

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Height: 58.9 mm  
Width: 88.9 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  

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**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

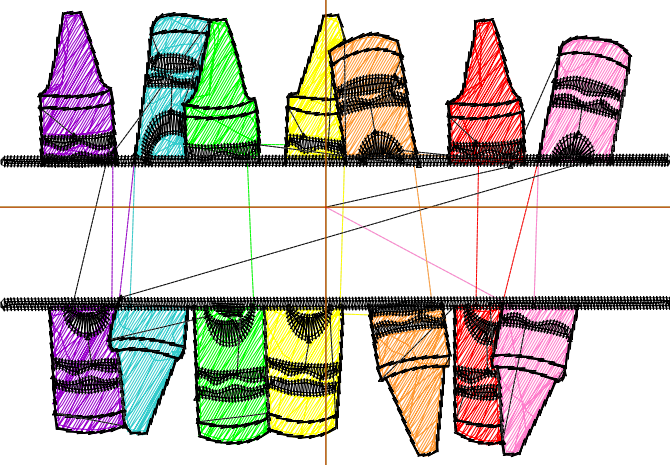
Title:

Stitches: 8,965  
 Height: 58.9 mm  
 Width: 88.9 mm  
 Colors: 8  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 7  
 Stops: 8  
 Trims: 67  
 Appliqués: 0  
 Left: 43.0 mm  
 Right: 45.9 mm  
 Up: 25.9 mm  
 Down: 33.0 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 5237.4 mm<sup>2</sup>  
 Max stitch: 11.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 42.07m  
 Total bobbin: 13.83m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	15		536	15	Pink	Default
2.	3		474	3	Red	Default
3.	12		576	12	Orange	Default
4.	4		631	4	Yellow	Default
5.	7		521	7	Green	Default
6.	5		638	5	Aqua	Default
7.	13		657	13	Purple	Default
8.	8		4,930	8	Black	Default



# Color Film

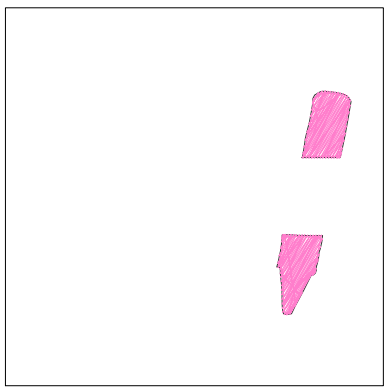
Wilcom EmbroideryStudio - Designing



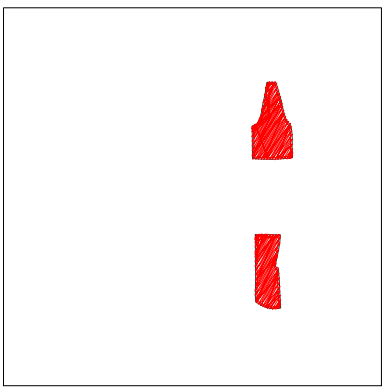
Design: **3**

Title:

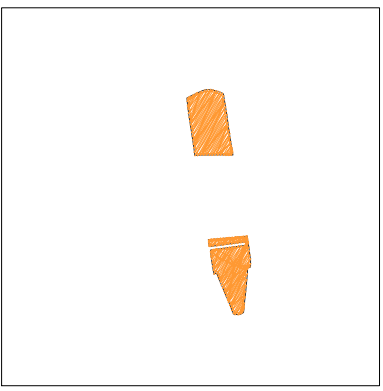
Stitches: 8,965  
Height: 58.9 mm  
Width: 88.9 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 0.53



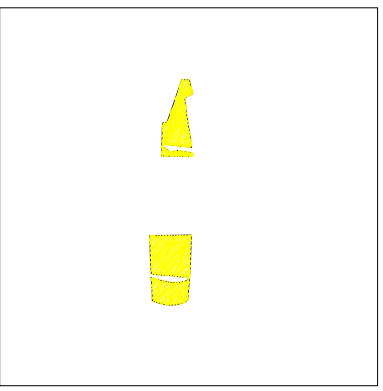
Stop #: 1  
Element:  
Code: 15  
Name: Pink  
Chart: Default  
Stitches: 536  
Thread used: 2.99m



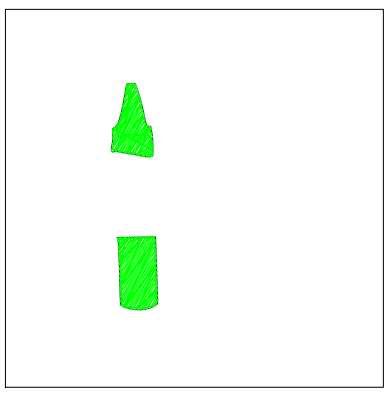
Stop #: 2  
Element:  
Code: 3  
Name: Red  
Chart: Default  
Stitches: 474  
Thread used: 2.51m



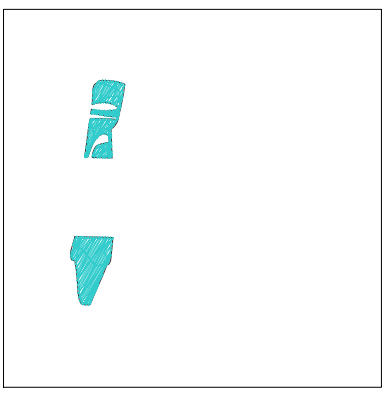
Stop #: 3  
Element:  
Code: 12  
Name: Orange  
Chart: Default  
Stitches: 576  
Thread used: 2.95m



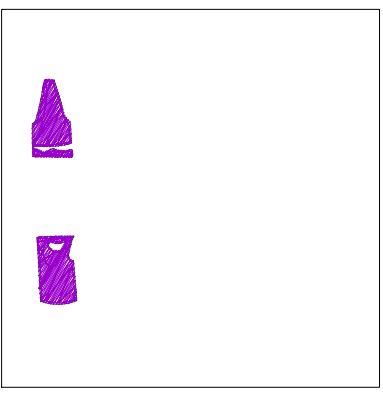
Stop #: 4  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 631  
Thread used: 3.05m



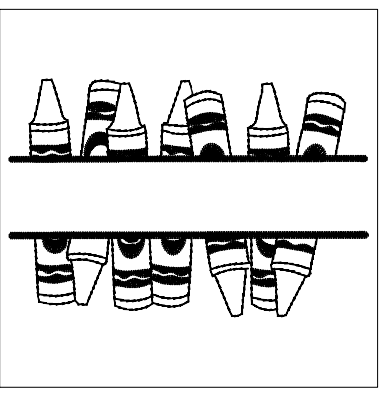
Stop #: 5  
Element:  
Code: 7  
Name: Green  
Chart: Default  
Stitches: 521  
Thread used: 2.81m



