

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

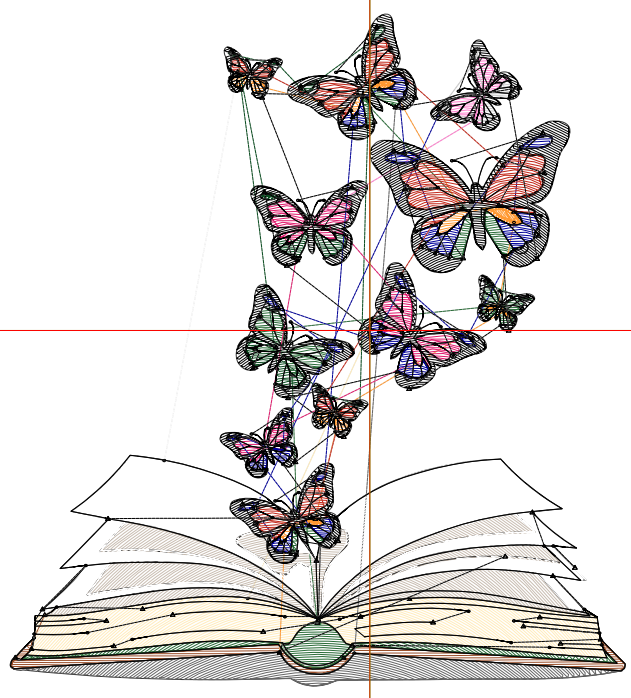
Title:

Stitches: 13,225  
 Height: 3.49 in  
 Width: 3.20 in  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 154  
 Appliqués: 0  
 Left: 47.5 mm  
 Right: 33.8 mm  
 Up: 41.7 mm  
 Down: 47.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 11.19 in<sup>2</sup>  
 Max stitch: 6.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.8 mm  
 Total thread: 159.41ft  
 Total bobbin: 40.32ft

Stop Sequence:

| #   | N# | Color | St.   | Code           | Name | Chart   |
|-----|----|-------|-------|----------------|------|---------|
| 1.  | 1  |       | 752   | R255 G236 B188 |      |         |
| 2.  | 2  |       | 1,315 | R201 G189 B177 |      |         |
| 3.  | 3  |       | 267   | R153 G77 B39   |      |         |
| 4.  | 4  |       | 854   | R41 G107 B55   |      |         |
| 5.  | 18 |       | 526   | 18 Grey        |      | Default |
| 6.  | 12 |       | 373   | 12 Orange      |      | Default |
| 7.  | 5  |       | 384   | R10 G77 B32    |      |         |
| 8.  | 6  |       | 402   | R224 G27 B109  |      |         |
| 9.  | 15 |       | 134   | 15 Pink        |      | Default |
| 10. | 7  |       | 96    | R204 G204 B204 |      |         |
| 11. | 10 |       | 735   | 10 Dark Blue   |      | Default |
| 12. | 9  |       | 618   | R194 G39 B25   |      |         |
| 13. | 11 |       | 1,437 | R255 G255 B255 |      |         |
| 14. | 8  |       | 5,330 | 8 Black        |      | Default |



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

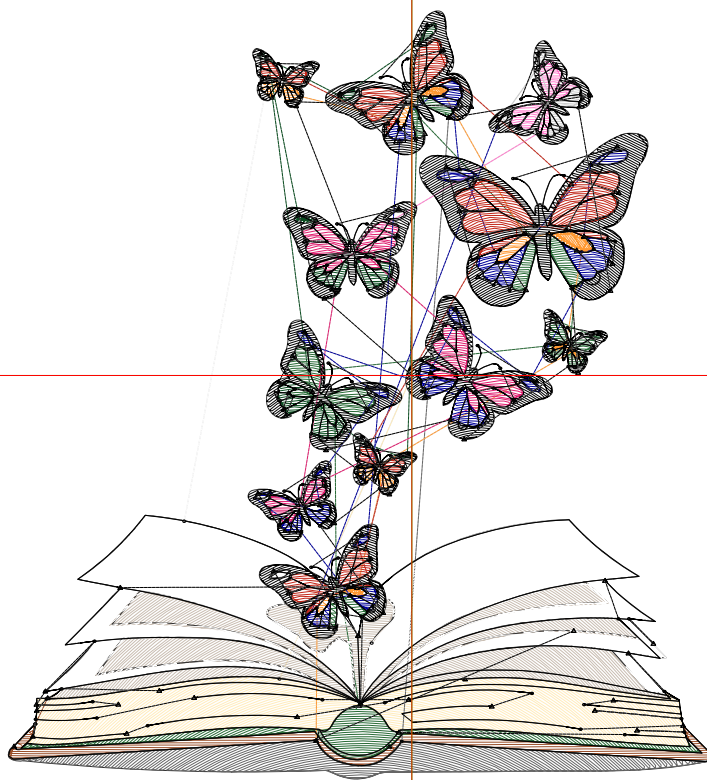
Title:

Stitches: 15,366  
 Height: 3.99 in  
 Width: 3.66 in  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 164  
 Appliqués: 0  
 Left: 53.3 mm  
 Right: 39.6 mm  
 Up: 48.1 mm  
 Down: 53.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 14.62 in<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 189.06ft  
 Total bobbin: 49.57ft

