

# Production Worksheet

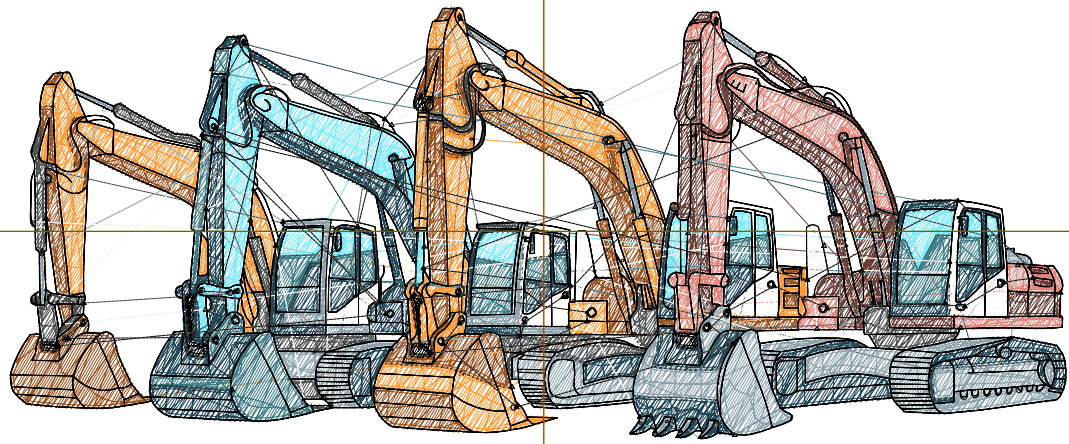
Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 28,969  
Height: 2.25 in  
Width: 5.50 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 28,969  
 Height: 2.25 in  
 Width: 5.50 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 155  
 Appliqués: 0  
 Left: 70.6 mm  
 Right: 69.2 mm  
 Up: 29.7 mm  
 Down: 27.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 12.39 in<sup>2</sup>  
 Max stitch: 8.5 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 377.53ft  
 Total bobbin: 108.94ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		1,696		R105 G60 B54	
2.	3		1,288		R230 G131 B118	
3.	5		2,625		R153 G82 B31	
4.	12		2,792	12	Orange	Default
5.	6		1,547		R118 G237 B255	
6.	4		1,241		R61 G123 B133	
7.	7		4,287		R33 G71 B87	
8.	8		1,611		R74 G77 B77	
9.	9		2,633		R140 G162 B171	
10.	10		2,848		R255 G253 B249	
11.	11		6,399		R0 G0 B0	

# Production Worksheet

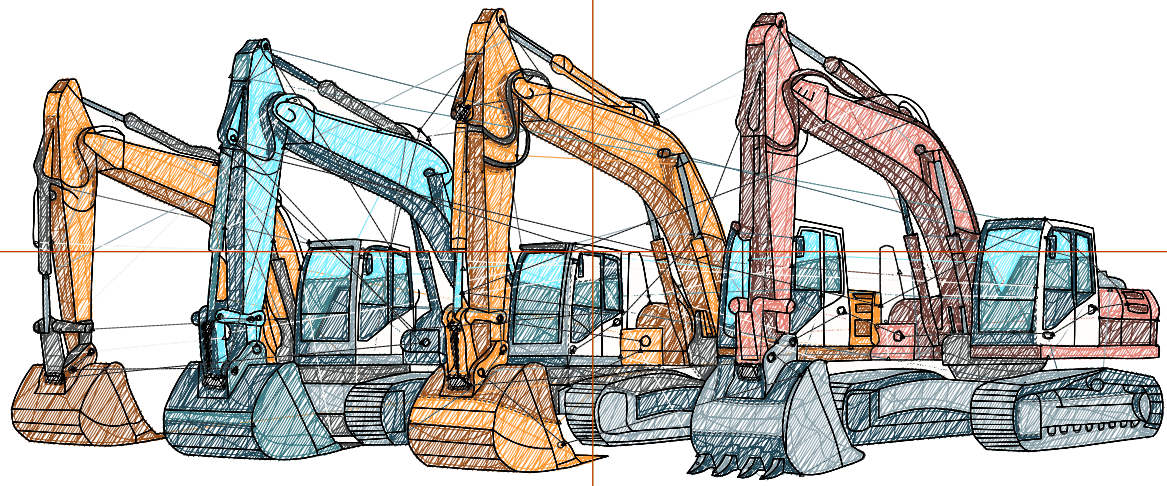
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 31,479  
Height: 2.46 in  
Width: 6.00 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 31,479  
 Height: 2.46 in  
 Width: 6.00 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 155  
 Appliqués: 0  
 Left: 77.0 mm  
 Right: 75.5 mm  
 Up: 32.2 mm  
 Down: 30.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 14.74 in<sup>2</sup>  
 Max stitch: 9.3 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 418.72ft  
 Total bobbin: 123.59ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		1,866		R105 G60 B54	
2.	3		1,404		R230 G131 B118	
3.	5		2,849		R153 G82 B31	
4.	12		3,085	12	Orange	Default
5.	6		1,695		R118 G237 B255	
6.	4		1,338		R61 G123 B133	
7.	7		4,689		R33 G71 B87	
8.	8		1,751		R74 G77 B77	
9.	9		2,894		R140 G162 B171	
10.	10		3,116		R255 G253 B249	
11.	11		6,790		R0 G0 B0	

