

# Approval Sheet

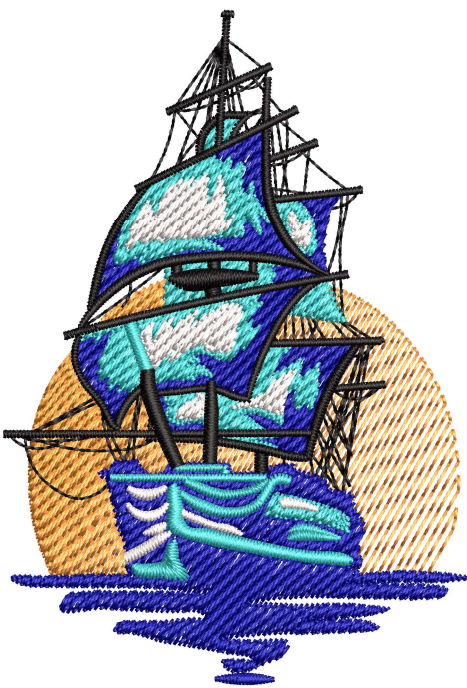
Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Height: 89.2 mm  
Width: 61.7 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**

**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

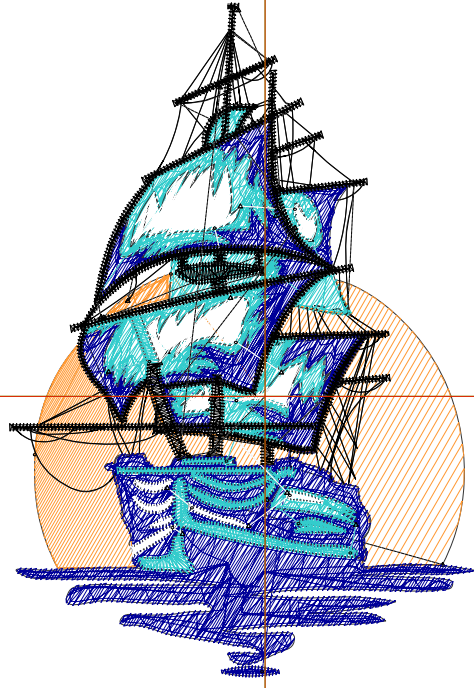
Title:

Stitches: 14,261  
 Height: 89.2 mm  
 Width: 61.7 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 5  
 Stops: 6  
 Trims: 54  
 Appliqués: 0  
 Left: 33.8 mm  
 Right: 27.9 mm  
 Up: 52.1 mm  
 Down: 37.2 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 5503.1 mm<sup>2</sup>  
 Max stitch: 11.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 57.88m  
 Total bobbin: 17.04m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		931	12	Orange	Default
2.	8		521	8	Black	Default
3.	10		5,030	10	Dark Blue	Default
4.	5		3,530	5	Aqua	Default
5.	9		1,049	9	White	Default
6.	8		3,198	8	Black	Default



# Color Film

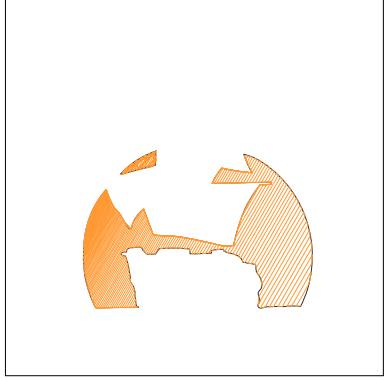
Wilcom EmbroideryStudio - Designing



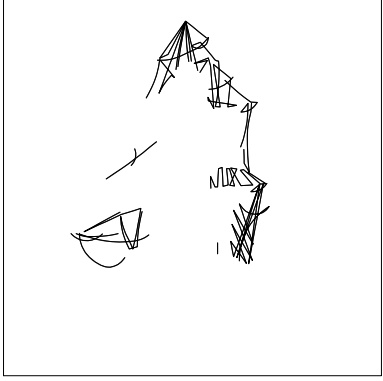
Design: **3**

Title:

Stitches: 14,261  
Height: 89.2 mm  
Width: 61.7 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.53



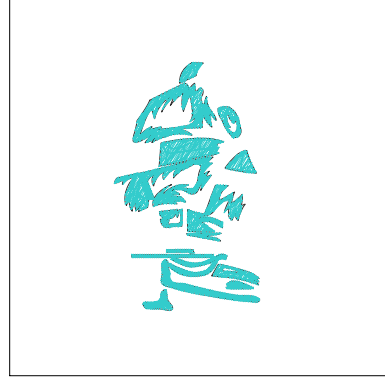
Stop #: 1  
Element:  
Code: 12  
Name: Orange  
Chart: Default  
Stitches: 931  
Thread used: 4.76m



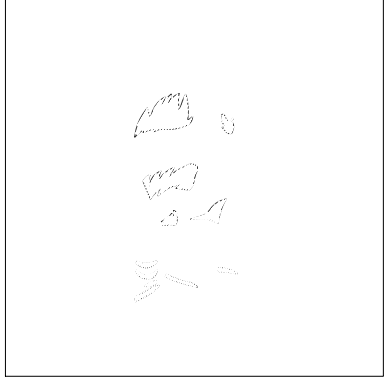
Stop #: 2  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 521  
Thread used: 2.10m



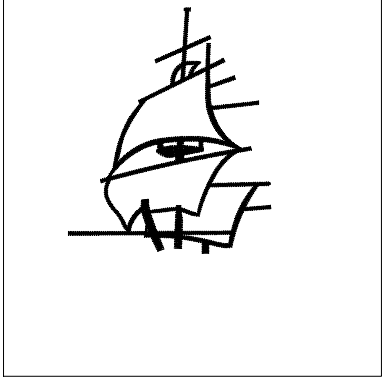
Stop #: 3  
Element:  
Code: 10  
Name: Dark Blue  
Chart: Default  
Stitches: 5,030  
Thread used: 20.58m