Stop Sequence:

| #   | N# | Color | St.   | Code | Name      | Chart   |
|-----|----|-------|-------|------|-----------|---------|
| 1.  | 1  |       | 930   | R255 | G236 B188 |         |
| 2.  | 2  |       | 1,574 | R201 | G189 B177 |         |
| 3.  | 3  |       | 310   | R153 | G77 B39   |         |
| 4.  | 4  |       | 1,015 | R41  | G107 B55  |         |
| 5.  | 18 |       | 633   | 18   | Grey      | Default |
| 6.  | 12 |       | 431   | 12   | Orange    | Default |
| 7.  | 5  |       | 398   | R10  | G77 B32   |         |
| 8.  | 6  |       | 470   | R224 | G27 B109  |         |
| 9.  | 15 |       | 154   | 15   | Pink      | Default |
| 10. | 7  |       | 126   | R204 | G204 B204 |         |
| 11. | 10 |       | 838   | 10   | Dark Blue | Default |
| 12. | 9  |       | 736   | R194 | G39 B25   |         |
| 13. | 11 |       | 1,642 | R255 | G255 B255 |         |
| 14. | 8  |       | 6,107 | 8    | Black     | Default |



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

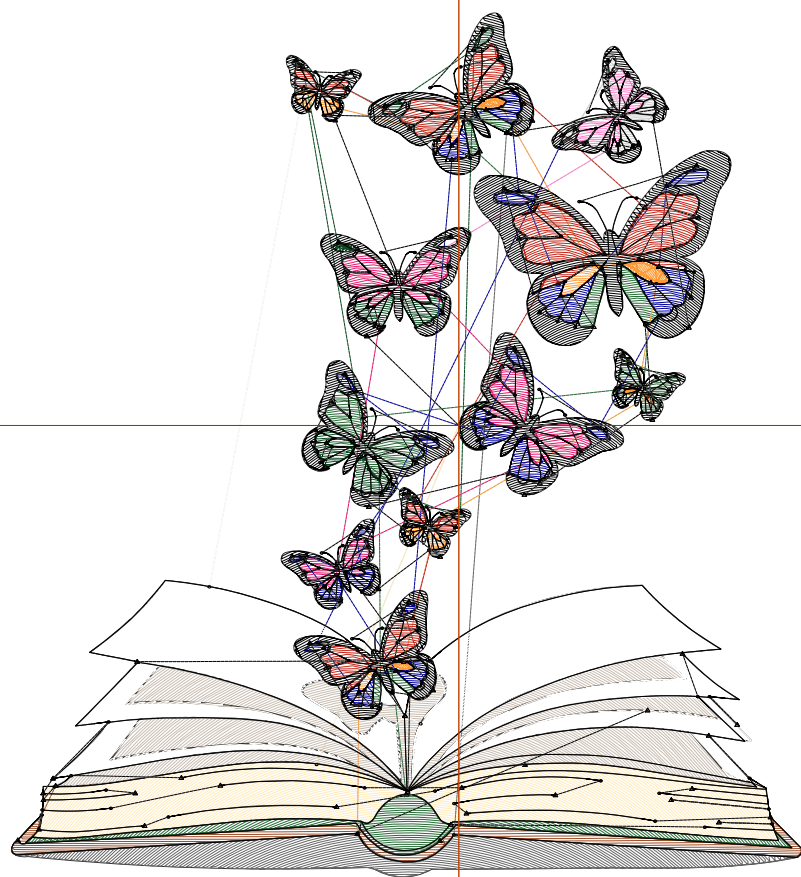
Title:

Stitches: 17,881  
 Height: 4.50 in  
 Width: 4.12 in  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 177  
 Appliqués: 0  
 Left: 59.1 mm  
 Right: 45.4 mm  
 Up: 54.5 mm  
 Down: 59.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 18.50 in<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 223.77ft  
 Total bobbin: 60.35ft

Stop Sequence:

| #   | N# | Color | St.   | Code | Name      | Chart   |
|-----|----|-------|-------|------|-----------|---------|
| 1.  | 1  |       | 1,137 | R255 | G236 B188 |         |
| 2.  | 2  |       | 1,881 | R201 | G189 B177 |         |
| 3.  | 3  |       | 362   | R153 | G77 B39   |         |
| 4.  | 4  |       | 1,191 | R41  | G107 B55  |         |
| 5.  | 18 |       | 736   | 18   | Grey      | Default |
| 6.  | 12 |       | 491   | 12   | Orange    | Default |
| 7.  | 5  |       | 469   | R10  | G77 B32   |         |
| 8.  | 6  |       | 550   | R224 | G27 B109  |         |
| 9.  | 15 |       | 174   | 15   | Pink      | Default |
| 10. | 7  |       | 139   | R204 | G204 B204 |         |
| 11. | 10 |       | 946   | 10   | Dark Blue | Default |
| 12. | 9  |       | 855   | R194 | G39 B25   |         |
| 13. | 11 |       | 2,021 | R255 | G255 B255 |         |
| 14. | 8  |       | 6,927 | 8    | Black     | Default |



