

**Approval Sheet**

Wilcom EmbroideryStudio - Designing

**\*MAMA 4 INCH\***

Design: **Mama 4 inch**

Title:

Height: 3.01 in  
Width: 4.00 in  
Colors: 4  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

**Terms and Conditions:**

**Approved By:**  
  
**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*MAMA 4 INCH\*






Design: **Mama 4 inch**

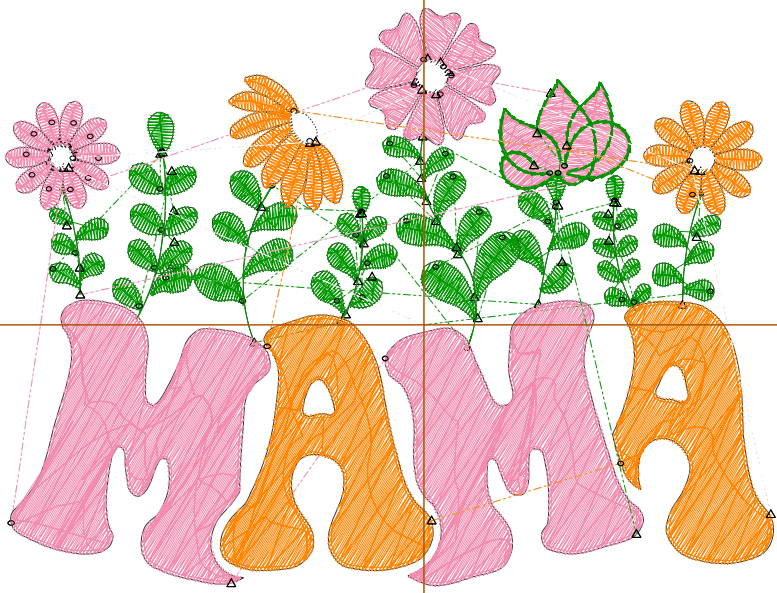
Title:

Stitches: 11,563  
 Height: 3.01 in  
 Width: 4.00 in  
 Colors: 4  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 64  
 Appliqués: 0  
 Left: 55.4 mm  
 Right: 46.3 mm  
 Up: 41.9 mm  
 Down: 34.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 12.06 in<sup>2</sup>  
 Max stitch: 10.0 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm  
 Total thread: 195.87ft  
 Total bobbin: 70.14ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		2,551	1	Dark Green	Default
2.	3		5,258		R242 G139 B174	
3.	1		335	1	Dark Green	Default
4.	4		3,169		R255 G132 B1	
5.	9		248	9	White	Default



**Color Film**

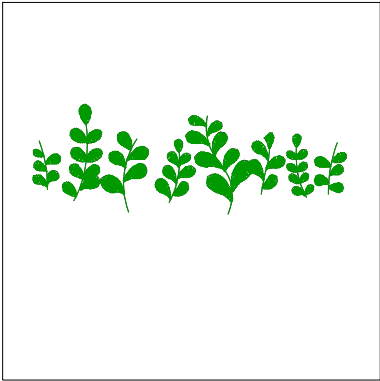
Wilcom EmbroideryStudio - Designing

**\*MAMA 4 INCH\***

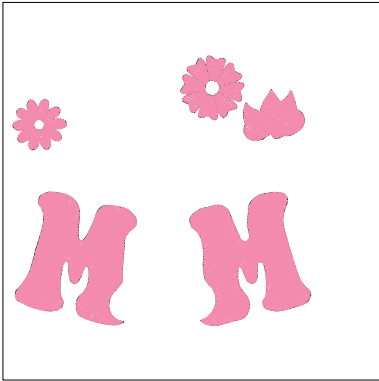
Design: **Mama 4 inch**

Title:

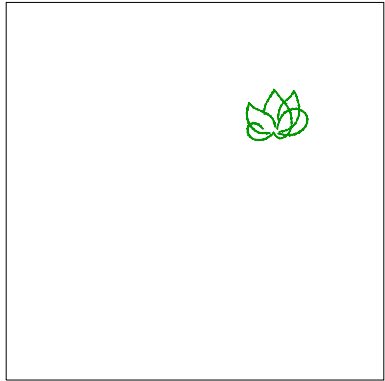
Stitches: 11,563  
Height: 3.01 in  
Width: 4.00 in  
Colors: 4  
Colorway: Colorway 1  
Zoom: 0.47