Stop #: 4  
Element:  
Code: 5  
Name: Aqua  
Chart: Default  
Stitches: 3,530  
Thread used: 13.79m



Stop #: 5  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 1,049  
Thread used: 4.17m



Stop #: 6  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 3,198  
Thread used: 11.89m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 14,261  
 Height: 89.2 mm  
 Width: 61.7 mm  
 Colors: 5



Machine format: Tajima  
 Color changes: 5  
 Stops: 6  
 Trims: 54  
 Hoop: <None>  
 Max stitch: 11.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 33.8 mm  
 Right: 27.9 mm  
 Up: 52.1 mm  
 Down: 37.2 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 5503.1 mm<sup>2</sup>  
 Total thread: 57.88m  
 Total bobbin: 17.04m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	12	931	12 Orange Default
2	8	521	8 Black Default
3	10	5,030	10 Dark Blue Default
4	5	3,530	5 Aqua Default
5	9	1,049	9 White Default
6	8	3,198	8 Black Default

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Height: 114.6 mm  
Width: 79.2 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**

**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

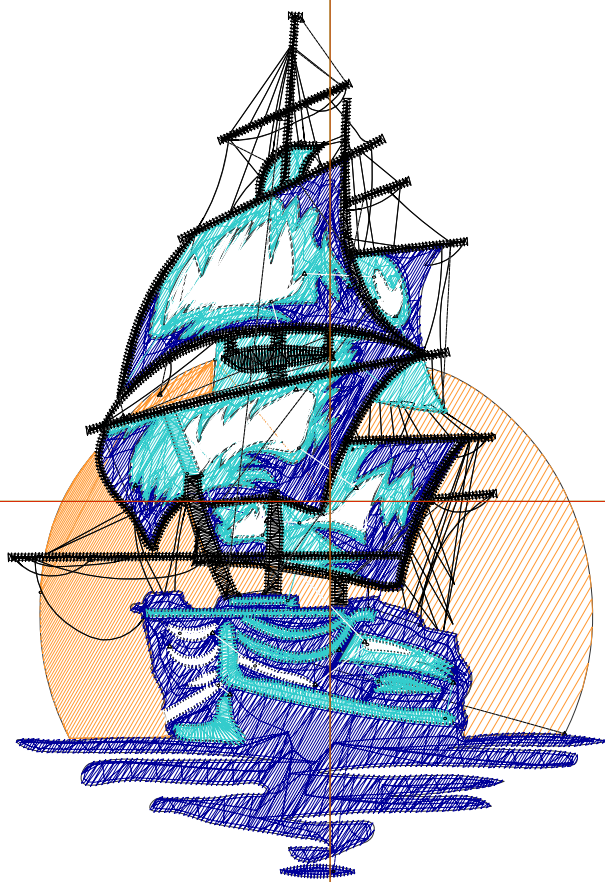
Title:

Stitches: 18,638  
Height: 114.6 mm  
Width: 79.2 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 5  
Stops: 6  
Trims: 57  
Appliqués: 0  
Left: 42.6 mm  
Right: 36.6 mm  
Up: 64.8 mm  
Down: 49.9 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Area: 9076.2 mm<sup>2</sup>  
Max stitch: 7.0 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 80.34m  
Total bobbin: 25.17m

### Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		1,359	12	Orange	Default
2.	8		603	8	Black	Default
3.	10		6,579	10	Dark Blue	Default
4.	5		4,647	5	Aqua	Default
5.	9		1,359	9	White	Default
6.	8		4,089	8	Black	Default



# Color Film

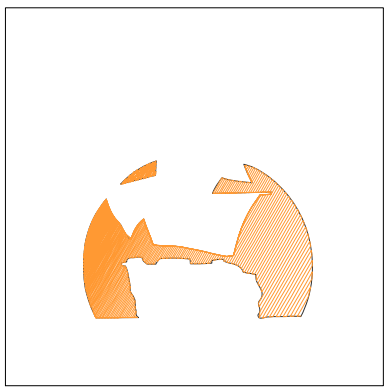
Wilcom EmbroideryStudio - Designing



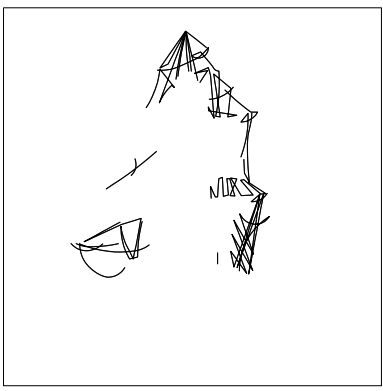
Design: **4**

Title:

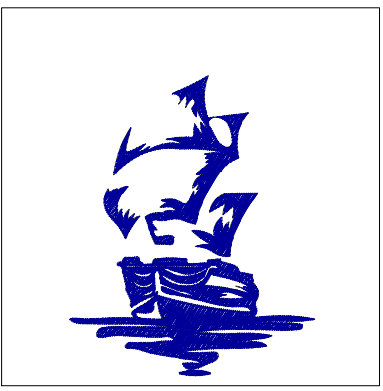
Stitches: 18,638  
Height: 114.6 mm  
Width: 79.2 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.41



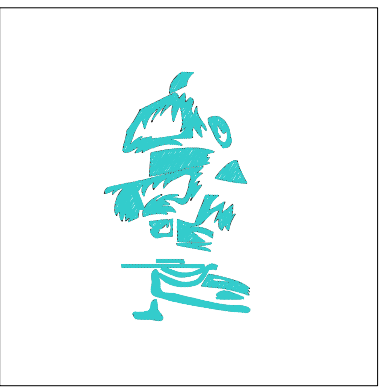
Stop #: 1  
Element:  
Code: 12  
Name: Orange  
Chart: Default  
Stitches: 1,359  
Thread used: 7.35m



