

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Height: 89.5 mm
Width: 81.4 mm
Colors: 9
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 24,514
 Height: 89.5 mm
 Width: 81.4 mm
 Colors: 9
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 8
 Stops: 9
 Trims: 113
 Appliqués: 0
 Left: 43.5 mm
 Right: 38.0 mm
 Up: 62.5 mm
 Down: 27.0 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 7288.4 mm²
 Max stitch: 7.0 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm
 Total thread: 101.33m
 Total bobbin: 30.46m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	11		2,830		R153 G0 B0	
2.	4		1,361		R255 G255 B0	
3.	14		410		R105 G90 B71	
4.	2		2,834		R171 G151 B140	
5.	6		1,022		R211 G214 B212	
6.	1		1,798		R110 G109 B107	
7.	15		514		R255 G126 B203	
8.	8		13,214		R0 G0 B0	
9.	9		529		R255 G255 B255	



Color Film

Wilcom EmbroideryStudio - Designing



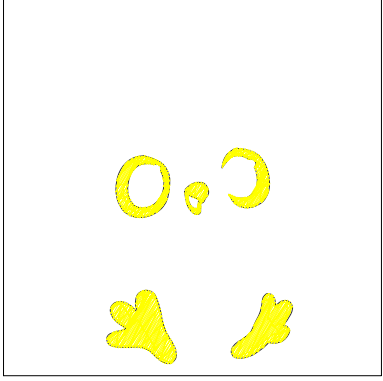
Design: 3

Title:

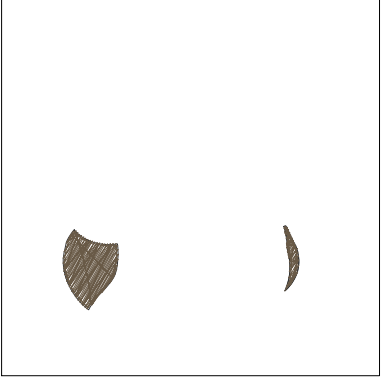
Stitches: 24,514
Height: 89.5 mm
Width: 81.4 mm
Colors: 9
Colorway: Colorway 1
Zoom: 0.53



Stop #: 1
Element:
Code:
Name: R153 G0 B0
Chart:
Stitches: 2,830
Thread used: 13.88m



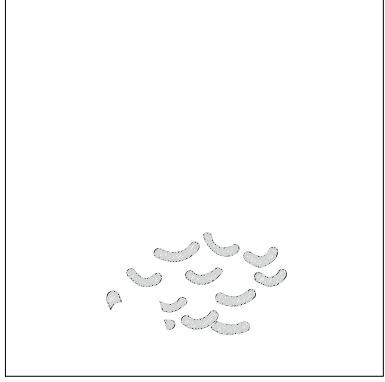
Stop #: 2
Element:
Code:
Name: R255 G255 B0
Chart:
Stitches: 1,361
Thread used: 6.29m



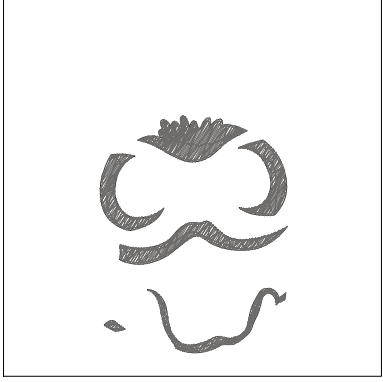
Stop #: 3
Element:
Code:
Name: R105 G90 B71
Chart:
Stitches: 410
Thread used: 2.16m



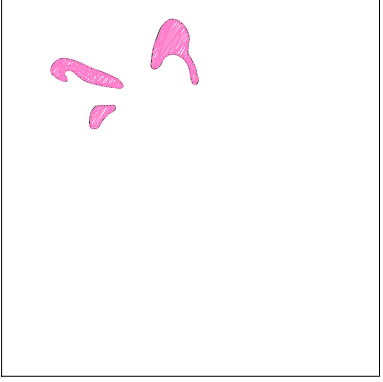
Stop #: 4
Element:
Code:
Name: R171 G151 B140
Chart:
Stitches: 2,834
Thread used: 14.51m



