

**Approval Sheet**

Wilcom EmbroideryStudio - Designing

**\* 3 INCH \***

Design: **3 inch**

Title:

Height: 2.92 in  
Width: 3.01 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

**Terms and Conditions:**

**Approved By:**  
\_\_\_\_\_

**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\* 3 INCH \***

Design: **3 inch**

Title:

Stitches: 30,504  
 Height: 2.92 in  
 Width: 3.01 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 144  
 Appliqués: 0  
 Left: 30.9 mm  
 Right: 45.6 mm  
 Up: 41.9 mm  
 Down: 32.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 8.80 in<sup>2</sup>  
 Max stitch: 8.7 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.8 mm  
 Total thread: 385.07ft  
 Total bobbin: 107.44ft

Stop Sequence:

| #   | N# | Color | St.   | Code | Name         | Chart   |
|-----|----|-------|-------|------|--------------|---------|
| 1.  | 2  |       | 3,729 |      | R255 G162 B1 |         |
| 2.  | 34 |       | 2,341 | 14   | Brown        | Default |
| 3.  | 31 |       | 1,436 | 11   | Dark Red     | Default |
| 4.  | 3  |       | 2,300 |      | R240 G1 B1   |         |
| 5.  | 64 |       | 1,953 | 4    | Yellow       | Default |
| 6.  | 16 |       | 4,131 | 16   | Sand         | Default |
| 7.  | 72 |       | 280   | 12   | Orange       | Default |
| 8.  | 67 |       | 2,217 | 7    | Green        | Default |
| 9.  | 70 |       | 1,666 | 10   | Dark Blue    | Default |
| 10. | 1  |       | 1,200 |      | R255 G120 B1 |         |
| 11. | 8  |       | 9,249 | 8    | Black        | Default |



**Approval Sheet**

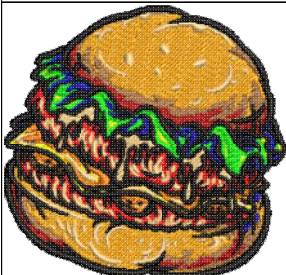
Wilcom EmbroideryStudio - Designing

**\* 4 INCH \***

Design: **4 inch**

Title:

Height: 3.89 in  
Width: 4.01 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

**Terms and Conditions:**

**Approved By:**  
\_\_\_\_\_

**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\* 4 INCH \***












Design: **4 inch**

Title:

Stitches: 40,556  
Height: 3.89 in  
Width: 4.01 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 10  
Stops: 11  
Trims: 166  
Appliqués: 0  
Left: 43.6 mm  
Right: 58.3 mm  
Up: 54.2 mm  
Down: 44.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 15.60 in<sup>2</sup>  
Max stitch: 11.6 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 556.33ft  
Total bobbin: 169.84ft

Stop Sequence:

| #   | N# | Color   | St.    | Code | Name         | Chart   |
|-----|----|---|--------|------|--------------|---------|
| 1.  | 2  |    | 5,385  |      | R255 G162 B1 |         |
| 2.  | 34 |    | 3,055  | 14   | Brown        | Default |
| 3.  | 31 |    | 1,863  | 11   | Dark Red     | Default |
| 4.  | 3  |   | 3,189  |      | R240 G1 B1   |         |
| 5.  | 64 |  | 2,641  | 4    | Yellow       | Default |
| 6.  | 16 |  | 5,288  | 16   | Sand         | Default |
| 7.  | 72 |  | 362    | 12   | Orange       | Default |
| 8.  | 67 |  | 2,877  | 7    | Green        | Default |
| 9.  | 70 |  | 2,240  | 10   | Dark Blue    | Default |
| 10. | 1  |  | 1,552  |      | R255 G120 B1 |         |
| 11. | 8  |  | 12,102 | 8    | Black        | Default |



**Approval Sheet**

Wilcom EmbroideryStudio - Designing

**\*5 INCH\***

Design: **5 inch**

Title:

Height: 4.86 in  
Width: 5.01 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\*5 INCH\***

Design: **5 inch**

Title:

Stitches: 51,460  
 Height: 4.86 in  
 Width: 5.01 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 192  
 Appliqués: 0  
 Left: 56.3 mm  
 Right: 71.0 mm  
 Up: 66.5 mm  
 Down: 56.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 24.35 in<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 756.66ft  
 Total bobbin: 246.16ft

Stop Sequence:

| #   | N# | Color | St.    | Code | Name         | Chart   |
|-----|----|-------|--------|------|--------------|---------|
| 1.  | 2  |       | 7,296  |      | R255 G162 B1 |         |
| 2.  | 34 |       | 3,911  | 14   | Brown        | Default |
| 3.  | 31 |       | 2,348  | 11   | Dark Red     | Default |
| 4.  | 3  |       | 4,235  |      | R240 G1 B1   |         |
| 5.  | 64 |       | 3,301  | 4    | Yellow       | Default |
| 6.  | 16 |       | 6,455  | 16   | Sand         | Default |
| 7.  | 72 |       | 462    | 12   | Orange       | Default |
| 8.  | 67 |       | 3,636  | 7    | Green        | Default |
| 9.  | 70 |       | 2,800  | 10   | Dark Blue    | Default |
| 10. | 1  |       | 1,924  |      | R255 G120 B1 |         |
| 11. | 8  |       | 15,090 | 8    | Black        | Default |