Stop #: 2  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 603  
Thread used: 2.54m



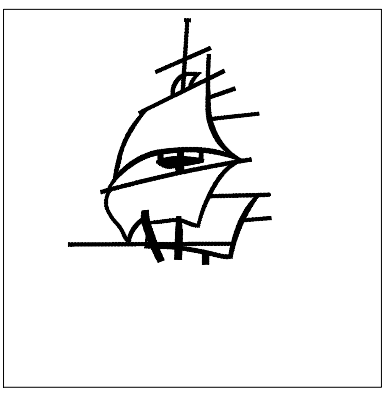
Stop #: 3  
Element:  
Code: 10  
Name: Dark Blue  
Chart: Default  
Stitches: 6,579  
Thread used: 28.70m



Stop #: 4  
Element:  
Code: 5  
Name: Aqua  
Chart: Default  
Stitches: 4,647  
Thread used: 19.29m



Stop #: 5  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 1,359  
Thread used: 5.79m



Stop #: 6  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 4,089  
Thread used: 16.06m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 18,638  
 Height: 114.6 mm  
 Width: 79.2 mm  
 Colors: 5



Machine format: Tajima  
 Color changes: 5  
 Stops: 6  
 Trims: 57  
 Hoop: <None>  
 Max stitch: 7.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 42.6 mm  
 Right: 36.6 mm  
 Up: 64.8 mm  
 Down: 49.9 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 9076.2 mm<sup>2</sup>  
 Total thread: 80.34m  
 Total bobbin: 25.17m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	12	1,359	12 Orange Default
2	8	603	8 Black Default
3	10	6,579	10 Dark Blue Default
4	5	4,647	5 Aqua Default
5	9	1,359	9 White Default
6	8	4,089	8 Black Default

# Approval Sheet

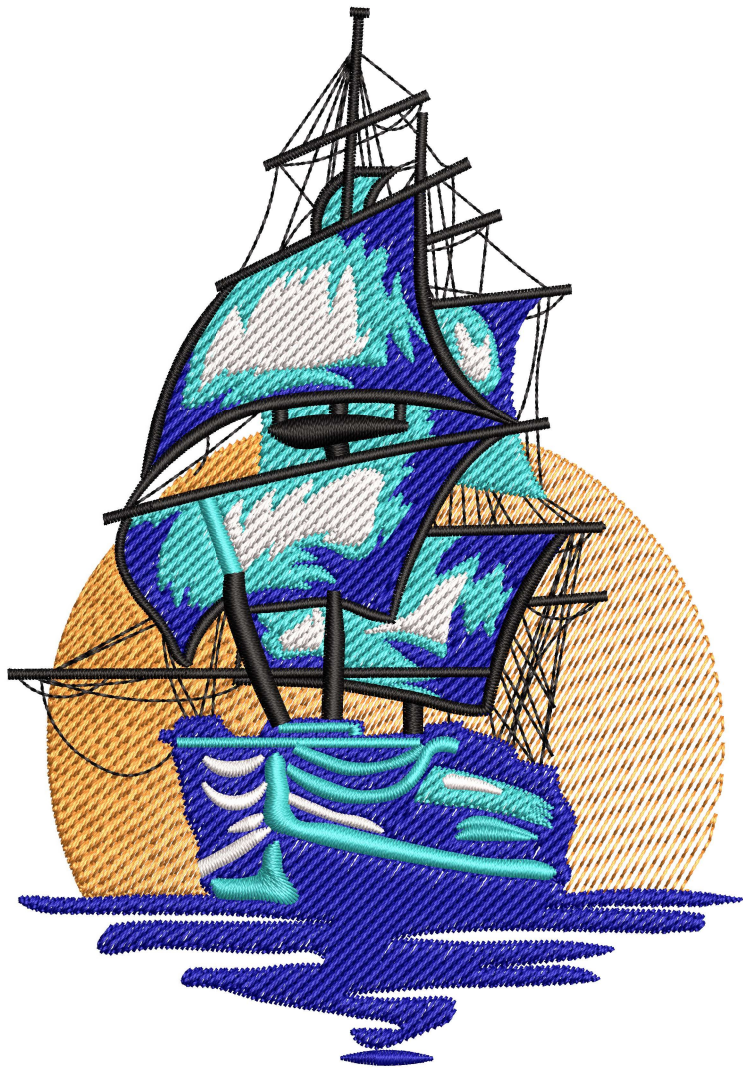
Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Height: 140.0 mm  
Width: 97.0 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  

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**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