Stop #: 5
Element:
Code:
Name: R211 G214 B212
Chart:
Stitches: 1,022
Thread used: 3.88m



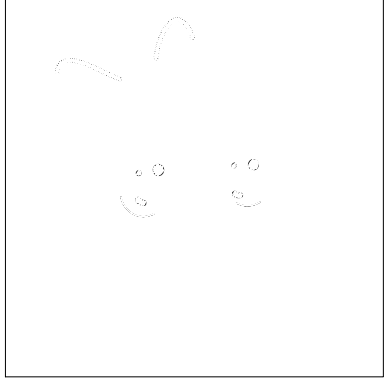
Stop #: 6
Element:
Code:
Name: R110 G109 B107
Chart:
Stitches: 1,798
Thread used: 8.05m



Stop #: 7
Element:
Code:
Name: R255 G126 B203
Chart:
Stitches: 514
Thread used: 2.28m



Stop #: 8
Element:
Code:
Name: R0 G0 B0
Chart:
Stitches: 13,214
Thread used: 47.49m



Stop #: 9
Element:
Code:
Name: R255 G255 B255
Chart:
Stitches: 529
Thread used: 1.87m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **3**

Title:

Stitches: 24,514
 Height: 89.5 mm
 Width: 81.4 mm
 Colors: 9



Machine format: Tajima
 Color changes: 8
 Stops: 9
 Trims: 113
 Hoop: <None>
 Max stitch: 7.0 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm

Left: 43.5 mm
 Right: 38.0 mm
 Up: 62.5 mm
 Down: 27.0 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 7288.4 mm²
 Total thread: 101.33m
 Total bobbin: 30.46m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	11	2,830	R153 G0 B0
2	4	1,361	R255 G255 B0
3	14	410	R105 G90 B71
4	2	2,834	R171 G151 B140
5	6	1,022	R211 G214 B212
6	1	1,798	R110 G109 B107
7	15	514	R255 G126 B203
8	8	13,214	R0 G0 B0
9	9	529	R255 G255 B255

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Height: 114.9 mm
Width: 104.6 mm
Colors: 9
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 32,083
 Height: 114.9 mm
 Width: 104.6 mm
 Colors: 9
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 8
 Stops: 9
 Trims: 124
 Appliqués: 0
 Left: 55.0 mm
 Right: 49.5 mm
 Up: 75.2 mm
 Down: 39.7 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 12012.3 mm²
 Max stitch: 7.4 mm
 Min stitch: 0.0 mm
 Max jump: 6.9 mm
 Total thread: 141.16m
 Total bobbin: 45.09m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	11		3,924		R153 G0 B0	
2.	4		1,886		R255 G255 B0	
3.	14		583		R105 G90 B71	
4.	2		3,971		R171 G151 B140	
5.	6		1,333		R211 G214 B212	
6.	1		2,428		R110 G109 B107	
7.	15		731		R255 G126 B203	
8.	8		16,572		R0 G0 B0	
9.	9		653		R255 G255 B255	



Color Film

Wilcom EmbroideryStudio - Designing



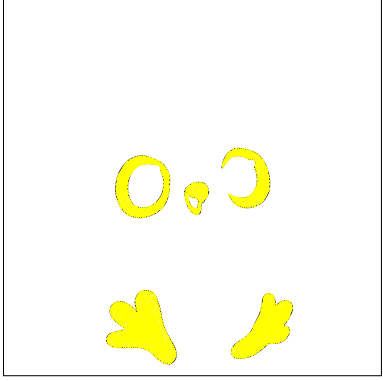
Design: 4

Title:

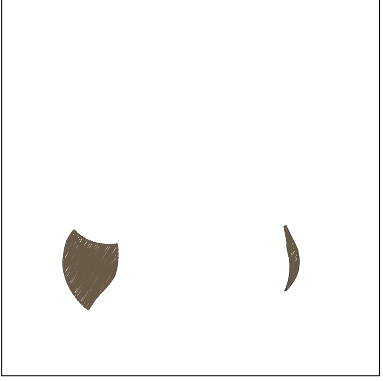
Stitches: 32,083
 Height: 114.9 mm
 Width: 104.6 mm
 Colors: 9
 Colorway: Colorway 1
 Zoom: 0.41