Stop #: 6  
Element:  
Code: 5  
Name: Aqua  
Chart: Default  
Stitches: 638  
Thread used: 3.03m



Stop #: 7  
Element:  
Code: 13  
Name: Purple  
Chart: Default  
Stitches: 657  
Thread used: 3.23m



Stop #: 8  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 4,930  
Thread used: 20.71m

# Production Summary

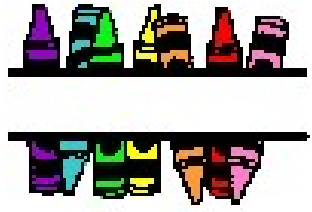
Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 8,965  
 Height: 58.9 mm  
 Width: 88.9 mm  
 Colors: 8



Machine format: Tajima  
 Color changes: 7  
 Stops: 8  
 Trims: 67  
 Hoop: <None>  
 Max stitch: 11.1 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm

Left: 43.0 mm  
 Right: 45.9 mm  
 Up: 25.9 mm  
 Down: 33.0 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 5237.4 mm<sup>2</sup>  
 Total thread: 42.07m  
 Total bobbin: 13.83m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	15	536	15 Pink Default
2	3	474	3 Red Default
3	12	576	12 Orange Default
4	4	631	4 Yellow Default
5	7	521	7 Green Default
6	5	638	5 Aqua Default
7	13	657	13 Purple Default
8	8	4,930	8 Black Default

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Height: 75.6 mm  
Width: 114.3 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  

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**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

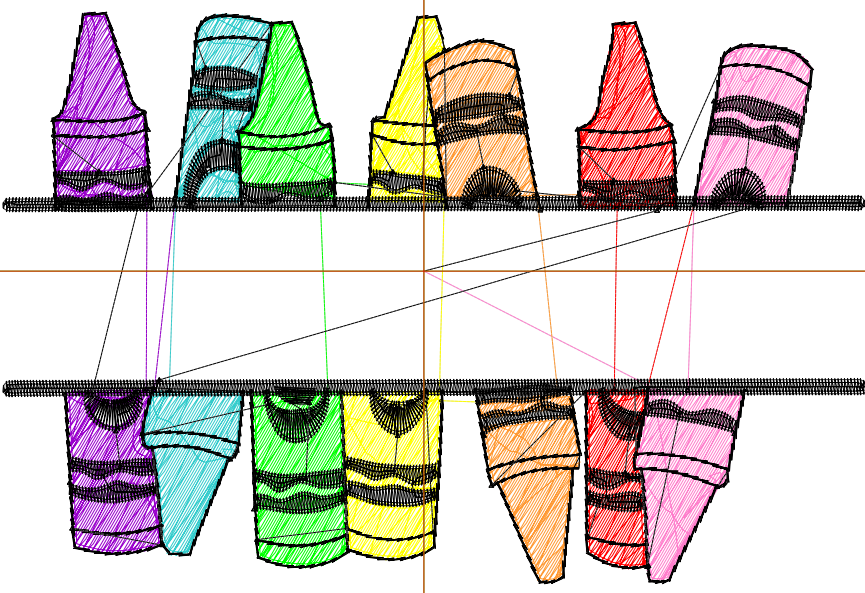
Title:

Stitches: 11,851  
 Height: 75.6 mm  
 Width: 114.3 mm  
 Colors: 8  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 7  
 Stops: 8  
 Trims: 72  
 Appliqués: 0  
 Left: 55.7 mm  
 Right: 58.6 mm  
 Up: 34.2 mm  
 Down: 41.4 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 8643.2 mm<sup>2</sup>  
 Max stitch: 8.1 mm  
 Min stitch: 0.1 mm  
 Max jump: 6.9 mm  
 Total thread: 59.77m  
 Total bobbin: 20.90m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	15		774	15	Pink	Default
2.	3		678	3	Red	Default
3.	12		805	12	Orange	Default
4.	4		881	4	Yellow	Default
5.	7		756	7	Green	Default
6.	5		878	5	Aqua	Default
7.	13		919	13	Purple	Default
8.	8		6,158	8	Black	Default



# Color Film

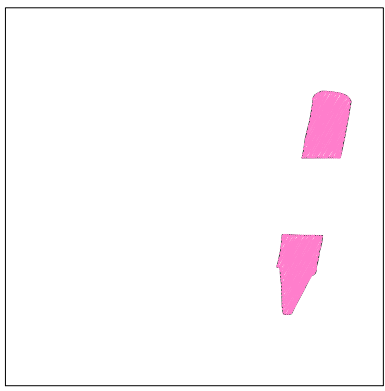
Wilcom EmbroideryStudio - Designing



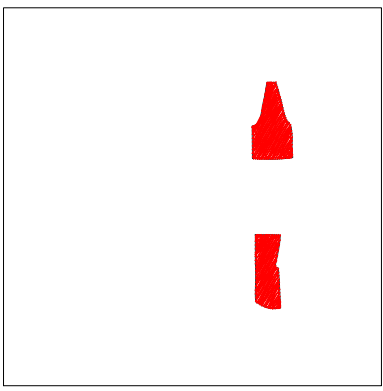
Design: **4**

Title:

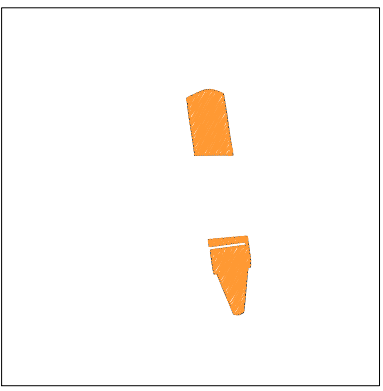
Stitches: 11,851  
Height: 75.6 mm  
Width: 114.3 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 0.42



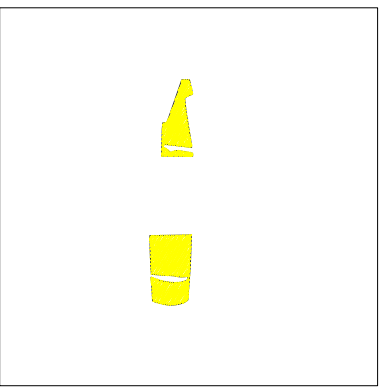
Stop #: 1  
Element:  
Code: 15  
Name: Pink  
Chart: Default  
Stitches: 774  
Thread used: 4.60m



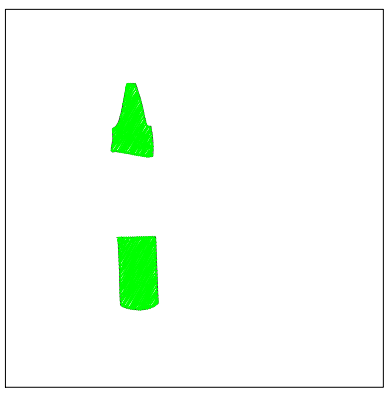
Stop #: 2  
Element:  
Code: 3  
Name: Red  
Chart: Default  
Stitches: 678  
Thread used: 3.81m