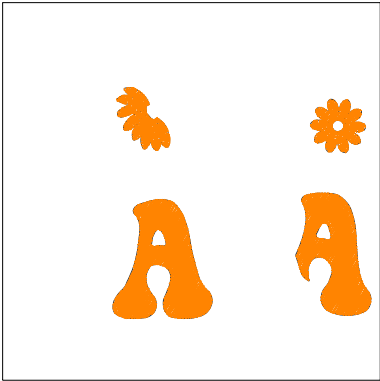
Stop #: 1  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 2,551  
Thread used: 38.66ft



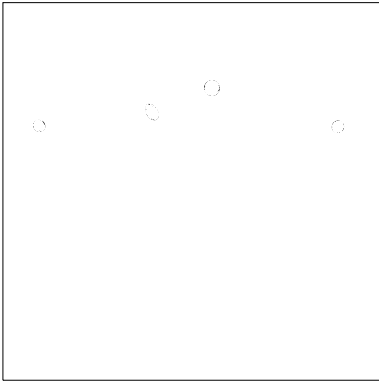
Stop #: 2  
Element:  
Code:  
Name: R242 G139 B174  
Chart:  
Stitches: 5,258  
Thread used: 91.32ft



Stop #: 3  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 335  
Thread used: 4.35ft



Stop #: 4  
Element:  
Code:  
Name: R255 G132 B1  
Chart:  
Stitches: 3,169  
Thread used: 56.77ft



Stop #: 5  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 248  
Thread used: 3.12ft

# Production Summary

Wilcom EmbroideryStudio - Designing

**\*MAMA 4 INCH\***

Design: **Mama 4 inch**

Title:

Stitches: 11,563  
 Height: 3.01 in  
 Width: 4.00 in  
 Colors: 4



Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 64  
 Hoop: <None>  
 Max stitch: 10.0 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm

Left: 55.4 mm  
 Right: 46.3 mm  
 Up: 41.9 mm  
 Down: 34.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 12.06 in<sup>2</sup>  
 Total thread: 195.87ft  
 Total bobbin: 70.14ft

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	2,551	1 Dark Green Default
2	3	5,258	R242 G139 B174
3	1	335	1 Dark Green Default
4	4	3,169	R255 G132 B1
5	9	248	9 White Default

**Approval Sheet**

Wilcom EmbroideryStudio - Designing

**\*MAMA 5 INCH\***

Design: **Mama 5 inch**

Title:

Height: 3.77 in  
Width: 5.00 in  
Colors: 4  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

**Terms and Conditions:**

**Approved By:**  
  
**Date:**

**Production Worksheet**

Wilcom EmbroideryStudio - Designing

**\*MAMA 5 INCH\***

Design: **Mama 5 inch**

Title:

Stitches: 15,403  
 Height: 3.77 in  
 Width: 5.00 in  
 Colors: 4  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 72  
 Appliqués: 0  
 Left: 68.1 mm  
 Right: 59.0 mm  
 Up: 51.4 mm  
 Down: 44.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 18.84 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm  
 Total thread: 281.52ft  
 Total bobbin: 105.96ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1	Dark Green	3,142	1	Dark Green	Default
2.	3	Pink	7,252		R242 G139 B174	
3.	1	Dark Green	382	1	Dark Green	Default
4.	4	Orange	4,319		R255 G132 B1	
5.	9	White	306	9	White	Default



**Color Film**

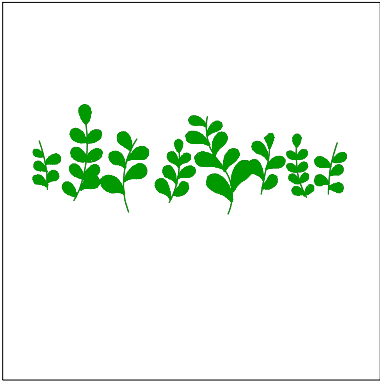
Wilcom EmbroideryStudio - Designing

**\*MAMA 5 INCH\***

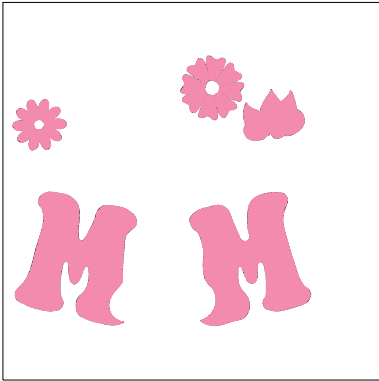
Design: **Mama 5 inch**

Title:

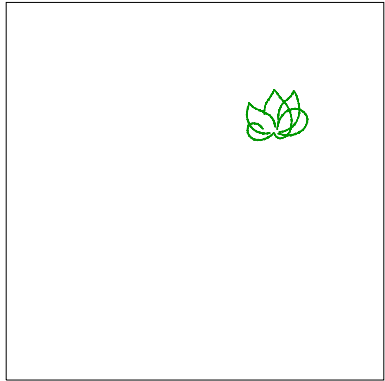
Stitches: 15,403  
Height: 3.77 in  
Width: 5.00 in  
Colors: 4  
Colorway: Colorway 1  
Zoom: 0.37



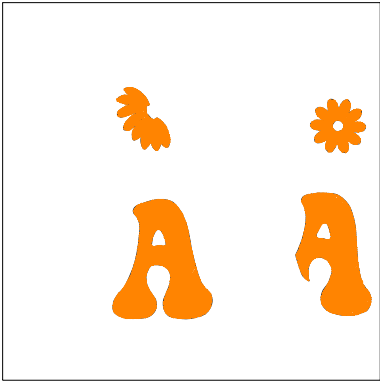
Stop #: 1  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 3,142  
Thread used: 53.69ft



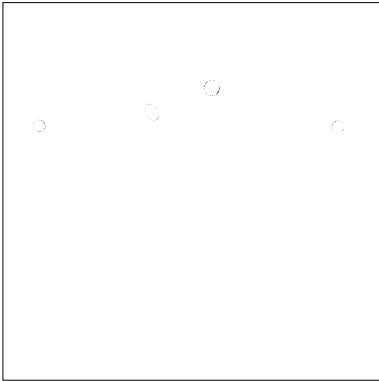
Stop #: 2  
Element:  
Code:  
Name: R242 G139 B174  
Chart:  
Stitches: 7,252  
Thread used: 133.43ft



Stop #: 3  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 382  
Thread used: 5.19ft



Stop #: 4  
Element:  
Code:  
Name: R255 G132 B1  
Chart:  
Stitches: 4,319  
Thread used: 83.42ft



Stop #: 5  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 306  
Thread used: 4.14ft

# Production Summary

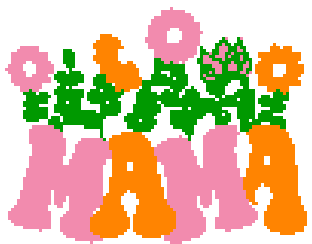
Wilcom EmbroideryStudio - Designing

**\*MAMA 5 INCH\***

Design: **Mama 5 inch**

Title:

Stitches: 15,403  
 Height: 3.77 in  
 Width: 5.00 in  
 Colors: 4



Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 72  
 Hoop: <None>  
 Max stitch: 7.0 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm

Left: 68.1 mm  
 Right: 59.0 mm  
 Up: 51.4 mm  
 Down: 44.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 18.84 in<sup>2</sup>  
 Total thread: 281.52ft  
 Total bobbin: 105.96ft

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	3,142	1 Dark Green Default
2	3	7,252	R242 G139 B174
3	1	382	1 Dark Green Default
4	4	4,319	R255 G132 B1
5	9	306	9 White Default

**Approval Sheet**

Wilcom EmbroideryStudio - Designing

**\*MAMA 6 INCH\***

Design: **Mama 6 inch**

Title:

Height: 4.52 in  
Width: 6.00 in  
Colors: 4  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*MAMA 6 INCH\*

Design: **Mama 6 inch**

Title:

Stitches: 19,877  
Height: 4.52 in  
Width: 6.00 in  
Colors: 4  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*MAMA 6 INCH\*






Design: **Mama 6 inch**

Title:

Stitches: 19,877  
 Height: 4.52 in  
 Width: 6.00 in  
 Colors: 4  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 74  
 Appliqués: 0  
 Left: 80.8 mm  
 Right: 71.7 mm  
 Up: 61.0 mm  
 Down: 53.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 27.10 in<sup>2</sup>  
 Max stitch: 8.5 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.8 mm  
 Total thread: 385.56ft  
 Total bobbin: 150.22ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		3,734	1	Dark Green	Default
2.	3		9,589		R242 G139 B174	
3.	1		439	1	Dark Green	Default
4.	4		5,754		R255 G132 B1	
5.	9		359	9	White	Default