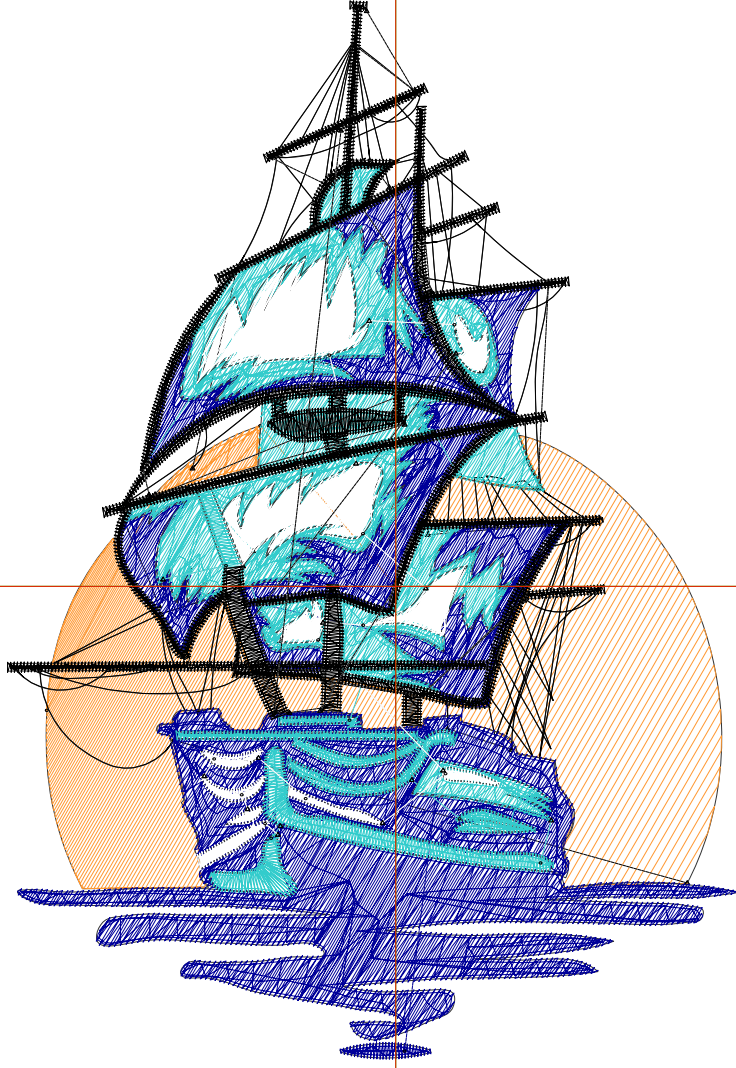
Title:

Stitches: 23,109  
 Height: 140.0 mm  
 Width: 97.0 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 5  
 Stops: 6  
 Trims: 59  
 Appliqués: 0  
 Left: 51.4 mm  
 Right: 45.6 mm  
 Up: 77.5 mm  
 Down: 62.6 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 13582.2 mm<sup>2</sup>  
 Max stitch: 9.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.8 mm  
 Total thread: 105.41m  
 Total bobbin: 34.72m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		1,859	12	Orange	Default
2.	8		683	8	Black	Default
3.	10		8,209	10	Dark Blue	Default
4.	5		5,728	5	Aqua	Default
5.	9		1,679	9	White	Default
6.	8		4,949	8	Black	Default



# Color Film

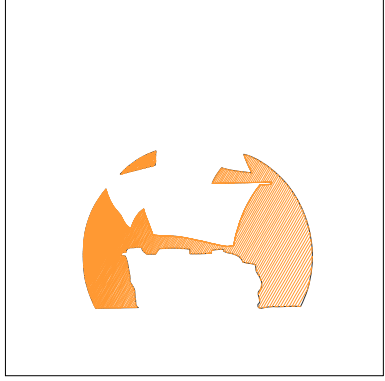
Wilcom EmbroideryStudio - Designing



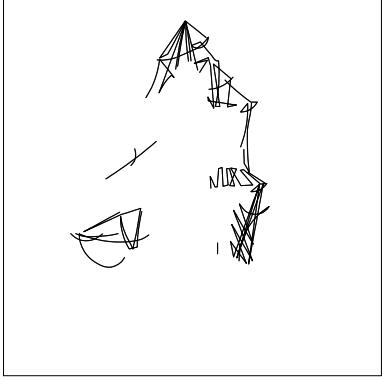
Design: **5**

Title:

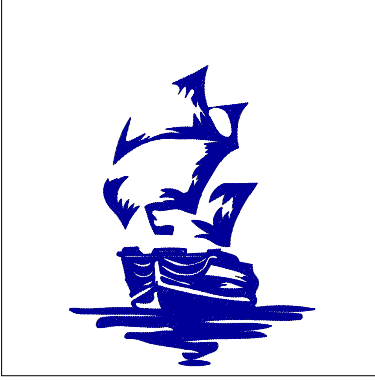
Stitches: 23,109  
Height: 140.0 mm  
Width: 97.0 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.34



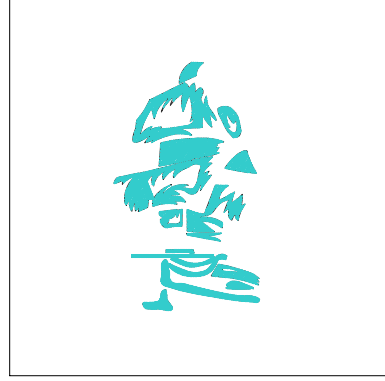
Stop #: 1  
Element:  
Code: 12  
Name: Orange  
Chart: Default  
Stitches: 1,859  
Thread used: 10.45m



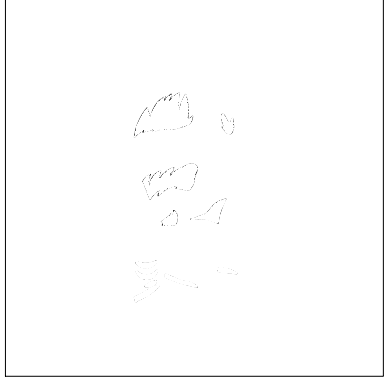
Stop #: 2  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 683  
Thread used: 2.98m



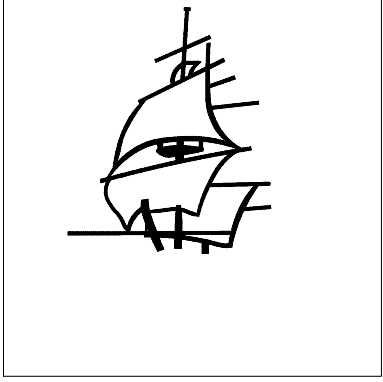
Stop #: 3  
Element:  
Code: 10  
Name: Dark Blue  
Chart: Default  
Stitches: 8,209  
Thread used: 37.91m



Stop #: 4  
Element:  
Code: 5  
Name: Aqua  
Chart: Default  
Stitches: 5,728  
Thread used: 25.25m



Stop #: 5  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 1,679  
Thread used: 7.63m