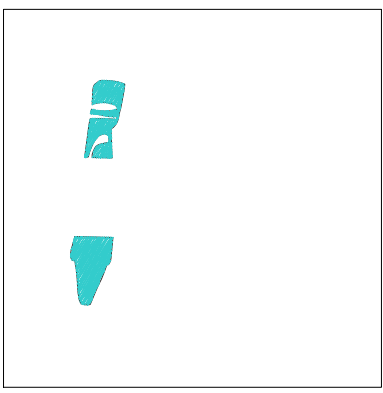
Stop #: 3  
Element:  
Code: 12  
Name: Orange  
Chart: Default  
Stitches: 805  
Thread used: 4.45m



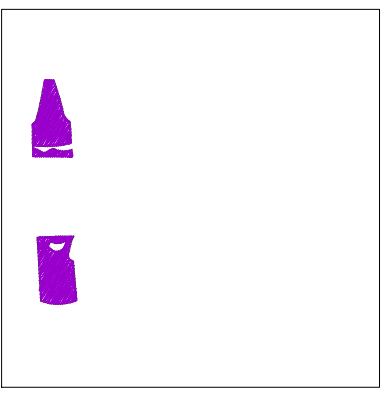
Stop #: 4  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 881  
Thread used: 4.53m



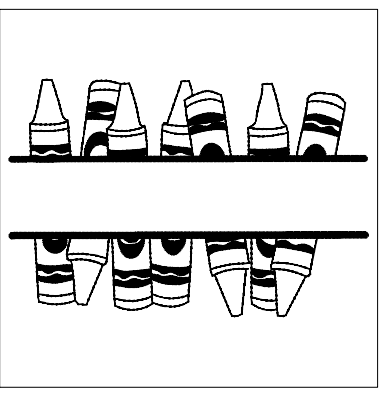
Stop #: 5  
Element:  
Code: 7  
Name: Green  
Chart: Default  
Stitches: 756  
Thread used: 4.35m



Stop #: 6  
Element:  
Code: 5  
Name: Aqua  
Chart: Default  
Stitches: 878  
Thread used: 4.41m



Stop #: 7  
Element:  
Code: 13  
Name: Purple  
Chart: Default  
Stitches: 919  
Thread used: 4.83m



Stop #: 8  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 6,158  
Thread used: 28.00m

# Production Summary

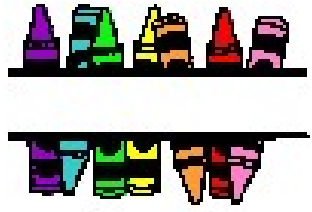
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Design: **4**

Title:

Stitches: 11,851  
 Height: 75.6 mm  
 Width: 114.3 mm  
 Colors: 8



Machine format: Tajima  
 Color changes: 7  
 Stops: 8  
 Trims: 72  
 Hoop: <None>  
 Max stitch: 8.1 mm  
 Min stitch: 0.1 mm  
 Max jump: 6.9 mm

Left: 55.7 mm  
 Right: 58.6 mm  
 Up: 34.2 mm  
 Down: 41.4 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 8643.2 mm<sup>2</sup>  
 Total thread: 59.77m  
 Total bobbin: 20.90m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	15	774	15 Pink Default
2	3	678	3 Red Default
3	12	805	12 Orange Default
4	4	881	4 Yellow Default
5	7	756	7 Green Default
6	5	878	5 Aqua Default
7	13	919	13 Purple Default
8	8	6,158	8 Black Default

# Approval Sheet

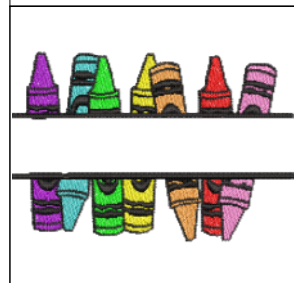
Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Height: 92.3 mm  
Width: 139.7 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  

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**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

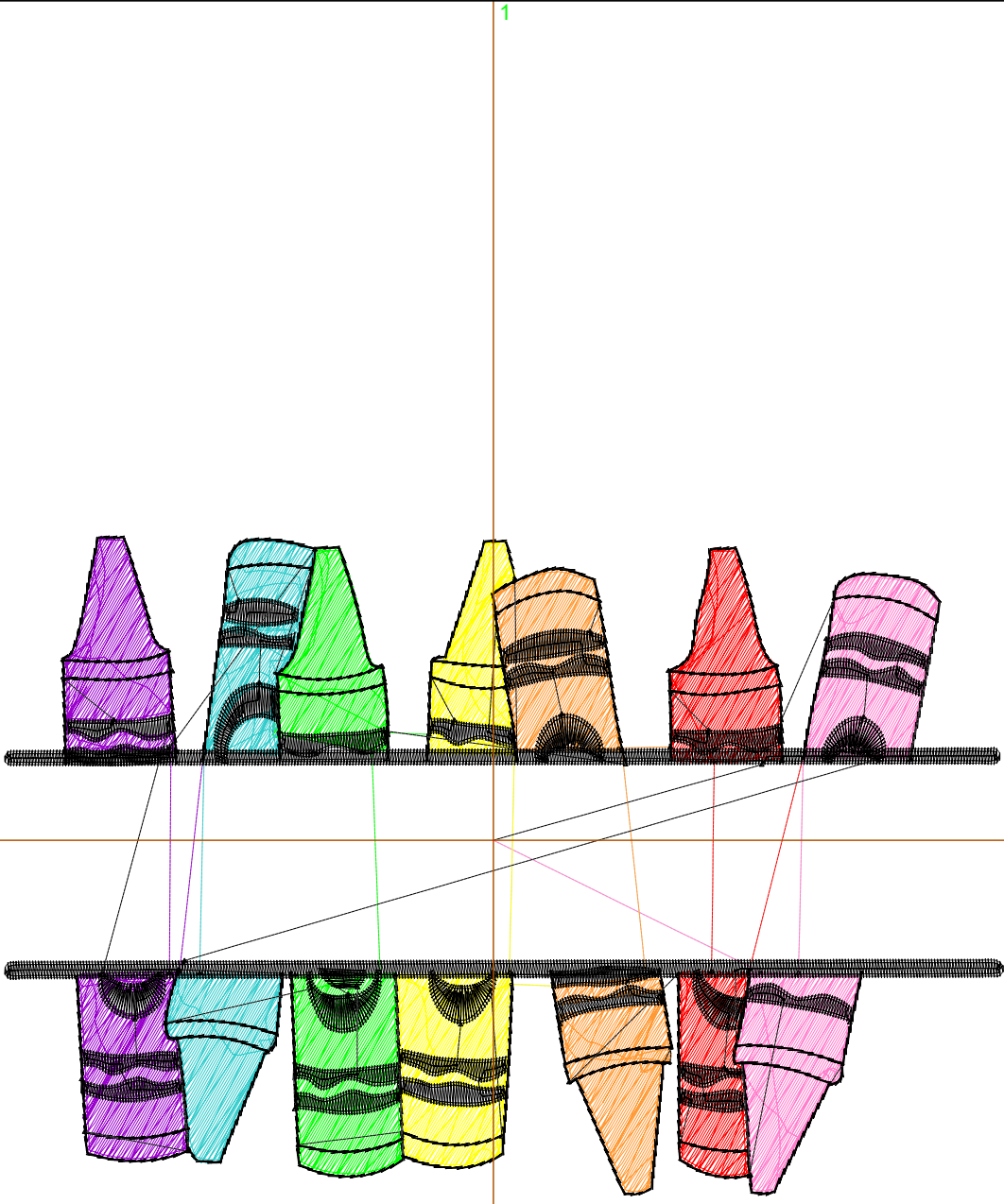
Title:

Stitches: 14,918  
 Height: 92.3 mm  
 Width: 139.7 mm  
 Colors: 8  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 7  
 Stops: 8  
 Trims: 74  
 Appliqués: 0  
 Left: 68.4 mm  
 Right: 71.3 mm  
 Up: 42.6 mm  
 Down: 49.7 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 12899.2 mm<sup>2</sup>  
 Max stitch: 8.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 80.12m  
 Total bobbin: 29.33m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	15		1,050	15	Pink	Default
2.	3		925	3	Red	Default
3.	12		1,095	12	Orange	Default
4.	4		1,131	4	Yellow	Default
5.	7		1,014	7	Green	Default
6.	5		1,118	5	Aqua	Default
7.	13		1,193	13	Purple	Default
8.	8		7,390	8	Black	Default



# Color Film

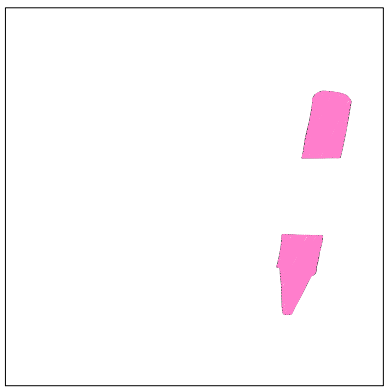
Wilcom EmbroideryStudio - Designing



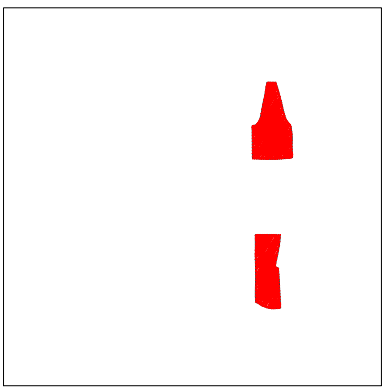
Design: **5**

Title:

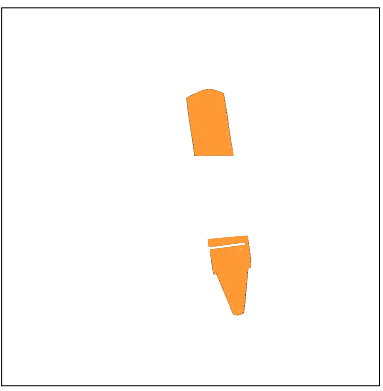
Stitches: 14,918  
Height: 92.3 mm  
Width: 139.7 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 0.34



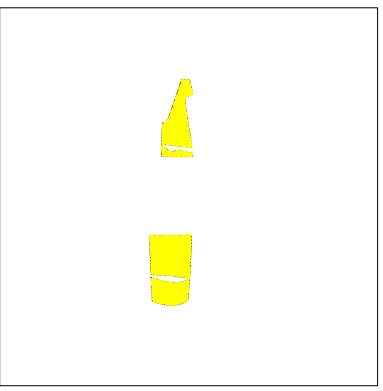
Stop #: 1  
Element:  
Code: 15  
Name: Pink  
Chart: Default  
Stitches: 1,050  
Thread used: 6.52m



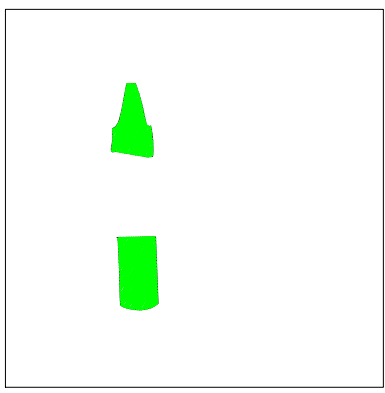
Stop #: 2  
Element:  
Code: 3  
Name: Red  
Chart: Default  
Stitches: 925  
Thread used: 5.43m



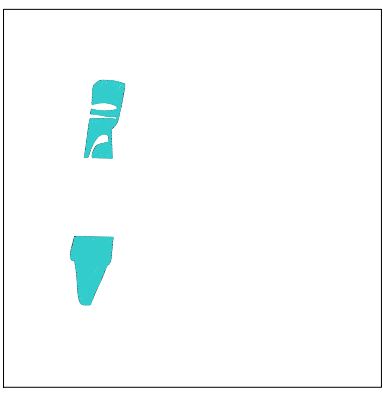
Stop #: 3  
Element:  
Code: 12  
Name: Orange  
Chart: Default  
Stitches: 1,095  
Thread used: 6.34m



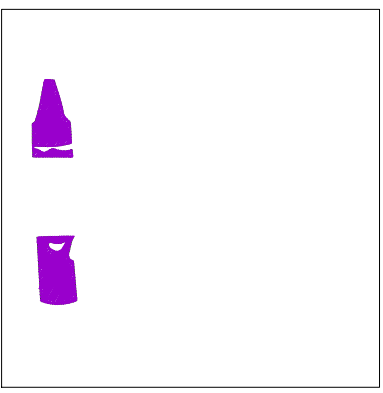
Stop #: 4  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 1,131  
Thread used: 6.11m



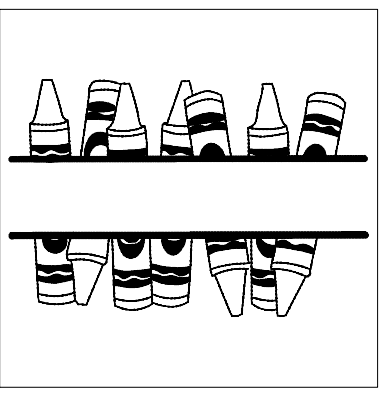
Stop #: 5  
Element:  
Code: 7  
Name: Green  
Chart: Default  
Stitches: 1,014  
Thread used: 6.13m