# Production Worksheet

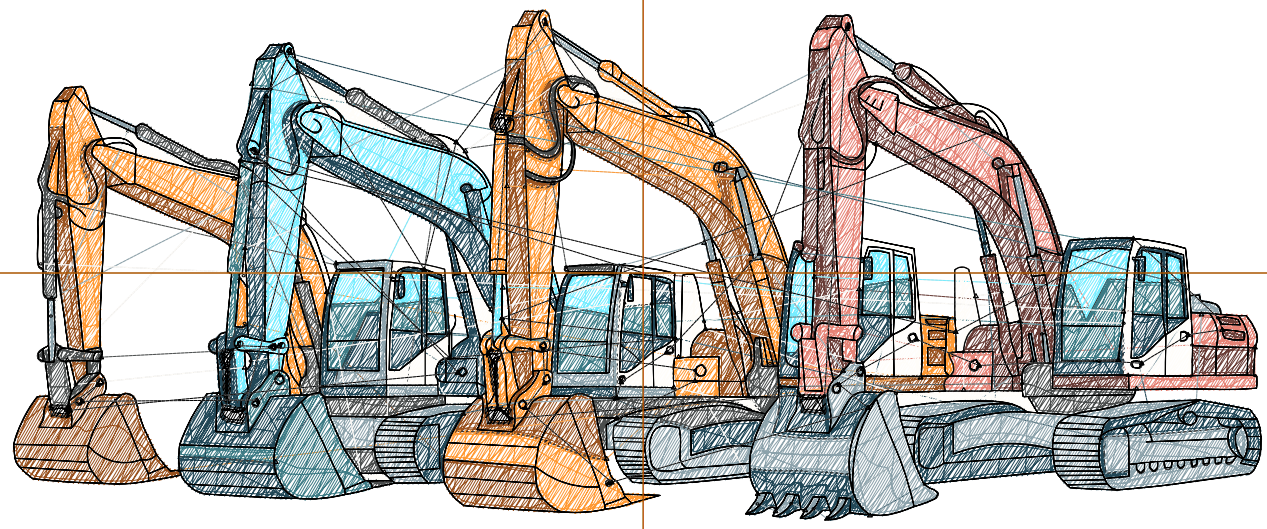
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 34,002  
Height: 2.66 in  
Width: 6.50 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 34,002  
 Height: 2.66 in  
 Width: 6.50 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 156  
 Appliqués: 0  
 Left: 83.3 mm  
 Right: 81.8 mm  
 Up: 34.8 mm  
 Down: 32.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 17.29 in<sup>2</sup>  
 Max stitch: 10.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 460.78ft  
 Total bobbin: 138.70ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		2,066		R105 G60 B54	
2.	3		1,539		R230 G131 B118	
3.	5		3,128		R153 G82 B31	
4.	12		3,332	12	Orange	Default
5.	6		1,849		R118 G237 B255	
6.	4		1,485		R61 G123 B133	
7.	7		5,050		R33 G71 B87	
8.	8		1,893		R74 G77 B77	
9.	9		3,145		R140 G162 B171	
10.	10		3,355		R255 G253 B249	
11.	11		7,158		R0 G0 B0	

# Production Worksheet

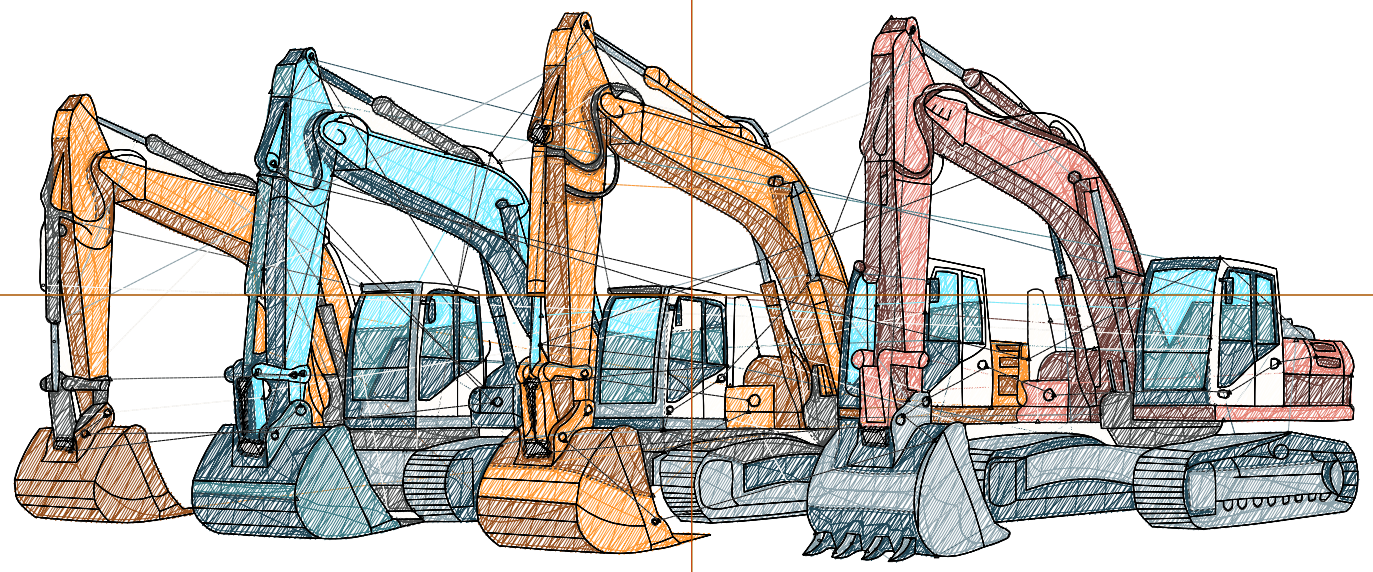
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 36,605  
Height: 2.87 in  
Width: 7.00 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 36,605  
 Height: 2.87 in  
 Width: 7.00 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 159  
 Appliqués: 0  
 Left: 89.7 mm  
 Right: 88.2 mm  
 Up: 37.5 mm  
 Down: 35.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 20.08 in<sup>2</sup>  
 Max stitch: 10.9 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm  
 Total thread: 505.58ft  
 Total bobbin: 155.13ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		2,258		R105 G60 B54	
2.	3		1,641		R230 G131 B118	
3.	5		3,377		R153 G82 B31	
4.	12		3,632	12	Orange	Default
5.	6		2,008		R118 G237 B255	
6.	4		1,616		R61 G123 B133	
7.	7		5,488		R33 G71 B87	
8.	8		2,050		R74 G77 B77	
9.	9		3,405		R140 G162 B171	
10.	10		3,616		R255 G253 B249	
11.	11		7,512		R0 G0 B0	