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

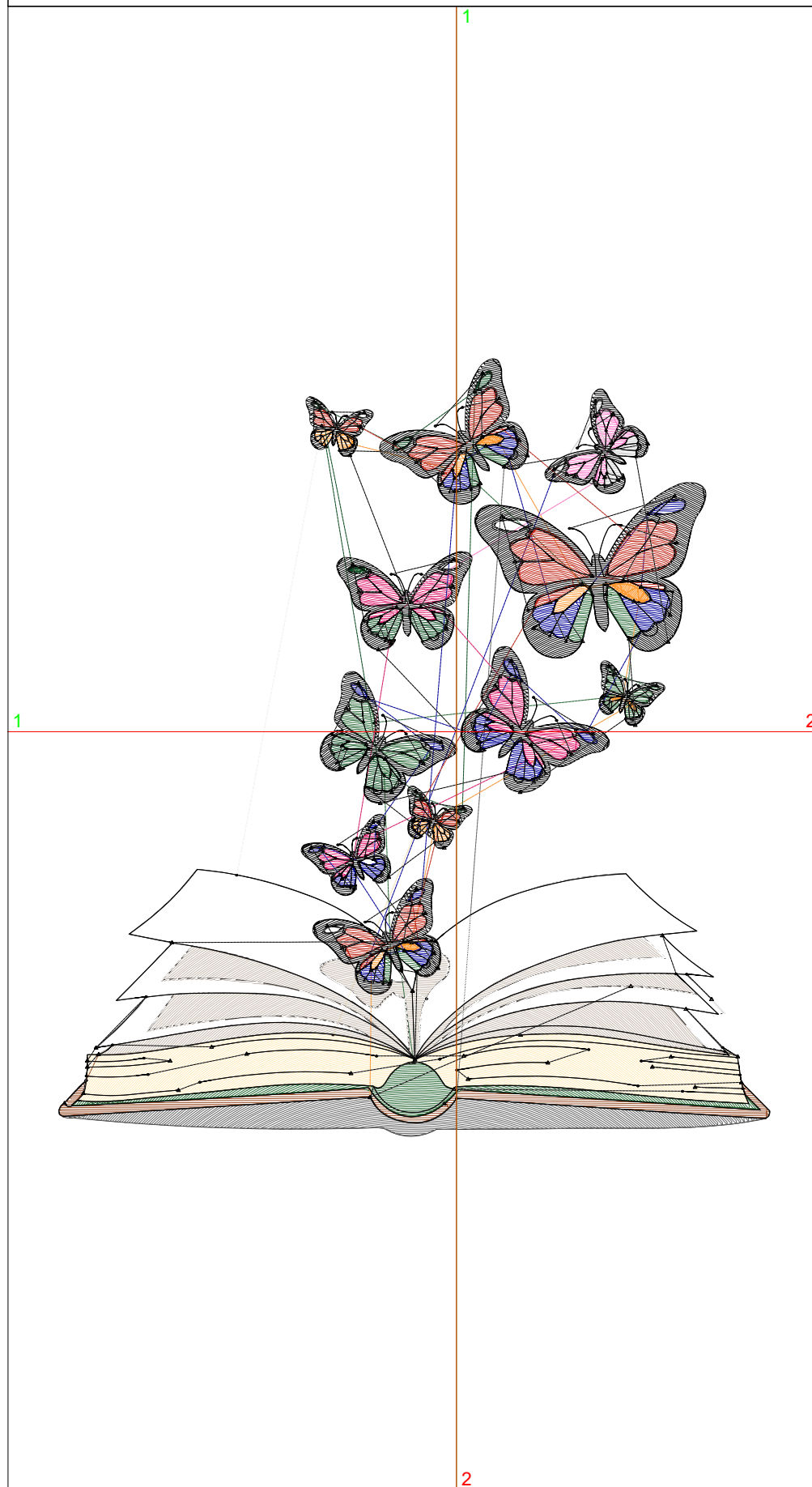
Title:

Stitches: 20,243  
 Height: 4.99 in  
 Width: 4.57 in  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 181  
 Appliqués: 0  
 Left: 64.9 mm  
 Right: 51.2 mm  
 Up: 60.9 mm  
 Down: 65.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 22.83 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 257.86ft  
 Total bobbin: 71.37ft

Stop Sequence:

| #   | N# | Color | St.   | Code | Name      | Chart   |
|-----|----|-------|-------|------|-----------|---------|
| 1.  | 1  |       | 1,349 | R255 | G236 B188 |         |
| 2.  | 2  |       | 2,195 | R201 | G189 B177 |         |
| 3.  | 3  |       | 408   | R153 | G77 B39   |         |
| 4.  | 4  |       | 1,364 | R41  | G107 B55  |         |
| 5.  | 18 |       | 857   | 18   | Grey      | Default |
| 6.  | 12 |       | 546   | 12   | Orange    | Default |
| 7.  | 5  |       | 519   | R10  | G77 B32   |         |
| 8.  | 6  |       | 633   | R224 | G27 B109  |         |
| 9.  | 15 |       | 192   | 15   | Pink      | Default |
| 10. | 7  |       | 149   | R204 | G204 B204 |         |
| 11. | 10 |       | 1,002 | 10   | Dark Blue | Default |
| 12. | 9  |       | 984   | R194 | G39 B25   |         |
| 13. | 11 |       | 2,366 | R255 | G255 B255 |         |
| 14. | 8  |       | 7,677 | 8    | Black     | Default |