Stop #: 6  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 4,949  
Thread used: 20.58m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 23,109  
 Height: 140.0 mm  
 Width: 97.0 mm  
 Colors: 5



Machine format: Tajima  
 Color changes: 5  
 Stops: 6  
 Trims: 59  
 Hoop: <None>  
 Max stitch: 9.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.8 mm

Left: 51.4 mm  
 Right: 45.6 mm  
 Up: 77.5 mm  
 Down: 62.6 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 13582.2 mm<sup>2</sup>  
 Total thread: 105.41m  
 Total bobbin: 34.72m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	12	1,859	12 Orange Default
2	8	683	8 Black Default
3	10	8,209	10 Dark Blue Default
4	5	5,728	5 Aqua Default
5	9	1,679	9 White Default
6	8	4,949	8 Black Default

# Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Height: 165.4 mm  
Width: 114.4 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**

**Date:**

# Production Worksheet

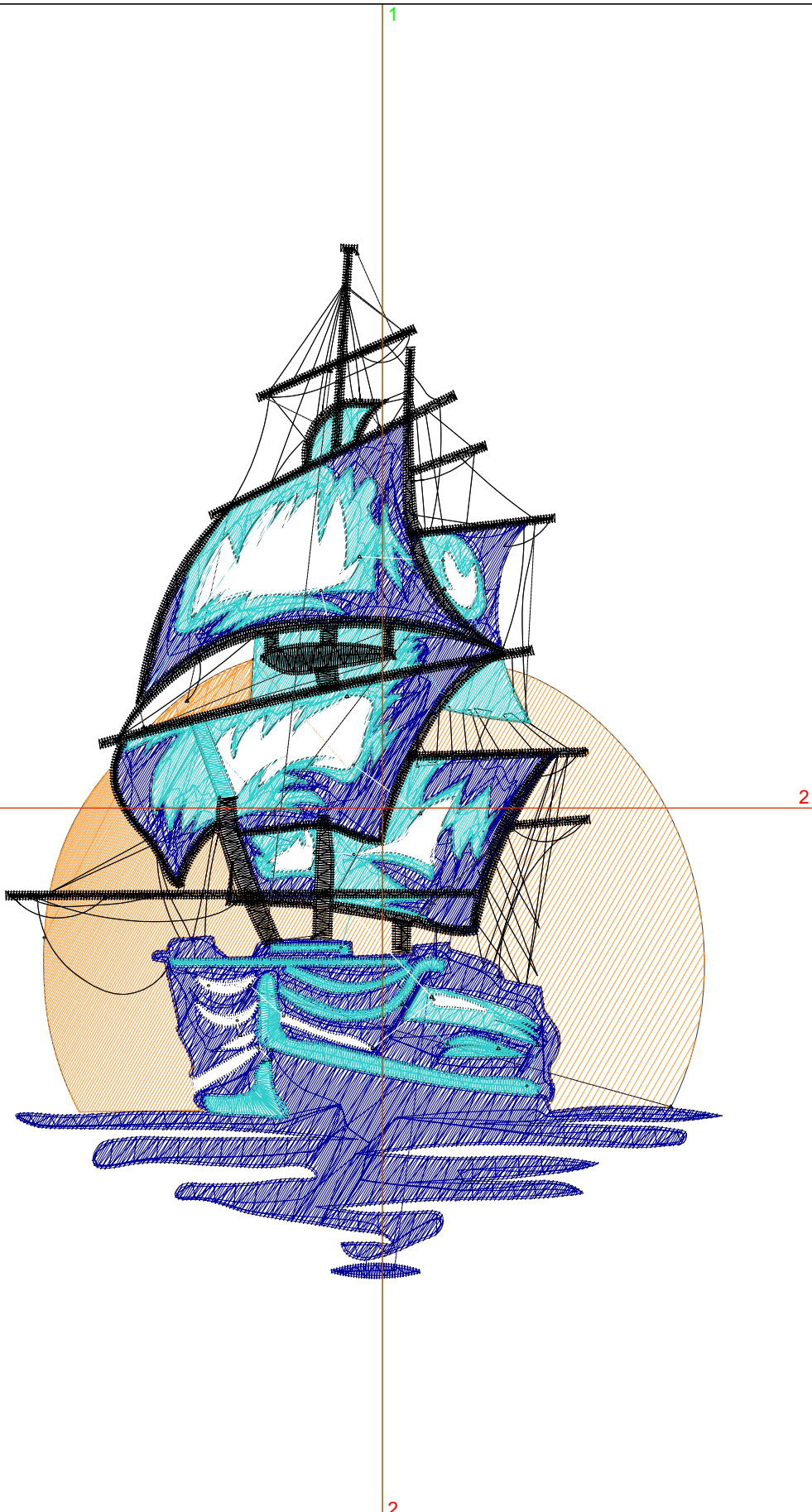
Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 27,980  
 Height: 165.4 mm  
 Width: 114.4 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1



Machine format: Tajima  
 Color changes: 5  
 Stops: 6  
 Trims: 61  
 Appliqués: 0  
 Left: 60.2 mm  
 Right: 54.2 mm  
 Up: 90.2 mm  
 Down: 75.3 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 18926.2 mm<sup>2</sup>  
 Max stitch: 10.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 133.82m  
 Total bobbin: 45.78m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		2,420	12	Orange	Default
2.	8		762	8	Black	Default
3.	10		10,066	10	Dark Blue	Default
4.	5		6,857	5	Aqua	Default
5.	9		2,011	9	White	Default
6.	8		5,862	8	Black	Default