# Production Worksheet

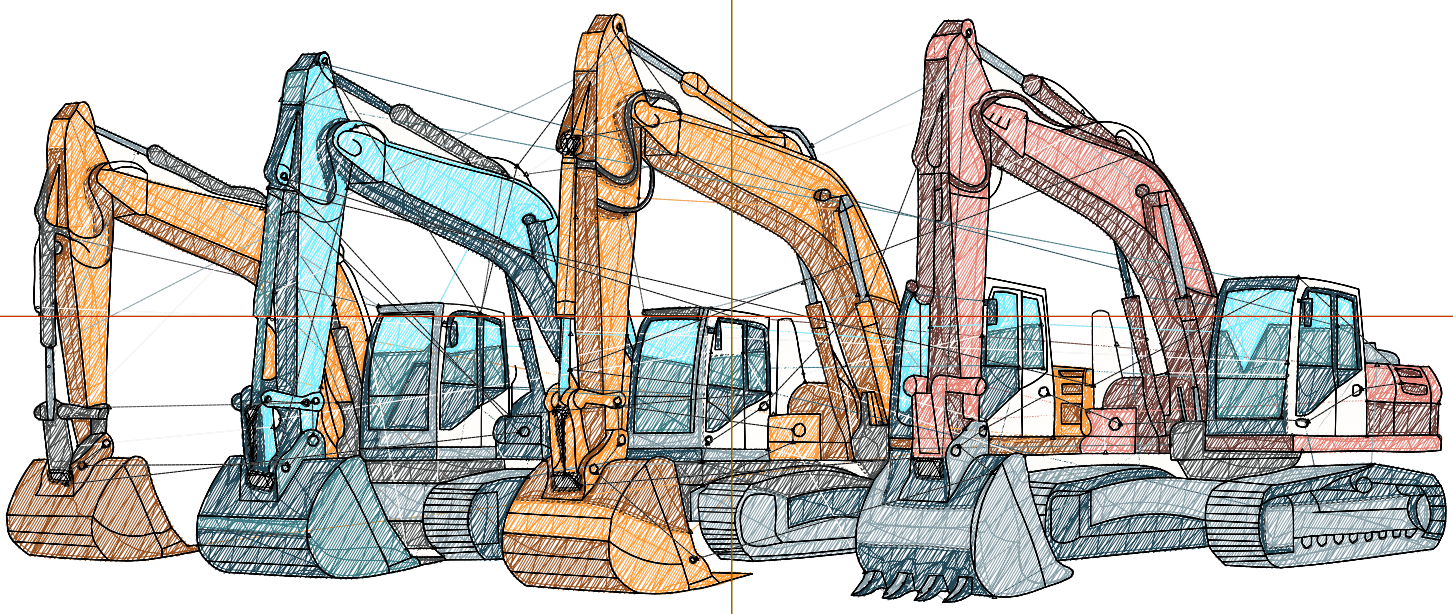
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 39,229  
Height: 3.07 in  
Width: 7.50 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 39,229  
 Height: 3.07 in  
 Width: 7.50 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 163  
 Appliqués: 0  
 Left: 96.0 mm  
 Right: 94.6 mm  
 Up: 40.1 mm  
 Down: 37.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 23.02 in<sup>2</sup>  
 Max stitch: 11.7 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 551.95ft  
 Total bobbin: 172.41ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		2,403		R105 G60 B54	
2.	3		1,771		R230 G131 B118	
3.	5		3,657		R153 G82 B31	
4.	12		3,900	12	Orange	Default
5.	6		2,178		R118 G237 B255	
6.	4		1,749		R61 G123 B133	
7.	7		5,917		R33 G71 B87	
8.	8		2,176		R74 G77 B77	
9.	9		3,712		R140 G162 B171	
10.	10		3,916		R255 G253 B249	
11.	11		7,848		R0 G0 B0	