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 23,084

Height: 5.49 in

Width: 5.03 in

Colors: 14

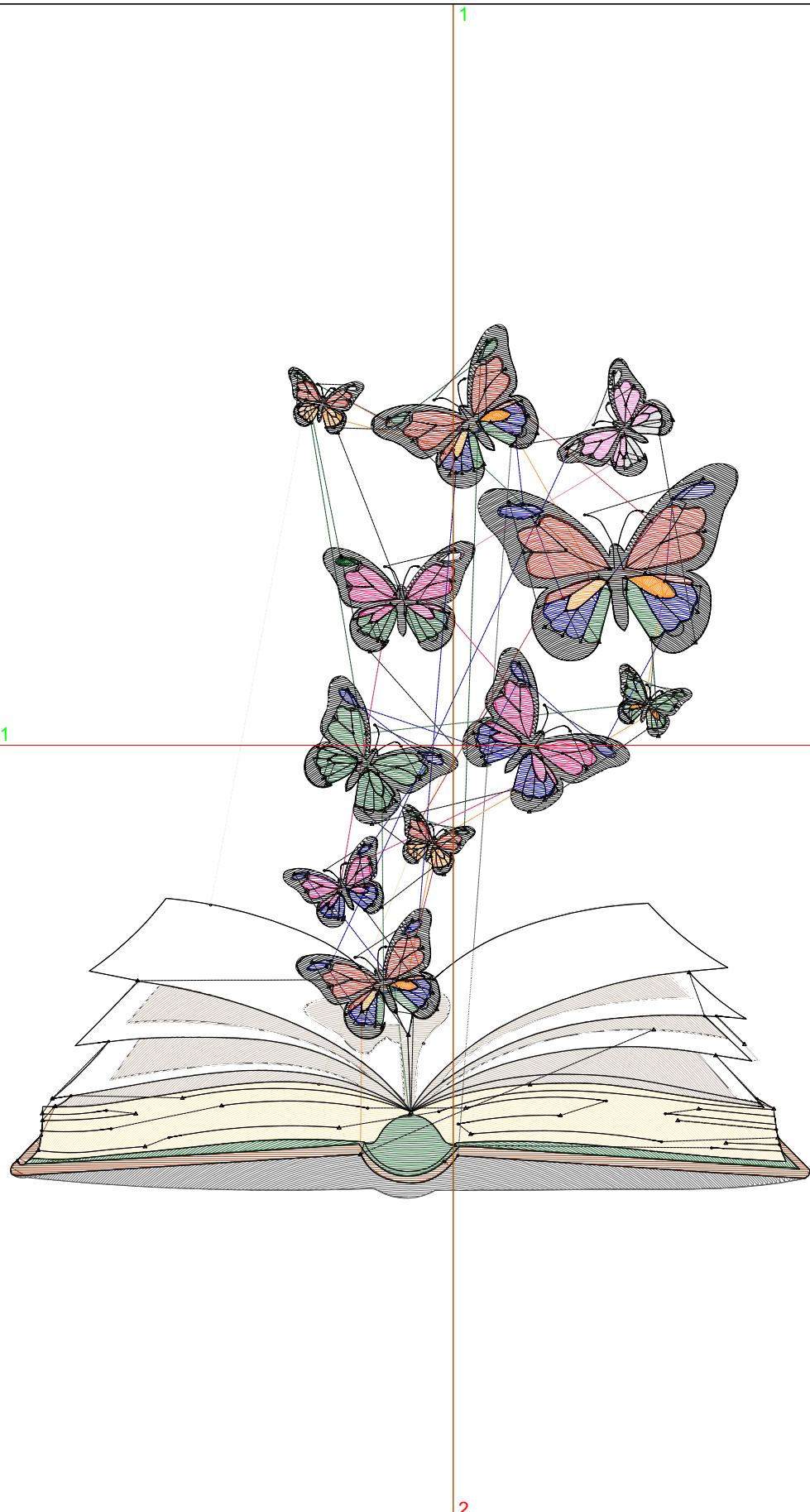
Colorway: Colorway 1

Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 192  
 Appliqués: 0  
 Left: 70.7 mm  
 Right: 57.0 mm  
 Up: 67.1 mm  
 Down: 72.4 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 27.63 in<sup>2</sup>  
 Max stitch: 7.7 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 299.37ft  
 Total bobbin: 84.92ft

Stop Sequence:

| #   | N# | Color | St.   | Code | Name           | Chart   |
|-----|----|-------|-------|------|----------------|---------|
| 1.  | 1  |       | 1,579 |      | R255 G236 B188 |         |
| 2.  | 2  |       | 2,569 |      | R201 G189 B177 |         |
| 3.  | 3  |       | 487   |      | R153 G77 B39   |         |
| 4.  | 4  |       | 1,515 |      | R41 G107 B55   |         |
| 5.  | 18 |       | 992   | 18   | Grey           | Default |
| 6.  | 12 |       | 606   | 12   | Orange         | Default |
| 7.  | 5  |       | 560   |      | R10 G77 B32    |         |
| 8.  | 6  |       | 729   |      | R224 G27 B109  |         |
| 9.  | 15 |       | 218   | 15   | Pink           | Default |
| 10. | 7  |       | 162   |      | R204 G204 B204 |         |
| 11. | 10 |       | 1,217 | 10   | Dark Blue      | Default |
| 12. | 9  |       | 1,115 |      | R194 G39 B25   |         |
| 13. | 11 |       | 2,833 |      | R255 G255 B255 |         |
| 14. | 8  |       | 8,500 | 8    | Black          | Default |



