

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Height: 77.8 mm  
Width: 88.6 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**

**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 13,081  
 Height: 77.8 mm  
 Width: 88.6 mm  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 54  
 Appliqués: 0  
 Left: 53.8 mm  
 Right: 34.8 mm  
 Up: 36.6 mm  
 Down: 41.1 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 6890.9 mm<sup>2</sup>  
 Max stitch: 6.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.8 mm  
 Total thread: 54.27m  
 Total bobbin: 16.48m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		3,092		R255 G103 B2	
2.	8		8,857	8	Black	Default
3.	9		1,130	9	White	Default



# Color Film

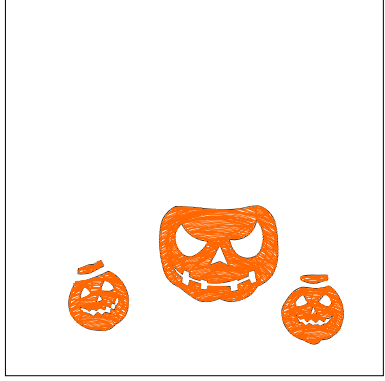
Wilcom EmbroideryStudio - Designing



Design: 3

Title:

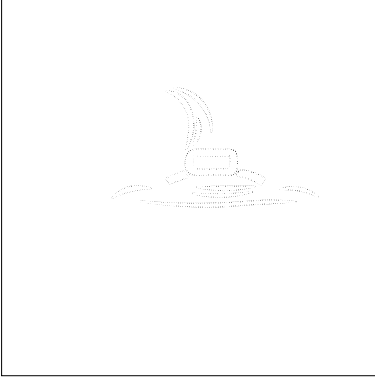
Stitches: 13,081  
Height: 77.8 mm  
Width: 88.6 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 0.54



Stop #: 1  
Element:  
Code:  
Name: R255 G103 B2  
Chart:  
Stitches: 3,092  
Thread used: 12.88m



Stop #: 2  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 8,857  
Thread used: 36.78m



Stop #: 3  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 1,130  
Thread used: 4.31m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 13,081  
 Height: 77.8 mm  
 Width: 88.6 mm  
 Colors: 3



Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 54  
 Hoop: <None>  
 Max stitch: 6.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.8 mm

Left: 53.8 mm  
 Right: 34.8 mm  
 Up: 36.6 mm  
 Down: 41.1 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 6890.9 mm<sup>2</sup>  
 Total thread: 54.27m  
 Total bobbin: 16.48m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	1	3,092	R255 G103 B2
2	8	8,857	8 Black Default
3	9	1,130	9 White Default

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Height: 99.9 mm  
Width: 114.1 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  

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**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 17,267  
 Height: 99.9 mm  
 Width: 114.1 mm  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 58  
 Appliqués: 0  
 Left: 66.4 mm  
 Right: 47.6 mm  
 Up: 47.7 mm  
 Down: 52.2 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 11400.4 mm<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 76.94m  
 Total bobbin: 24.95m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		4,271		R255 G103 B2	
2.	8		11,565	8	Black	Default
3.	9		1,429	9	White	Default



# Color Film

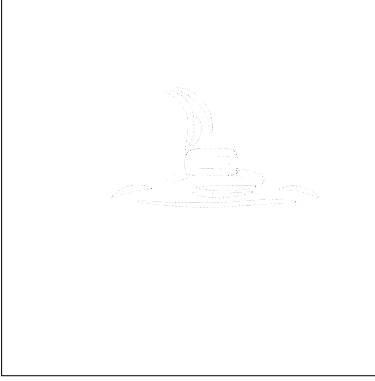
Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 17,267  
Height: 99.9 mm  
Width: 114.1 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 0.42



Stop #: 1  
Element:  
Code:  
Name: R255 G103 B2  
Chart:  
Stitches: 4,271  
Thread used: 18.56m

Stop #: 2  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 11,565  
Thread used: 52.18m

Stop #: 3  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 1,429  
Thread used: 5.89m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 17,267  
 Height: 99.9 mm  
 Width: 114.1 mm  
 Colors: 3



Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 58  
 Hoop: <None>  
 Max stitch: 6.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm

Left: 66.4 mm  
 Right: 47.6 mm  
 Up: 47.7 mm  
 Down: 52.2 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 11400.4 mm<sup>2</sup>  
 Total thread: 76.94m  
 Total bobbin: 24.95m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	1	4,271	R255 G103 B2
2	8	11,565	8 Black Default
3	9	1,429	9 White Default

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Height: 122.2 mm  
Width: 139.2 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  

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**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 21,947  
Height: 122.2 mm  
Width: 139.2 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 21,947  
 Height: 122.2 mm  
 Width: 139.2 mm  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 60  
 Appliqués: 0  
 Left: 79.1 mm  
 Right: 60.1 mm  
 Up: 58.8 mm  
 Down: 63.3 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area 17009.7 mm<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 103.59m  
 Total bobbin: 35.20m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		5,597		R255 G103 B2	
2.	8		14,622	8	Black	Default
3.	9		1,726	9	White	Default

**Color Film**

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

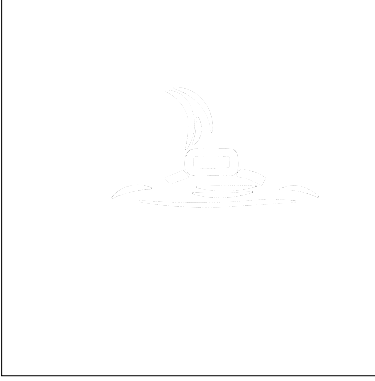
Stitches: 21,947  
Height: 122.2 mm  
Width: 139.2 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 0.34