# Color Film

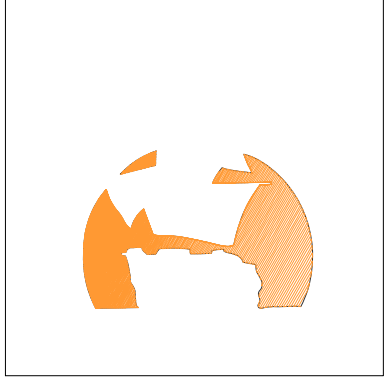
Wilcom EmbroideryStudio - Designing



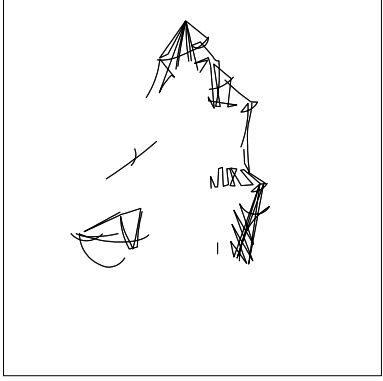
Design: **6**

Title:

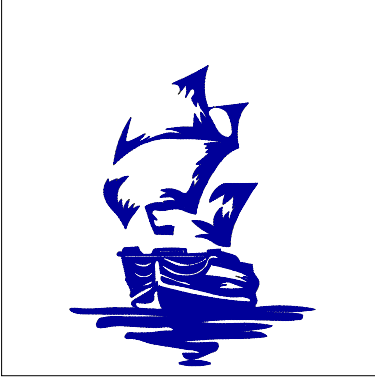
Stitches: 27,980  
Height: 165.4 mm  
Width: 114.4 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.29



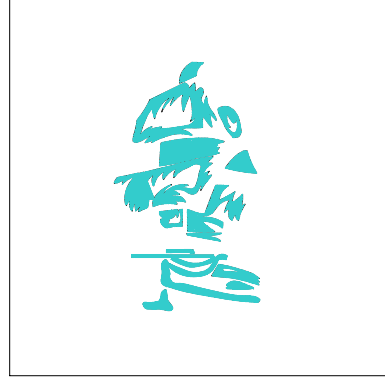
Stop #: 1  
Element:  
Code: 12  
Name: Orange  
Chart: Default  
Stitches: 2,420  
Thread used: 14.03m



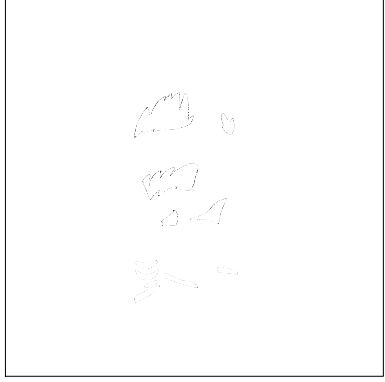
Stop #: 2  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 762  
Thread used: 3.41m



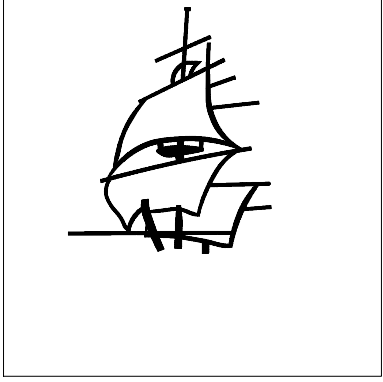
Stop #: 3  
Element:  
Code: 10  
Name: Dark Blue  
Chart: Default  
Stitches: 10,066  
Thread used: 48.61m



Stop #: 4  
Element:  
Code: 5  
Name: Aqua  
Chart: Default  
Stitches: 6,857  
Thread used: 31.83m



Stop #: 5  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 2,011  
Thread used: 9.63m



Stop #: 6  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 5,862  
Thread used: 25.71m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 27,980  
 Height: 165.4 mm  
 Width: 114.4 mm  
 Colors: 5



Machine format: Tajima  
 Color changes: 5  
 Stops: 6  
 Trims: 61  
 Hoop: <None>  
 Max stitch: 10.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm

Left: 60.2 mm  
 Right: 54.2 mm  
 Up: 90.2 mm  
 Down: 75.3 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 18926.2 mm<sup>2</sup>  
 Total thread: 133.82m  
 Total bobbin: 45.78m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	12	2,420	12 Orange Default
2	8	762	8 Black Default
3	10	10,066	10 Dark Blue Default
4	5	6,857	5 Aqua Default
5	9	2,011	9 White Default
6	8	5,862	8 Black Default