Stop #: 6  
Element:  
Code: 5  
Name: Aqua  
Chart: Default  
Stitches: 1,118  
Thread used: 6.01m



Stop #: 7  
Element:  
Code: 13  
Name: Purple  
Chart: Default  
Stitches: 1,193  
Thread used: 6.60m



Stop #: 8  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 7,390  
Thread used: 36.18m

# Production Summary

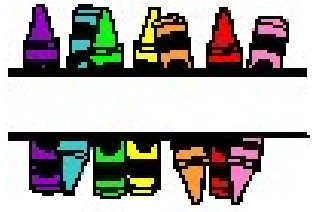
Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 14,918  
 Height: 92.3 mm  
 Width: 139.7 mm  
 Colors: 8



Machine format: Tajima  
 Color changes: 7  
 Stops: 8  
 Trims: 74  
 Hoop: <None>  
 Max stitch: 8.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm

Left: 68.4 mm  
 Right: 71.3 mm  
 Up: 42.6 mm  
 Down: 49.7 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 12899.2 mm<sup>2</sup>  
 Total thread: 80.12m  
 Total bobbin: 29.33m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	15	1,050	15 Pink Default
2	3	925	3 Red Default
3	12	1,095	12 Orange Default
4	4	1,131	4 Yellow Default
5	7	1,014	7 Green Default
6	5	1,118	5 Aqua Default
7	13	1,193	13 Purple Default
8	8	7,390	8 Black Default

# Approval Sheet

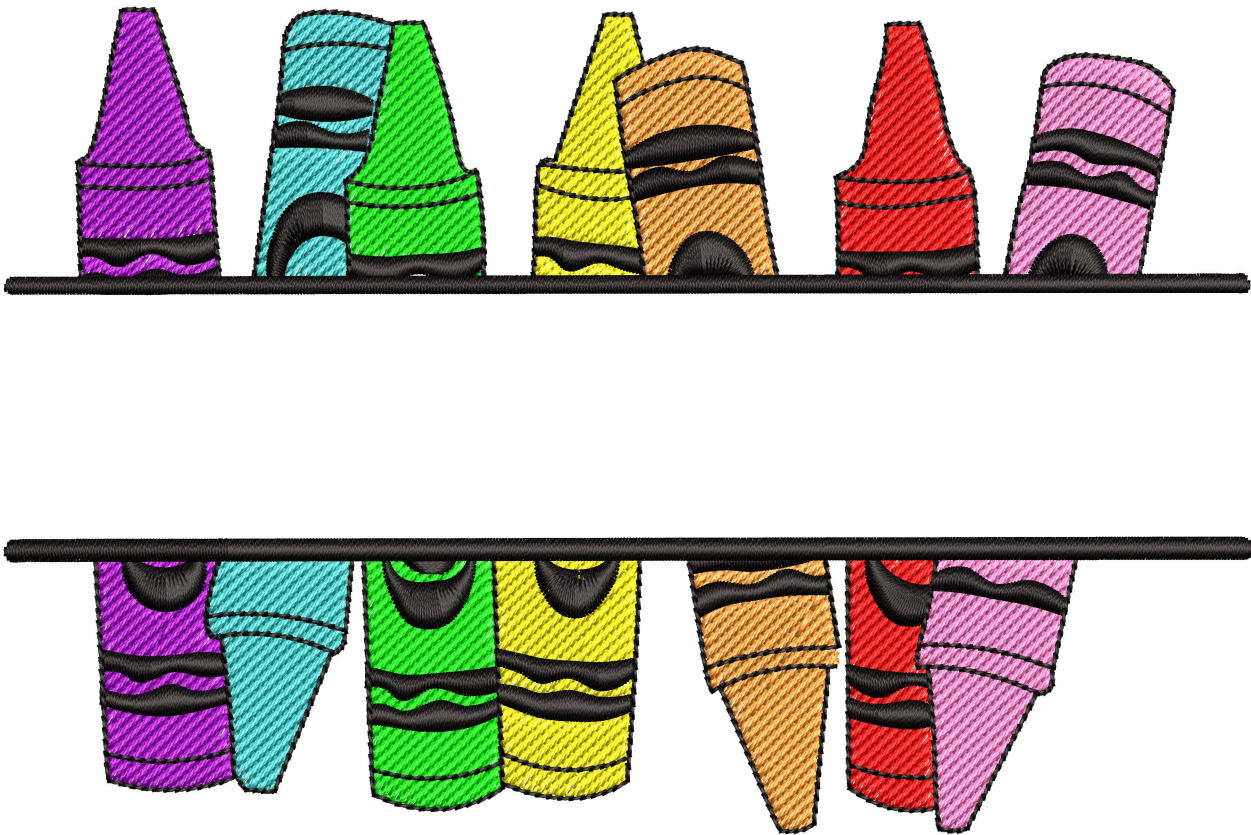
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Height: 109.1 mm  
Width: 165.1 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  