Stop #: 1
 Element:
 Code:
 Name: R153 G0 B0
 Chart:
 Stitches: 3,924
 Thread used: 20.61m



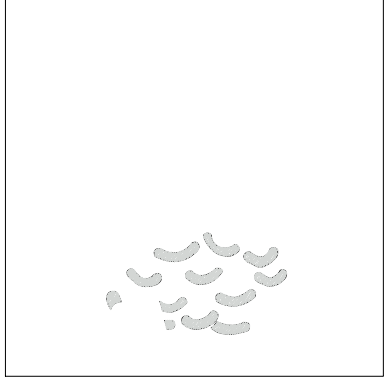
Stop #: 2
 Element:
 Code:
 Name: R255 G255 B0
 Chart:
 Stitches: 1,886
 Thread used: 9.31m



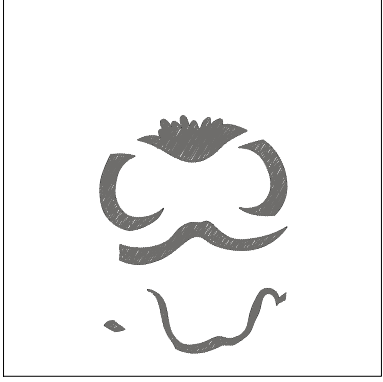
Stop #: 3
 Element:
 Code:
 Name: R105 G90 B71
 Chart:
 Stitches: 583
 Thread used: 3.27m



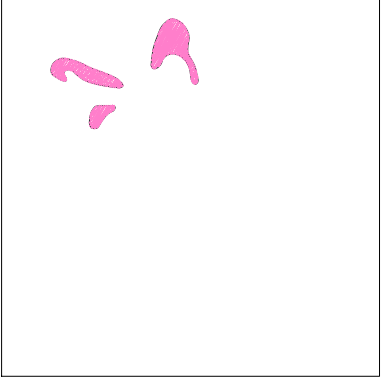
Stop #: 4
 Element:
 Code:
 Name: R171 G151 B140
 Chart:
 Stitches: 3,971
 Thread used: 21.73m



Stop #: 5
 Element:
 Code:
 Name: R211 G214 B212
 Chart:
 Stitches: 1,333
 Thread used: 5.47m



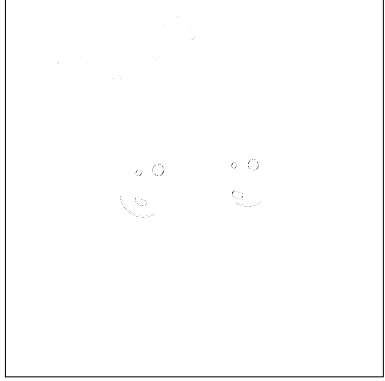
Stop #: 6
 Element:
 Code:
 Name: R110 G109 B107
 Chart:
 Stitches: 2,428
 Thread used: 11.73m



Stop #: 7
 Element:
 Code:
 Name: R255 G126 B203
 Chart:
 Stitches: 731
 Thread used: 3.45m



Stop #: 8
 Element:
 Code:
 Name: R0 G0 B0
 Chart:
 Stitches: 16,572
 Thread used: 62.22m



Stop #: 9
 Element:
 Code:
 Name: R255 G255 B255
 Chart:
 Stitches: 653
 Thread used: 2.46m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **4**

Title:

Stitches: 32,083
 Height: 114.9 mm
 Width: 104.6 mm
 Colors: 9



Machine format: Tajima
 Color changes: 8
 Stops: 9
 Trims: 124
 Hoop: <None>
 Max stitch: 7.4 mm
 Min stitch: 0.0 mm
 Max jump: 6.9 mm

