

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4 inch**

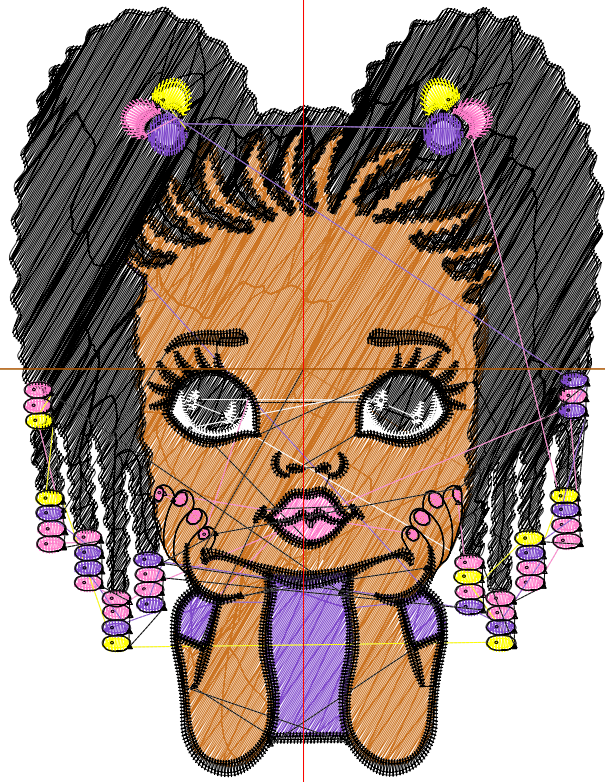
Title:

Stitches: 22,848  
 Height: 4.01 in  
 Width: 3.10 in  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 99  
 Appliqués: 0  
 Left: 38.9 mm  
 Right: 39.8 mm  
 Up: 47.9 mm  
 Down: 53.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 12.42 in<sup>2</sup>  
 Max stitch: 10.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 380.19ft  
 Total bobbin: 133.74ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		5,969	R204	G116 B34	
2.	1		711	R129	G75 B204	
3.	15		161	R255	G126 B203	
4.	8		9,474	R0	G0 B0	
5.	9		400	R255	G255 B255	
6.	15		1,032	R255	G126 B203	
7.	4		299	R255	G255 B0	
8.	15		74	R255	G126 B203	
9.	4		65	R255	G255 B0	
10.	1		124	R129	G75 B204	
11.	4		66	R255	G255 B0	
12.	15		68	R255	G126 B203	
13.	1		510	R129	G75 B204	
14.	8		3,893	R0	G0 B0	



# Production Summary

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Stitches: 22,848  
 Height: 4.01 in  
 Width: 3.10 in  
 Colors: 6



Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 99  
 Hoop: <None>  
 Max stitch: 10.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm

Left: 38.9 mm  
 Right: 39.8 mm  
 Up: 47.9 mm  
 Down: 53.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 12.42 in<sup>2</sup>  
 Total thread: 380.19ft  
 Total bobbin: 133.74ft

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	12	5,969	R204 G116 B34
2	1	711	R129 G75 B204
3	15	161	R255 G126 B203
4	8	9,474	R0 G0 B0
5	9	400	R255 G255 B255
6	15	1,032	R255 G126 B203
7	4	299	R255 G255 B0
8	15	74	R255 G126 B203
9	4	65	R255 G255 B0
10	1	124	R129 G75 B204
11	4	66	R255 G255 B0
12	15	68	R255 G126 B203
13	1	510	R129 G75 B204
14	8	3,893	R0 G0 B0

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5 inch**

Title:

Stitches: 30,729  
 Height: 5.01 in  
 Width: 3.87 in  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 117  
 Appliqués: 0  
 Left: 48.8 mm  
 Right: 49.6 mm  
 Up: 60.6 mm  
 Down: 66.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 19.40 in<sup>2</sup>  
 Max stitch: 11.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 541.53ft  
 Total bobbin: 198.70ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		8,526	R204	G116 B34	
2.	1		991	R129	G75 B204	
3.	15		215	R255	G126 B203	
4.	8		13,087	R0	G0 B0	
5.	9		481	R255	G255 B255	
6.	15		1,245	R255	G126 B203	
7.	4		354	R255	G255 B0	
8.	15		89	R255	G126 B203	
9.	4		79	R255	G255 B0	
10.	1		146	R129	G75 B204	
11.	4		79	R255	G255 B0	
12.	15		81	R255	G126 B203	
13.	1		609	R129	G75 B204	
14.	8		4,745	R0	G0 B0	



# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **5 inch**

Title:

Stitches: 30,729  
 Height: 5.01 in  
 Width: 3.87 in  
 Colors: 6



Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 117  
 Hoop: <None>  
 Max stitch: 11.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 48.8 mm  
 Right: 49.6 mm  
 Up: 60.6 mm  
 Down: 66.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 19.40 in<sup>2</sup>  
 Total thread: 541.53ft  
 Total bobbin: 198.70ft

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	12	8,526	R204 G116 B34
2	1	991	R129 G75 B204
3	15	215	R255 G126 B203
4	8	13,087	R0 G0 B0
5	9	481	R255 G255 B255
6	15	1,245	R255 G126 B203
7	4	354	R255 G255 B0
8	15	89	R255 G126 B203
9	4	79	R255 G255 B0
10	1	146	R129 G75 B204
11	4	79	R255 G255 B0
12	15	81	R255 G126 B203
13	1	609	R129 G75 B204
14	8	4,745	R0 G0 B0

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6 inch**

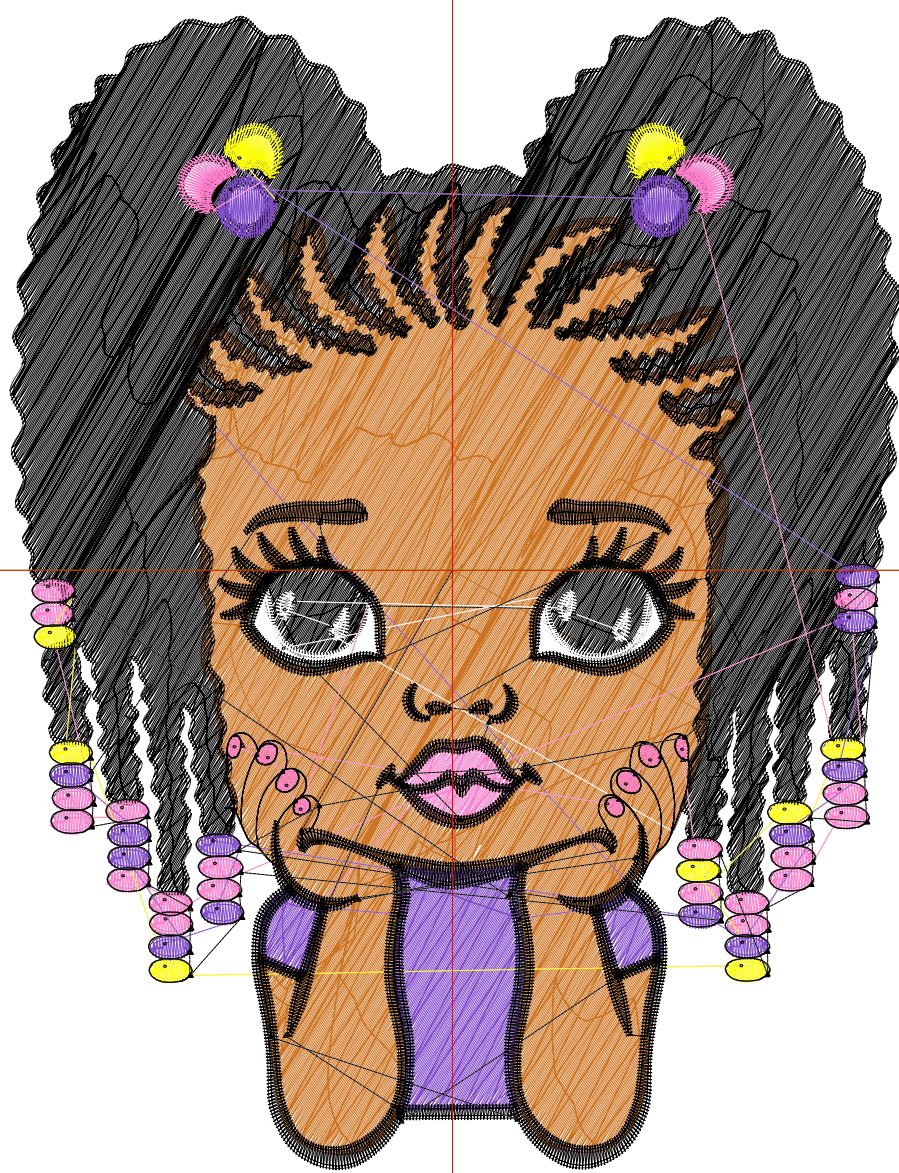
Title:

Stitches: 39,709  
 Height: 6.01 in  
 Width: 4.64 in  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 120  
 Appliqués: 0  
 Left: 58.6 mm  
 Right: 59.4 mm  
 Up: 73.3 mm  
 Down: 79.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 27.91 in<sup>2</sup>  
 Max stitch: 8.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 734.63ft  
 Total bobbin: 278.21ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		11,491	R204	G116 B34	
2.	1		1,322	R129	G75 B204	
3.	15		276	R255	G126 B203	
4.	8		17,327	R0	G0 B0	
5.	9		572	R255	G255 B255	
6.	15		1,452	R255	G126 B203	
7.	4		413	R255	G255 B0	
8.	15		103	R255	G126 B203	
9.	4		93	R255	G255 B0	
10.	1		173	R129	G75 B204	
11.	4		93	R255	G255 B0	
12.	15		94	R255	G126 B203	
13.	1		709	R129	G75 B204	
14.	8		5,589	R0	G0 B0	



# Production Summary

Wilcom EmbroideryStudio - Designing



Stitches: 39,709  
 Height: 6.01 in  
 Width: 4.64 in  
 Colors: 6

Design: **6 inch**

Title:



Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 120  
 Hoop: <None>  
 Max stitch: 8.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 58.6 mm  
 Right: 59.4 mm  
 Up: 73.3 mm  
 Down: 79.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 27.91 in<sup>2</sup>  
 Total thread: 734.63ft  
 Total bobbin: 278.21ft

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	12	11,491	R204 G116 B34
2	1	1,322	R129 G75 B204
3	15	276	R255 G126 B203
4	8	17,327	R0 G0 B0
5	9	572	R255 G255 B255
6	15	1,452	R255 G126 B203
7	4	413	R255 G255 B0
8	15	103	R255 G126 B203
9	4	93	R255 G255 B0
10	1	173	R129 G75 B204
11	4	93	R255 G255 B0
12	15	94	R255 G126 B203
13	1	709	R129 G75 B204
14	8	5,589	R0 G0 B0