# Production Worksheet

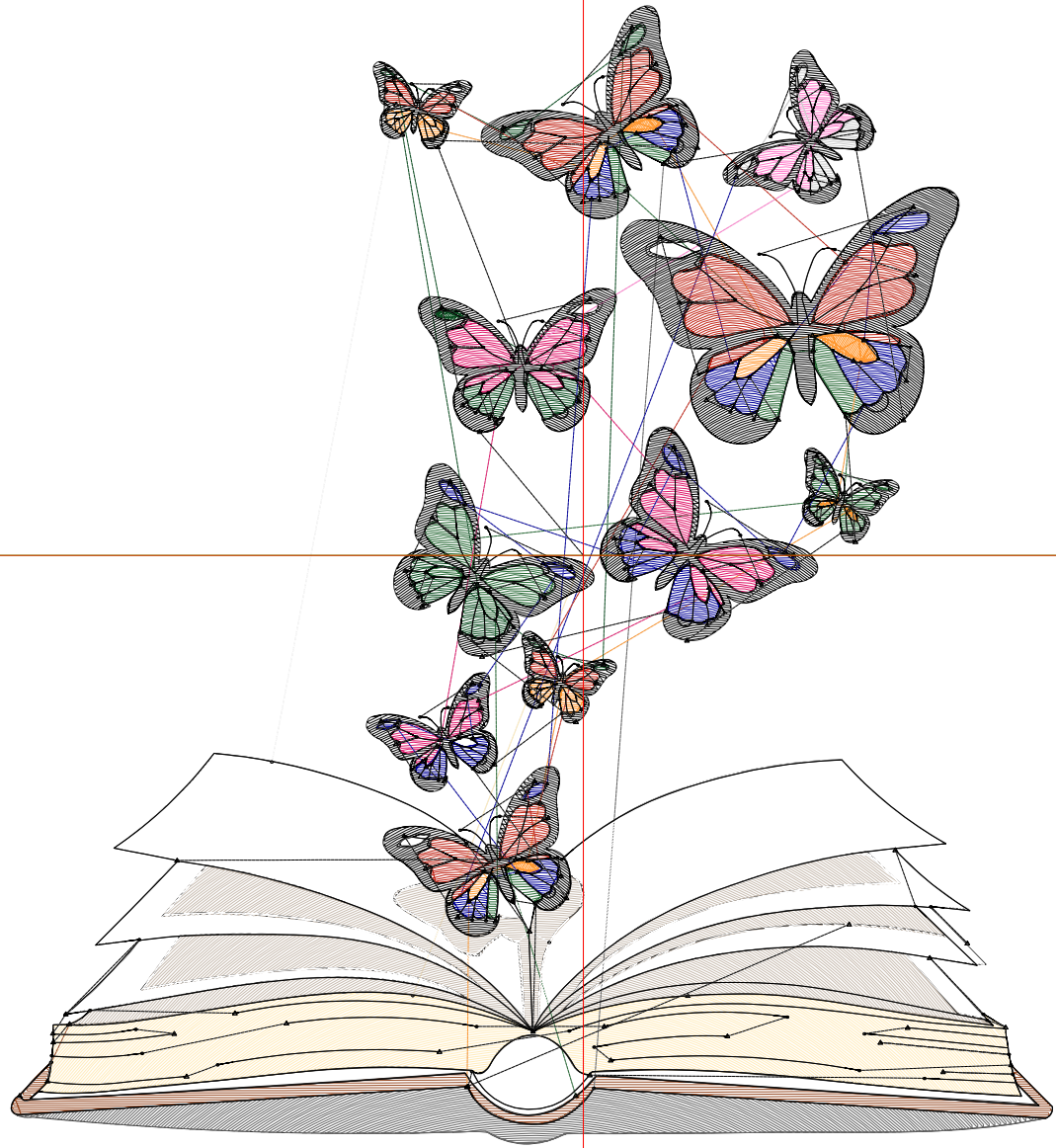
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 24,720  
Height: 6.00 in  
Width: 5.49 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 24,720  
 Height: 6.00 in  
 Width: 5.49 in  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 199  
 Appliqués: 0  
 Left: 76.6 mm  
 Right: 62.8 mm  
 Up: 73.5 mm  
 Down: 78.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 32.91 in<sup>2</sup>  
 Max stitch: 8.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 325.70ft  
 Total bobbin: 94.16ft

Stop Sequence:

| #   | N# | Color | St.   | Code | Name           | Chart   |
|-----|----|-------|-------|------|----------------|---------|
| 1.  | 1  |       | 1,836 |      | R255 G236 B188 |         |
| 2.  | 2  |       | 2,718 |      | R201 G189 B177 |         |
| 3.  | 3  |       | 543   |      | R153 G77 B39   |         |
| 4.  | 4  |       | 916   |      | R41 G107 B55   |         |
| 5.  | 18 |       | 1,163 | 18   | Grey           | Default |
| 6.  | 12 |       | 654   | 12   | Orange         | Default |
| 7.  | 5  |       | 619   |      | R10 G77 B32    |         |
| 8.  | 6  |       | 783   |      | R224 G27 B109  |         |
| 9.  | 15 |       | 249   | 15   | Pink           | Default |
| 10. | 7  |       | 182   |      | R204 G204 B204 |         |
| 11. | 10 |       | 1,242 | 10   | Dark Blue      | Default |
| 12. | 9  |       | 1,272 |      | R194 G39 B25   |         |
| 13. | 11 |       | 3,252 |      | R255 G255 B255 |         |
| 14. | 8  |       | 9,289 | 8    | Black          | Default |