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**Date:**

# Production Worksheet

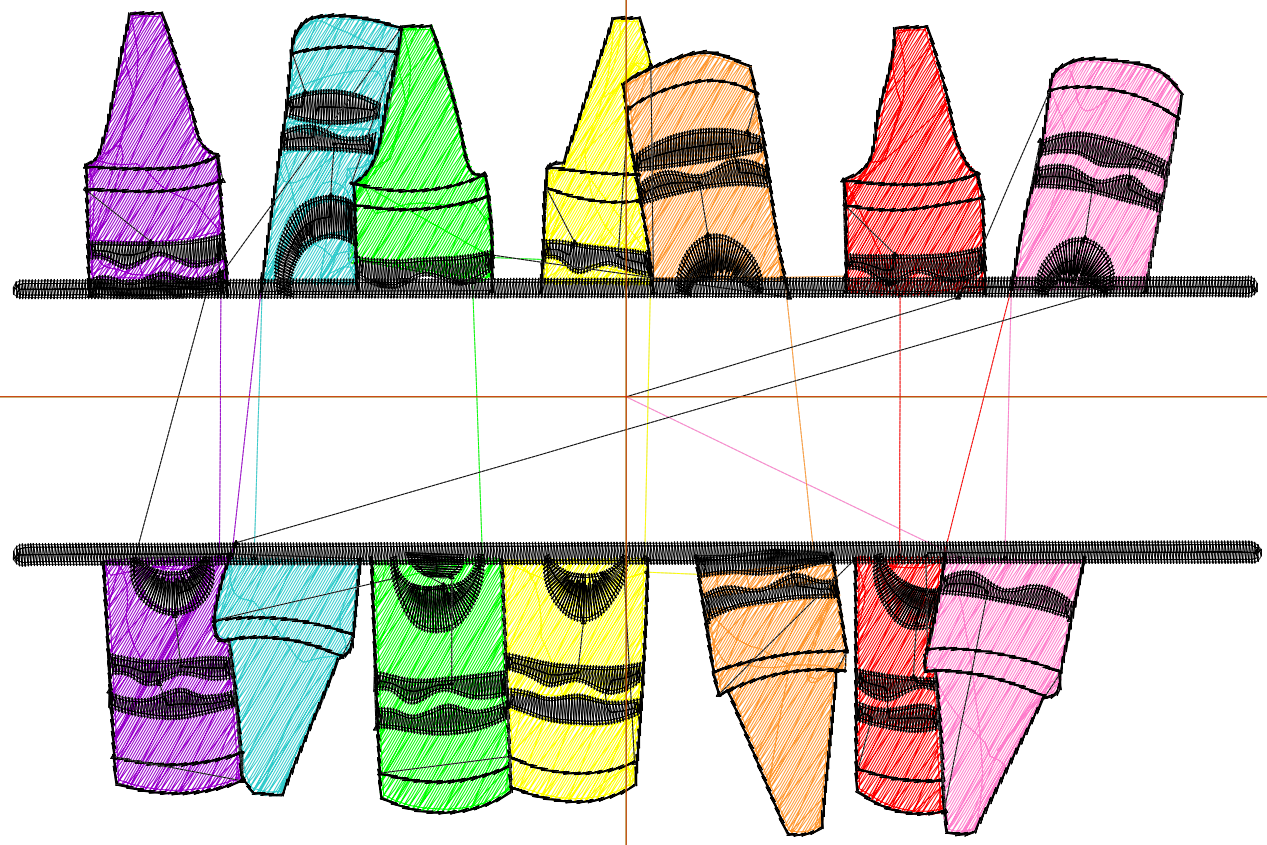
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 18,297  
Height: 109.1 mm  
Width: 165.1 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 1:1



1

2

2

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 18,297  
 Height: 109.1 mm  
 Width: 165.1 mm  
 Colors: 8  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 7  
 Stops: 8  
 Trims: 76  
 Appliqués: 0  
 Left: 81.1 mm  
 Right: 84.0 mm  
 Up: 51.0 mm  
 Down: 58.1 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area 18008.1 mm<sup>2</sup>  
 Max stitch: 8.7 mm  
 Min stitch: 0.1 mm  
 Max jump: 6.9 mm  
 Total thread: 103.75m  
 Total bobbin: 39.32m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	15		1,385	15	Pink	Default
2.	3		1,180	3	Red	Default
3.	12		1,414	12	Orange	Default
4.	4		1,427	4	Yellow	Default
5.	7		1,344	7	Green	Default
6.	5		1,396	5	Aqua	Default
7.	13		1,495	13	Purple	Default
8.	8		8,654	8	Black	Default

# Color Film

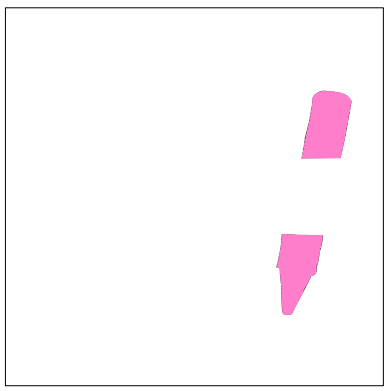
Wilcom EmbroideryStudio - Designing



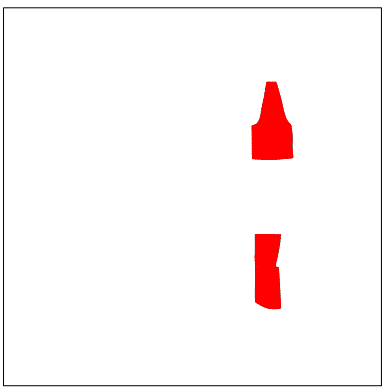
Design: 6

Title:

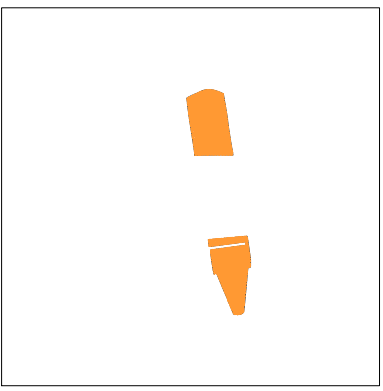
Stitches: 18,297  
Height: 109.1 mm  
Width: 165.1 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 0.29



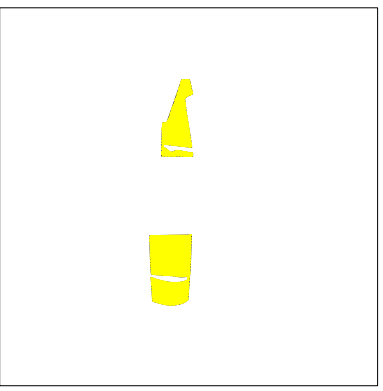
Stop #: 1  
Element:  
Code: 15  
Name: Pink  
Chart: Default  
Stitches: 1,385  
Thread used: 8.84m



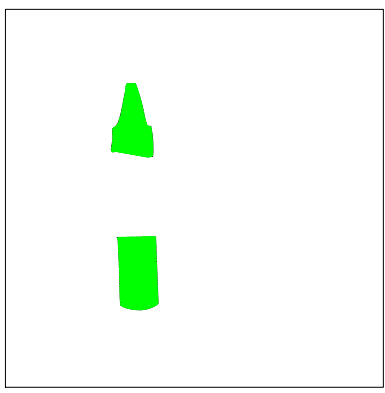
Stop #: 2  
Element:  
Code: 3  
Name: Red  
Chart: Default  
Stitches: 1,180  
Thread used: 7.25m



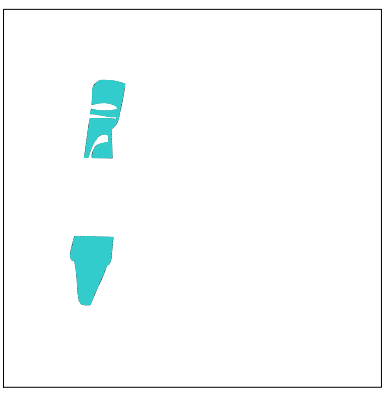
Stop #: 3  
Element:  
Code: 12  
Name: Orange  
Chart: Default  
Stitches: 1,414  
Thread used: 8.48m



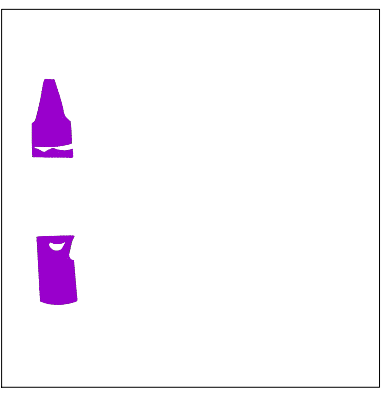
Stop #: 4  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 1,427  
Thread used: 8.07m