Left: 55.0 mm
 Right: 49.5 mm
 Up: 75.2 mm
 Down: 39.7 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 12012.3 mm²
 Total thread: 141.16m
 Total bobbin: 45.09m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	11	3,924	R153 G0 B0
2	4	1,886	R255 G255 B0
3	14	583	R105 G90 B71
4	2	3,971	R171 G151 B140
5	6	1,333	R211 G214 B212
6	1	2,428	R110 G109 B107
7	15	731	R255 G126 B203
8	8	16,572	R0 G0 B0
9	9	653	R255 G255 B255

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Height: 140.3 mm
Width: 127.7 mm
Colors: 9
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 40,268
Height: 140.3 mm
Width: 127.7 mm
Colors: 9
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 134
Appliqués: 0
Left: 66.6 mm
Right: 61.1 mm
Up: 87.9 mm
Down: 52.4 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area: 17911.1 mm²
Max stitch: 9.0 mm
Min stitch: 0.0 mm
Max jump: 6.8 mm
Total thread: 186.62m
Total bobbin: 62.33m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	11		5,184		R153 G0 B0	
2.	4		2,447		R255 G255 B0	
3.	14		783		R105 G90 B71	
4.	2		5,383		R171 G151 B140	
5.	6		1,592		R211 G214 B212	
6.	1		3,155		R110 G109 B107	
7.	15		927		R255 G126 B203	
8.	8		20,017		R0 G0 B0	
9.	9		778		R255 G255 B255	



Color Film

Wilcom EmbroideryStudio - Designing



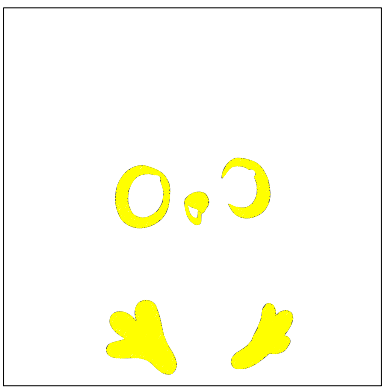
Design: 5

Title:

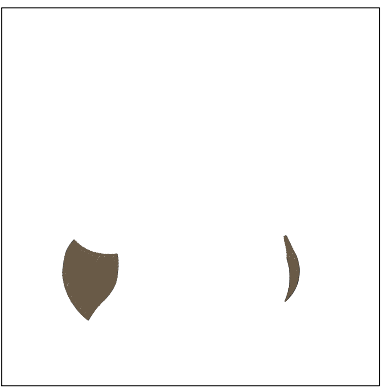
Stitches: 40,268
 Height: 140.3 mm
 Width: 127.7 mm
 Colors: 9
 Colorway: Colorway 1
 Zoom: 0.34



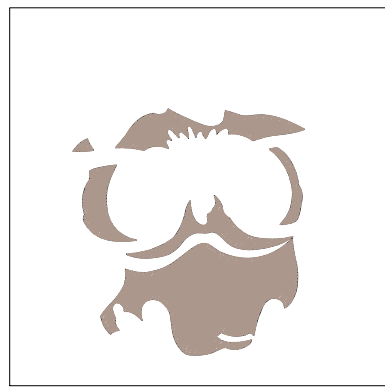
Stop #: 1
 Element:
 Code:
 Name: R153 G0 B0
 Chart:
 Stitches: 5,184
 Thread used: 28.57m



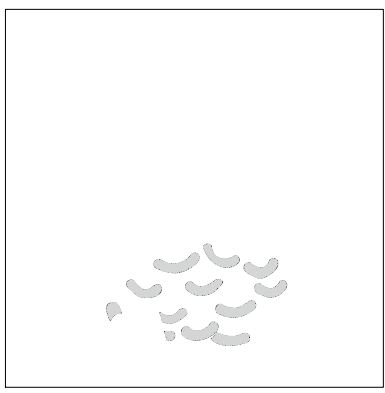
Stop #: 2
 Element:
 Code:
 Name: R255 G255 B0
 Chart:
 Stitches: 2,447
 Thread used: 12.80m