# Production Worksheet

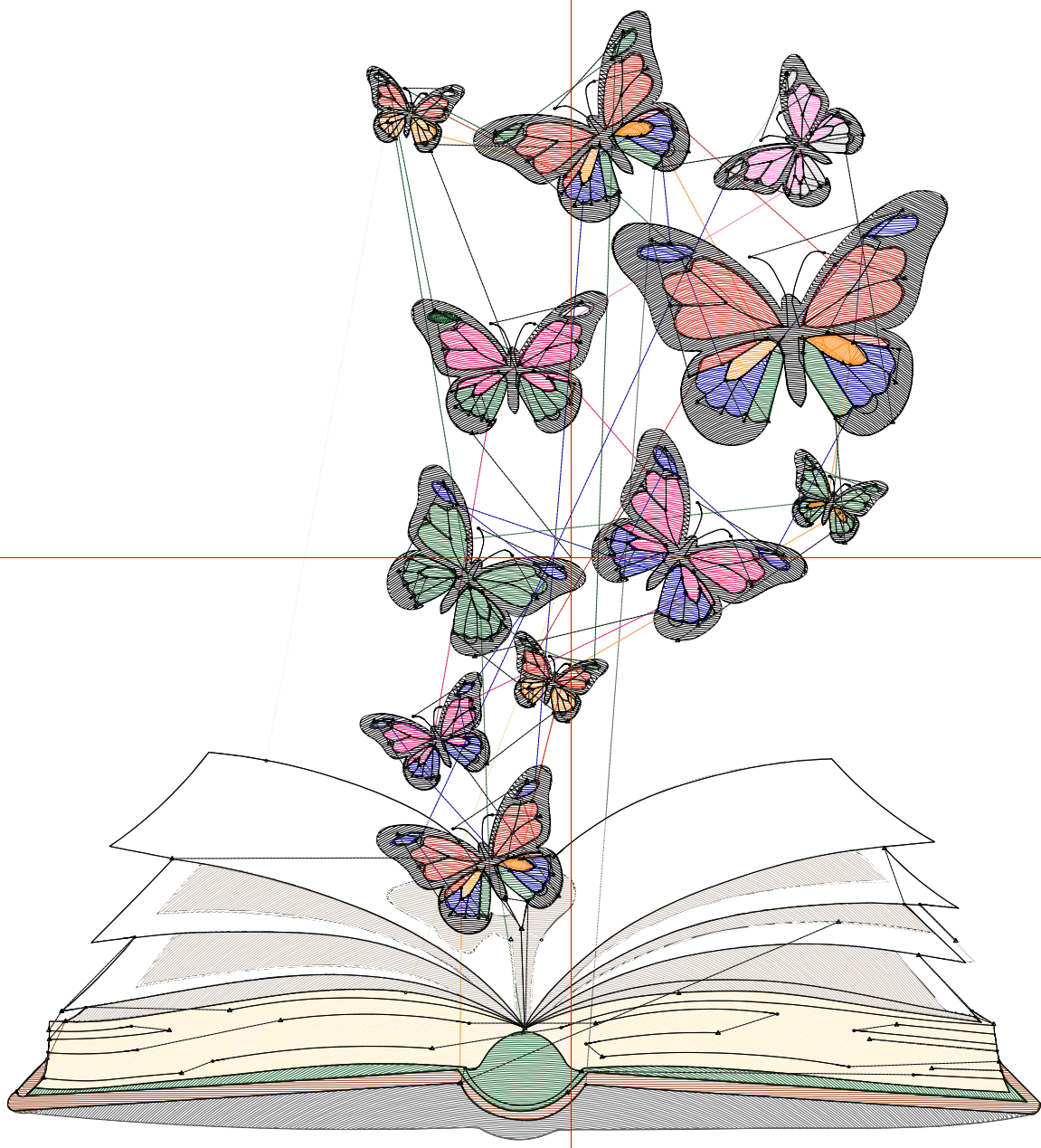
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 28,490  
Height: 6.50 in  
Width: 5.95 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 28,490  
 Height: 6.50 in  
 Width: 5.95 in  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 210  
 Appliqués: 0  
 Left: 82.4 mm  
 Right: 68.6 mm  
 Up: 79.9 mm  
 Down: 85.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 38.64 in<sup>2</sup>  
 Max stitch: 9.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 380.13ft  
 Total bobbin: 111.76ft

Stop Sequence:

| #   | N# | Color | St.    | Code | Name           | Chart   |
|-----|----|-------|--------|------|----------------|---------|
| 1.  | 1  |       | 2,091  |      | R255 G236 B188 |         |
| 2.  | 2  |       | 3,110  |      | R201 G189 B177 |         |
| 3.  | 3  |       | 613    |      | R153 G77 B39   |         |
| 4.  | 4  |       | 1,875  |      | R41 G107 B55   |         |
| 5.  | 18 |       | 1,302  | 18   | Grey           | Default |
| 6.  | 12 |       | 718    | 12   | Orange         | Default |
| 7.  | 5  |       | 688    |      | R10 G77 B32    |         |
| 8.  | 6  |       | 884    |      | R224 G27 B109  |         |
| 9.  | 15 |       | 270    | 15   | Pink           | Default |
| 10. | 7  |       | 198    |      | R204 G204 B204 |         |
| 11. | 10 |       | 1,427  | 10   | Dark Blue      | Default |
| 12. | 9  |       | 1,419  |      | R194 G39 B25   |         |
| 13. | 11 |       | 3,733  |      | R255 G255 B255 |         |
| 14. | 8  |       | 10,160 | 8    | Black          | Default |

