorway: Colorway 1  
Zoom: 1:1

# Faith & Freedom



# 250 years of freedom

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# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 35,551  
 Height: 6.50 in  
 Width: 5.67 in  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 9  
 Stops: 10  
 Trims: 275  
 Appliqués: 0  
 Left: 72.0 mm  
 Right: 72.0 mm  
 Up: 82.5 mm  
 Down: 82.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 36.87 in<sup>2</sup>  
 Max stitch: 7.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 493.13ft  
 Total bobbin: 152.04ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	10		2,987		R1 G57 B125	
2.	5		1,733		R255 G79 B79	
3.	11		6,152	11	Dark Red	Default
4.	4		2,051		R12 G106 B189	
5.	3		2,057		R0 G79 B0	
6.	1		2,543		R181 G101 B59	
7.	2		2,048		R102 G41 B3	
8.	9		2,841	9	White	Default
9.	8		12,731	8	Black	Default
10.	6		406		R255 G187 B2	

# Production Worksheet

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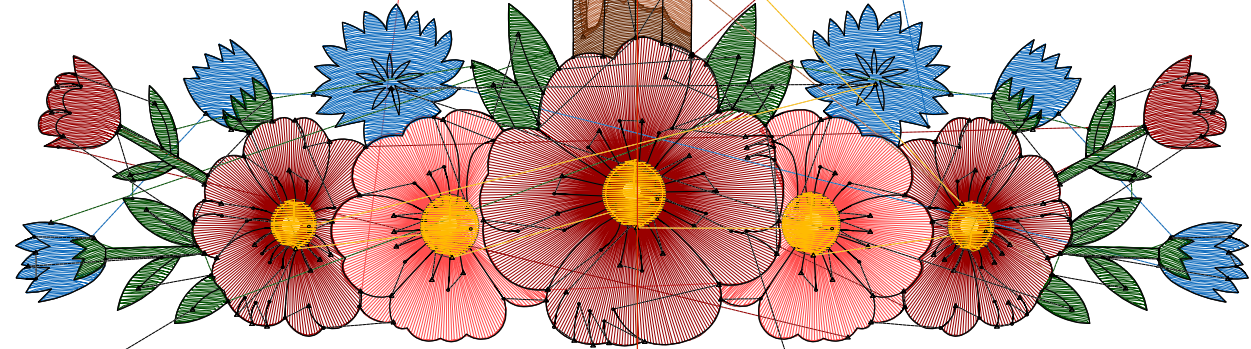
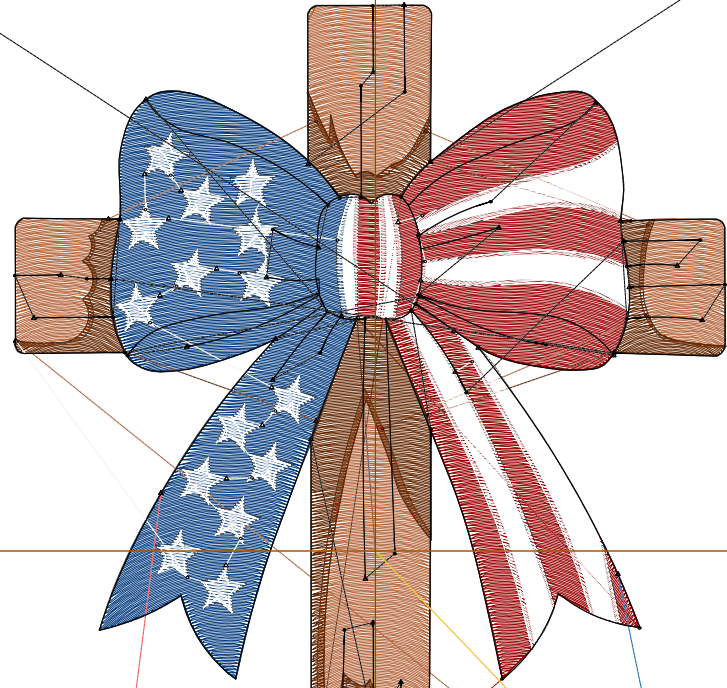


Design: 7

Title:

Stitches: 42,810  
Height: 7.50 in  
Width: 6.54 in  
Colors: 10  
Colorway: Colorway 1  
Zoom: 1:1

# Faith & Freedom



# 250 years of freedom

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## 1776 - 2026

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 42,810  
 Height: 7.50 in  
 Width: 6.54 in  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 9  
 Stops: 10  
 Trims: 285  
 Appliqués: 0  
 Left: 83.1 mm  
 Right: 83.1 mm  
 Up: 95.2 mm  
 Down: 95.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 49.08 in<sup>2</sup>  
 Max stitch: 8.3 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 618.02ft  
 Total bobbin: 197.83ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	10		3,885		R1 G57 B125	
2.	5		2,152		R255 G79 B79	
3.	11		7,842	11	Dark Red	Default
4.	4		2,562		R12 G106 B189	
5.	3		2,522		R0 G79 B0	
6.	1		3,233		R181 G101 B59	
7.	2		2,533		R102 G41 B3	
8.	9		3,351	9	White	Default
9.	8		14,270	8	Black	Default
10.	6		458		R255 G187 B2	