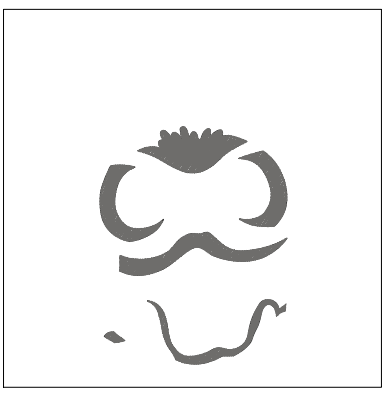
Stop #: 3
 Element:
 Code:
 Name: R105 G90 B71
 Chart:
 Stitches: 783
 Thread used: 4.63m



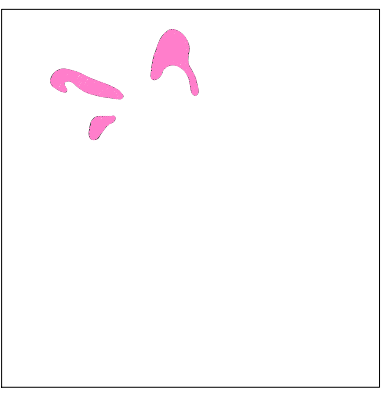
Stop #: 4
 Element:
 Code:
 Name: R171 G151 B140
 Chart:
 Stitches: 5,383
 Thread used: 30.84m



Stop #: 5
 Element:
 Code:
 Name: R211 G214 B212
 Chart:
 Stitches: 1,592
 Thread used: 6.99m



Stop #: 6
 Element:
 Code:
 Name: R110 G109 B107
 Chart:
 Stitches: 3,155
 Thread used: 16.06m



Stop #: 7
 Element:
 Code:
 Name: R255 G126 B203
 Chart:
 Stitches: 927
 Thread used: 4.65m



Stop #: 8
 Element:
 Code:
 Name: R0 G0 B0
 Chart:
 Stitches: 20,017
 Thread used: 78.07m



Stop #: 9
 Element:
 Code:
 Name: R255 G255 B255
 Chart:
 Stitches: 778
 Thread used: 3.10m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **5**

Title:

Stitches: 40,268
 Height: 140.3 mm
 Width: 127.7 mm
 Colors: 9



Machine format: Tajima
 Color changes: 8
 Stops: 9
 Trims: 134
 Hoop: <None>
 Max stitch: 9.0 mm
 Min stitch: 0.0 mm
 Max jump: 6.8 mm

Left: 66.6 mm
 Right: 61.1 mm
 Up: 87.9 mm
 Down: 52.4 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 17911.1 mm²
 Total thread: 186.62m
 Total bobbin: 62.33m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	11	5,184	R153 G0 B0
2	4	2,447	R255 G255 B0
3	14	783	R105 G90 B71
4	2	5,383	R171 G151 B140
5	6	1,592	R211 G214 B212
6	1	3,155	R110 G109 B107
7	15	927	R255 G126 B203
8	8	20,017	R0 G0 B0
9	9	778	R255 G255 B255

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Height: 165.4 mm
Width: 150.5 mm
Colors: 9
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 49,297
Height: 165.4 mm
Width: 150.5 mm
Colors: 9
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 49,297
 Height: 165.4 mm
 Width: 150.5 mm
 Colors: 9
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 8
 Stops: 9
 Trims: 145
 Appliqués: 0
 Left: 78.0 mm
 Right: 72.5 mm
 Up: 100.5 mm
 Down: 64.9 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area 24901.6 mm²
 Max stitch: 10.7 mm
 Min stitch: 0.0 mm
 Max jump: 6.9 mm
 Total thread: 233.53m
 Total bobbin: 79.43m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	11		6,697		R153 G0 B0	
2.	4		3,061		R255 G255 B0	
3.	14		1,031		R105 G90 B71	
4.	2		6,910		R171 G151 B140	
5.	6		1,948		R211 G214 B212	
6.	1		3,954		R110 G109 B107	
7.	15		1,162		R255 G126 B203	
8.	8		23,580		R0 G0 B0	
9.	9		952		R255 G255 B255	

Color Film

Wilcom EmbroideryStudio - Designing



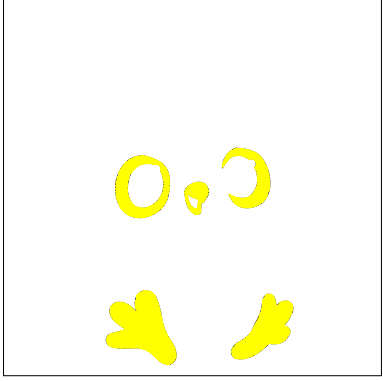
Design: 6

Title:

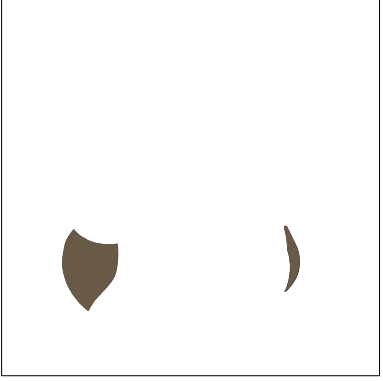
Stitches: 49,297
 Height: 165.4 mm
 Width: 150.5 mm
 Colors: 9
 Colorway: Colorway 1
 Zoom: 0.29



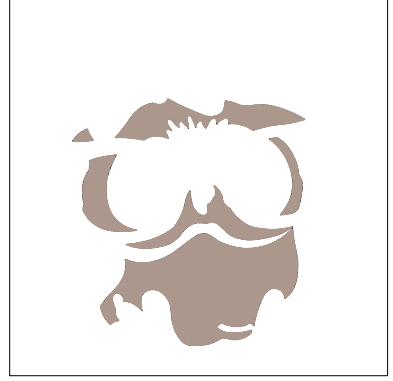
Stop #: 1
 Element:
 Code:
 Name: R153 G0 B0
 Chart:
 Stitches: 6,697
 Thread used: 38.15m



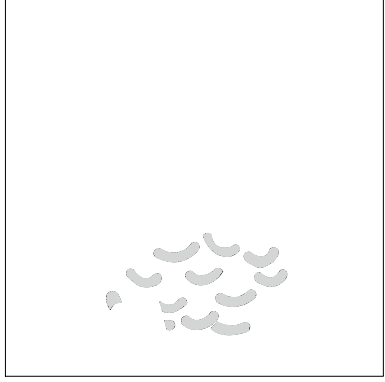
Stop #: 2
 Element:
 Code:
 Name: R255 G255 B0
 Chart:
 Stitches: 3,061
 Thread used: 16.78m



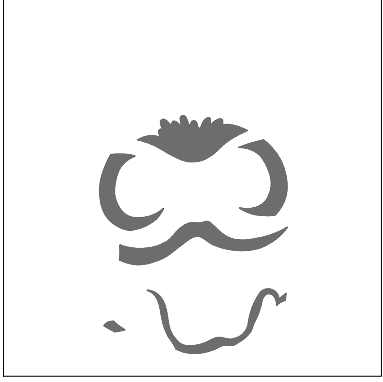
Stop #: 3
 Element:
 Code:
 Name: R105 G90 B71
 Chart:
 Stitches: 1,031
 Thread used: 6.25m



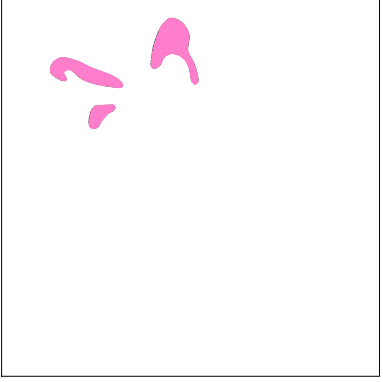
Stop #: 4
 Element:
 Code:
 Name: R171 G151 B140
 Chart:
 Stitches: 6,910
 Thread used: 41.01m



Stop #: 5
 Element:
 Code:
 Name: R211 G214 B212
 Chart:
 Stitches: 1,948
 Thread used: 9.00m



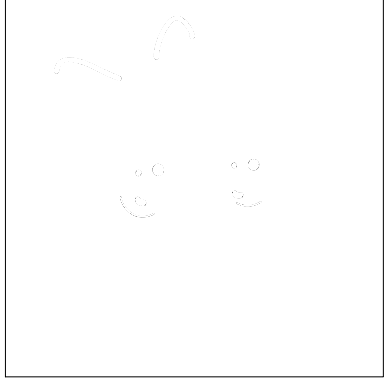
Stop #: 6
 Element:
 Code:
 Name: R110 G109 B107
 Chart:
 Stitches: 3,954
 Thread used: 21.07m