# Production Worksheet

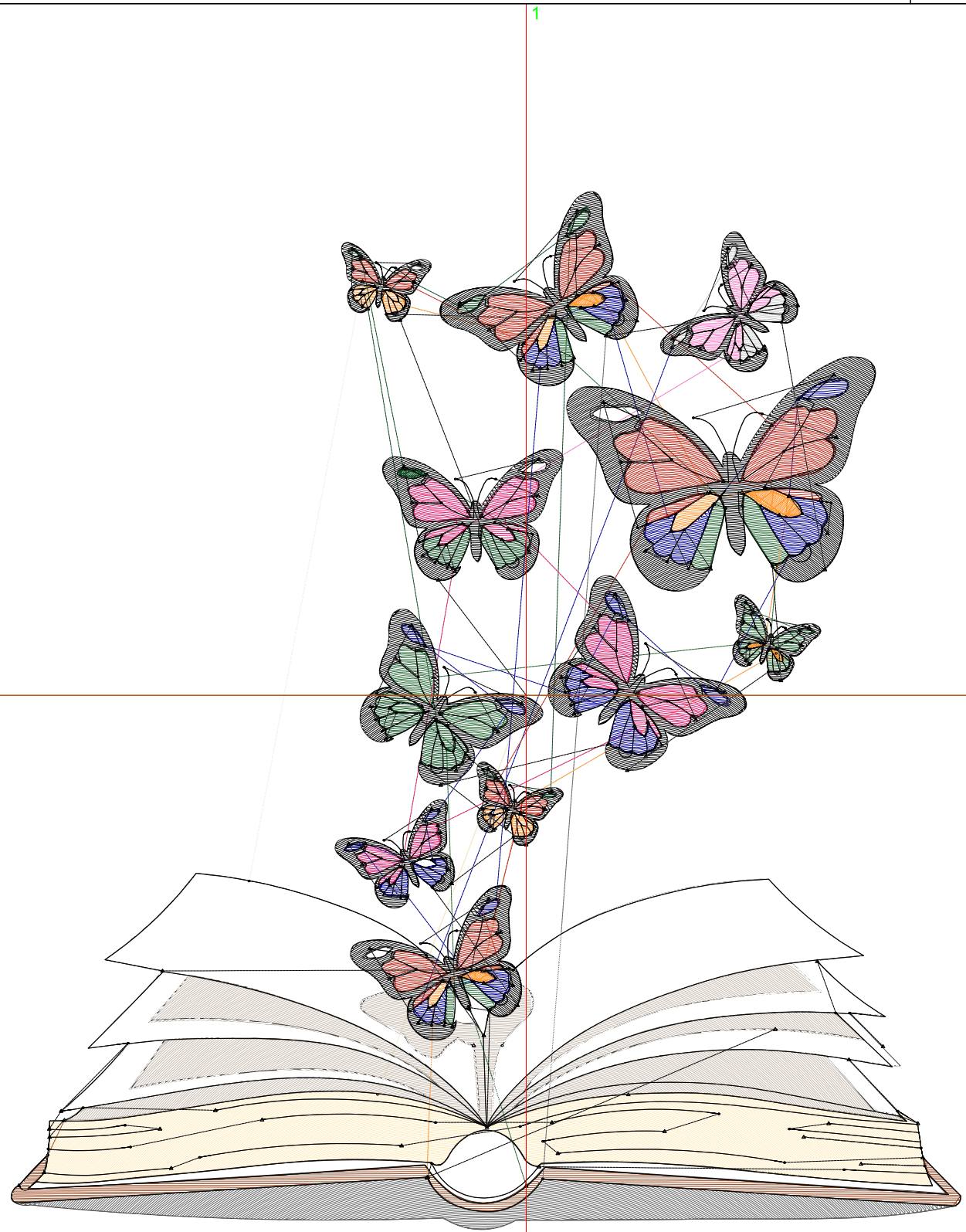
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 30,549  
Height: 7.00 in  
Width: 6.40 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 30,549  
 Height: 7.00 in  
 Width: 6.40 in  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 221  
 Appliqués: 0  
 Left: 88.2 mm  
 Right: 74.4 mm  
 Up: 86.2 mm  
 Down: 91.4 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 44.80 in<sup>2</sup>  
 Max stitch: 9.7 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 413.30ft  
 Total bobbin: 123.41ft

Stop Sequence:

| #   | N# | Color | St.    | Code | Name           | Chart   |
|-----|----|-------|--------|------|----------------|---------|
| 1.  | 1  |       | 2,379  |      | R255 G236 B188 |         |
| 2.  | 2  |       | 3,583  |      | R201 G189 B177 |         |
| 3.  | 3  |       | 642    |      | R153 G77 B39   |         |
| 4.  | 4  |       | 1,126  |      | R41 G107 B55   |         |
| 5.  | 18 |       | 1,454  | 18   | Grey           | Default |
| 6.  | 12 |       | 805    | 12   | Orange         | Default |
| 7.  | 5  |       | 743    |      | R10 G77 B32    |         |
| 8.  | 6  |       | 963    |      | R224 G27 B109  |         |
| 9.  | 15 |       | 295    | 15   | Pink           | Default |
| 10. | 7  |       | 216    |      | R204 G204 B204 |         |
| 11. | 10 |       | 1,502  | 10   | Dark Blue      | Default |
| 12. | 9  |       | 1,587  |      | R194 G39 B25   |         |
| 13. | 11 |       | 4,113  |      | R255 G255 B255 |         |
| 14. | 8  |       | 11,139 | 8    | Black          | Default |