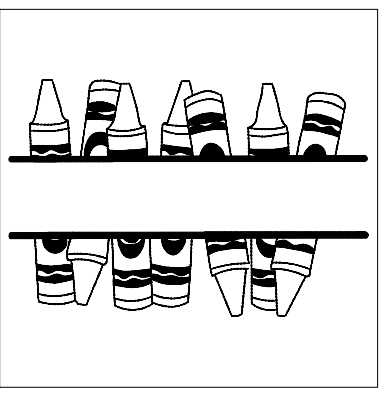
Stop #: 5  
Element:  
Code: 7  
Name: Green  
Chart: Default  
Stitches: 1,344  
Thread used: 8.39m



Stop #: 6  
Element:  
Code: 5  
Name: Aqua  
Chart: Default  
Stitches: 1,396  
Thread used: 7.83m



Stop #: 7  
Element:  
Code: 13  
Name: Purple  
Chart: Default  
Stitches: 1,495  
Thread used: 8.63m



Stop #: 8  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 8,654  
Thread used: 45.46m

# Production Summary

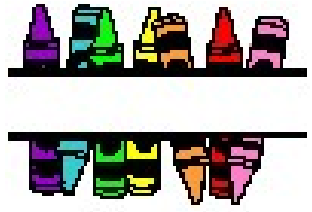
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 18,297  
 Height: 109.1 mm  
 Width: 165.1 mm  
 Colors: 8



Machine format: Tajima  
 Color changes: 7  
 Stops: 8  
 Trims: 76  
 Hoop: <None>  
 Max stitch: 8.7 mm  
 Min stitch: 0.1 mm  
 Max jump: 6.9 mm

Left: 81.1 mm  
 Right: 84.0 mm  
 Up: 51.0 mm  
 Down: 58.1 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 18008.1 mm<sup>2</sup>  
 Total thread: 103.75m  
 Total bobbin: 39.32m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	15	1,385	15 Pink Default
2	3	1,180	3 Red Default
3	12	1,414	12 Orange Default
4	4	1,427	4 Yellow Default
5	7	1,344	7 Green Default
6	5	1,396	5 Aqua Default
7	13	1,495	13 Purple Default
8	8	8,654	8 Black Default

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Height: 125.8 mm  
Width: 190.5 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  

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**Date:**

# Production Worksheet

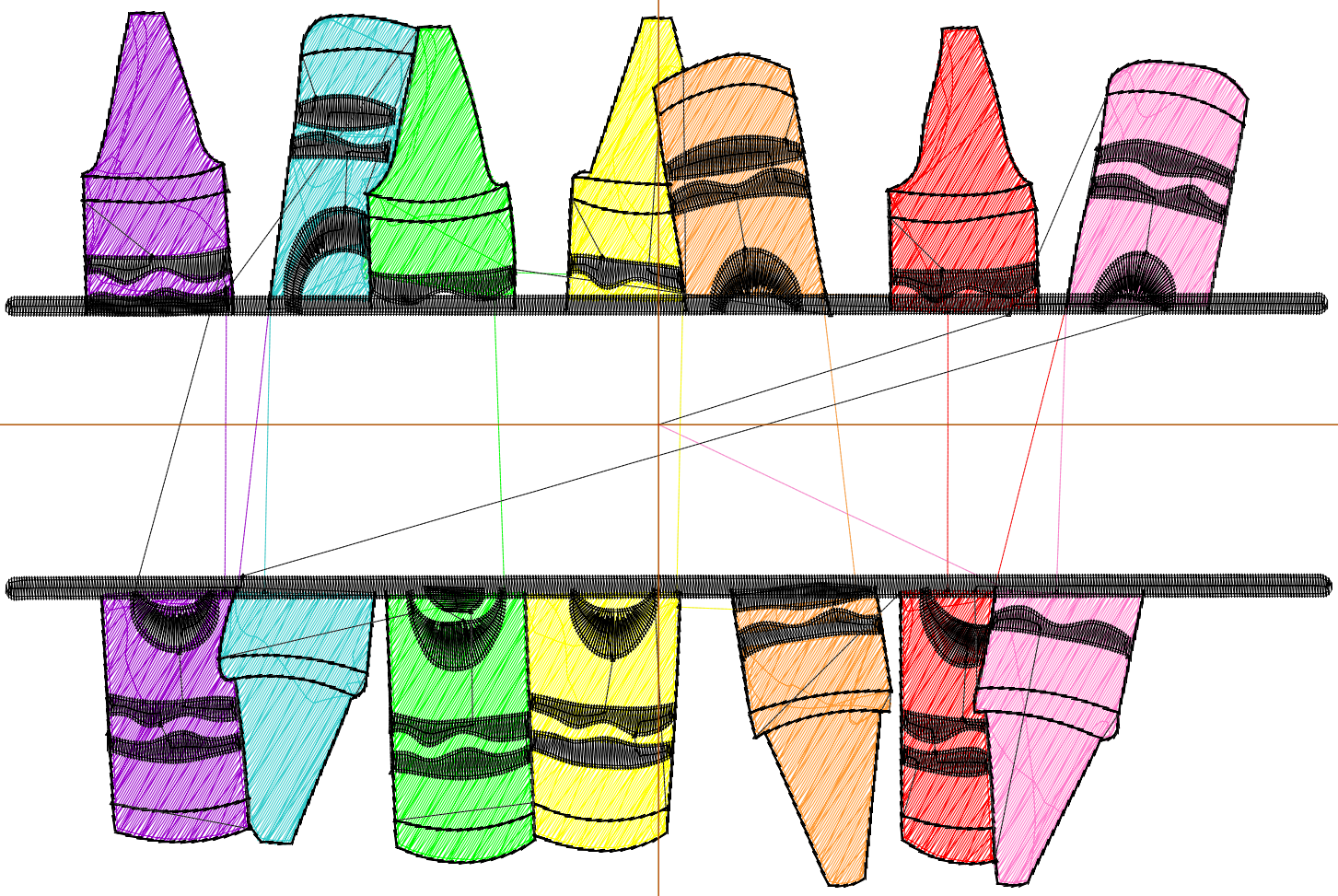
Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 22,072  
Height: 125.8 mm  
Width: 190.5 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 22,072  
 Height: 125.8 mm  
 Width: 190.5 mm  
 Colors: 8  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 7  
 Stops: 8  
 Trims: 78  
 Appliqués: 0  
 Left: 93.8 mm  
 Right: 96.7 mm  
 Up: 59.3 mm  
 Down: 66.5 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area 23968.8 mm<sup>2</sup>  
 Max stitch: 9.7 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 130.76m  
 Total bobbin: 50.85m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	15		1,756	15	Pink	Default
2.	3		1,495	3	Red	Default
3.	12		1,771	12	Orange	Default
4.	4		1,797	4	Yellow	Default
5.	7		1,701	7	Green	Default
6.	5		1,724	5	Aqua	Default
7.	13		1,857	13	Purple	Default
8.	8		9,969	8	Black	Default