**Color Film**

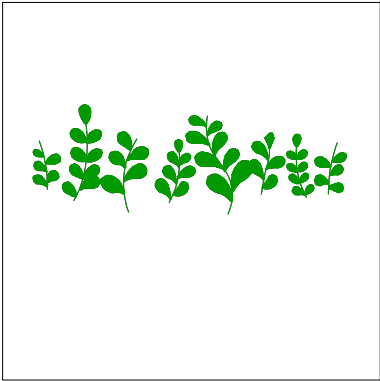
Wilcom EmbroideryStudio - Designing

**\*MAMA 6 INCH\***

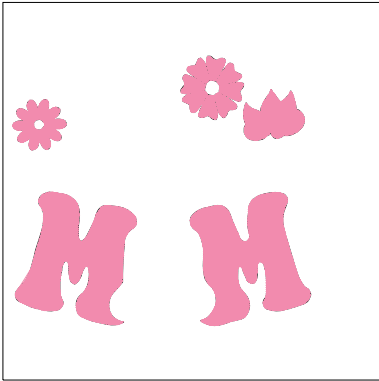
Design: **Mama 6 inch**

Title:

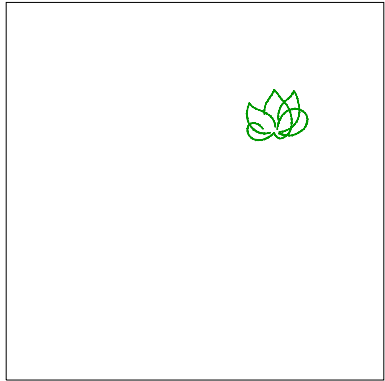
Stitches: 19,877  
Height: 4.52 in  
Width: 6.00 in  
Colors: 4  
Colorway: Colorway 1  
Zoom: 0.31



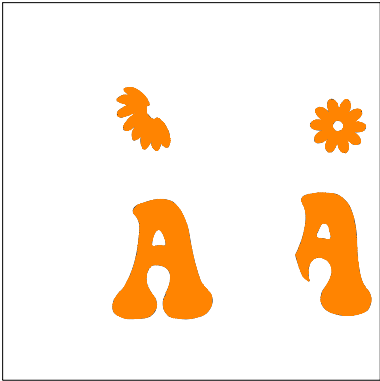
Stop #: 1  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 3,734  
Thread used: 71.56ft



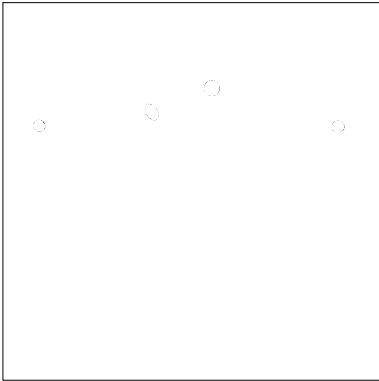
Stop #: 2  
Element:  
Code:  
Name: R242 G139 B174  
Chart:  
Stitches: 9,589  
Thread used: 184.34ft



Stop #: 3  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 439  
Thread used: 6.09ft



Stop #: 4  
Element:  
Code:  
Name: R255 G132 B1  
Chart:  
Stitches: 5,754  
Thread used: 116.65ft



Stop #: 5  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 359  
Thread used: 5.27ft

# Production Summary

Wilcom EmbroideryStudio - Designing

## \*MAMA 6 INCH\*

Design: **Mama 6 inch**

Title:

Stitches: 19,877  
 Height: 4.52 in  
 Width: 6.00 in  
 Colors: 4



Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 74  
 Hoop: <None>  
 Max stitch: 8.5 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.8 mm

Left: 80.8 mm  
 Right: 71.7 mm  
 Up: 61.0 mm  
 Down: 53.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 27.10 in<sup>2</sup>  
 Total thread: 385.56ft  
 Total bobbin: 150.22ft

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	3,734	1 Dark Green Default
2	3	9,589	R242 G139 B174
3	1	439	1 Dark Green Default
4	4	5,754	R255 G132 B1
5	9	359	9 White Default

**Approval Sheet**

Wilcom EmbroideryStudio - Designing

**\*MAMA 7 INCH\***

Design: **Mama 7 inch**

Title:

Height: 5.27 in  
Width: 7.00 in  
Colors: 4  
Colorway: Colorway 1  
Zoom: 1:1



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

Terms and Conditions:

**Approved By:**  
  
**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*MAMA 7 INCH\*

Design: **Mama 7 inch**

Title:

Stitches: 24,826  
Height: 5.27 in  
Width: 7.00 in  
Colors: 4  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*MAMA 7 INCH\*






Design: **Mama 7 inch**

Title:

Stitches: 24,826  
 Height: 5.27 in  
 Width: 7.00 in  
 Colors: 4  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 80  
 Appliqués: 0  
 Left: 93.5 mm  
 Right: 84.4 mm  
 Up: 70.5 mm  
 Down: 63.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area 36.87 in<sup>2</sup>  
 Max stitch: 8.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 505.13ft  
 Total bobbin: 201.83ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		4,439	1	Dark Green	Default
2.	3		12,189		R242 G139 B174	
3.	1		485	1	Dark Green	Default
4.	4		7,279		R255 G132 B1	
5.	9		432	9	White	Default