Stop #: 1  
Element:  
Code:  
Name: R255 G103 B2  
Chart:  
Stitches: 5,597  
Thread used: 25.39m



Stop #: 2  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 14,622  
Thread used: 70.20m



Stop #: 3  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 1,726  
Thread used: 7.69m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 21,947  
 Height: 122.2 mm  
 Width: 139.2 mm  
 Colors: 3



Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 60  
 Hoop: <None>  
 Max stitch: 6.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 79.1 mm  
 Right: 60.1 mm  
 Up: 58.8 mm  
 Down: 63.3 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 17009.7 mm<sup>2</sup>  
 Total thread: 103.59m  
 Total bobbin: 35.20m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	1	5,597	R255 G103 B2
2	8	14,622	8 Black Default
3	9	1,726	9 White Default

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Height: 144.4 mm  
Width: 165.1 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

Stitches: 27,236  
Height: 144.4 mm  
Width: 165.1 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 27,236  
 Height: 144.4 mm  
 Width: 165.1 mm  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 64  
 Appliqués: 0  
 Left: 92.0 mm  
 Right: 73.1 mm  
 Up: 69.9 mm  
 Down: 74.4 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area 23839.7 mm<sup>2</sup>  
 Max stitch: 7.5 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm  
 Total thread: 134.30m  
 Total bobbin: 47.12m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		7,139		R255 G103 B2	
2.	8		18,032	8	Black	Default
3.	9		2,063	9	White	Default

# Color Film

Wilcom EmbroideryStudio - Designing



Design: 6

Title:

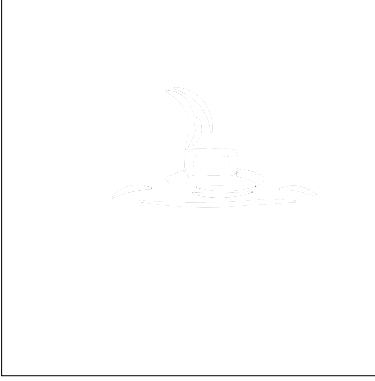
Stitches: 27,236  
Height: 144.4 mm  
Width: 165.1 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 0.29



Stop #: 1  
Element:  
Code:  
Name: R255 G103 B2  
Chart:  
Stitches: 7,139  
Thread used: 33.09m



Stop #: 2  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 18,032  
Thread used: 91.10m



Stop #: 3  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 2,063  
Thread used: 9.81m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 27,236  
 Height: 144.4 mm  
 Width: 165.1 mm  
 Colors: 3



Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 64  
 Hoop: <None>  
 Max stitch: 7.5 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm

Left: 92.0 mm  
 Right: 73.1 mm  
 Up: 69.9 mm  
 Down: 74.4 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 23839.7 mm<sup>2</sup>  
 Total thread: 134.30m  
 Total bobbin: 47.12m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	1	7,139	R255 G103 B2
2	8	18,032	8 Black Default
3	9	2,063	9 White Default

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Height: 166.5 mm  
Width: 190.5 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  

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**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 32,945  
Height: 166.5 mm  
Width: 190.5 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 32,945  
 Height: 166.5 mm  
 Width: 190.5 mm  
 Colors: 3  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 66  
 Appliqués: 0  
 Left: 104.7 mm  
 Right: 85.8 mm  
 Up: 81.0 mm  
 Down: 85.5 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 31723.9 mm<sup>2</sup>  
 Max stitch: 7.6 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm  
 Total thread: 168.95m  
 Total bobbin: 60.90m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		8,921		R255 G103 B2	
2.	8		21,640	8	Black	Default
3.	9		2,382	9	White	Default

**Color Film**

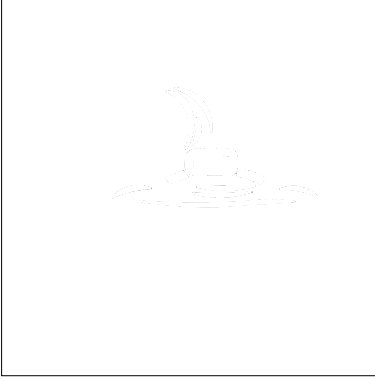
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 32,945  
Height: 166.5 mm  
Width: 190.5 mm  
Colors: 3  
Colorway: Colorway 1  
Zoom: 0.25



Stop #: 1  
Element:  
Code:  
Name: R255 G103 B2  
Chart:  
Stitches: 8,921  
Thread used: 42.25m

Stop #: 2  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 21,640  
Thread used: 114.31m

Stop #: 3  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 2,382  
Thread used: 12.09m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 32,945  
 Height: 166.5 mm  
 Width: 190.5 mm  
 Colors: 3



Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 66  
 Hoop: <None>  
 Max stitch: 7.6 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm

Left: 104.7 mm  
 Right: 85.8 mm  
 Up: 81.0 mm  
 Down: 85.5 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 31723.9 mm<sup>2</sup>  
 Total thread: 168.95m  
 Total bobbin: 60.90m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	1	8,921	R255 G103 B2
2	8	21,640	8 Black Default
3	9	2,382	9 White Default