# Approval Sheet

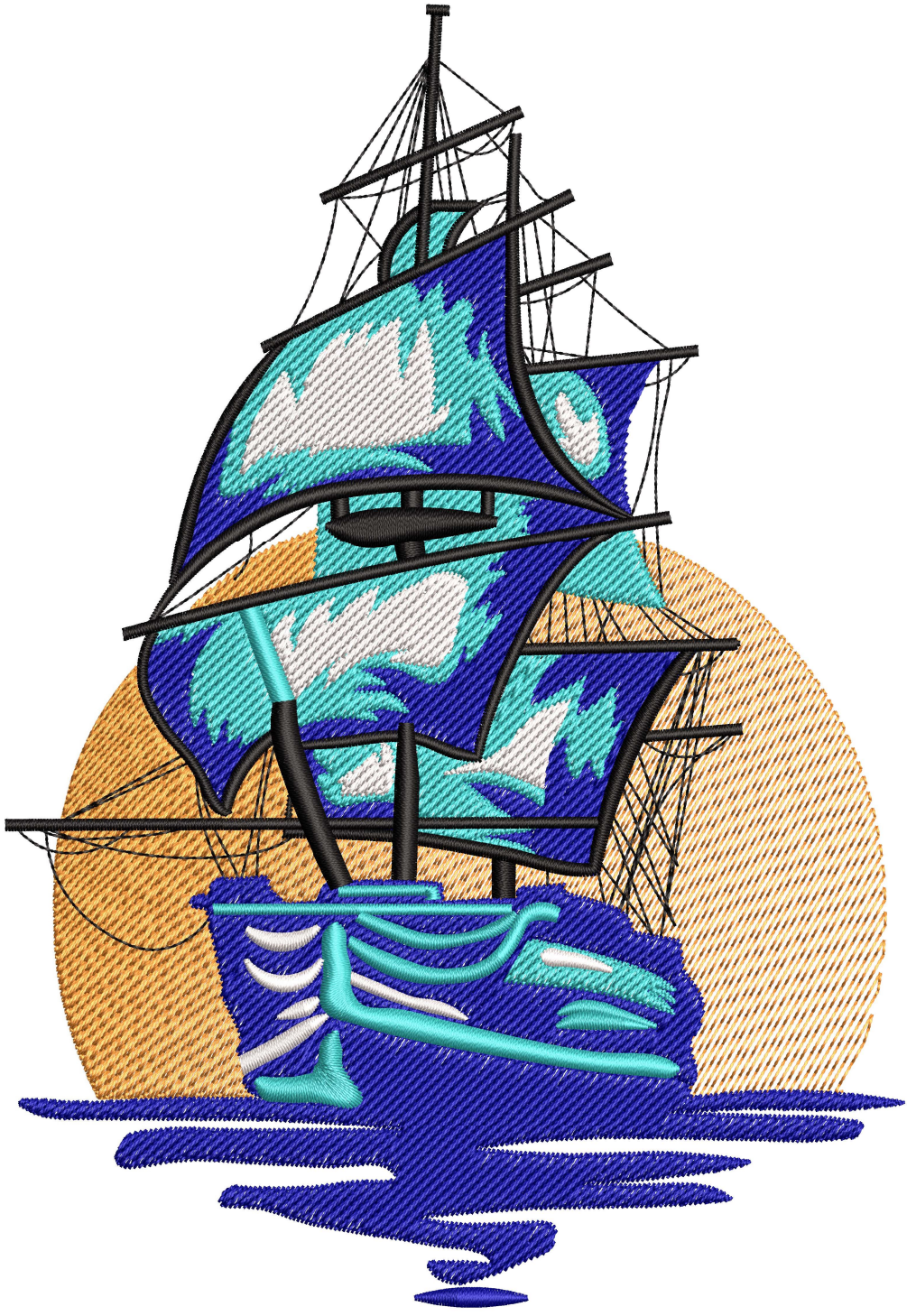
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Height: 190.8 mm  
Width: 132.1 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  

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**Date:**

# Production Worksheet

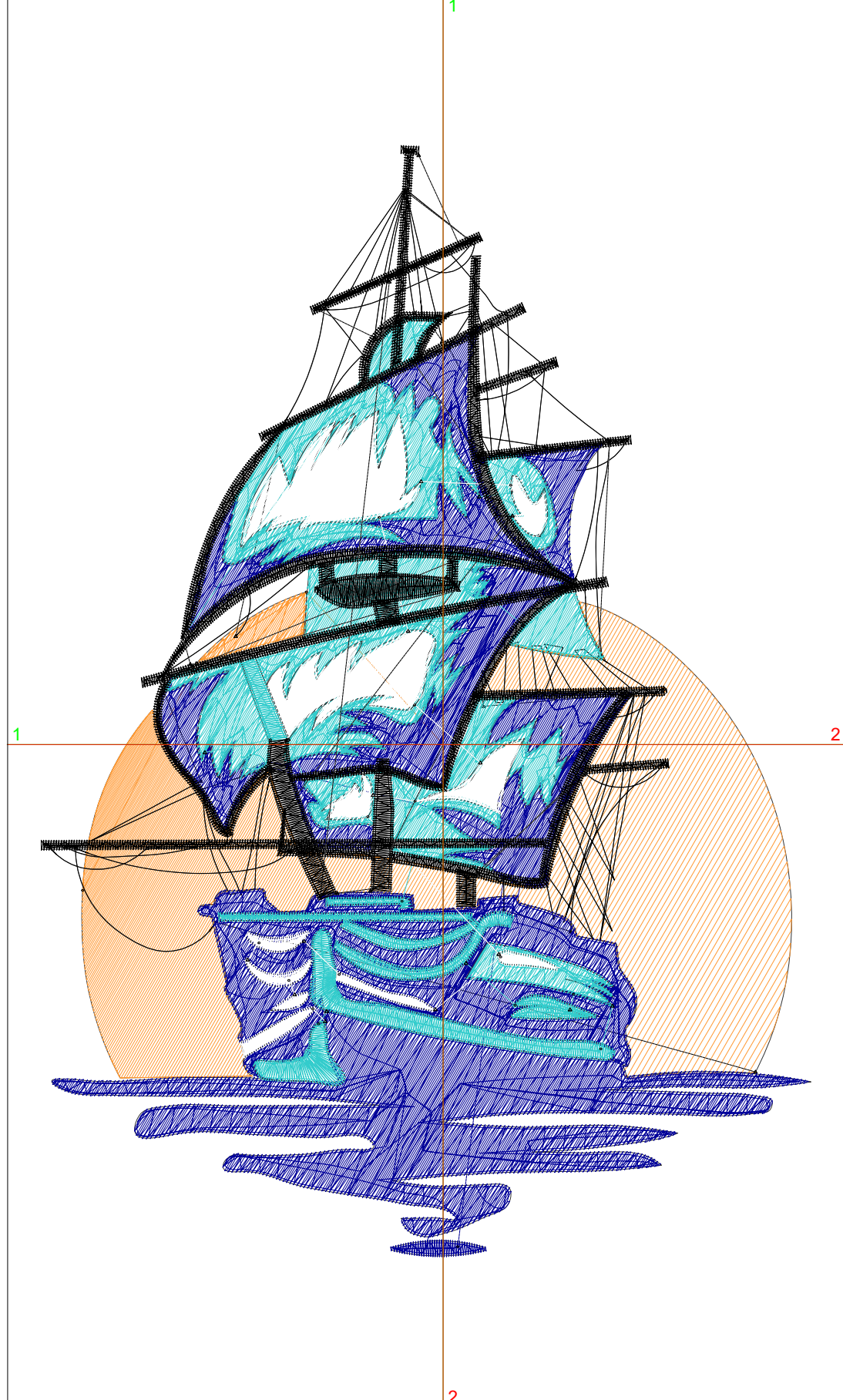
Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 33,193  
Height: 190.8 mm  
Width: 132.1 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima  
Color changes: 5  
Stops: 6  
Trims: 63  
Appliqués: 0  
Left: 69.0 mm  
Right: 63.1 mm  
Up: 102.9 mm  
Down: 88.0 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Area: 25215.1 mm<sup>2</sup>  
Max stitch: 11.2 mm  
Min stitch: 0.0 mm  
Max jump: 6.7 mm  
Total thread: 165.67m  
Total bobbin: 58.48m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	12		3,079	12	Orange	Default
2.	8		853	8	Black	Default
3.	10		11,995	10	Dark Blue	Default
4.	5		8,125	5	Aqua	Default
5.	9		2,382	9	White	Default
6.	8		6,757	8	Black	Default