# Production Worksheet

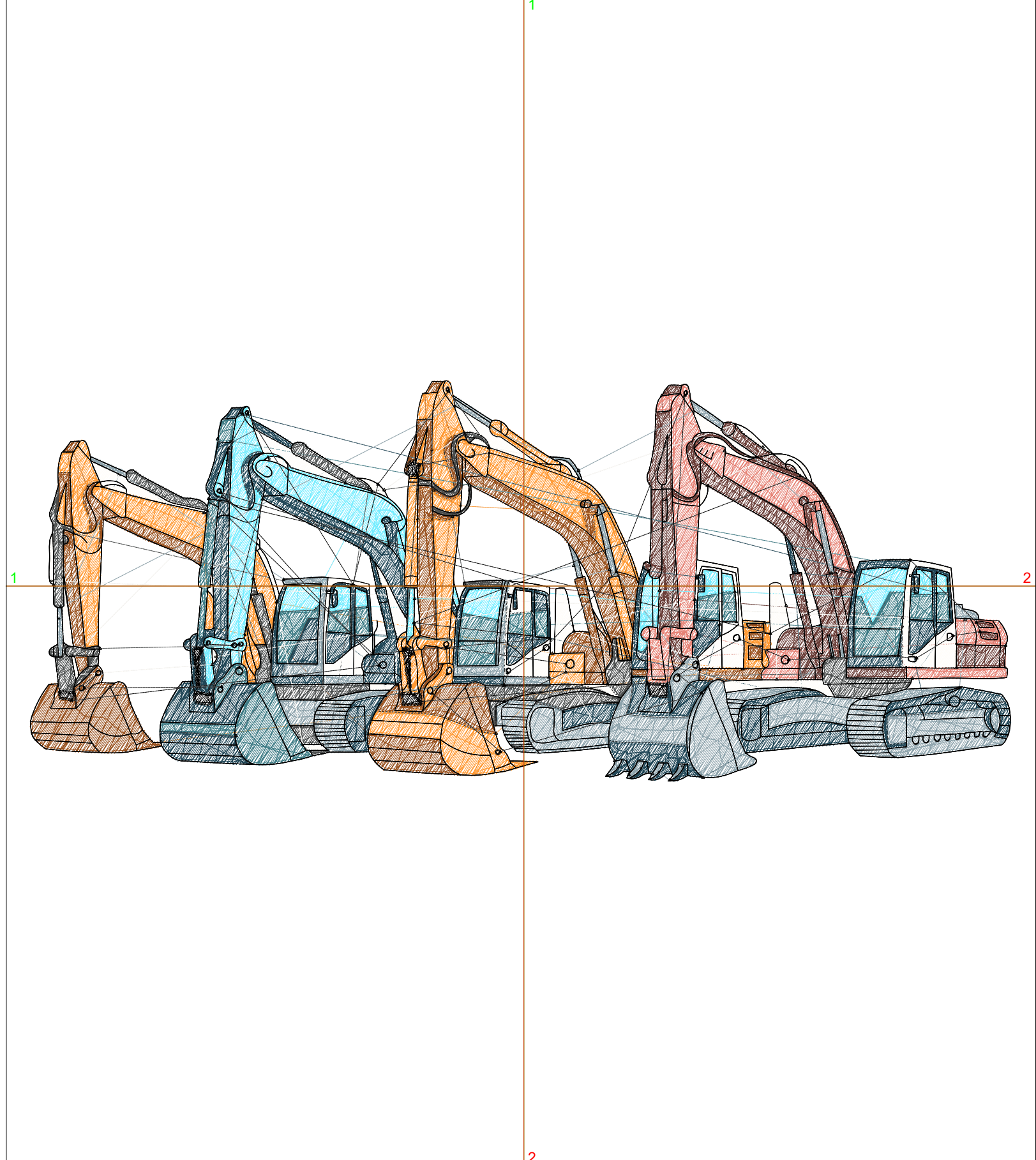
Wilcom EmbroideryStudio - Designing



Design: **8**

Title:

Stitches: 42,065  
Height: 3.27 in  
Width: 8.00 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **8**

Title:

Stitches: 42,065  
 Height: 3.27 in  
 Width: 8.00 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 168  
 Appliqués: 0  
 Left: 102.4 mm  
 Right: 100.9 mm  
 Up: 42.6 mm  
 Down: 40.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 26.21 in<sup>2</sup>  
 Max stitch: 10.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 600.90ft  
 Total bobbin: 190.39ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		2,592		R105 G60 B54	
2.	3		1,900		R230 G131 B118	
3.	5		3,943		R153 G82 B31	
4.	12		4,237	12	Orange	Default
5.	6		2,340		R118 G237 B255	
6.	4		1,908		R61 G123 B133	
7.	7		6,400		R33 G71 B87	
8.	8		2,318		R74 G77 B77	
9.	9		3,942		R140 G162 B171	
10.	10		4,219		R255 G253 B249	
11.	11		8,264		R0 G0 B0	

# Production Worksheet

Wilcom EmbroideryStudio - Designing

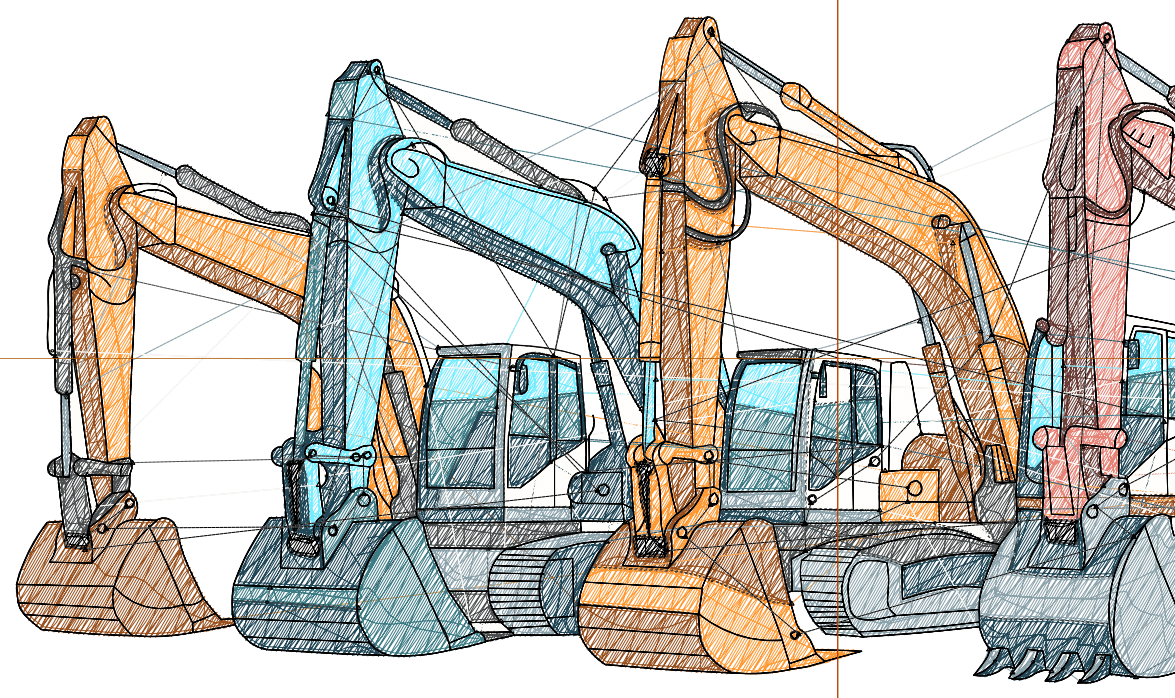


Design: **8**

Title:

Stitches: 44,828  
Height: 3.48 in  
Width: 8.50 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1

1 1  
1 1



2 2  
2 2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



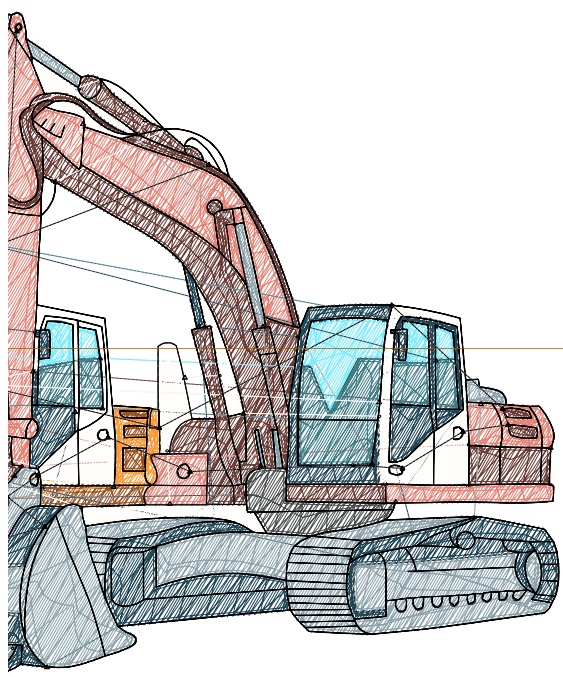
Design: **8**

Title:

Stitches: 44,828  
 Height: 3.48 in  
 Width: 8.50 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

1	1
1	1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 171  
 Appliqués: 0  
 Left: 108.7 mm  
 Right: 107.3 mm  
 Up: 45.2 mm  
 Down: 43.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 29.56 in<sup>2</sup>  
 Max stitch: 11.6 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm  
 Total thread: 650.25ft  
 Total bobbin: 208.88ft



Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		2,762		R105 G60 B54	
2.	3		2,056		R230 G131 B118	
3.	5		4,201		R153 G82 B31	
4.	12		4,561	12	Orange	Default
5.	6		2,557		R118 G237 B255	
6.	4		2,045		R61 G123 B133	
7.	7		6,787		R33 G71 B87	
8.	8		2,473		R74 G77 B77	
9.	9		4,271		R140 G162 B171	
10.	10		4,485		R255 G253 B249	
11.	11		8,628		R0 G0 B0	

2	2
2	2

# Production Worksheet

Wilcom EmbroideryStudio - Designing

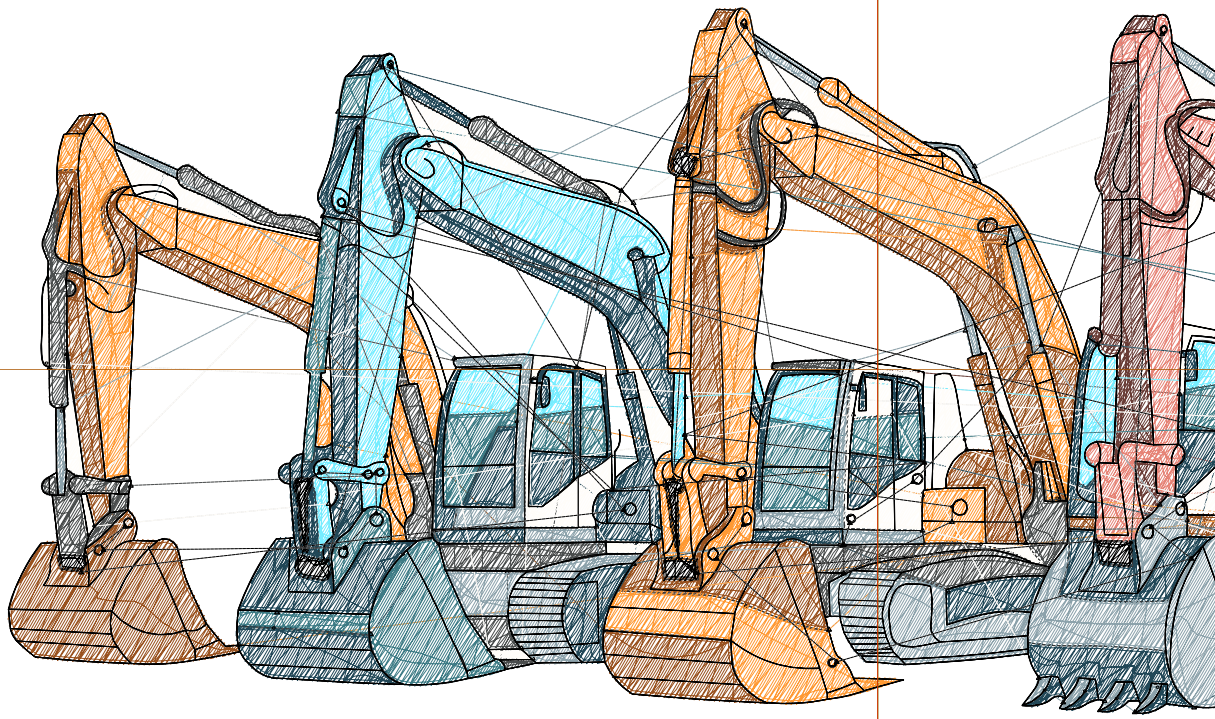


Design: **9**

Title:

Stitches: 47,708  
Height: 3.68 in  
Width: 9.00 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1

1 1  
1 1



2 2  
2 2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



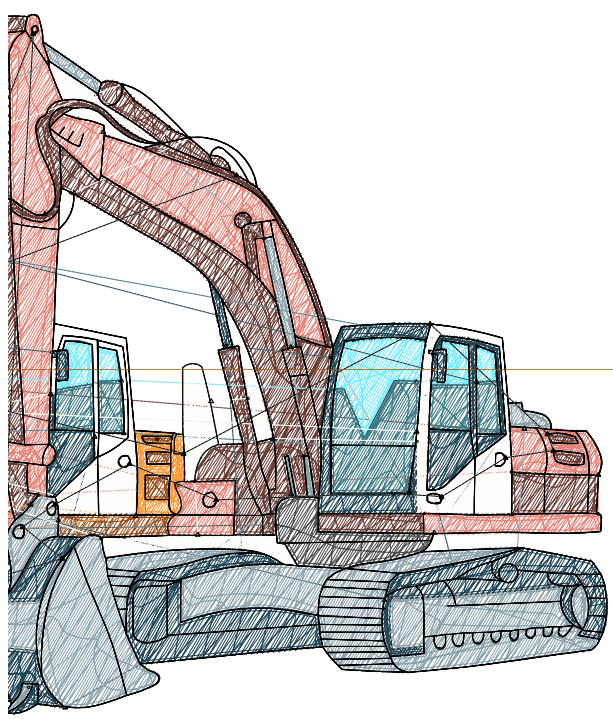
Design: **9**

Title:

Stitches: 47,708  
 Height: 3.68 in  
 Width: 9.00 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