# Color Film

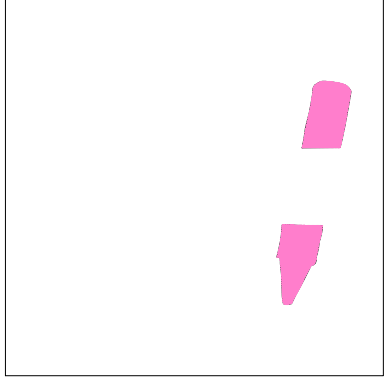
Wilcom EmbroideryStudio - Designing



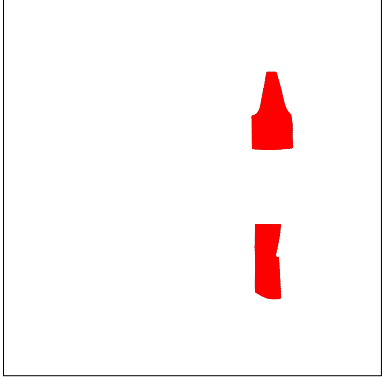
Design: 7

Title:

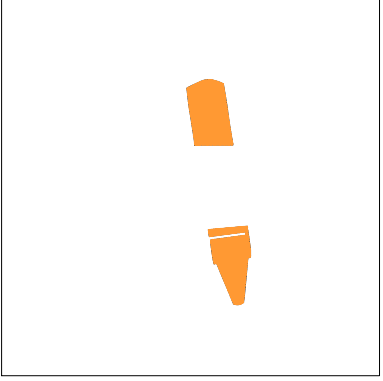
Stitches: 22,072  
Height: 125.8 mm  
Width: 190.5 mm  
Colors: 8  
Colorway: Colorway 1  
Zoom: 0.25



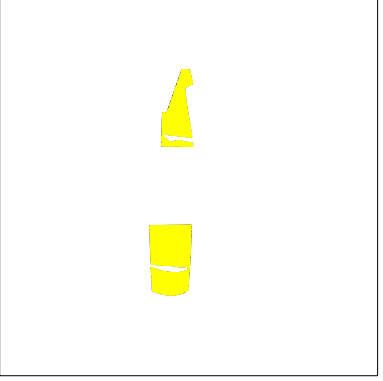
Stop #: 1  
Element:  
Code: 15  
Name: Pink  
Chart: Default  
Stitches: 1,756  
Thread used: 11.41m



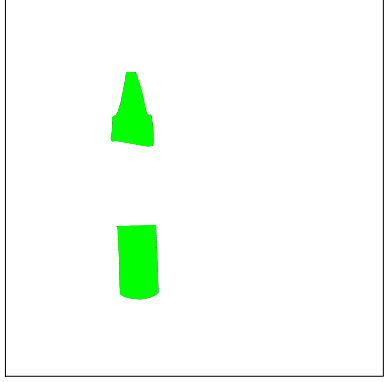
Stop #: 2  
Element:  
Code: 3  
Name: Red  
Chart: Default  
Stitches: 1,495  
Thread used: 9.36m



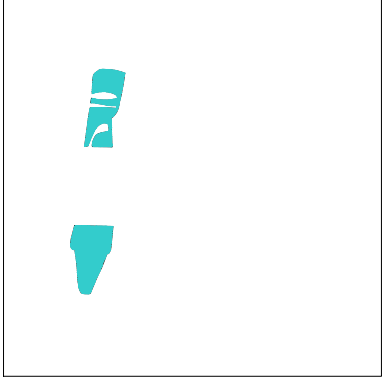
Stop #: 3  
Element:  
Code: 12  
Name: Orange  
Chart: Default  
Stitches: 1,771  
Thread used: 10.96m



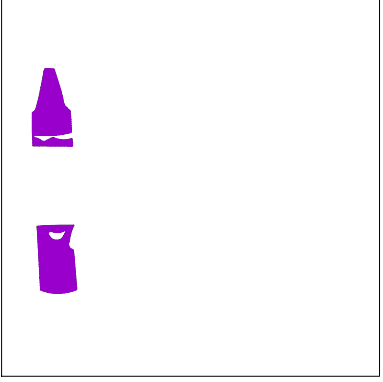
Stop #: 4  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 1,797  
Thread used: 10.48m



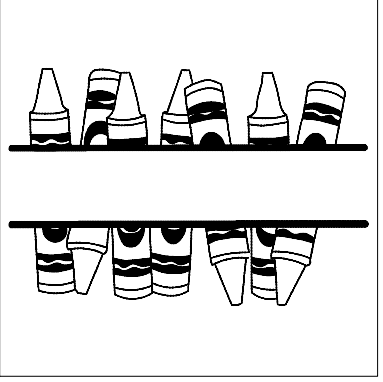
Stop #: 5  
Element:  
Code: 7  
Name: Green  
Chart: Default  
Stitches: 1,701  
Thread used: 10.90m



Stop #: 6  
Element:  
Code: 5  
Name: Aqua  
Chart: Default  
Stitches: 1,724  
Thread used: 10.01m



Stop #: 7  
Element:  
Code: 13  
Name: Purple  
Chart: Default  
Stitches: 1,857  
Thread used: 11.05m



Stop #: 8  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 9,969  
Thread used: 55.79m

# Production Summary

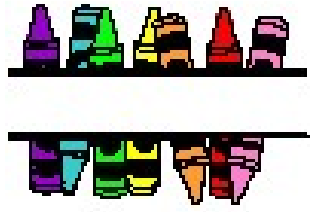
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 22,072  
 Height: 125.8 mm  
 Width: 190.5 mm  
 Colors: 8



Machine format: Tajima  
 Color changes: 7  
 Stops: 8  
 Trims: 78  
 Hoop: <None>  
 Max stitch: 9.7 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 93.8 mm  
 Right: 96.7 mm  
 Up: 59.3 mm  
 Down: 66.5 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 23968.8 mm<sup>2</sup>  
 Total thread: 130.76m  
 Total bobbin: 50.85m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	15	1,756	15 Pink Default
2	3	1,495	3 Red Default
3	12	1,771	12 Orange Default
4	4	1,797	4 Yellow Default
5	7	1,701	7 Green Default
6	5	1,724	5 Aqua Default
7	13	1,857	13 Purple Default
8	8	9,969	8 Black Default