# Production Worksheet

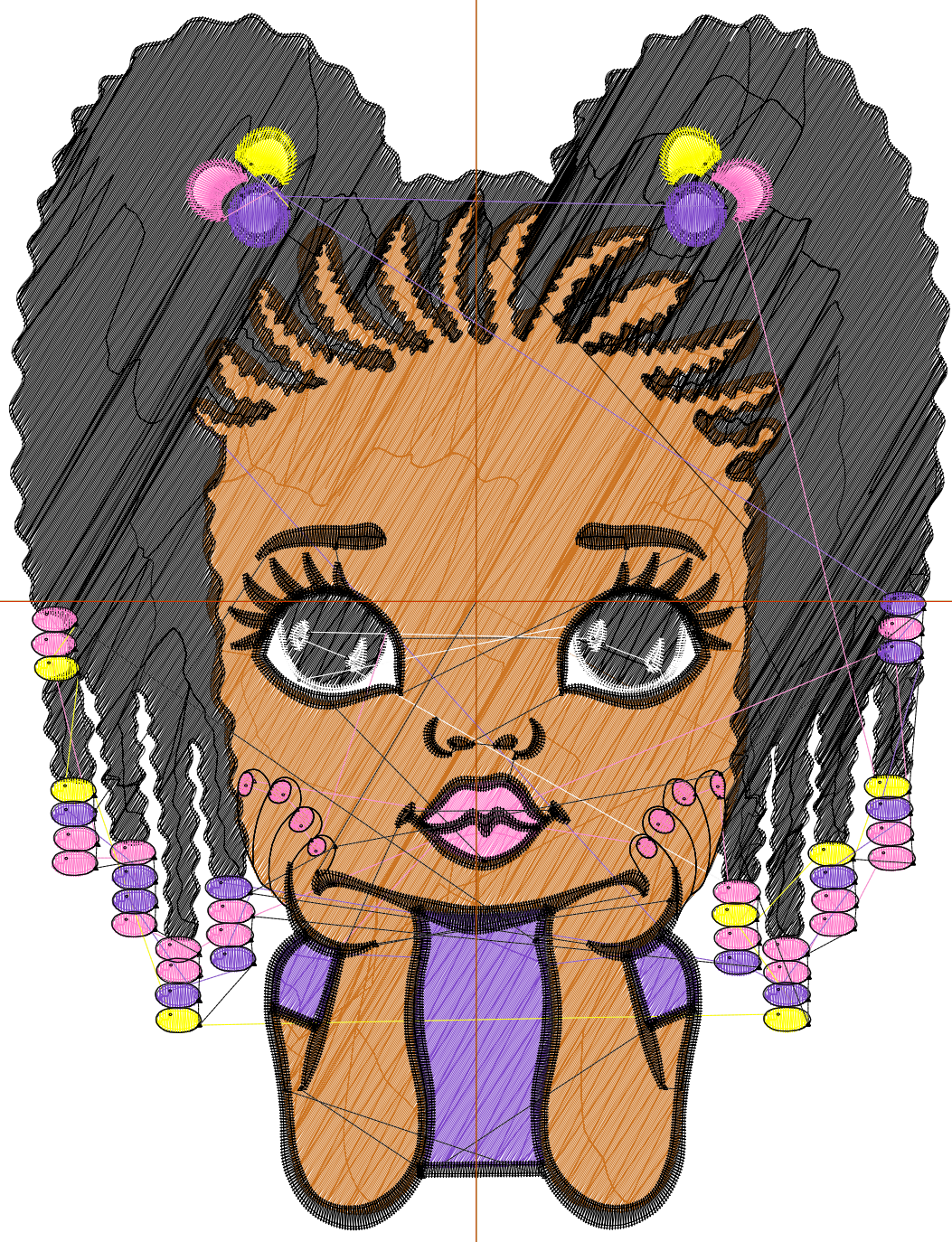
Wilcom EmbroideryStudio - Designing



Design: **7 inch**

Title:

Stitches: 47,157  
Height: 7.01 in  
Width: 5.42 in  
Colors: 6  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7 inch**

Title:

Stitches: 47,157  
 Height: 7.01 in  
 Width: 5.42 in  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 121  
 Appliqués: 0  
 Left: 68.4 mm  
 Right: 69.3 mm  
 Up: 86.0 mm  
 Down: 92.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 37.99 in<sup>2</sup>  
 Max stitch: 9.5 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 906.55ft  
 Total bobbin: 351.13ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		14,965		R204 G116 B34	
2.	1		1,697		R129 G75 B204	
3.	15		353		R255 G126 B203	
4.	8		19,573		R0 G0 B0	
5.	9		647		R255 G255 B255	
6.	15		1,619		R255 G126 B203	
7.	4		465		R255 G255 B0	
8.	15		120		R255 G126 B203	
9.	4		107		R255 G255 B0	
10.	1		203		R129 G75 B204	
11.	4		107		R255 G255 B0	
12.	15		109		R255 G126 B203	
13.	1		797		R129 G75 B204	
14.	8		6,393		R0 G0 B0	

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **7 inch**

Title:

Stitches: 47,157  
 Height: 7.01 in  
 Width: 5.42 in  
 Colors: 6



Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 121  
 Hoop: <None>  
 Max stitch: 9.5 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm

Left: 68.4 mm  
 Right: 69.3 mm  
 Up: 86.0 mm  
 Down: 92.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 37.99 in<sup>2</sup>  
 Total thread: 906.55ft  
 Total bobbin: 351.13ft

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	12	14,965	R204 G116 B34
2	1	1,697	R129 G75 B204
3	15	353	R255 G126 B203
4	8	19,573	R0 G0 B0
5	9	647	R255 G255 B255
6	15	1,619	R255 G126 B203
7	4	465	R255 G255 B0
8	15	120	R255 G126 B203
9	4	107	R255 G255 B0
10	1	203	R129 G75 B204
11	4	107	R255 G255 B0
12	15	109	R255 G126 B203
13	1	797	R129 G75 B204
14	8	6,393	R0 G0 B0

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **8 inch**

Title:

Stitches: 60,110  
Height: 8.01 in  
Width: 6.19 in  
Colors: 6  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **8 inch**

Title:

Stitches: 60,110  
 Height: 8.01 in  
 Width: 6.19 in  
 Colors: 6  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 121  
 Appliqués: 0  
 Left: 78.2 mm  
 Right: 79.1 mm  
 Up: 98.7 mm  
 Down: 104.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 49.61 in<sup>2</sup>  
 Max stitch: 11.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 1196.85ft  
 Total bobbin: 472.79ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		18,816		R204 G116 B34	
2.	1		2,130		R129 G75 B204	
3.	15		430		R255 G126 B203	
4.	8		26,964		R0 G0 B0	
5.	9		732		R255 G255 B255	
6.	15		1,761		R255 G126 B203	
7.	4		503		R255 G255 B0	
8.	15		139		R255 G126 B203	
9.	4		120		R255 G255 B0	
10.	1		221		R129 G75 B204	
11.	4		120		R255 G255 B0	
12.	15		126		R255 G126 B203	
13.	1		862		R129 G75 B204	
14.	8		7,184		R0 G0 B0	

# Production Summary

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Design: **8 inch**

Title:

Stitches: 60,110  
 Height: 8.01 in  
 Width: 6.19 in  
 Colors: 6



Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 121  
 Hoop: <None>  
 Max stitch: 11.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 78.2 mm  
 Right: 79.1 mm  
 Up: 98.7 mm  
 Down: 104.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 49.61 in<sup>2</sup>  
 Total thread: 1196.85ft  
 Total bobbin: 472.79ft

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	12	18,816	R204 G116 B34
2	1	2,130	R129 G75 B204
3	15	430	R255 G126 B203
4	8	26,964	R0 G0 B0
5	9	732	R255 G255 B255
6	15	1,761	R255 G126 B203
7	4	503	R255 G255 B0
8	15	139	R255 G126 B203
9	4	120	R255 G255 B0
10	1	221	R129 G75 B204
11	4	120	R255 G255 B0
12	15	126	R255 G126 B203
13	1	862	R129 G75 B204
14	8	7,184	R0 G0 B0