1 1  
 1 1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 174  
 Appliqués: 0  
 Left: 115.1 mm  
 Right: 113.6 mm  
 Up: 47.8 mm  
 Down: 45.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 33.16 in<sup>2</sup>  
 Max stitch: 9.3 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 701.31ft  
 Total bobbin: 227.95ft



Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		2,953		R105 G60 B54	
2.	3		2,219		R230 G131 B118	
3.	5		4,540		R153 G82 B31	
4.	12		4,932	12	Orange	Default
5.	6		2,712		R118 G237 B255	
6.	4		2,232		R61 G123 B133	
7.	7		7,208		R33 G71 B87	
8.	8		2,617		R74 G77 B77	
9.	9		4,589		R140 G162 B171	
10.	10		4,724		R255 G253 B249	
11.	11		8,980		R0 G0 B0	

2 2  
 2 2

# Production Worksheet

Wilcom EmbroideryStudio - Designing

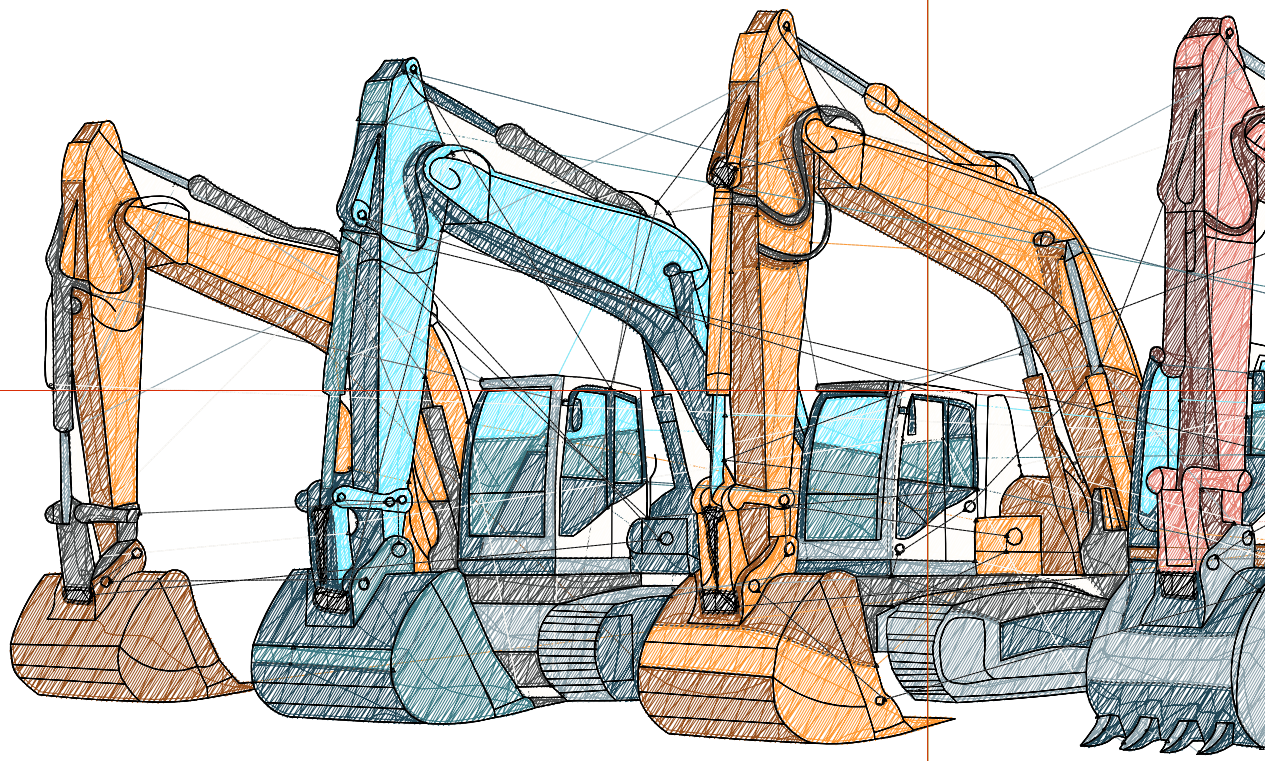


Design: **9**

Title:

Stitches: 50,614  
Height: 3.88 in  
Width: 9.50 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1

1 1  
1 1



2 2  
2 2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



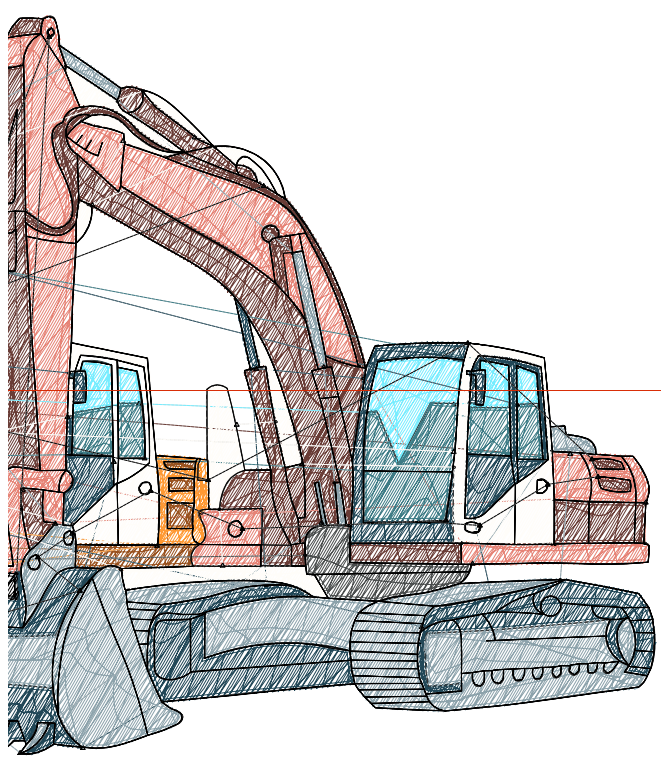
Design: **9**

Title:

Stitches: 50,614  
 Height: 3.88 in  
 Width: 9.50 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

1 1  
 1 1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 174  
 Appliqués: 0  
 Left: 121.4 mm  
 Right: 120.0 mm  
 Up: 50.4 mm  
 Down: 48.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 36.92 in<sup>2</sup>  
 Max stitch: 7.7 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm  
 Total thread: 755.10ft  
 Total bobbin: 248.52ft



Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		3,170		R105 G60 B54	
2.	3		2,346		R230 G131 B118	
3.	5		4,843		R153 G82 B31	
4.	12		5,228	12	Orange	Default
5.	6		2,903		R118 G237 B255	
6.	4		2,354		R61 G123 B133	
7.	7		7,726		R33 G71 B87	
8.	8		2,796		R74 G77 B77	
9.	9		4,905		R140 G162 B171	
10.	10		5,031		R255 G253 B249	
11.	11		9,310		R0 G0 B0	

2 2  
 2 2

# Production Worksheet

Wilcom EmbroideryStudio - Designing

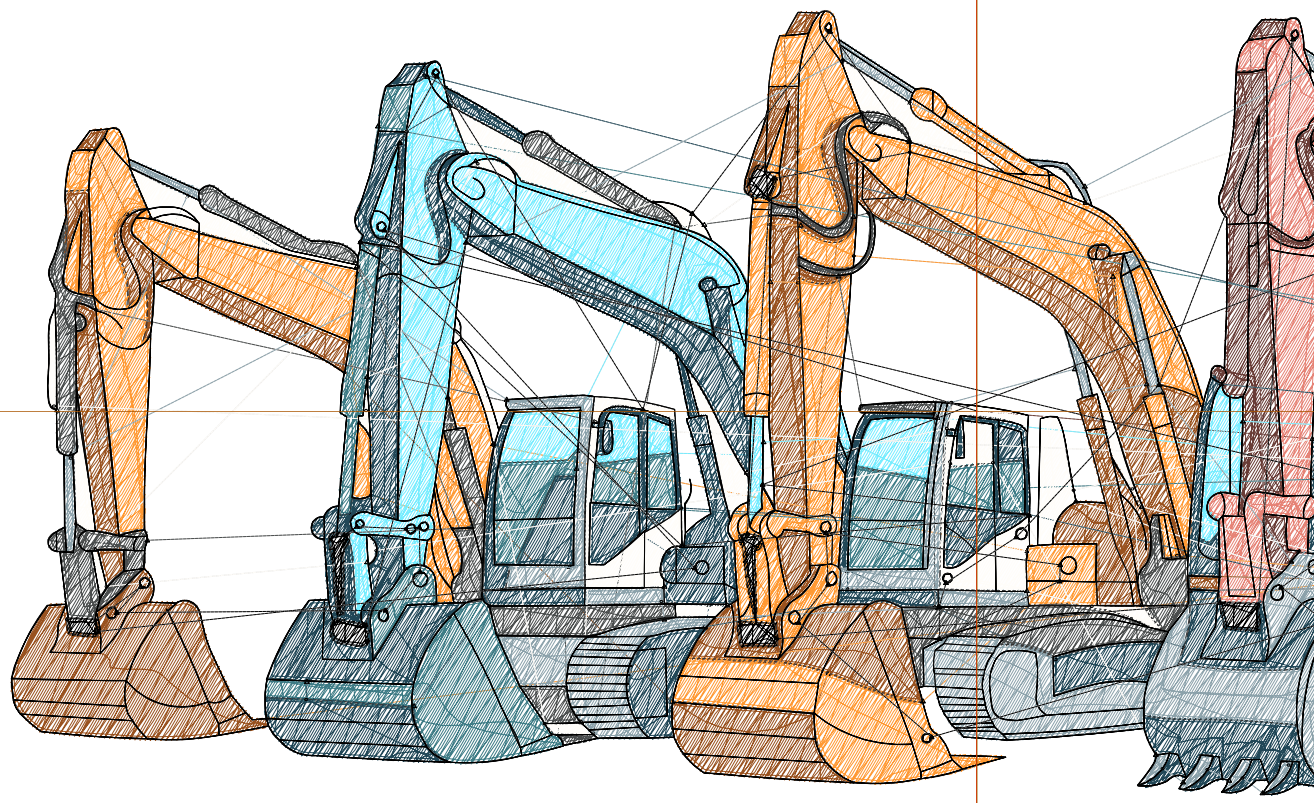


Design: **10**

Title:

Stitches: 53,684  
Height: 4.09 in  
Width: 10.00 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1

1 1  
1 1



2 2  
2 2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **10**

Title:

Stitches: 53,684  
 Height: 4.09 in  
 Width: 10.00 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

1	1
1	1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 179  
 Appliqués: 0  
 Left: 127.8 mm  
 Right: 126.3 mm  
 Up: 53.0 mm  
 Down: 50.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 40.92 in<sup>2</sup>  
 Max stitch: 9.8 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm  
 Total thread: 811.00ft  
 Total bobbin: 269.71ft



Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		3,331		R105 G60 B54	
2.	3		2,496		R230 G131 B118	
3.	5		5,184		R153 G82 B31	
4.	12		5,566	12	Orange	Default
5.	6		3,132		R118 G237 B255	
6.	4		2,554		R61 G123 B133	
7.	7		8,180		R33 G71 B87	
8.	8		2,992		R74 G77 B77	
9.	9		5,247		R140 G162 B171	
10.	10		5,350		R255 G253 B249	
11.	11		9,650		R0 G0 B0	