**Approval Sheet**

Wilcom EmbroideryStudio - Designing

**\*6 INCH\***

Design: **6 inch**

Title:

Height: 5.83 in  
Width: 6.01 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\*6 INCH\***

Design: **6 inch**

Title:

Stitches: 62,967  
Height: 5.83 in  
Width: 6.01 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*6 INCH\*












Design: **6 inch**

Title:

Stitches: 62,967  
 Height: 5.83 in  
 Width: 6.01 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 205  
 Appliqués: 0  
 Left: 69.0 mm  
 Right: 83.7 mm  
 Up: 78.8 mm  
 Down: 69.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 35.03 in<sup>2</sup>  
 Max stitch: 8.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 986.67ft  
 Total bobbin: 337.71ft

Stop Sequence:

| #   | N# | Color   | St.    | Code | Name         | Chart   |
|-----|----|---|--------|------|--------------|---------|
| 1.  | 2  |    | 9,602  |      | R255 G162 B1 |         |
| 2.  | 34 |    | 4,739  | 14   | Brown        | Default |
| 3.  | 31 |    | 2,863  | 11   | Dark Red     | Default |
| 4.  | 3  |   | 5,394  |      | R240 G1 B1   |         |
| 5.  | 64 |  | 3,973  | 4    | Yellow       | Default |
| 6.  | 16 |  | 7,662  | 16   | Sand         | Default |
| 7.  | 72 |  | 543    | 12   | Orange       | Default |
| 8.  | 67 |  | 4,373  | 7    | Green        | Default |
| 9.  | 70 |  | 3,351  | 10   | Dark Blue    | Default |
| 10. | 1  |  | 2,329  |      | R255 G120 B1 |         |
| 11. | 8  |  | 18,136 | 8    | Black        | Default |

**Approval Sheet**

Wilcom EmbroideryStudio - Designing

**\*7 INCH\***

Design: **7 inch**

Title:

Height: 6.79 in  
Width: 7.01 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\*7 INCH\***

Design: **7 inch**

Title:

Stitches: 75,200  
Height: 6.79 in  
Width: 7.01 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*7 INCH\*












Design: **7 inch**

Title:

Stitches: 75,200  
 Height: 6.79 in  
 Width: 7.01 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 215  
 Appliqués: 0  
 Left: 81.7 mm  
 Right: 96.4 mm  
 Up: 91.1 mm  
 Down: 81.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 47.65 in<sup>2</sup>  
 Max stitch: 8.6 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 1244.55ft  
 Total bobbin: 442.97ft

Stop Sequence:

| #   | N# | Color   | St.    | Code | Name         | Chart   |
|-----|----|---|--------|------|--------------|---------|
| 1.  | 2  |    | 12,078 |      | R255 G162 B1 |         |
| 2.  | 34 |    | 5,643  | 14   | Brown        | Default |
| 3.  | 31 |    | 3,419  | 11   | Dark Red     | Default |
| 4.  | 3  |   | 6,664  |      | R240 G1 B1   |         |
| 5.  | 64 |  | 4,709  | 4    | Yellow       | Default |
| 6.  | 16 |  | 8,932  | 16   | Sand         | Default |
| 7.  | 72 |  | 628    | 12   | Orange       | Default |
| 8.  | 67 |  | 5,149  | 7    | Green        | Default |
| 9.  | 70 |  | 3,976  | 10   | Dark Blue    | Default |
| 10. | 1  |  | 2,692  |      | R255 G120 B1 |         |
| 11. | 8  |  | 21,308 | 8    | Black        | Default |

**Approval Sheet**

Wilcom EmbroideryStudio - Designing

**\*8 INCH\***

Design: **8 inch**

Title:

Height: 7.76 in  
Width: 8.01 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

\*8 INCH\*

Design: 8 inch

Title:

Stitches: 88,442  
Height: 7.76 in  
Width: 8.01 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*8 INCH\*












Design: **8 inch**

Title:

Stitches: 88,442  
 Height: 7.76 in  
 Width: 8.01 in  
 Colors: 11  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 223  
 Appliqués: 0  
 Left: 94.4 mm  
 Right: 109.1 mm  
 Up: 103.4 mm  
 Down: 93.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 62.20 in<sup>2</sup>  
 Max stitch: 9.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 1535.82ft  
 Total bobbin: 564.08ft

Stop Sequence:

| #   | N# | Color   | St.    | Code | Name         | Chart   |
|-----|----|---|--------|------|--------------|---------|
| 1.  | 2  |    | 14,985 |      | R255 G162 B1 |         |
| 2.  | 34 |    | 6,674  | 14   | Brown        | Default |
| 3.  | 31 |    | 4,020  | 11   | Dark Red     | Default |
| 4.  | 3  |   | 8,076  |      | R240 G1 B1   |         |
| 5.  | 64 |  | 5,405  | 4    | Yellow       | Default |
| 6.  | 16 |  | 10,235 | 16   | Sand         | Default |
| 7.  | 72 |  | 715    | 12   | Orange       | Default |
| 8.  | 67 |  | 5,997  | 7    | Green        | Default |
| 9.  | 70 |  | 4,583  | 10   | Dark Blue    | Default |
| 10. | 1  |  | 3,121  |      | R255 G120 B1 |         |
| 11. | 8  |  | 24,629 | 8    | Black        | Default |