Stop #: 7
 Element:
 Code:
 Name: R255 G126 B203
 Chart:
 Stitches: 1,162
 Thread used: 6.18m



Stop #: 8
 Element:
 Code:
 Name: R0 G0 B0
 Chart:
 Stitches: 23,580
 Thread used: 90.28m



Stop #: 9
 Element:
 Code:
 Name: R255 G255 B255
 Chart:
 Stitches: 952
 Thread used: 3.89m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **6**

Title:

Stitches: 49,297
 Height: 165.4 mm
 Width: 150.5 mm
 Colors: 9



Machine format: Tajima
 Color changes: 8
 Stops: 9
 Trims: 145
 Hoop: <None>
 Max stitch: 10.7 mm
 Min stitch: 0.0 mm
 Max jump: 6.9 mm

Left: 78.0 mm
 Right: 72.5 mm
 Up: 100.5 mm
 Down: 64.9 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 24901.6 mm²
 Total thread: 233.53m
 Total bobbin: 79.43m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	11	6,697	R153 G0 B0
2	4	3,061	R255 G255 B0
3	14	1,031	R105 G90 B71
4	2	6,910	R171 G151 B140
5	6	1,948	R211 G214 B212
6	1	3,954	R110 G109 B107
7	15	1,162	R255 G126 B203
8	8	23,580	R0 G0 B0
9	9	952	R255 G255 B255

Approval Sheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Height: 190.8 mm
Width: 173.6 mm
Colors: 9
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: 7

Title:

Stitches: 58,865
Height: 190.8 mm
Width: 173.6 mm
Colors: 9
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 58,865
 Height: 190.8 mm
 Width: 173.6 mm
 Colors: 9
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 8
 Stops: 9
 Trims: 150
 Appliqués: 0
 Left: 89.6 mm
 Right: 84.1 mm
 Up: 113.2 mm
 Down: 77.6 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area 33136.3 mm²
 Max stitch: 10.5 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm
 Total thread: 290.16m
 Total bobbin: 101.65m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	11		8,348		R153 G0 B0	
2.	4		3,759		R255 G255 B0	
3.	14		1,288		R105 G90 B71	
4.	2		8,654		R171 G151 B140	
5.	6		2,372		R211 G214 B212	
6.	1		4,849		R110 G109 B107	
7.	15		1,415		R255 G126 B203	
8.	8		27,104		R0 G0 B0	
9.	9		1,074		R255 G255 B255	

Color Film

Wilcom EmbroideryStudio - Designing



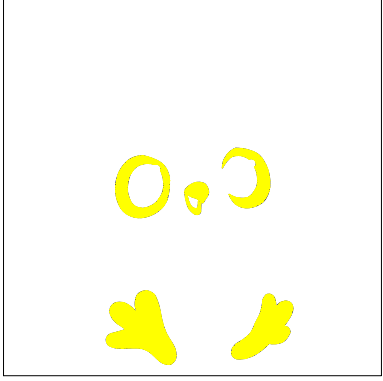
Design: 7

Title:

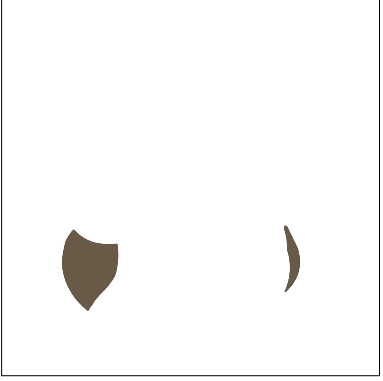
Stitches: 58,865
 Height: 190.8 mm
 Width: 173.6 mm
 Colors: 9
 Colorway: Colorway 1
 Zoom: 0.25



Stop #: 1
 Element:
 Code:
 Name: R153 G0 B0
 Chart:
 Stitches: 8,348
 Thread used: 48.98m