2	2
2	2

# Production Worksheet

Wilcom EmbroideryStudio - Designing

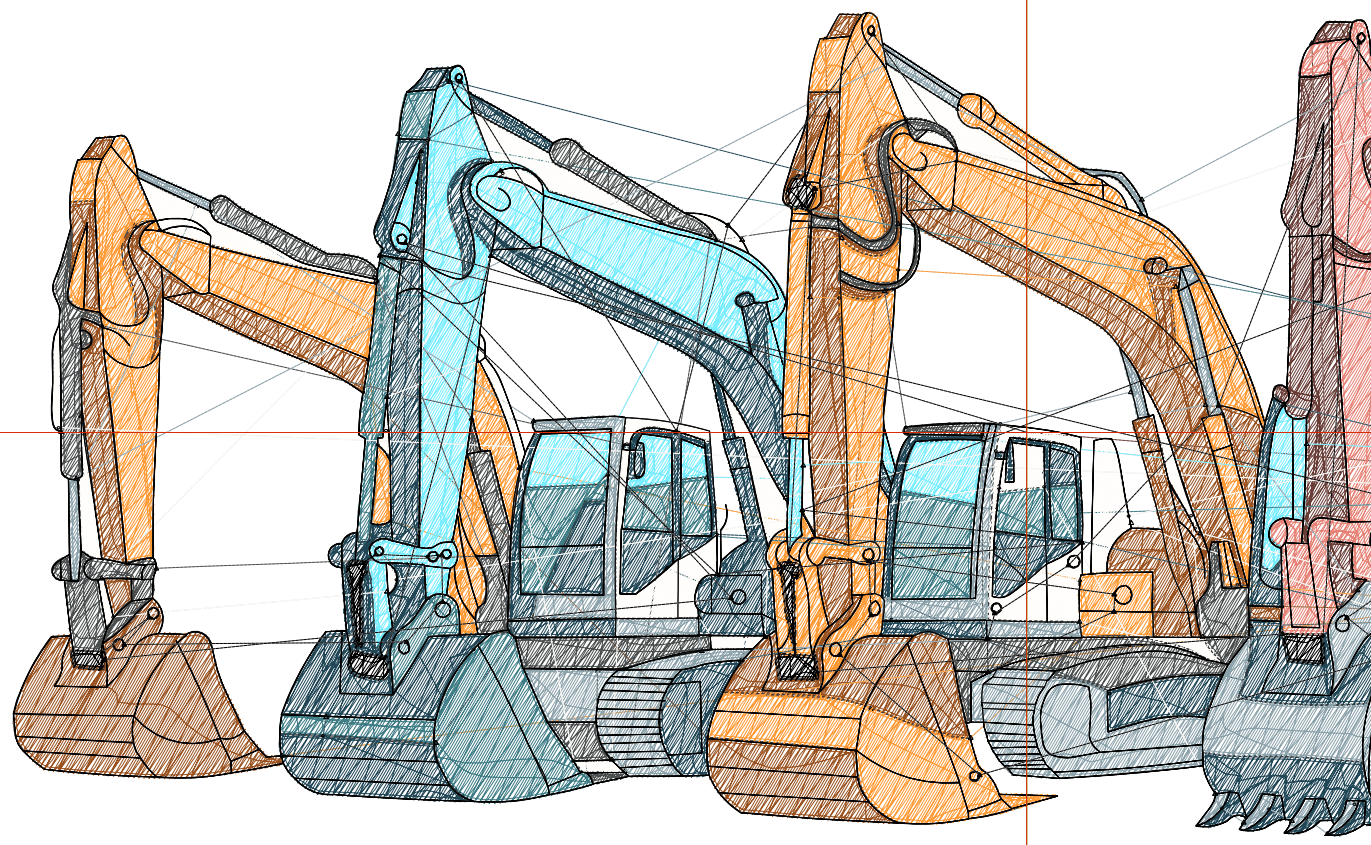


Design: **10**

Title:

Stitches: 56,572  
Height: 4.29 in  
Width: 10.50 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1

1 1  
1 1



2 2  
2 2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **10**

Title:

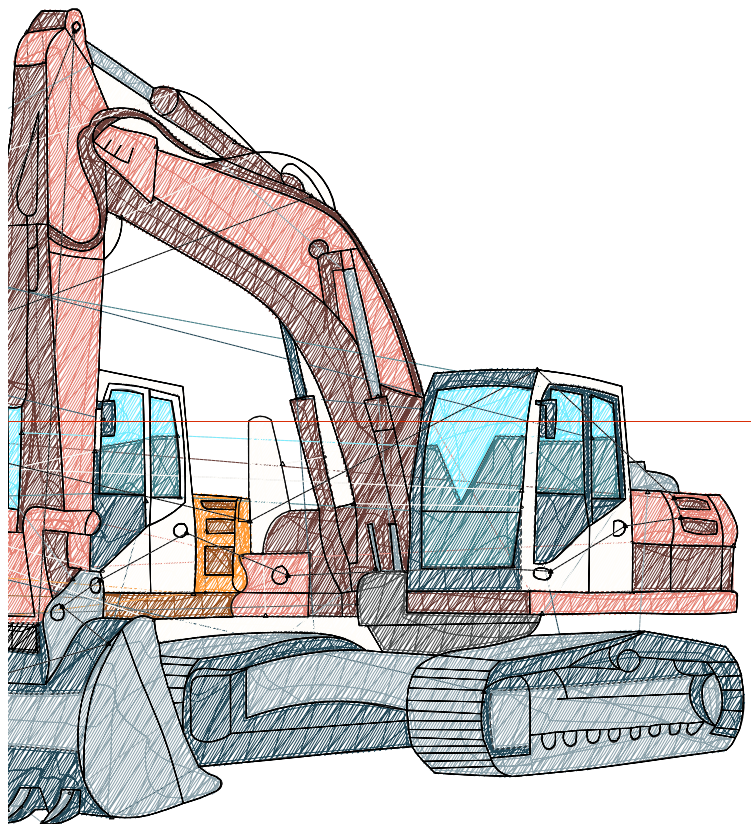
Stitches: 56,572  
 Height: 4.29 in  
 Width: 10.50 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

1 1  
1 1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 179  
 Appliqués: 0  
 Left: 134.1 mm  
 Right: 132.7 mm  
 Up: 55.6 mm  
 Down: 53.4 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 45.09 in<sup>2</sup>  
 Max stitch: 7.6 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm  
 Total thread: 865.92ft  
 Total bobbin: 291.03ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		3,562		R105 G60 B54	
2.	3		2,673		R230 G131 B118	
3.	5		5,483		R153 G82 B31	
4.	12		5,903	12	Orange	Default
5.	6		3,337		R118 G237 B255	
6.	4		2,714		R61 G123 B133	
7.	7		8,581		R33 G71 B87	
8.	8		3,149		R74 G77 B77	
9.	9		5,533		R140 G162 B171	
10.	10		5,600		R255 G253 B249	
11.	11		10,035		R0 G0 B0	



2 2  
2 2