# Color Film

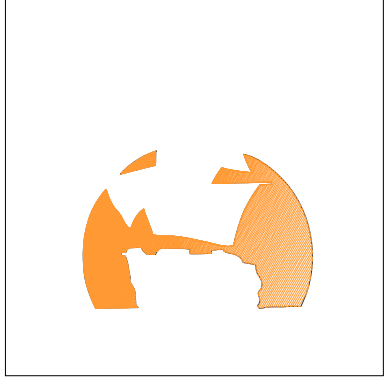
Wilcom EmbroideryStudio - Designing



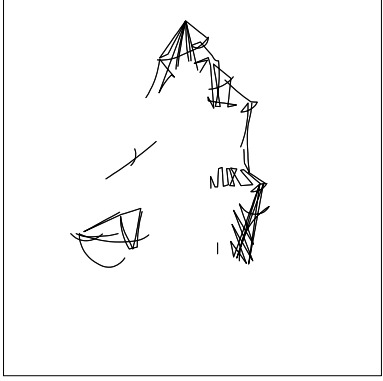
Design: 7

Title:

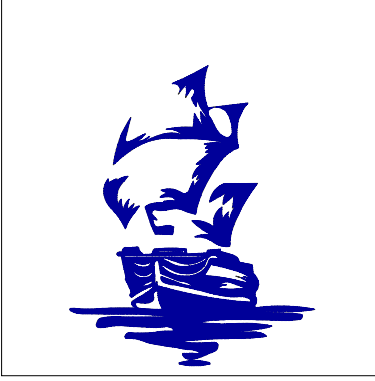
Stitches: 33,193  
Height: 190.8 mm  
Width: 132.1 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.25



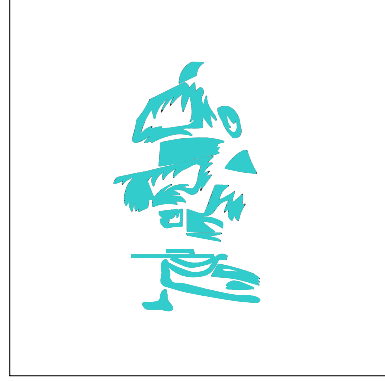
Stop #: 1  
Element:  
Code: 12  
Name: Orange  
Chart: Default  
Stitches: 3,079  
Thread used: 18.30m



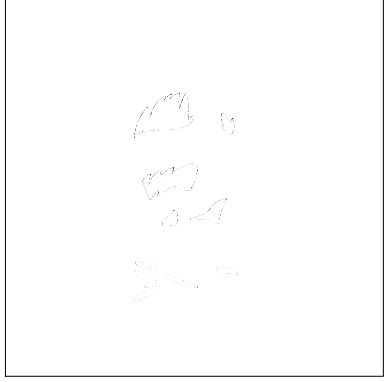
Stop #: 2  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 853  
Thread used: 3.86m



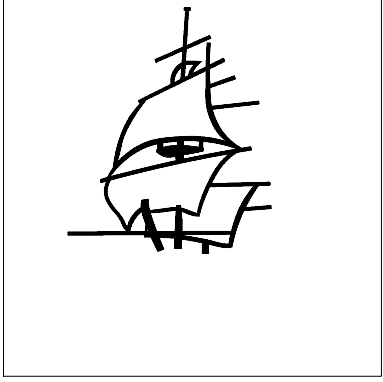
Stop #: 3  
Element:  
Code: 10  
Name: Dark Blue  
Chart: Default  
Stitches: 11,995  
Thread used: 60.28m



Stop #: 4  
Element:  
Code: 5  
Name: Aqua  
Chart: Default  
Stitches: 8,125  
Thread used: 39.49m



Stop #: 5  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 2,382  
Thread used: 11.91m



Stop #: 6  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 6,757  
Thread used: 31.23m

# Production Summary

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 33,193  
 Height: 190.8 mm  
 Width: 132.1 mm  
 Colors: 5



Machine format: Tajima  
 Color changes: 5  
 Stops: 6  
 Trims: 63  
 Hoop: <None>  
 Max stitch: 11.2 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.7 mm

Left: 69.0 mm  
 Right: 63.1 mm  
 Up: 102.9 mm  
 Down: 88.0 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 25215.1 mm<sup>2</sup>  
 Total thread: 165.67m  
 Total bobbin: 58.48m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	12	3,079	12 Orange Default
2	8	853	8 Black Default
3	10	11,995	10 Dark Blue Default
4	5	8,125	5 Aqua Default
5	9	2,382	9 White Default
6	8	6,757	8 Black Default