**Color Film**

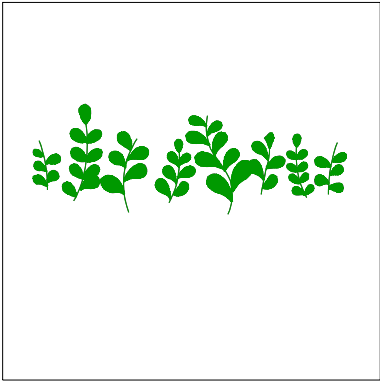
Wilcom EmbroideryStudio - Designing

**\*MAMA 7 INCH\***

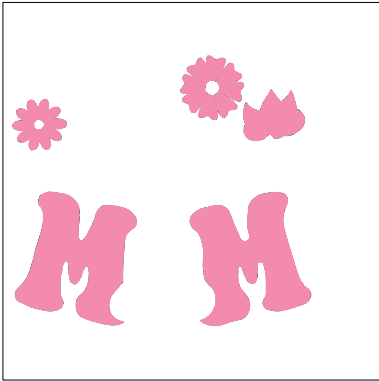
Design: **Mama 7 inch**

Title:

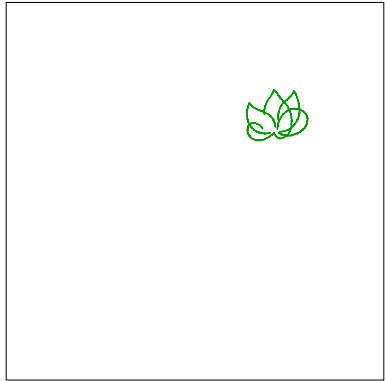
Stitches: 24,826  
Height: 5.27 in  
Width: 7.00 in  
Colors: 4  
Colorway: Colorway 1  
Zoom: 0.27



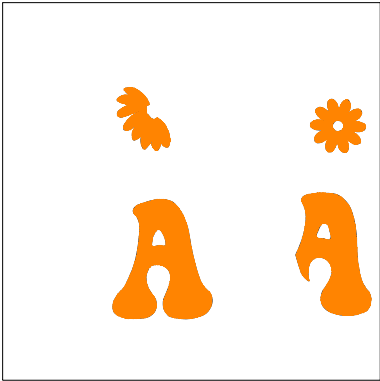
Stop #: 1  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 4,439  
Thread used: 93.28ft



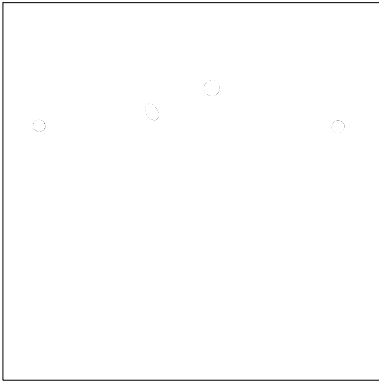
Stop #: 2  
Element:  
Code:  
Name: R242 G139 B174  
Chart:  
Stitches: 12,189  
Thread used: 242.68ft



Stop #: 3  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 485  
Thread used: 6.93ft



Stop #: 4  
Element:  
Code:  
Name: R255 G132 B1  
Chart:  
Stitches: 7,279  
Thread used: 153.84ft



Stop #: 5  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 432  
Thread used: 6.76ft

# Production Summary

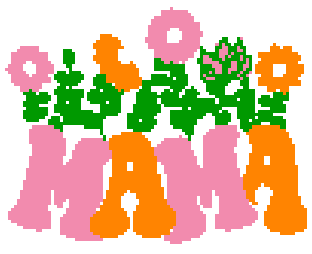
Wilcom EmbroideryStudio - Designing

## \*MAMA 7 INCH\*

Design: **Mama 7 inch**

Title:

Stitches: 24,826  
 Height: 5.27 in  
 Width: 7.00 in  
 Colors: 4



Machine format: Tajima  
 Color changes: 4  
 Stops: 5  
 Trims: 80  
 Hoop: <None>  
 Max stitch: 8.4 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm

Left: 93.5 mm  
 Right: 84.4 mm  
 Up: 70.5 mm  
 Down: 63.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 36.87 in<sup>2</sup>  
 Total thread: 505.13ft  
 Total bobbin: 201.83ft

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	4,439	1 Dark Green Default
2	3	12,189	R242 G139 B174
3	1	485	1 Dark Green Default
4	4	7,279	R255 G132 B1
5	9	432	9 White Default