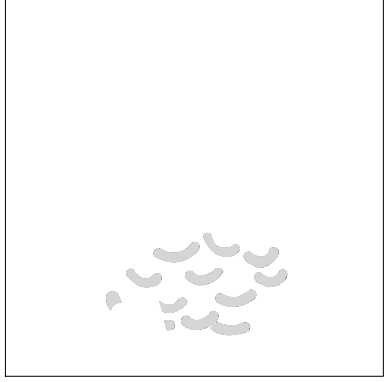
Stop #: 2
 Element:
 Code:
 Name: R255 G255 B0
 Chart:
 Stitches: 3,759
 Thread used: 21.28m



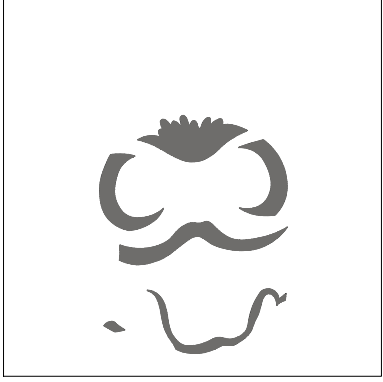
Stop #: 3
 Element:
 Code:
 Name: R105 G90 B71
 Chart:
 Stitches: 1,288
 Thread used: 8.04m



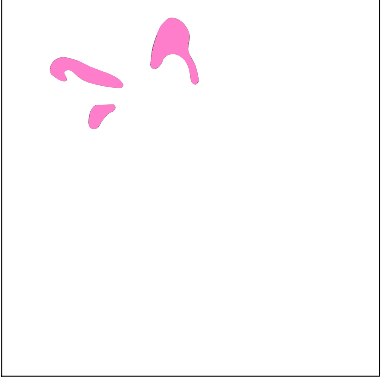
Stop #: 4
 Element:
 Code:
 Name: R171 G151 B140
 Chart:
 Stitches: 8,654
 Thread used: 52.83m



Stop #: 5
 Element:
 Code:
 Name: R211 G214 B212
 Chart:
 Stitches: 2,372
 Thread used: 11.48m



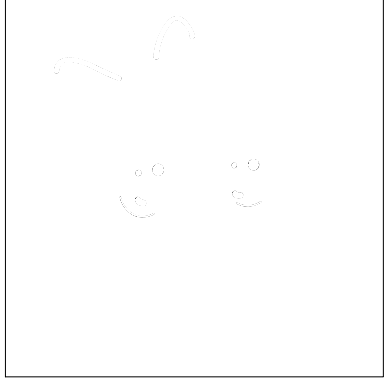
Stop #: 6
 Element:
 Code:
 Name: R110 G109 B107
 Chart:
 Stitches: 4,849
 Thread used: 26.74m



Stop #: 7
 Element:
 Code:
 Name: R255 G126 B203
 Chart:
 Stitches: 1,415
 Thread used: 7.79m



Stop #: 8
 Element:
 Code:
 Name: R0 G0 B0
 Chart:
 Stitches: 27,104
 Thread used: 107.49m



Stop #: 9
 Element:
 Code:
 Name: R255 G255 B255
 Chart:
 Stitches: 1,074
 Thread used: 4.64m

Production Summary

Wilcom EmbroideryStudio - Designing



Design: **7**

Title:

Stitches: 58,865
 Height: 190.8 mm
 Width: 173.6 mm
 Colors: 9



Machine format: Tajima
 Color changes: 8
 Stops: 9
 Trims: 150
 Hoop: <None>
 Max stitch: 10.5 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm

Left: 89.6 mm
 Right: 84.1 mm
 Up: 113.2 mm
 Down: 77.6 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 33136.3 mm²
 Total thread: 290.16m
 Total bobbin: 101.65m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	11	8,348	R153 G0 B0
2	4	3,759	R255 G255 B0
3	14	1,288	R105 G90 B71
4	2	8,654	R171 G151 B140
5	6	2,372	R211 G214 B212
6	1	4,849	R110 G109 B107
7	15	1,415	R255 G126 B203
8	8	27,104	R0 G0 B0
9	9	1,074	R255 G255 B255