# Production Worksheet

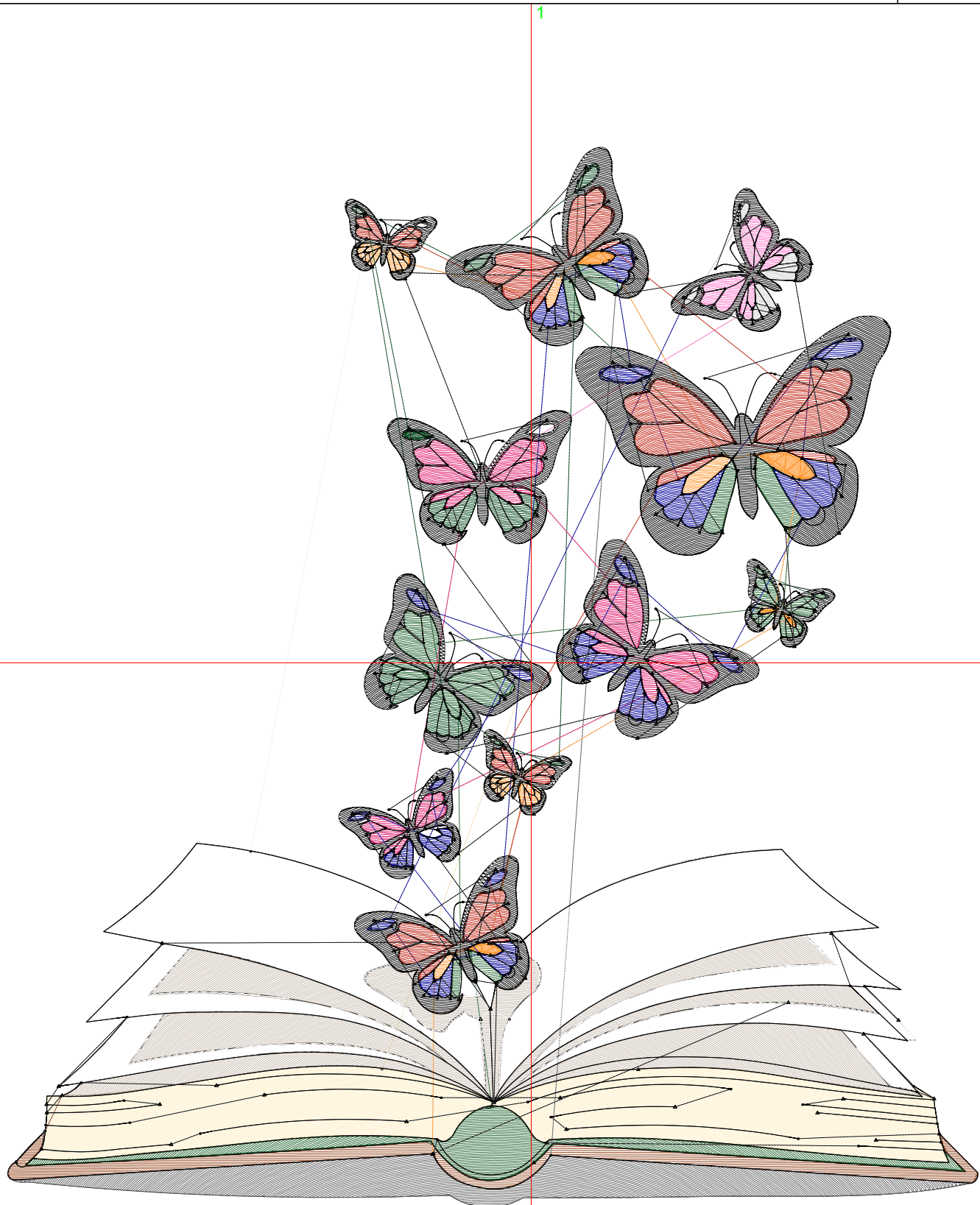
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 34,725  
Height: 7.49 in  
Width: 6.86 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 34,725  
 Height: 7.49 in  
 Width: 6.86 in  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 226  
 Appliqués: 0  
 Left: 94.0 mm  
 Right: 80.3 mm  
 Up: 92.6 mm  
 Down: 97.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 51.42 in<sup>2</sup>  
 Max stitch: 10.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 475.28ft  
 Total bobbin: 143.90ft

Stop Sequence:

| #   | N# | Color | St.    | Code | Name           | Chart   |
|-----|----|-------|--------|------|----------------|---------|
| 1.  | 1  |       | 2,718  |      | R255 G236 B188 |         |
| 2.  | 2  |       | 3,966  |      | R201 G189 B177 |         |
| 3.  | 3  |       | 710    |      | R153 G77 B39   |         |
| 4.  | 4  |       | 2,316  |      | R41 G107 B55   |         |
| 5.  | 18 |       | 1,609  | 18   | Grey           | Default |
| 6.  | 12 |       | 849    | 12   | Orange         | Default |
| 7.  | 5  |       | 794    |      | R10 G77 B32    |         |
| 8.  | 6  |       | 1,066  |      | R224 G27 B109  |         |
| 9.  | 15 |       | 323    | 15   | Pink           | Default |
| 10. | 7  |       | 234    |      | R204 G204 B204 |         |
| 11. | 10 |       | 1,709  | 10   | Dark Blue      | Default |
| 12. | 9  |       | 1,751  |      | R194 G39 B25   |         |
| 13. | 11 |       | 4,630  |      | R255 G255 B255 |         |
| 14. | 8  |       | 12,048 | 8    | Black          | Default |